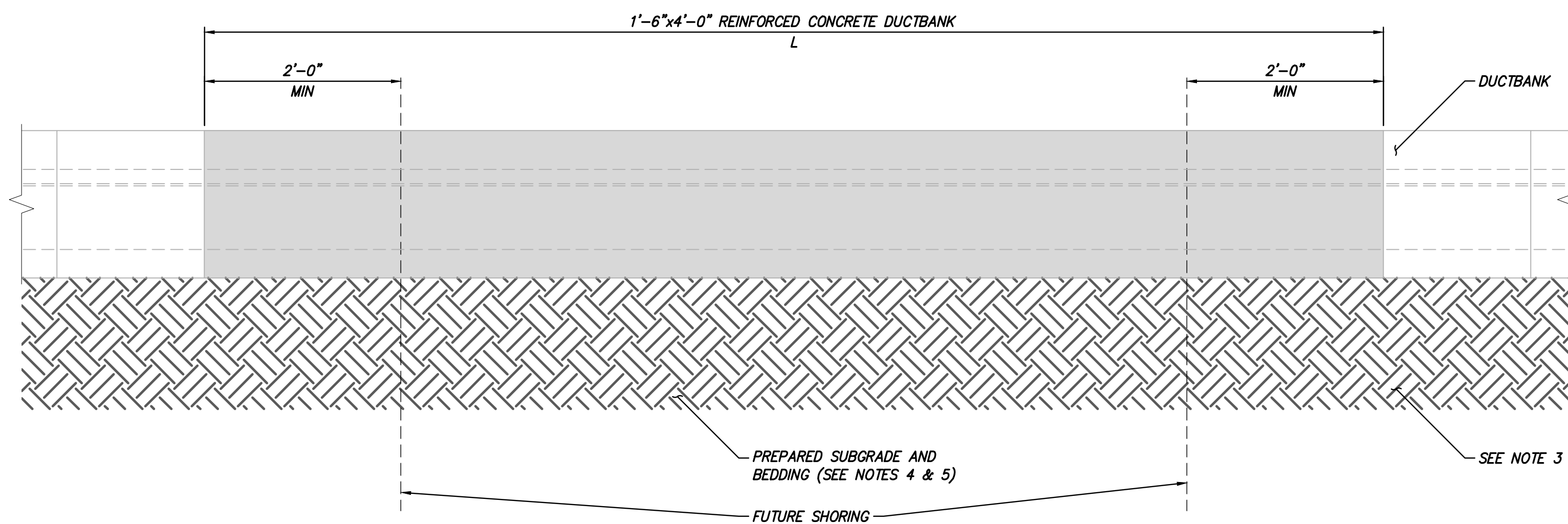
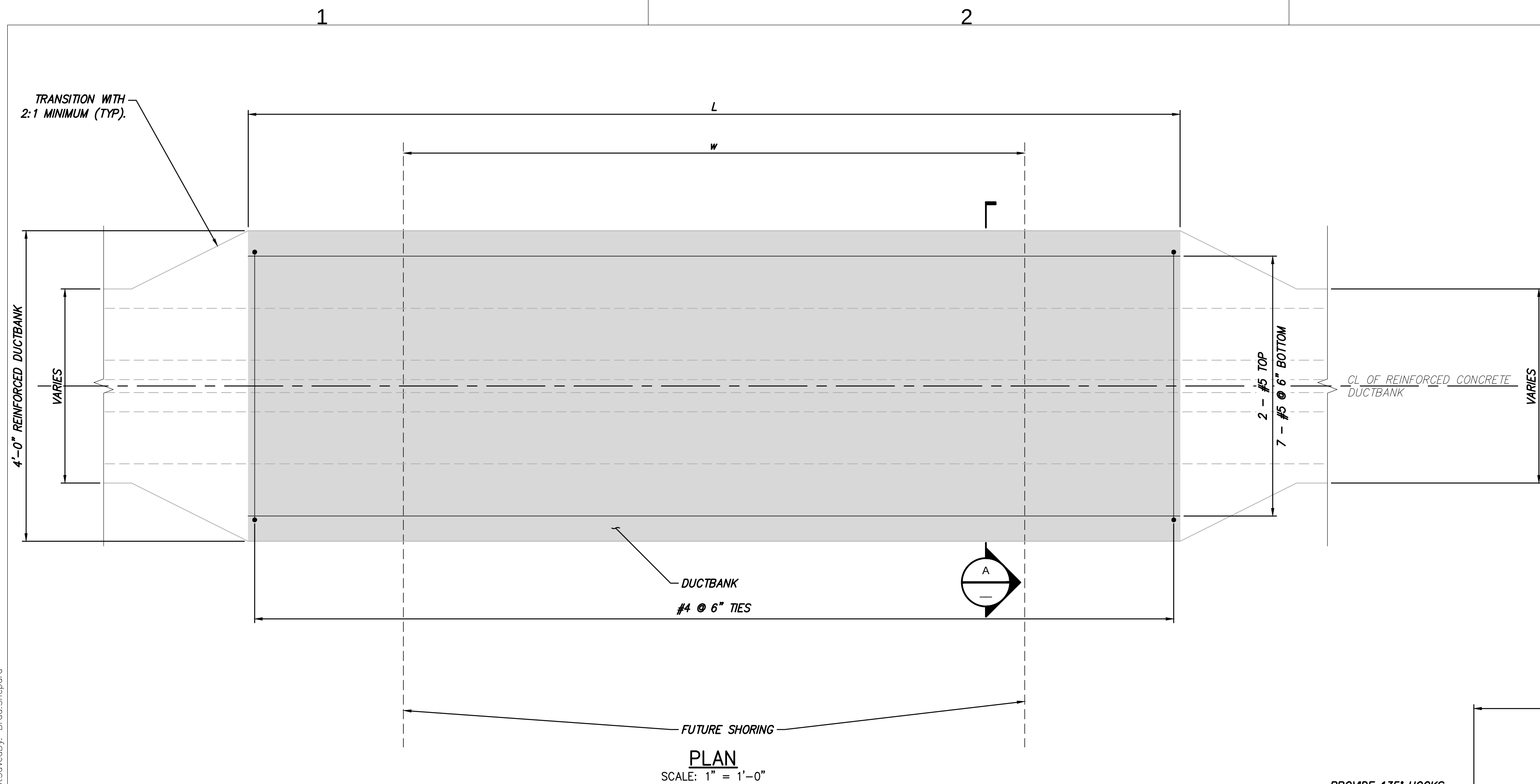
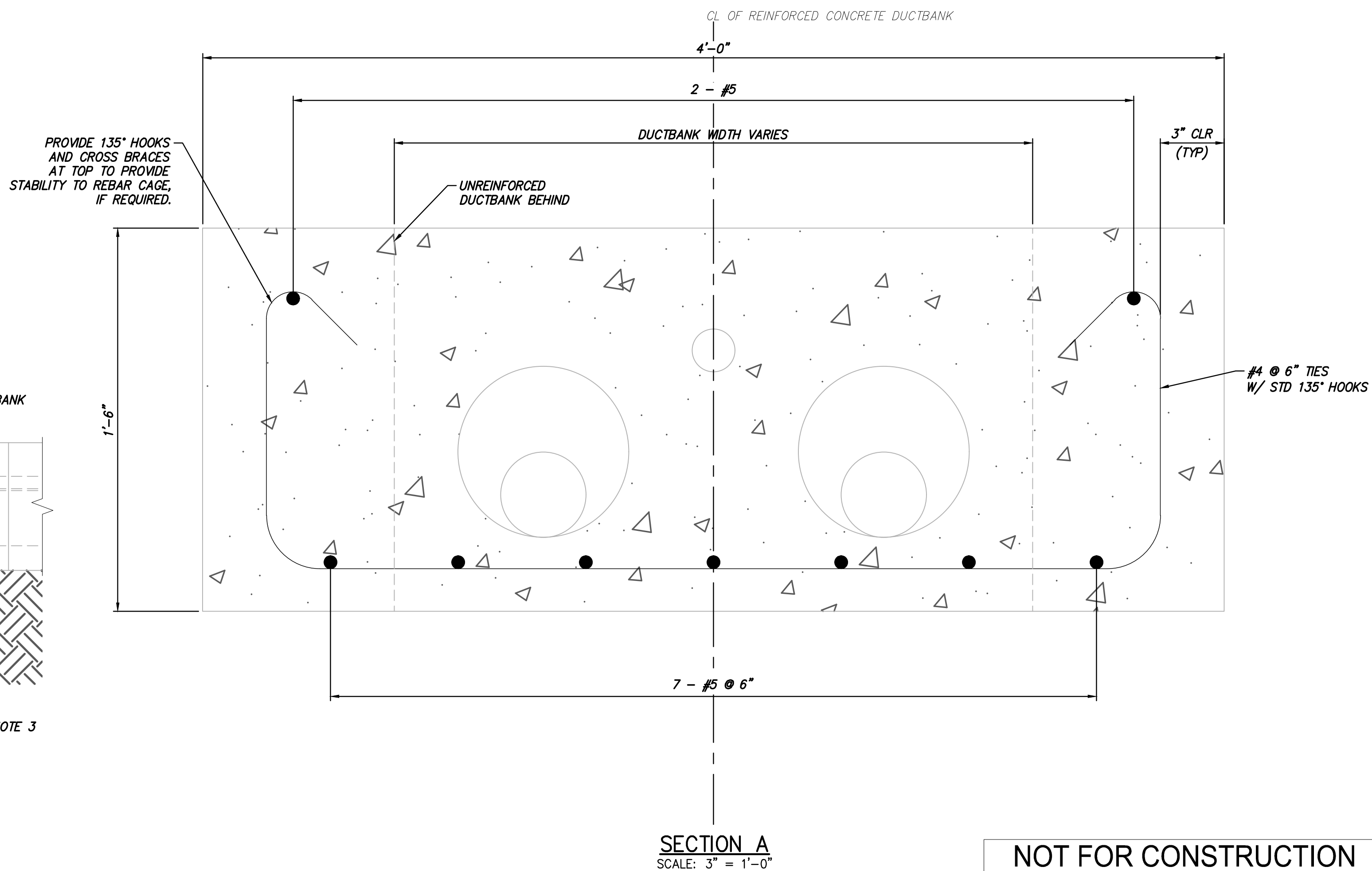




NOT FOR CONSTRUCTION
FOR EM&CP PERMIT ONLY

ELEVATION
SCALE: 1" = 1'-0"



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0	9/21/2022	FINAL EM&CP SUBMISSION	JNK	OO
No.	DATE	SUBMITTAL / REVISION DESCRIPTION	DB	APP

CHAMPLAIN HUDSON POWER EXPRESS

SEGMENT 2 - ROUTE 22: DRESDEN - WHITEHALL

SELF-SUPPORTING STRUCTURE DETAILS

KIEWIT PROJECT NO.	
21162	
CHA PROJECT NO.	
066076	
DRAWING NO.	
S-721	
DATE	06/09/2022
SH NO	XX OF XX

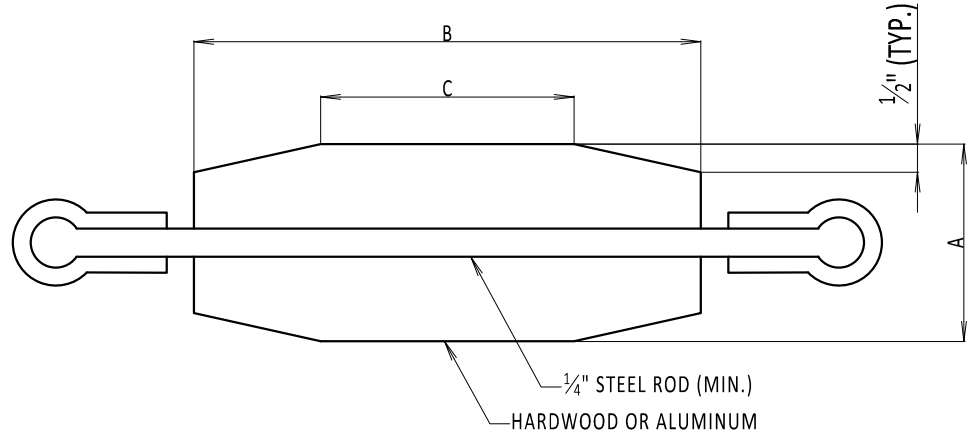
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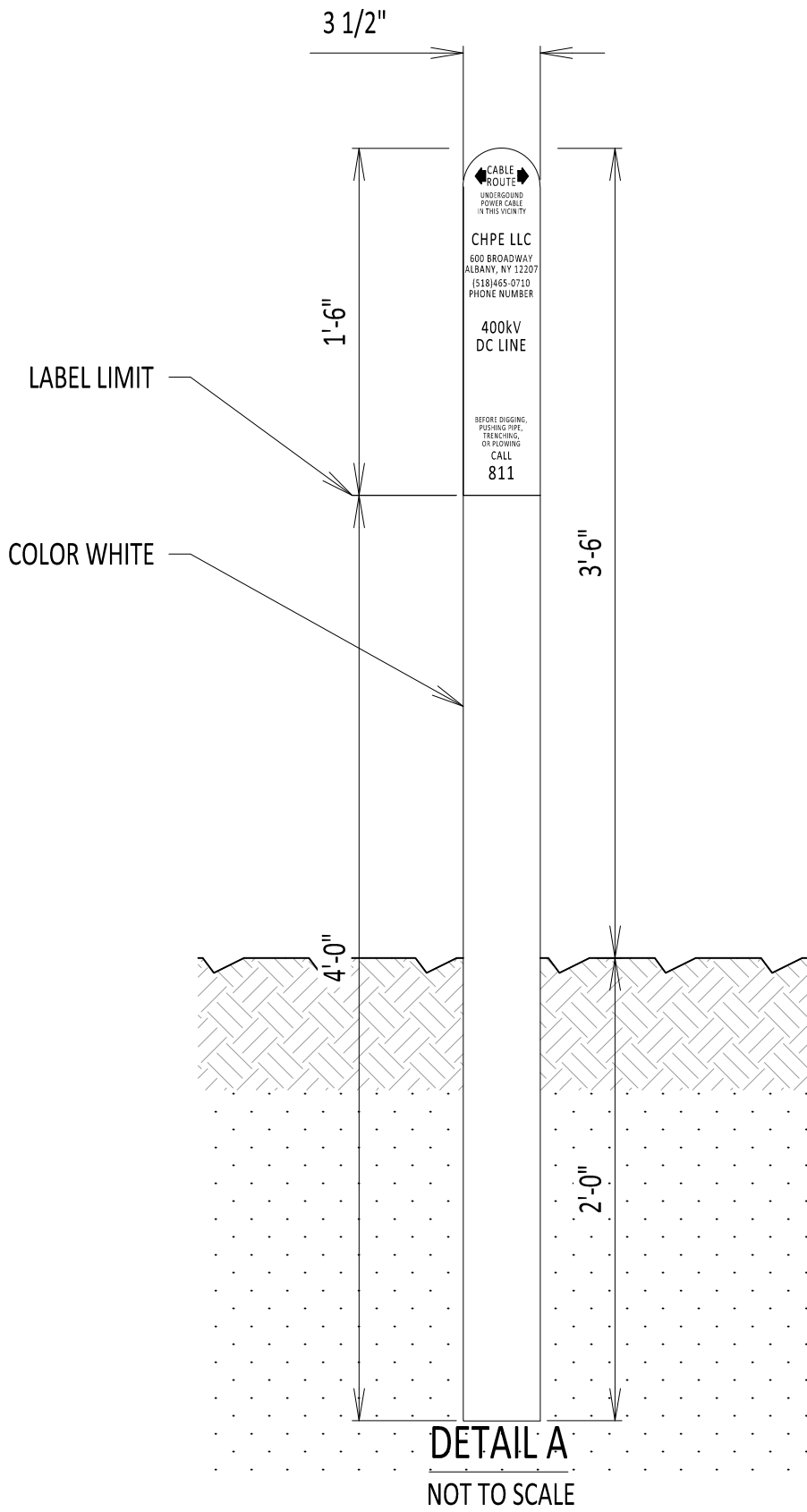
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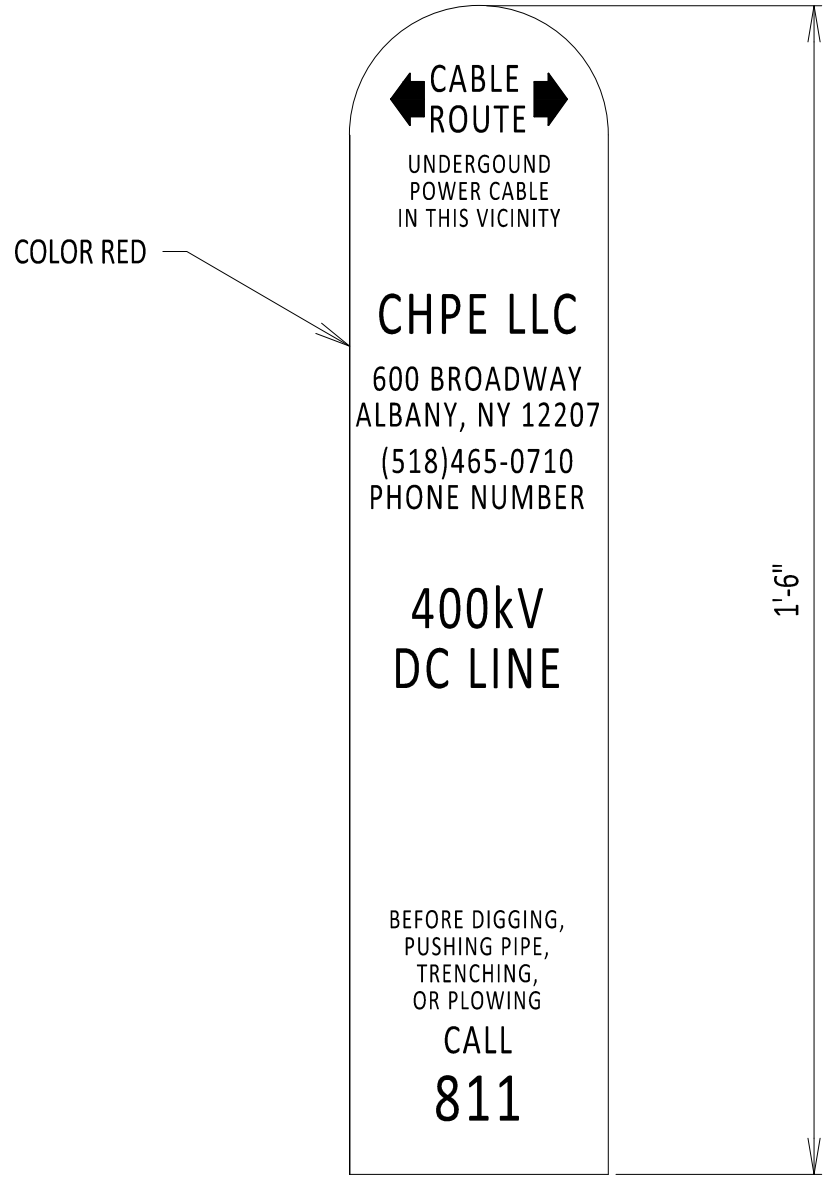
MANDREL SIZE DATA TABLE								
CONDUIT INFORMATION					MANDREL DIM.			
CONDUIT TYPE	SCH.	NOMINAL CONDUIT SIZE	MINIMUM CONDUIT RADIUS	CONDUIT O.D.	CONDUIT I.D.	A	B	C
PVC	40	8"	8'-0"	8.625"	7.942"	7.481"	18.5"	10"
PVC	40	8"	10'-0"	8.625"	7.942"	7.481"	20.5"	11"
PVC	40	8"	12'-0"	8.625"	7.942"	7.481"	22.5"	12"
HDPE	DR7	10"	8'-0"	10.75"	7.49"	7.481"	18.5"	10"
HDPE	DR7	10"	10'-0"	10.75"	7.49"	7.481"	20.5"	11"
HDPE	DR7	10"	12'-0"	10.75"	7.49"	7.481"	22.5"	12"
HDPE	DR9	10"	8'-0"	10.75"	8.22"	7.481"	18.5"	10"
HDPE	DR9	10"	10'-0"	10.75"	8.22"	7.481"	20.5"	11"
HDPE	DR9	10"	12'-0"	10.75"	8.22"	7.481"	22.5"	12"
FRE	-	8"	8'-0"	8.9"	8.4"	7.481"	18.5"	10"
FRE	-	8"	10'-0"	8.9"	8.4"	7.481"	20.5"	11"
FRE	-	8"	12'-0"	8.9"	8.4"	7.481"	22.5"	12"



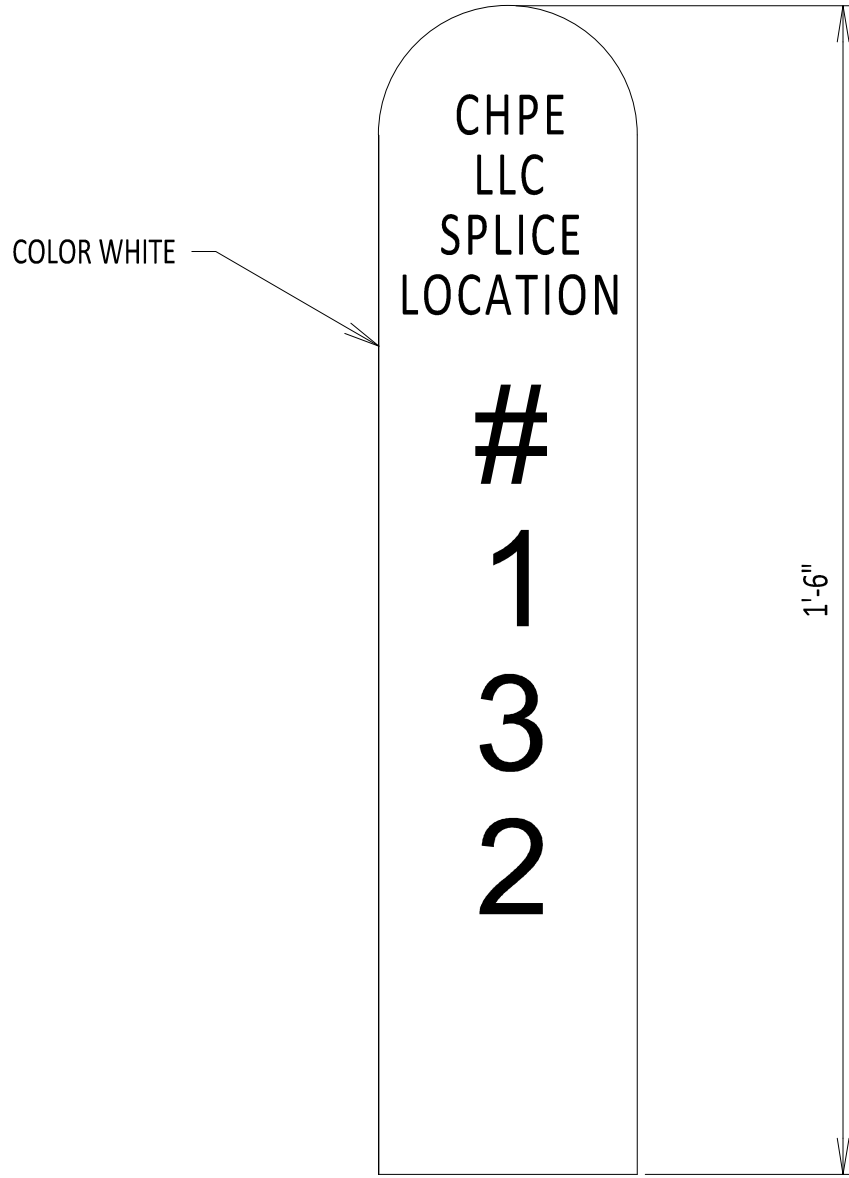
TYPICAL MANDREL DETAIL
NOT TO SCALE



DETAIL A
NOT TO SCALE



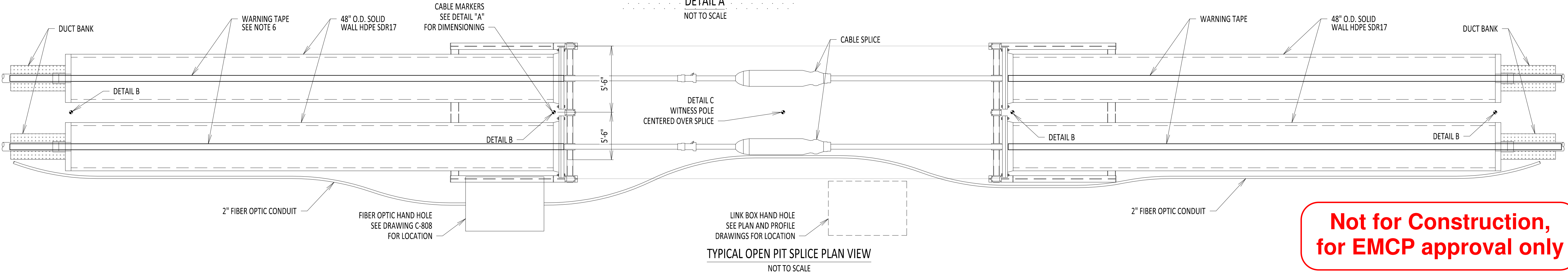
DETAIL B
NOT TO SCALE



DETAIL C
NOT TO SCALE

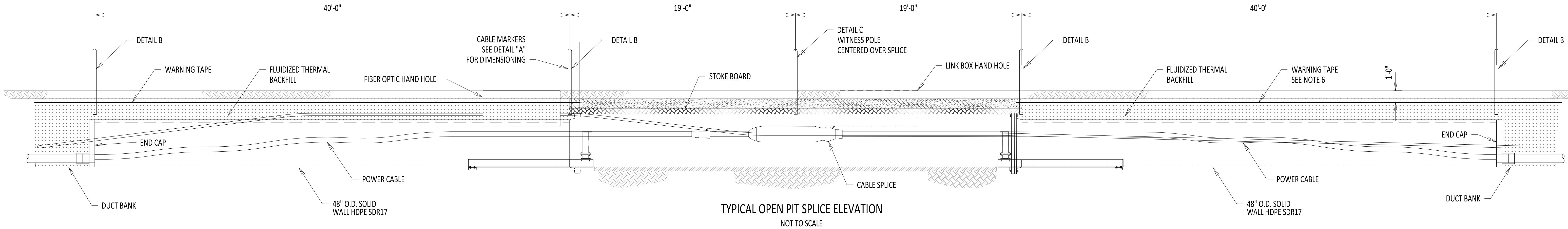
NOTES:

- POLES TO BE INSTALLED AT A DEPTH OF 2'-0" MINIMUM TO OPTIMIZE STABILITY.
- EXCLUDING ROAD SURFACES, CONDUIT LOCATED WITHIN RAILROAD RIGHT-OF-WAY SHALL BE MARKED USING POLE MARKERS LOCATED ABOVE THE CENTERLINE OF THE CONDUIT. CROSSINGS SHALL BE MARKED ON BOTH SIDES OF THE TRACK.
- POLE SHALL DISPLAY THE FOLLOWING: NAME AND ADDRESS OF OWNER, CONTENTS OF CONDUIT, CONDUIT DEPTH BELOW GRADE, AND EMERGENCY TELEPHONE NUMBER.
- POLES SHALL BE PLACED OVER THE PIPE AT ALL CHANGES IN DIRECTION OF THE CONDUIT. IN NO EVENT SHALL THEY BE PLACED MORE THAN 500 FEET APART.
- OWNER MUST MAINTAIN SIGNS ON RAILWAY RIGHT-OF-WAY.
- CABLE MARKERS PER AREMA CHAPTER 1 SECTION 5.5.2.i. A 6 INCH WIDE WARNING TAPE SHALL BE INSTALLED 1 FOOT BELOW NATURAL GRADE AND DIRECTLY OVER THE UNDERGROUND WIRELINE WITHIN THE RAILROAD RIGHT-OF-WAY. WARNING TAPE IS NOT REQUIRED FOR HORIZONTAL DIRECTION DERILLING ROUTES LOCATED ON RAILROAD PROPET. WITNESS POLES MUST BE PLACED AT RAILROAD RIGHT-OF-WAY FOR CROSSINGS AND PLACED EVERY 500 FEET FOR PARALLEL WIRELINES.



TYPICAL OPEN PIT SPLICE PLAN VIEW
NOT TO SCALE

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TYPICAL OPEN PIT SPLICE ELEVATION
NOT TO SCALE



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No.	DATE	SUBMITTAL / REVISION DESCRIPTION	DB	APP
0	09/16/2022	EM&CP REGULATORY RE-SUBMISSION	SD	ASM

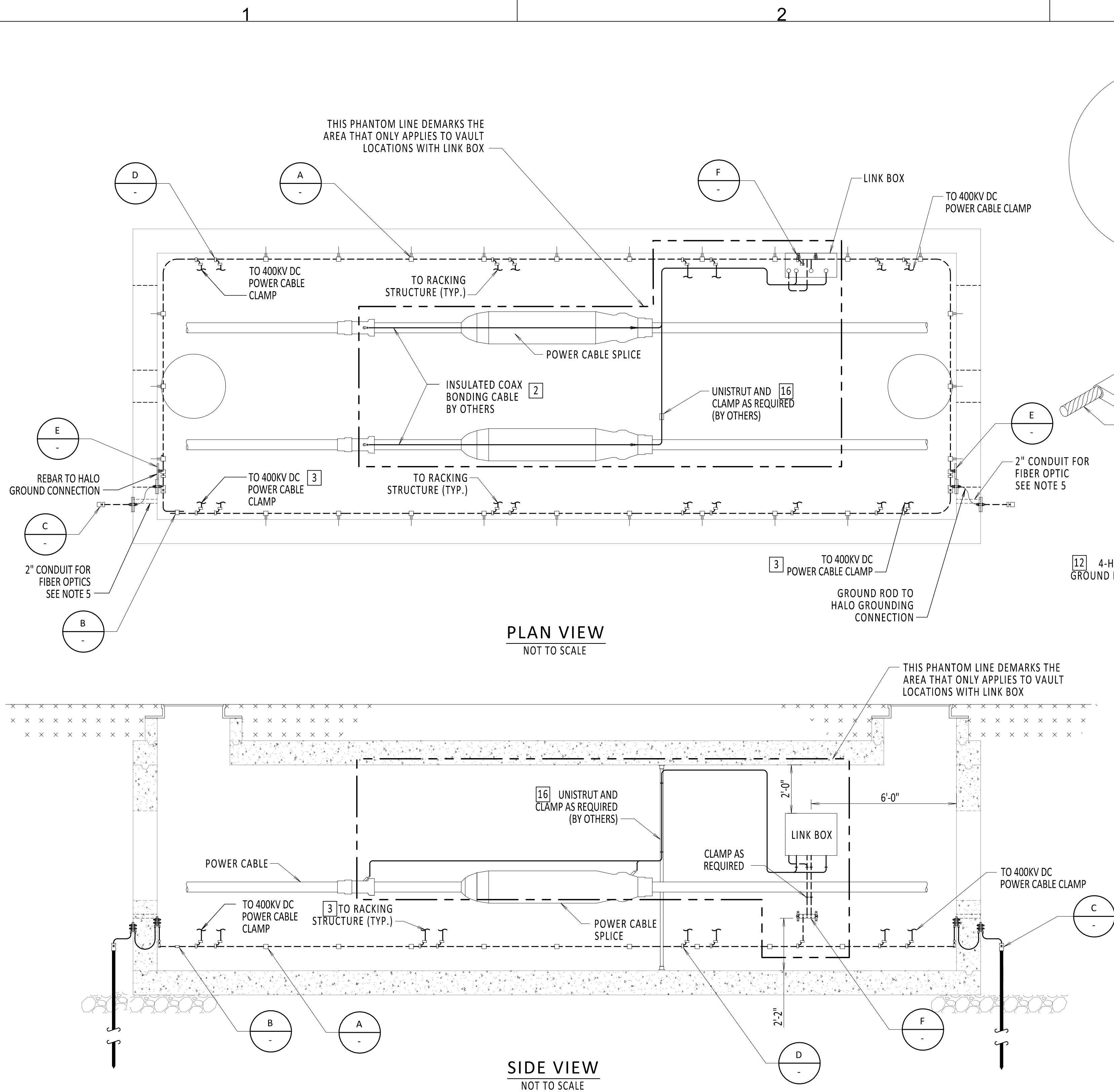
CHAMPLAIN HUDSON POWER EXPRESS

ABOVE GROUND
MARKING DETAILS

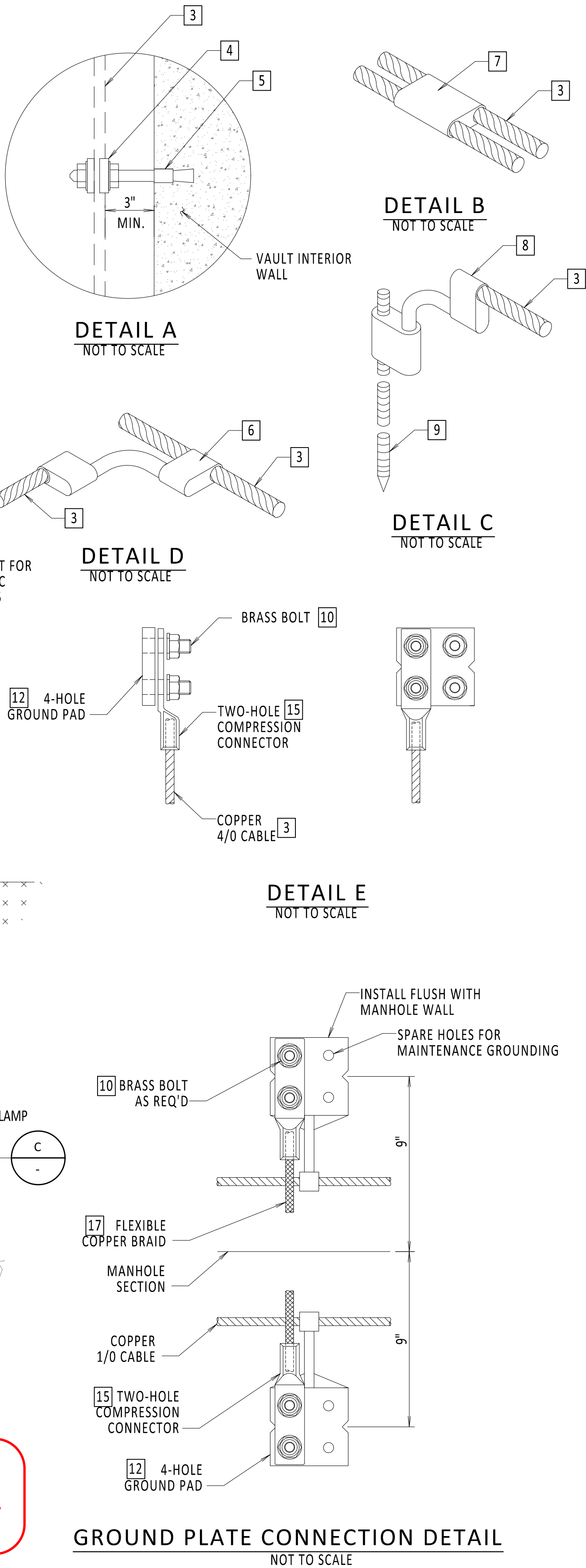
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								SH.NO.	OF XXX

KIEWIT PROJECT NO.	21162
CHA PROJECT NO.	066076
DRAWING NO.	C-801

File: R:\INFO\PD\USG STANDARDS\UNDERGROUND SHAREPOINT\PROJECTS\CHPE 400KV DC WORKING FOLDER\DWG\C-803_SPLICE VAULT_GROUNDING.DWG Saved: 9/15/2022 1:17:33 PM Current User: Douglas.Mason Last Saved By: Douglas.Mason



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NOTES:

- FOR ADDITIONAL DESIGN PARAMETERS SEE SPECIFICATIONS.
- ALL GROUND CONNECTIONS SHALL BE IRREVERSIBLE COMPRESSION CONNECTION UNLESS OTHERWISE NOTED.
- A BARE COPPER CONDUCTOR GROUND RING SHALL BE FURNISHED AND INSTALLED AND SHALL BE MOUNTED BETWEEN 6" AND 12" ABOVE THE VAULT FINISHED FLOOR AND 3 TO 4 INCHES FROM CENTER OF BARE COPPER CONDUCTOR TO VAULT WALL.
- LINK BOX WILL CONTAIN FOUR DISCONNECTING LINKS, AS PROVIDED BY VENDOR.
- POLYWATER FST SHALL BE USED TO SEAL CONDUIT.
- ALL STEEL MEMBERS AND HARDWARE TO BE ASTM 304 STAINLESS STEEL.
- RESISTANCE OF GROUND GRID MEASURED RELATIVE TO DEEP EARTH SHALL BE 10 OHMS OR LESS. LENGTH AND NUMBER OF GROUND RODS TO BE DETERMINED BASED ON MEASURED GROUND ROD RESISTANCE.
- KIEWIT HAS PROVIDED GROUNDING AS PER NKT REQUIREMENTS. NO OTHER ELECTRICAL SYSTEM DESIGN HAS BEEN INCLUDED BY KIEWIT.
- ALL SPLICE VAULT SECTIONS TO BE GROUNDING USING GROUND PLATE CONNECTION DETAIL.

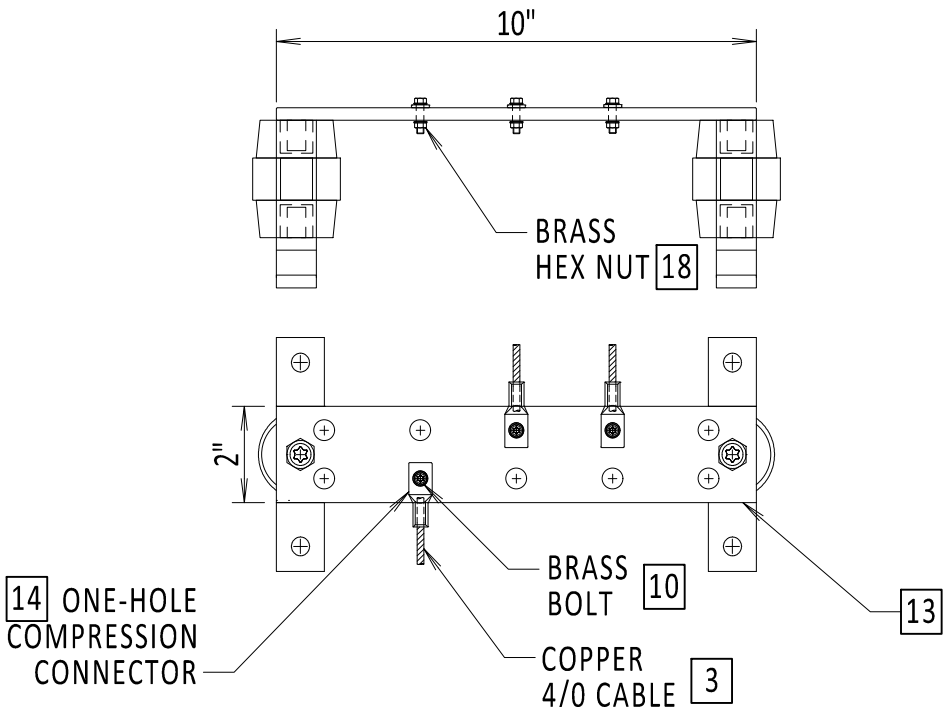
BILL OF MATERIALS

ITEM NO.	ITEM DESCRIPTION	MANUFACTURER & CATALOG NO.	PROVIDER	INSTALLER
1	LINK BOX	NKT LB.U.E.2.1	NKT	KIEWIT
2	INSULATED COAX BONDING CABLE	AS REQUIRED	NKT	NKT
3	BARE 4/0 GROUND CABLE	AS REQUIRED	KIEWIT	KIEWIT
4	GROUND CONNECTOR	BURNDY GB29	KIEWIT	KIEWIT
5	FEMALE WEDGE ANCHOR	GRAINGER 12DWG	KIEWIT	KIEWIT
6	COMPRESSION CROSS GRID CONNECTOR	BURNDY YGL29C29	KIEWIT	KIEWIT
7	COMPRESSION C CONNECTOR	BURNDY YGHC29C29	KIEWIT	KIEWIT
8	COMPRESSION CONNECTION TO GROUND ROD	BURNDY YGL34C29	KIEWIT	KIEWIT
9	3/4" X 10'-0" GROUND ROD	NVENT ERICO 613400	KIEWIT	KIEWIT
10	BRASS HEX HEAD CAP SCREW	GRAINGER 1YB51	KIEWIT	KIEWIT
11	POLYWATER FST SEALANT	POLYWATER	KIEWIT	KIEWIT
12	FOUR-HOLE GROUNDING PLATE	BURNDY YGF294N	KIEWIT	KIEWIT
13	GROUNDING BUSBAR & ASSEMBLY	NVENT ERICO EGBA14210BB	KIEWIT	KIEWIT
14	ONE HOLE LUG COMPRESSION TERMINAL	BURNDY YAV28L60	KIEWIT	KIEWIT
15	TWO HOLE LONG BARREL LUG	BURNDY YA282N	KIEWIT	KIEWIT
16	UNISTRUT AND SUNDRIES	STAINLESS STEEL	NKT	NKT
17	FLEXIBLE COPPER BRAID	BURNDY BD24N	KIEWIT	KIEWIT
18	BRASS HEX NUT	GRAINGER 1WE22	KIEWIT	KIEWIT

APPROVED EQUAL MATERIAL MAY BE SUBMITTED FOR REVIEW AND APPROVAL. QUANTITIES ARE MINIMUM - PROVIDER IS RESPONSIBLE FOR ALL MATERIAL ITEMS AND QUANTITIES.

REFERENCE DOCUMENTS

LIST NO.	DOCUMENT NAME	DOCUMENT NO.
1	STRUCTURAL VAULT DRAWING	S-700
2	GROUNDING SPECIFICATIONS	260526.01

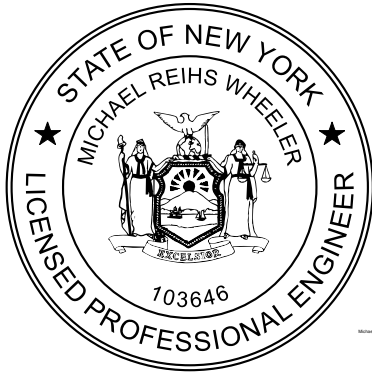


DETAIL F
NOT TO SCALE

CHAMPLAIN HUDSON POWER EXPRESS

TYPICAL VAULT GROUNDING DETAILS

DRAWN BY: DLM DESIGNED BY: SD APPROVED BY: ASM SCALE: NOT TO SCALE DATE: 09/16/2022

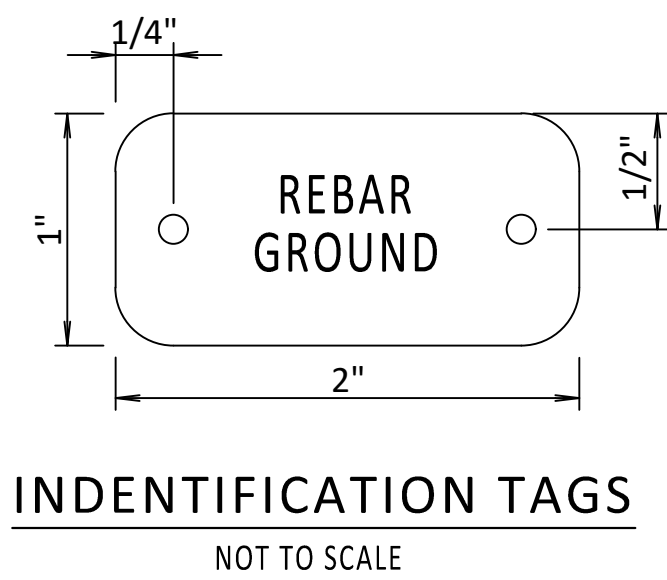
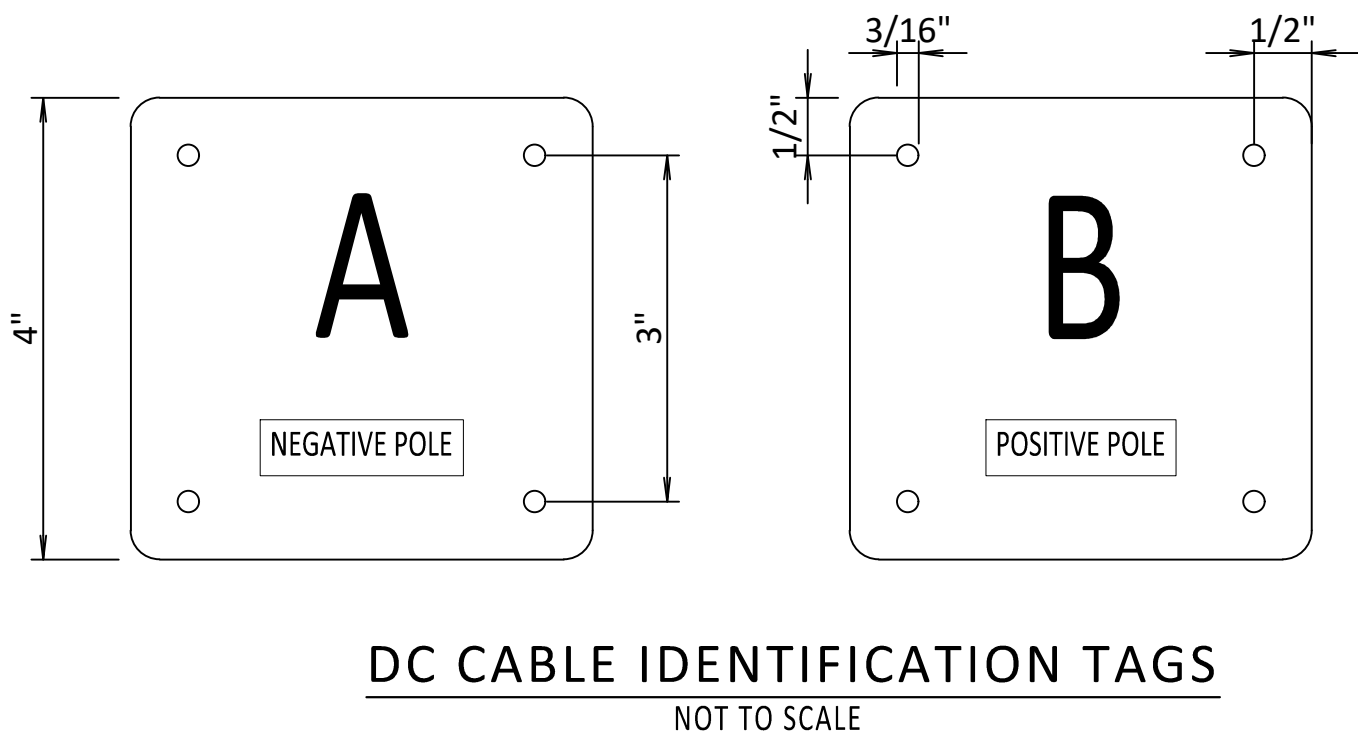
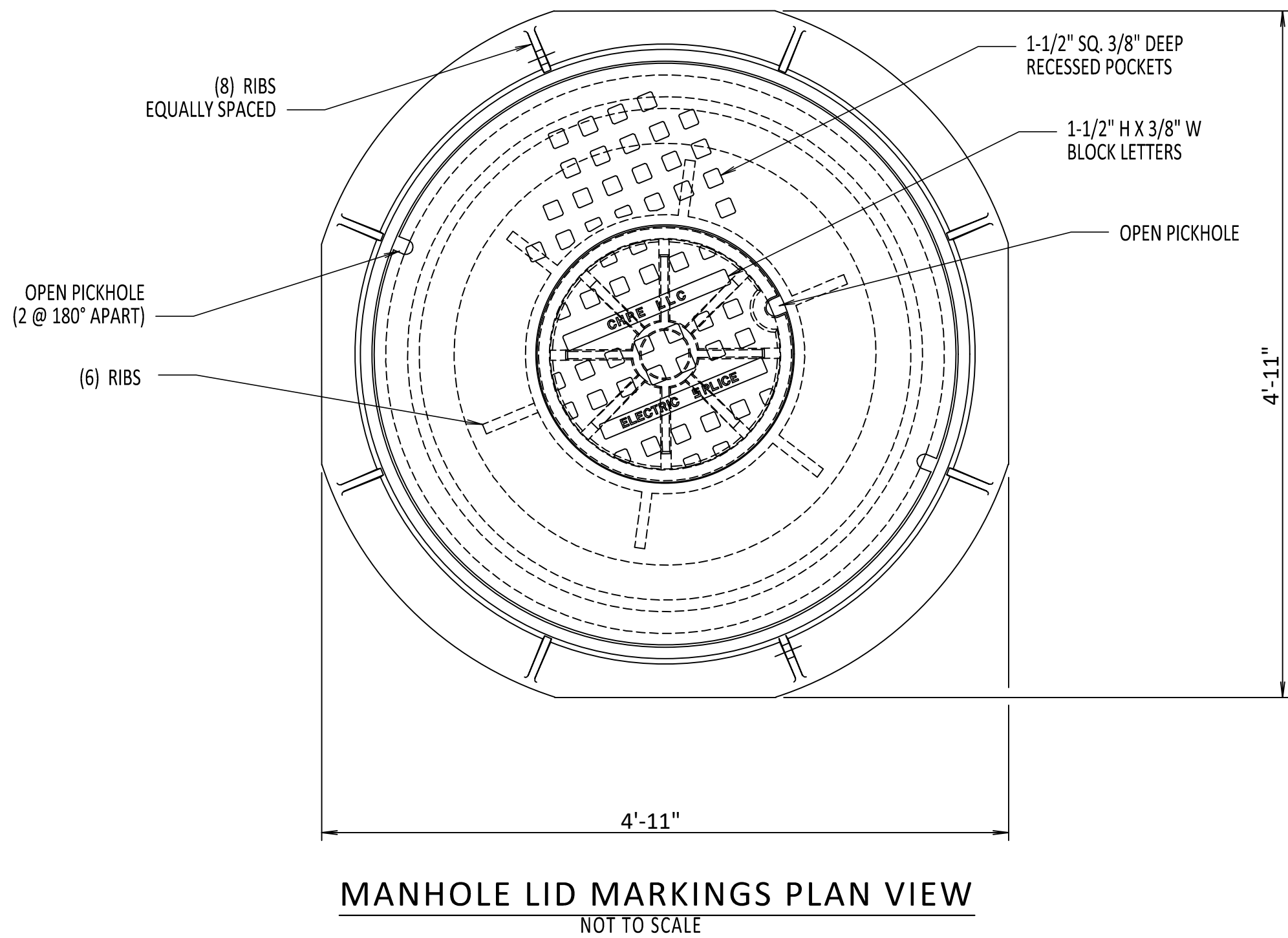
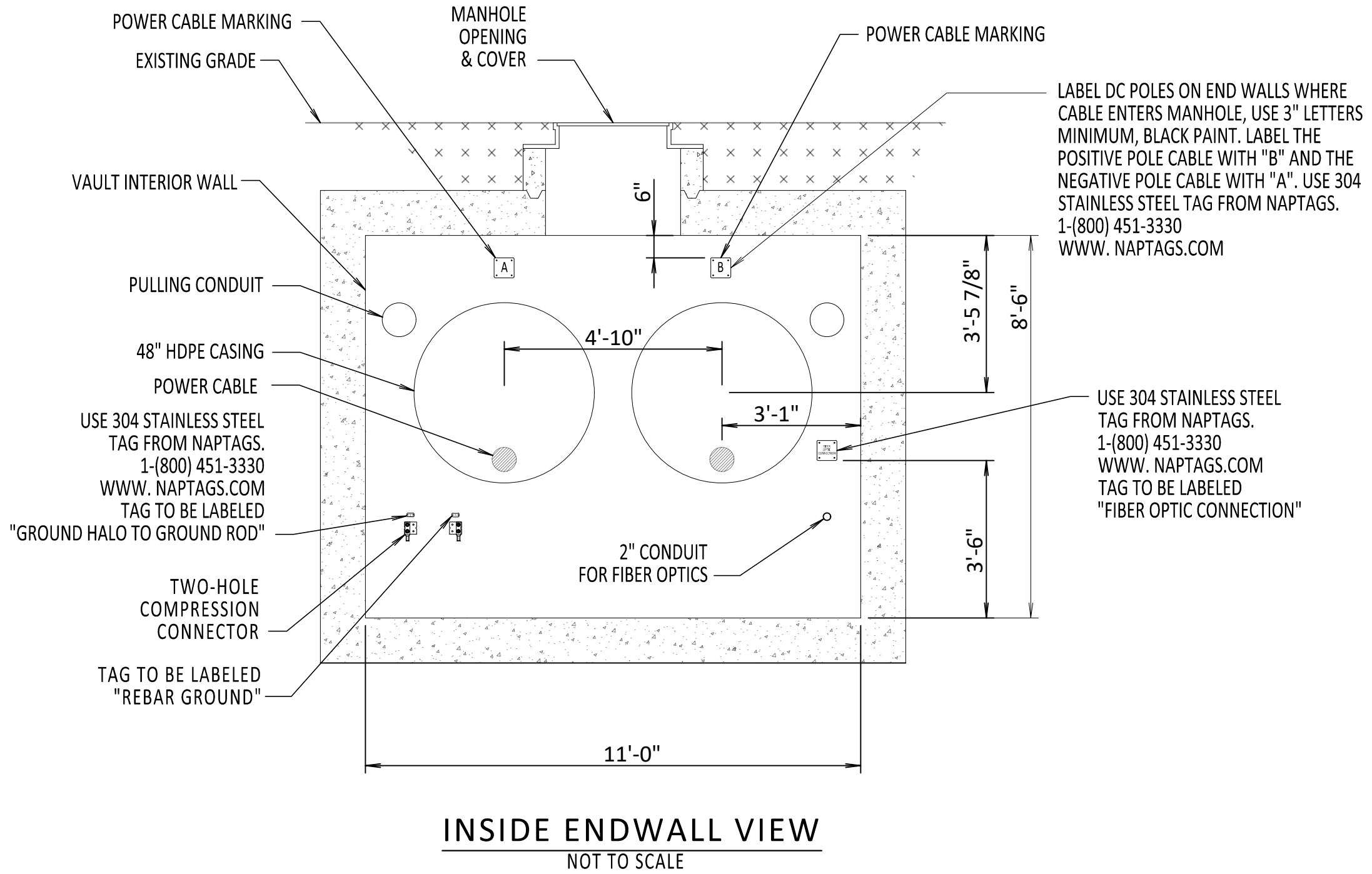
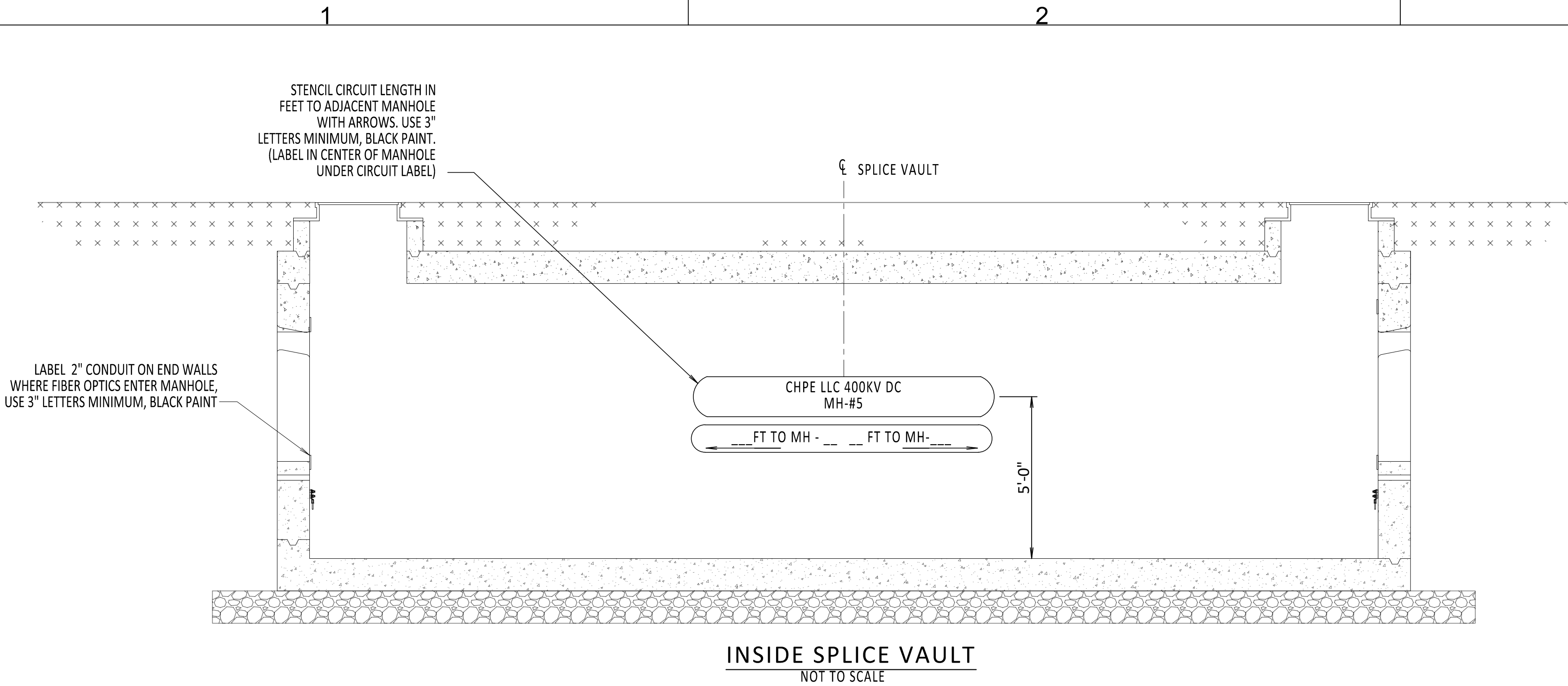


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0	09/16/2022	EM&CP REGULATORY RE-SUBMISSION	SD	ASM	
No.	DATE	SUBMITTAL / REVISION DESCRIPTION	DB	APP	

C-803

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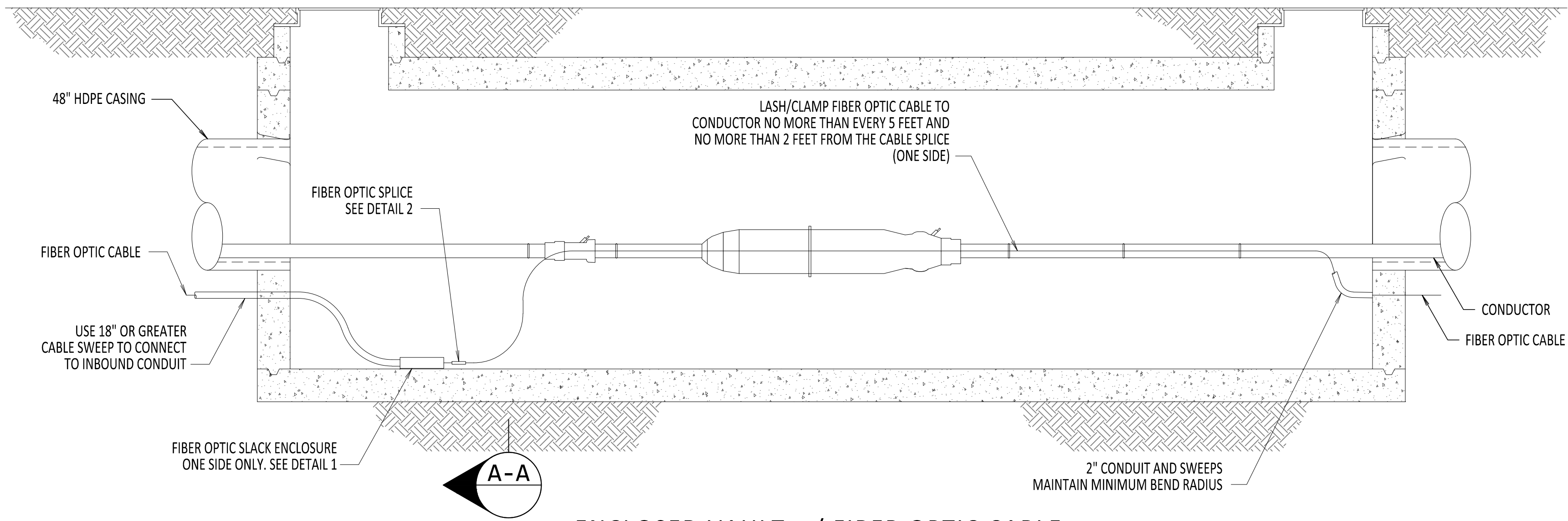
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No.	DATE	SUBMITTAL / REVISION DESCRIPTION	DB	APP					

CHAMPLAIN HUDSON POWER EXPRESS
MANHOLE MARKING DETAILS

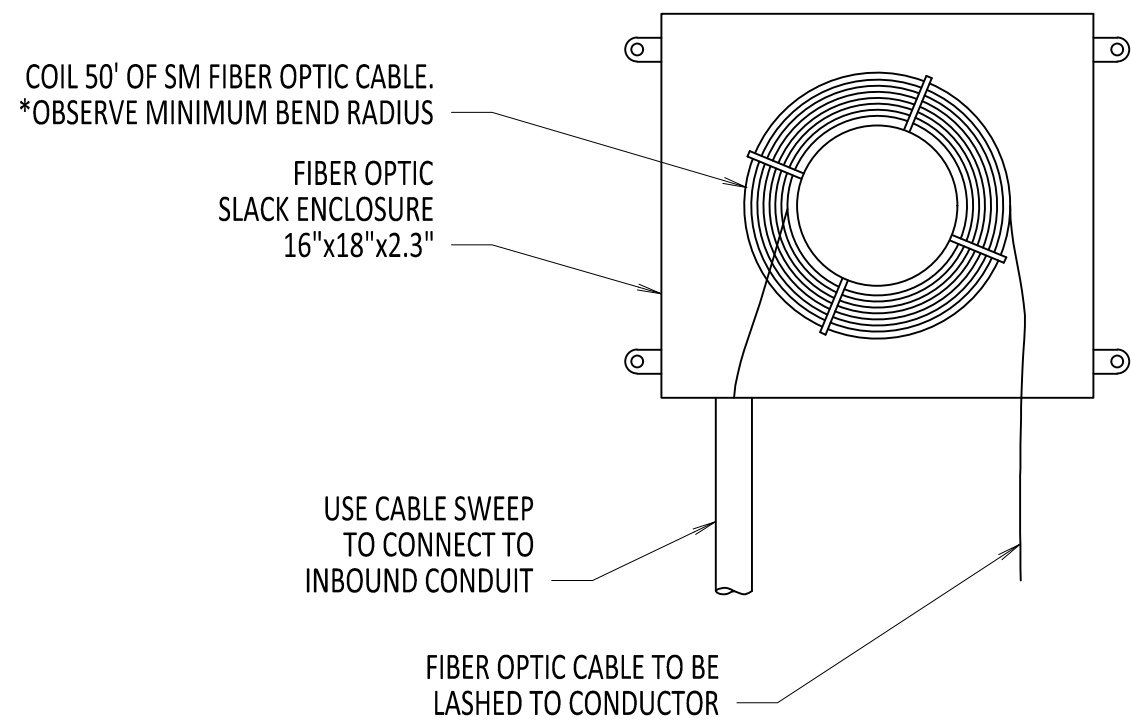
KIEWIT PROJECT NO.	21162
CHA PROJECT NO.	066076
DRAWING NO.	C-807
DATE	09/16/2022
SH.NO.	OF XXX

DRAWN BY:	DLM	DESIGNED BY:	SD	APPROVED BY:	ASM	SCALE	REV.NO.
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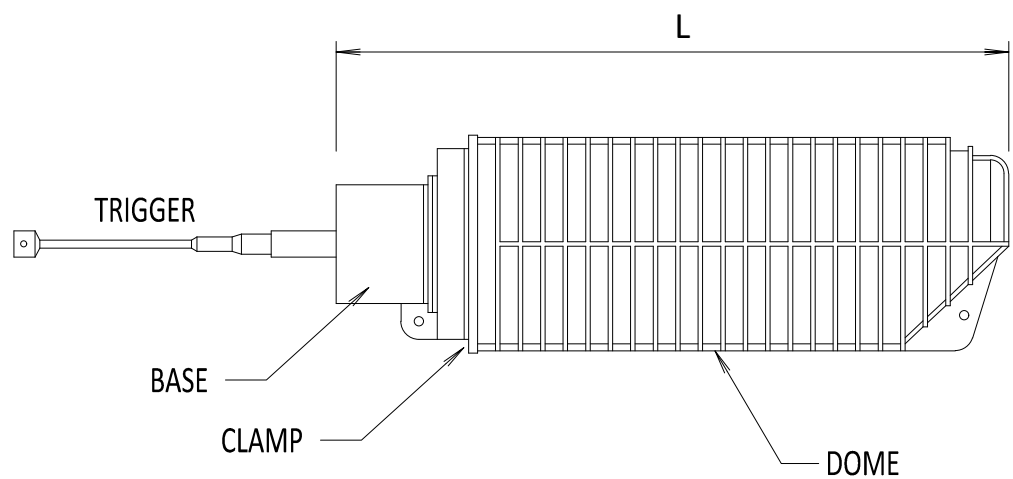
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ENCLOSED VAULT w/ FIBER OPTIC CABLE
NOT TO SCALE

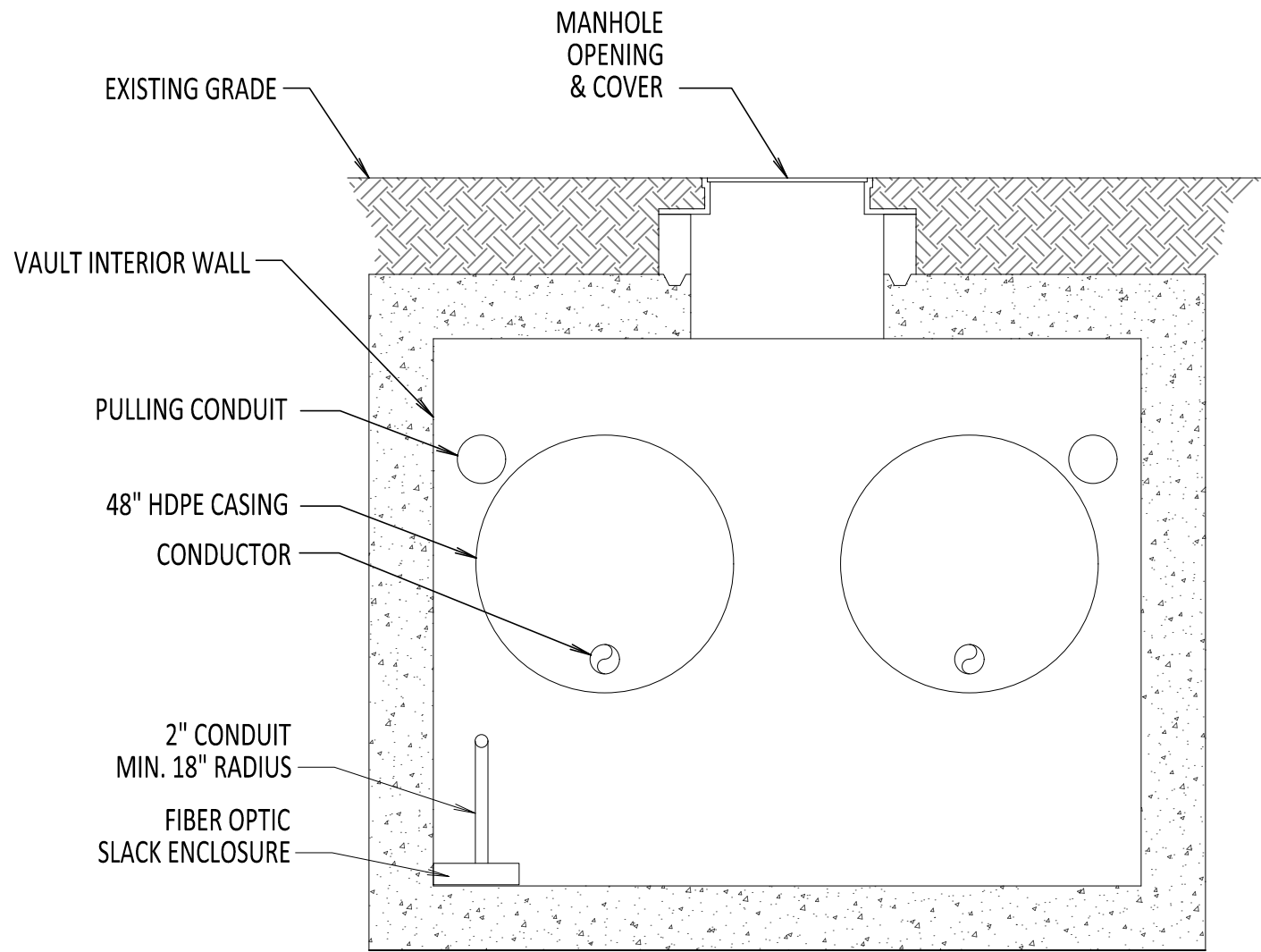


DETAIL 1
FIBER OPTIC SLACK ENCLOSURE
NOT TO SCALE



DETAIL 2
FIBER OPTIC SPLICE CLOSURE
NOT TO SCALE

NOTE:
TO BE INSTALLED AS REQUIRED.
SEE DRAWING (LATER) FOR LOCATIONS



SECTION A-A
NOT TO SCALE

NOTES:

1. NKT TO LASH/CLAMP FIBER OPTIC CABLE AND ATTACH SPLICE CLOSURES AS NEEDED.
2. SPLICE CLOSURE ONLY AT SPECIFIED LOCATIONS. SEE PLAN AND PROFILE.

REFERENCE DOCUMENTS

LIST NO.	DOCUMENT NAME	DOCUMENT NO.
1	SPLICE VAULT PLAN AND ELEVATION	S-700
2	SPLICE VAULT SECTION AND DETAILS	S-701
3	SLACK ENCLOSURE DIAGRAM	C-856

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0	09/16/2022	EM&CP REGULATORY RE-SUBMISSION	DM	MK	
No.	DATE	SUBMITTAL / REVISION DESCRIPTION	DB	APP	

CHAMPLAIN HUDSON POWER EXPRESS

ENCLOSED VAULT
w/ FIBER OPTICS

DRAWN BY: TJM DESIGNED BY: MK APPROVED BY: XX SCALE REV. NO.

KIEWIT PROJECT NO.	21162
CHA PROJECT NO.	066076
DRAWING NO.	C-852
DATE	09/16/2022
SH.NO.	OF XXX

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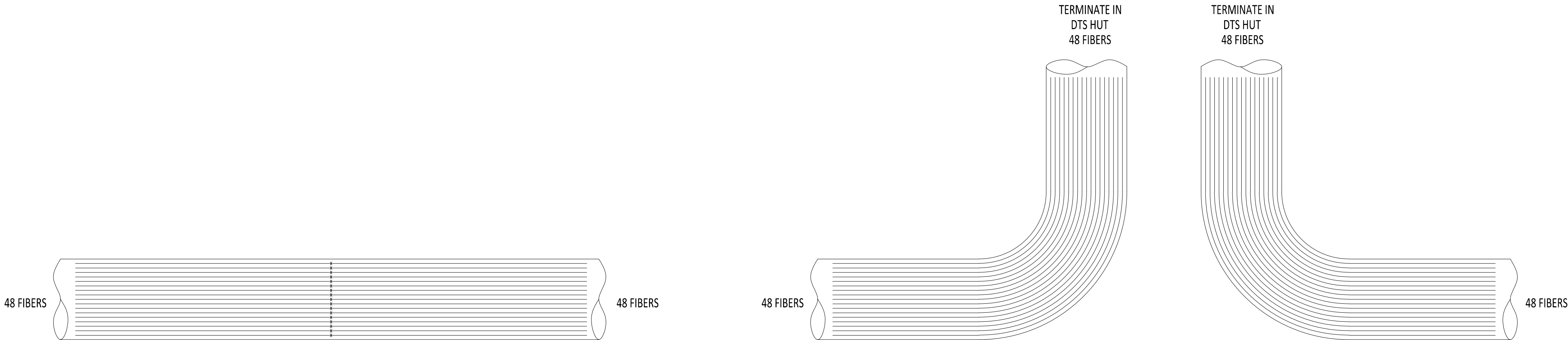
2

3

4

NOTES:

- 1. GROUNDING DETAILS. TBD.
- 2. MAINTAIN 18" SWEEPS ON ALL CONDUITS.
- 3. DTS HUT FIBERS WILL SPLICE TO BLUE TUBE FIBER COLORS BLUE, ORANGE, GREEN AND BROWN.



FIBER OPTIC CABLE SPLICE
DIAGRAM TYPICAL
NOT TO SCALE

FIBER OPTIC CABLE SPLICE
DIAGRAM AT DTS HUT
NOT TO SCALE

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0	09/16/2022	EM&CP REGULATORY RE-SUBMISSION	DM	MK	
No.	DATE	SUBMITTAL / REVISION DESCRIPTION	DB	APP	

CHAMPLAIN HUDSON POWER EXPRESS

FIBER OPTIC SPLICE DIAGRAM

KIEWIT PROJECT NO.	21162
CHA PROJECT NO.	066076
DRAWING NO.	C-855
DATE	09/16/2022
SH.NO.	OF XXX

DRAWN BY:	TJM	DESIGNED BY:	MK	APPROVED BY:	XX	SCALE	
						REV. NO.	

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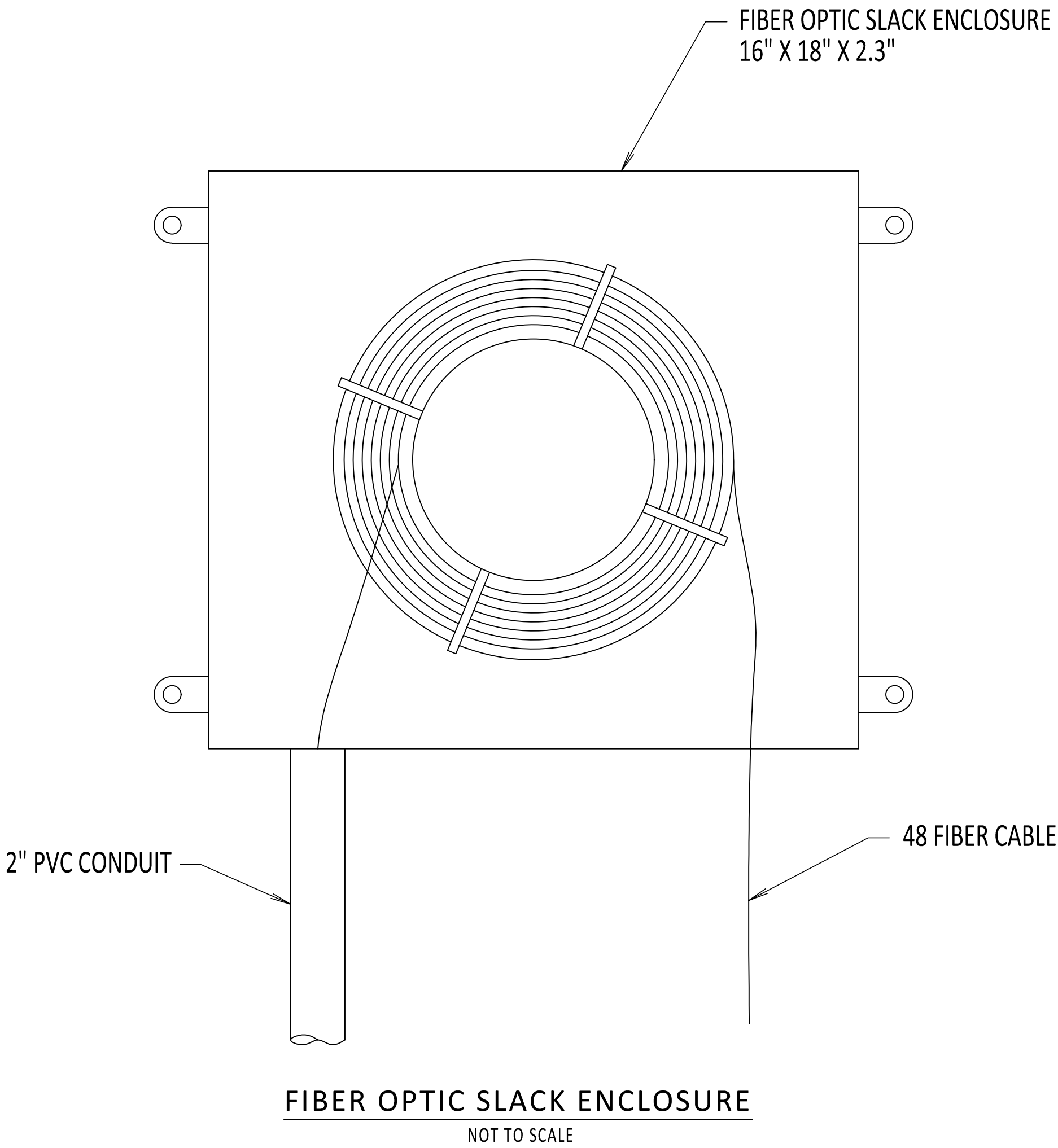
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NOTES:

1. DO NOT KINK OR TWIST FIBER OPTIC CABLE.
2. IN VAULT PULL FROM DISTANT MANHOLE THEN COIL AND PLACE IN THE FIBER OPTIC SLACK ENCLOSURE.

REFERENCE DOCUMENTS

LIST NO.	DOCUMENT NAME	DOCUMENT NO.
1	TRANSITION VAULT WITH FIBER OPTIC DETAILS	C-850
2	ENCLOSED VAULT WITH FIBER OPTIC DETAILS	C-852



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No.	DATE	SUBMITTAL / REVISION DESCRIPTION	DB	APP	

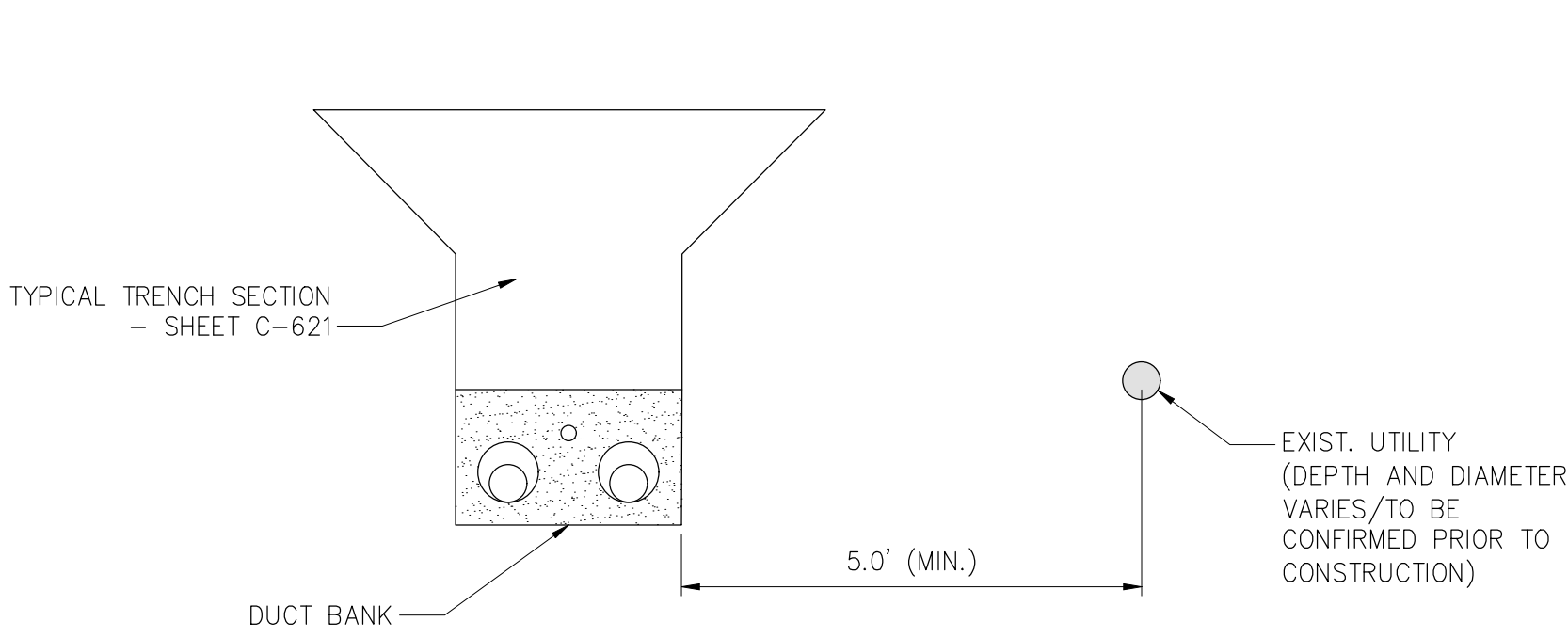
CHAMPLAIN HUDSON POWER EXPRESS

FIBER OPTIC SLACK ENCLOSURE DETAIL

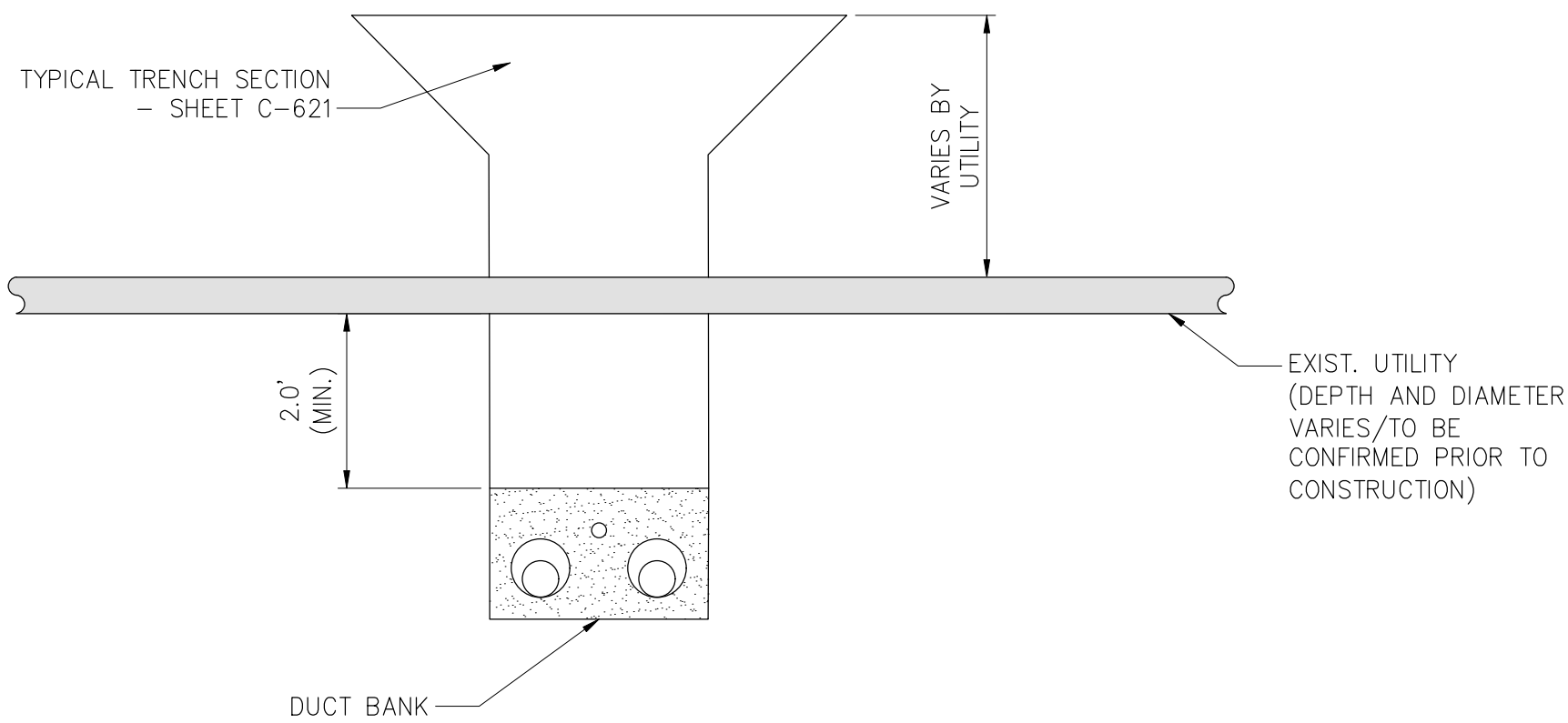
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CHA PROJECT NO.	066076
DRAWING NO.	C-856
DATE	09/16/2022
SH.NO.	OF XXX

DRAWN BY:	TJM	DESIGNED BY:	MK	APPROVED BY:	XX	SCALE	
						REV. NO.	

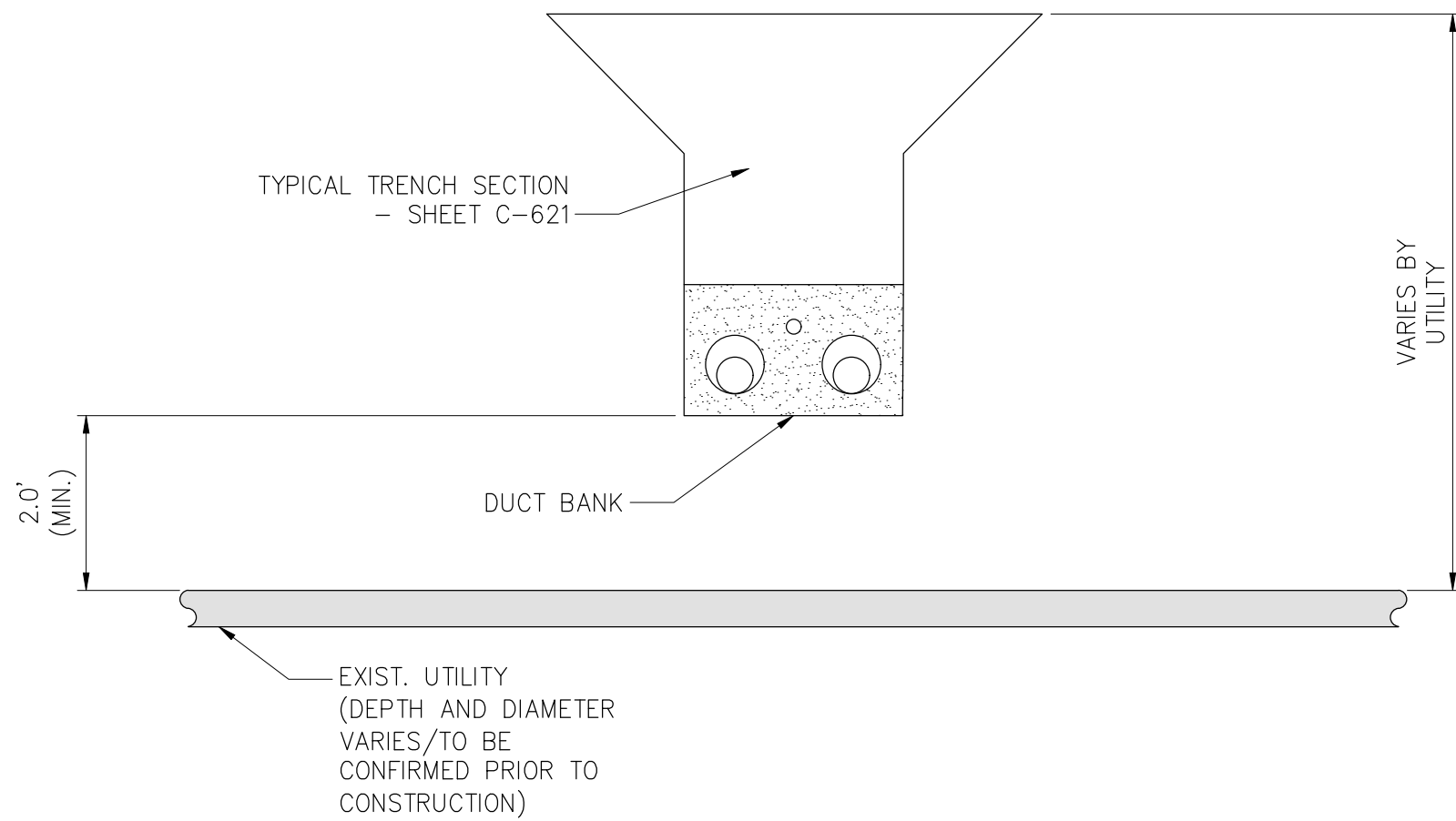
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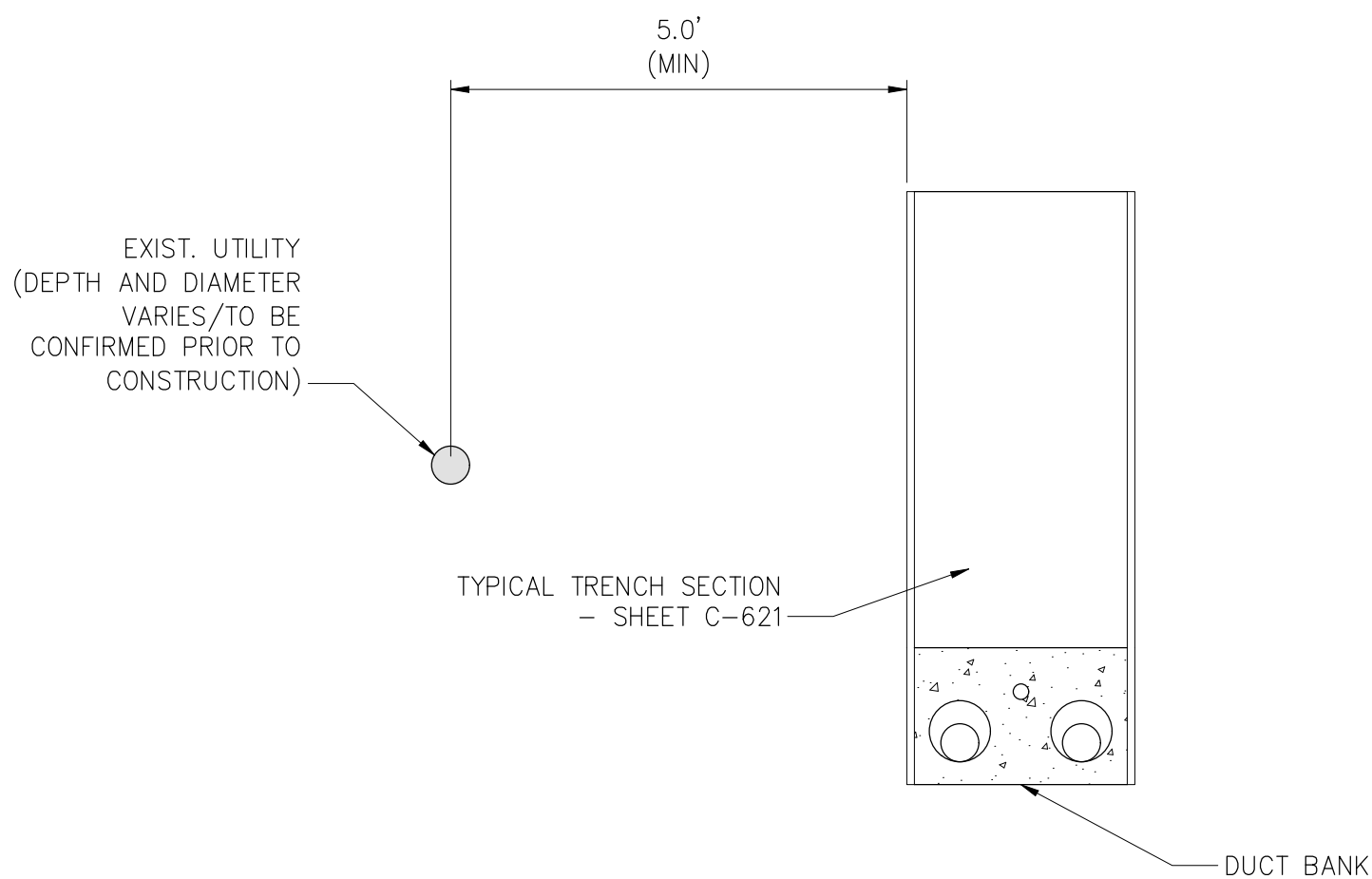
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NOT TO SCALE



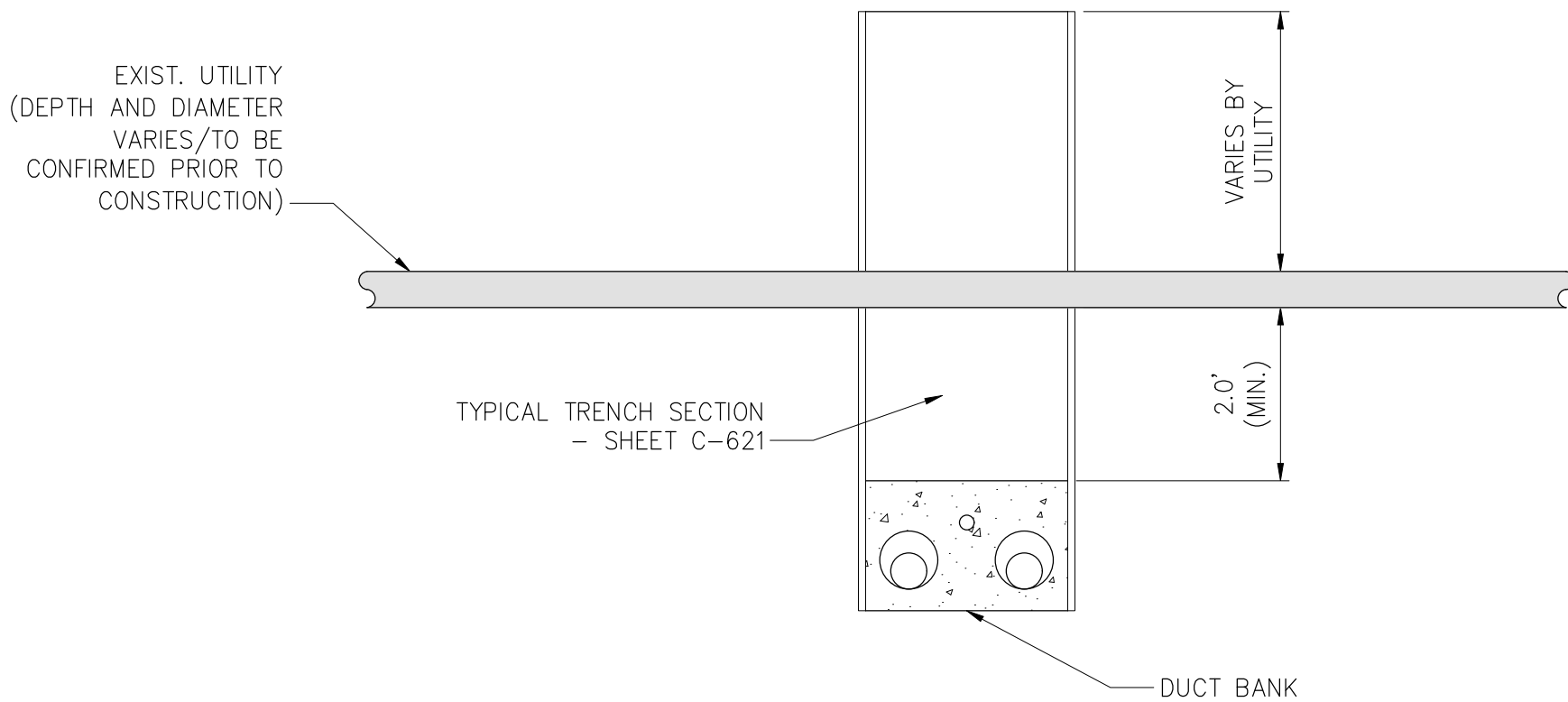
3 OPEN TRENCH - VERTICAL SEPARATION (UNDER)
NOT TO SCALE



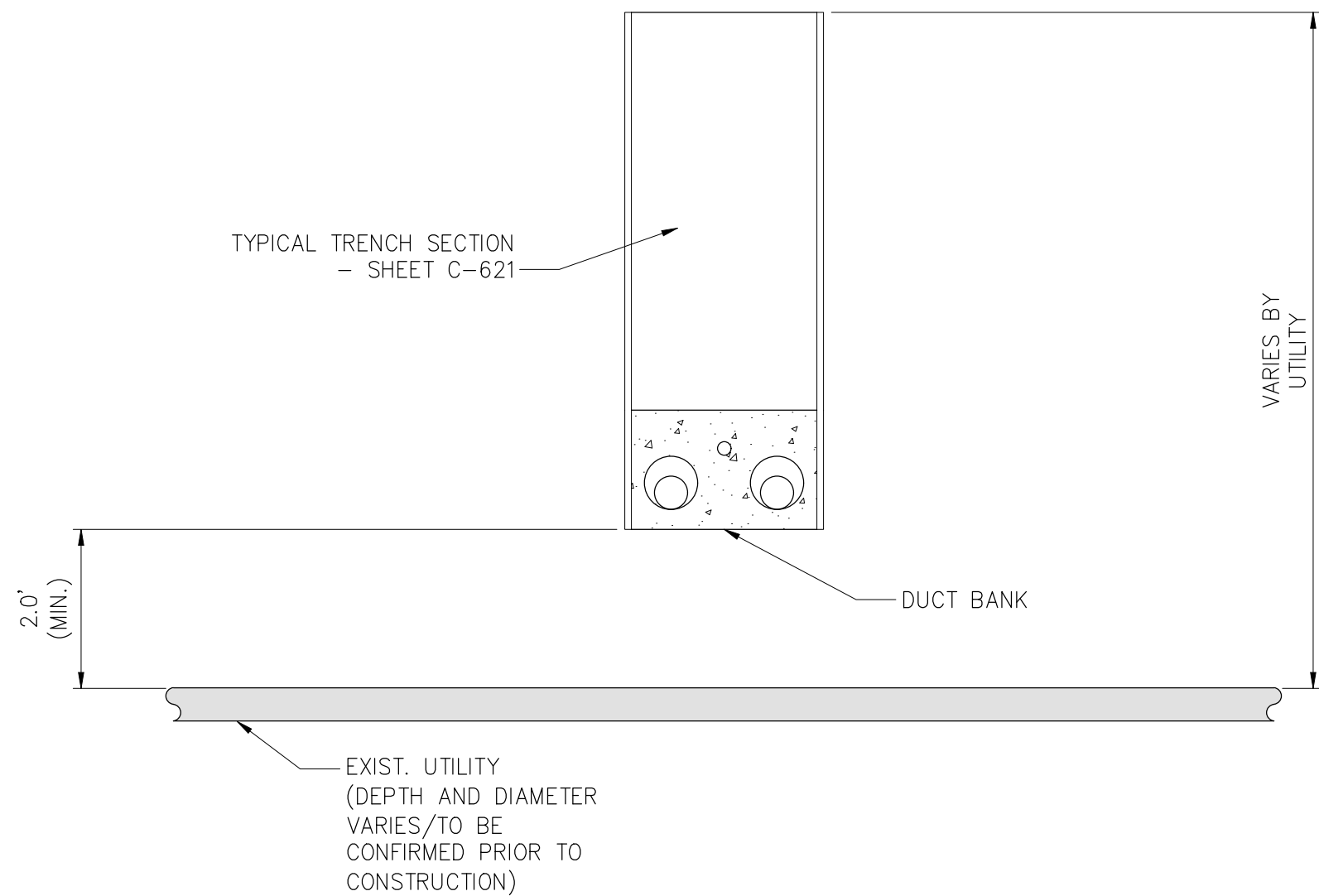
5 OPEN TRENCH - VERTICAL SEPARATION (OVER)
NOT TO SCALE



2 TYPICAL DUCTBANK IN ROADWAY - HORIZONTAL SEPARATION
NOT TO SCALE

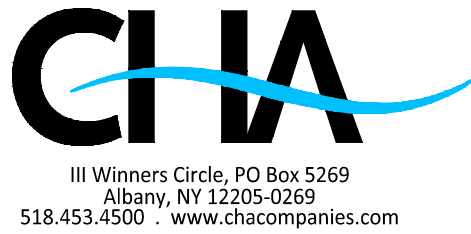


4 TYPICAL DUCTBANK IN ROADWAY - VERTICAL SEPARATION (UNDER)
NOT TO SCALE



6 TYPICAL DUCTBANK IN ROADWAY - VERTICAL SEPARATION (OVER)
NOT TO SCALE

**Not for Construction,
for EMCP approval only**



IT IS A VIOLATION OF LAW FOR ANY PERSON, UNLESS THEY ARE ACTING UNDER THE DIRECTION OF A LICENSED PROFESSIONAL ENGINEER, ARCHITECT, LANDSCAPE ARCHITECT OR LAND SURVEYOR TO ALTER AN ITEM IN ANY WAY. IF AN ITEM BEARING THE STAMP OF A LICENSED PROFESSIONAL IS ALTERED, THE ALTERING ENGINEER, ARCHITECT, LANDSCAPE ARCHITECT OR LAND SURVEYOR SHALL STAMP THE DOCUMENT AND INCLUDE THE NOTATION "ALTERED BY" FOLLOWED BY THEIR SIGNATURE, THE DATE OF SUCH ALTERATION, AND A SPECIFIC DESCRIPTION OF THE ALTERATION.

0	09/21/22	FINAL EM&CP SUBMISSION	WSO
No.	DATE	SUBMITTAL / REVISION DESCRIPTION	DB APP

**CHAMPLAIN HUDSON POWER EXPRESS
PACKAGE 1 B - ROUTE 22: DRESDEN - WHITEHALL
UTILITY TYPICAL
SEPARATION DETAILS**

DRAWN BY:	wsO	DESIGNED BY:	wsO	APPROVED BY:		SCALE	AS NOTED	DATE	XX/XX/XXXX
						REV. NO.		SH.NO.	XXX OF XXX

KIEWIT PROJECT NO.	21162
CHA PROJECT NO.	066076
DRAWING NO.	C-901
DATE	XX/XX/XXXX
SH.NO.	XXX OF XXX

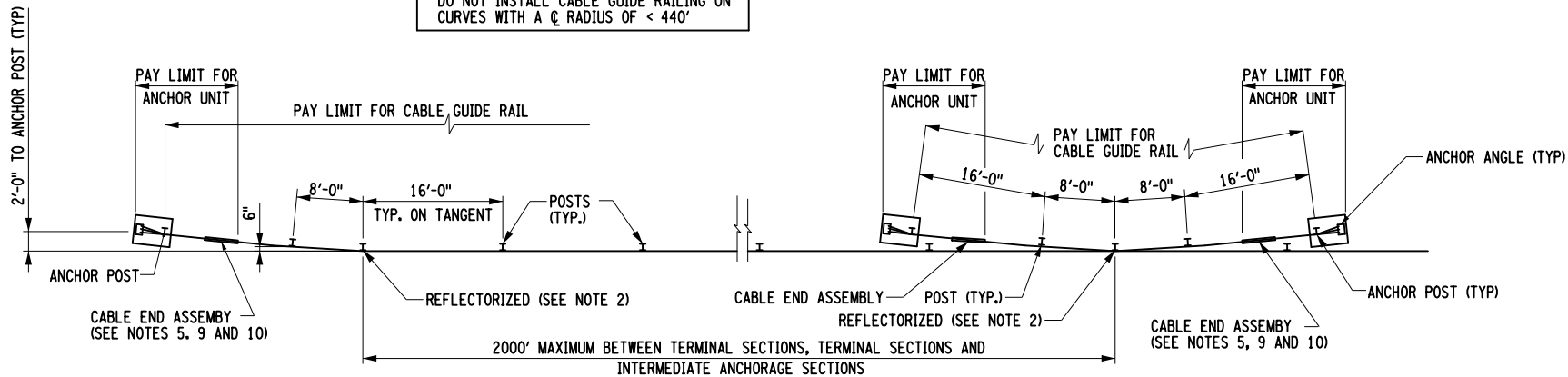
APPENDIX A

NYSDOT STANDARD SHEETS

NOT FOR CONSTRUCTION
FOR EM&CP PERMIT ONLY

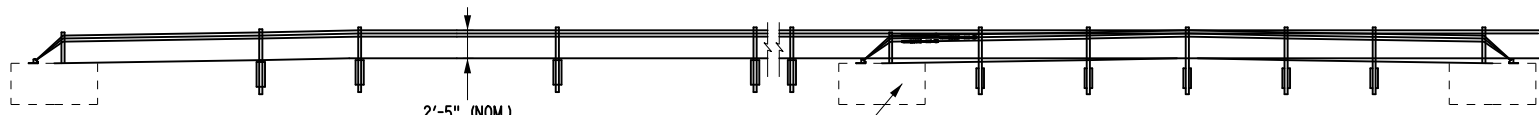
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TABLE "A"	
RADIUS OF ϕ CURVATURE	MAX. POST SPACING
$\geq 715'$	16'
$\geq 440'$ AND $\leq 715'$	12'
DO NOT INSTALL CABLE GUIDE RAILING ON CURVES WITH A ϕ RADIUS OF $< 440'$	



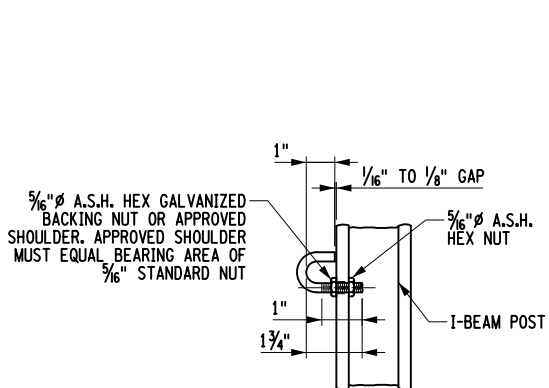
PLAN

PLAN

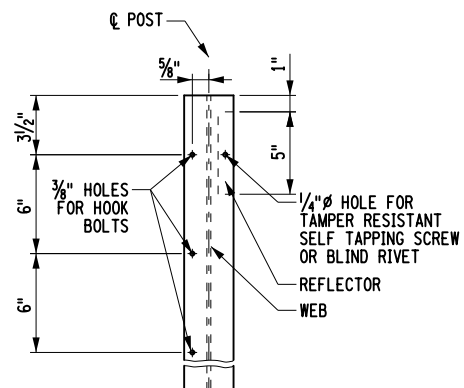


ELEVATION
TYPICAL APPROACH AND TERMINAL SECTIONS

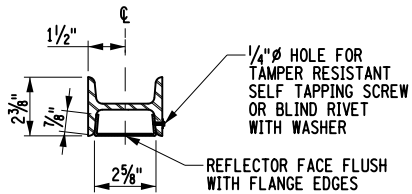
ELEVATION
TYPICAL INTERMEDIATE ANCHORAGE SECTION



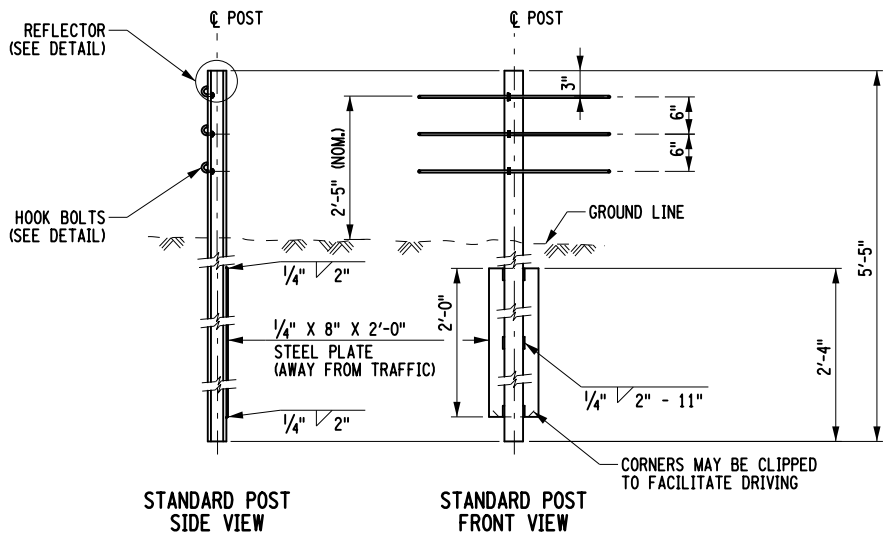
HOOK BOLT DETAIL



REFLECTOR DETAIL
(SEE NOTES 2 AND 3)



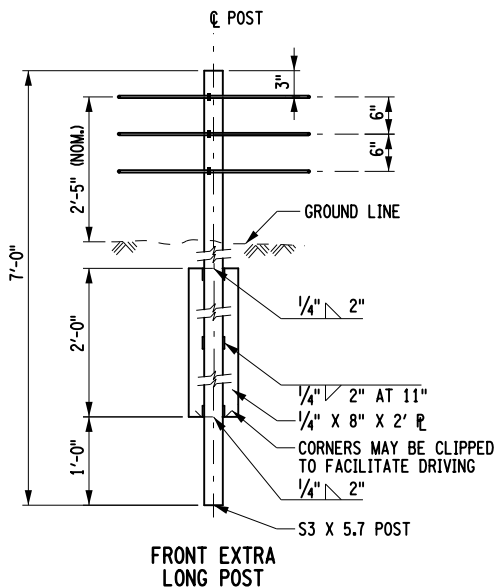
REFLECTOR DETAIL
CROSS SECTION



STANDARD POST
SIDE VIEW

STANDARD POST
FRONT VIEW

TYPICAL POST DETAILS NOTE: FOR OPTIONAL UNIVERSAL POST DETAILS
SEE BOX BEAM GUIDE RAIL STANDARD SHEETS.



FRONT EXTRA
LONG POST

GENERAL NOTES:

- ALL POSTS SHALL BE S3 X 5.7 ROLLED STEEL SECTION. THE ANCHOR POST STUB SHALL BE S3 X 7.5.
- WHERE THE RAIL IS PARALLEL TO THE EDGE OF THE PAVEMENT, EVERY SIXTH (6TH) POST STARTING WITH THE FIRST SHALL BE REFLECTORIZED. DO NOT REFLECTORIZE POSTS IN THE INTERMEDIATE ANCHORAGE SECTION, TYPICAL APPROACH AND TERMINAL SECTION, OR WHEN USED AS A MEDIAN BARRIER.
- REFLECTORS SHALL BE ALUMINUM ALLOY 1/16 " THICK WITH REFLECTIVE SHEETING. THE REFLECTIVE SHEETING SHALL BE WHITE WHEN INSTALLED ON THE RIGHT SIDE OF TRAFFIC AND FLUORESCENT YELLOW WHEN ON THE LEFT.
- STAGGER CABLE SPLICES. PROVIDE A MINIMUM OF 20' BETWEEN ANY PAIR. PROVIDE A MINIMUM OF 100' BETWEEN CABLE SPLICES ON THE SAME CABLE.
- FOR ARRANGEMENT OF SPRING CABLE END ASSEMBLIES (COMPENSATING DEVICE) AND TURNBUCKLE CABLE END ASSEMBLIES, THE FOLLOWING CRITERIA SHALL APPLY:

LENGTH OF CABLE RUN
-LENGTH OF CABLE RUNS UP TO 1000' - USE COMPENSATING DEVICE (DETAIL B) ON ONE END, AND TURNBUCKLE (DETAIL A) ON THE OTHER END OF EACH INDIVIDUAL CABLE.
-LENGTH OF CABLE RUNS 1000' TO 2000' - USE COMPENSATING DEVICE (DETAIL B) ON THE ENDS OF EACH INDIVIDUAL CABLE.
-LENGTH OF CABLE RUNS OVER 2000' - START A NEW STRETCH BY INTERLACING AT LAST PARALLEL POST (SEE TYPICAL INTERMEDIATE ANCHORAGE DETAILS).

PRIOR TO FINAL ACCEPTANCE BY THE STATE, THE FOLLOWING VALUES SHALL BE USED TO TIGHTEN THE TURNBUCKLES, DEPENDING ON THE TEMPERATURE AT THE TIME OF ADJUSTMENT.

TEMPERATURE (DEGREES FARENHEIT)													
120 TO 110	109 TO 100	99 TO 90	89 TO 80	79 TO 70	69 TO 60	59 TO 50	49 TO 40	39 TO 30	29 TO 20	19 TO 10	9 TO 0	-1 TO -10	-11 TO -20
SPRING COMPRESSION FROM UNLOADED POSITION IN EACH SPRING - MEASURED IN INCHES													
1	1 1/4	1 1/2	1 3/4	2	2 1/4	2 1/2	2 3/4	3	3 1/4	3 1/2	3 3/4	4	4 1/2

- THE CONCRETE ANCHOR SHALL BE SET INTO THE EXCAVATION AS DETAILED. THE BOTTOM OF THE ANCHOR SHALL HAVE A FULL AND EVEN BEARING ON THE SURFACE UNDER IT. BACK FILL IN ACCORDANCE WITH THE REQUIREMENTS OF §203-3.15 "FILL AND BACK FILL AT STRUCTURES, CULVERTS, PIPES, CONDUITS, AND DIRECT BURIAL CABLES".
- RAIL MOUNTING HEIGHT IS TO BE MEASURED FROM PAVEMENT IF OFFSET BETWEEN PAVEMENT AND CURB IS $\leq 12"$ AND FROM GROUND BENEATH RAIL IF OFFSET $> 12"$.
- LIFTING DEVICES, IF EMBEDDED IN CONCRETE, SHALL BE RATED BY THEIR MANUFACTURER AS HAVING A "SAFE WORKING LOAD" OF FOUR TONS (4 TONS).
- AT ALL LOCATIONS WHERE THE CABLE IS CONNECTED TO A CABLE SOCKET WITH A WEDGE TYPE CONNECTION, ONE WIRE OF THE WIRE ROPE SHALL BE CRIMPED OVER THE BASE OF THE WEDGE TO HOLD IT FIRMLY IN PLACE.
- CABLE ENDS SHALL BE FABRICATED FROM MALLEABLE IRON (§715-09) OR CAST STEEL (§715-02). THE CABLE SPLICE AND WEDGE SHALL BE FABRICATED FROM MALLEABLE IRON OR ASTM A536 DUCTILE IRON GRADE 65-45-12.



STATE OF NEW YORK
DEPARTMENT OF TRANSPORTATION

U.S. CUSTOMARY STANDARD SHEET

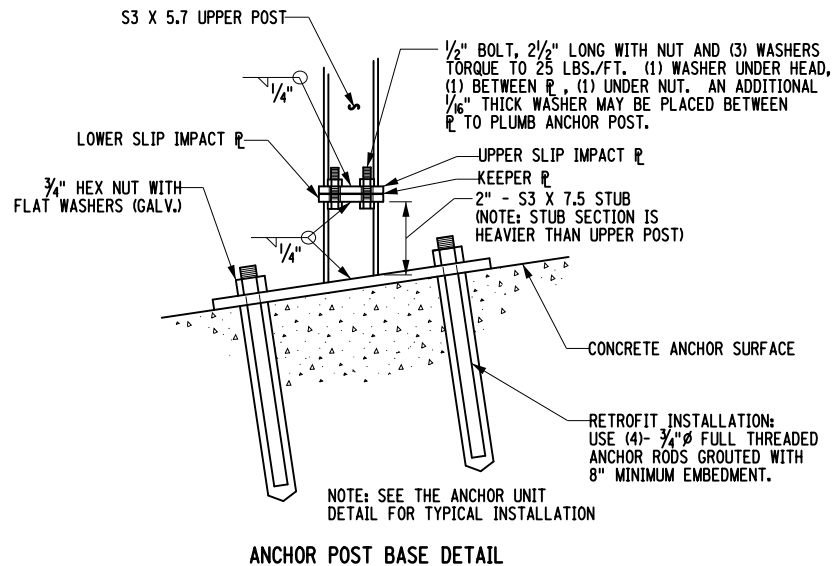
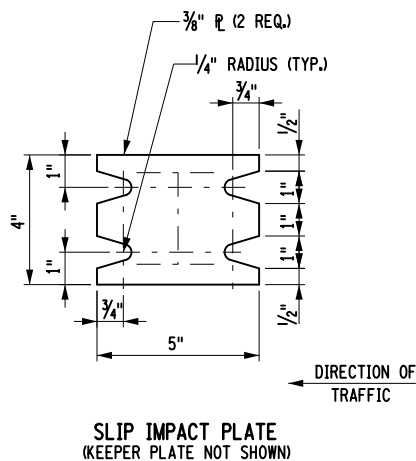
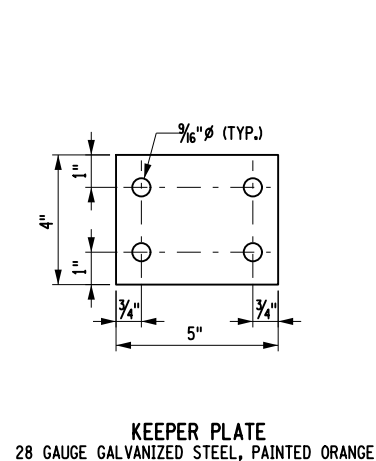
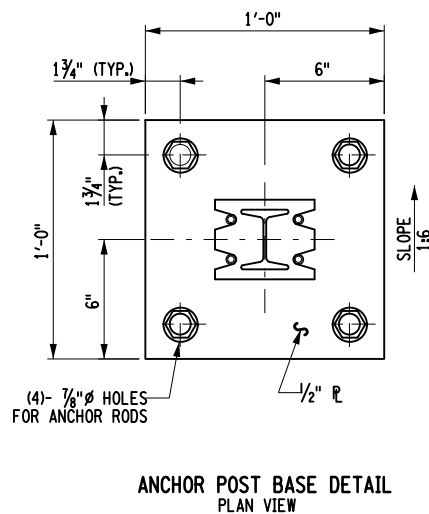
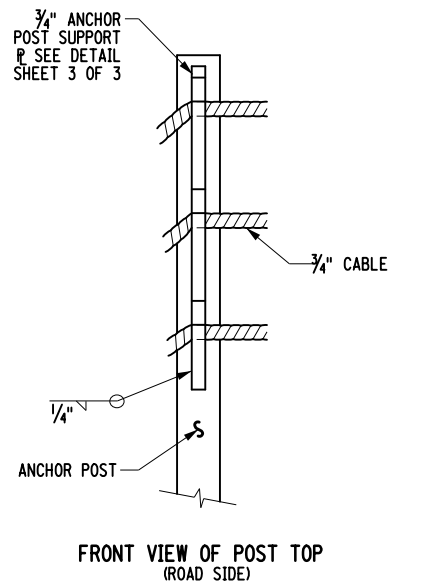
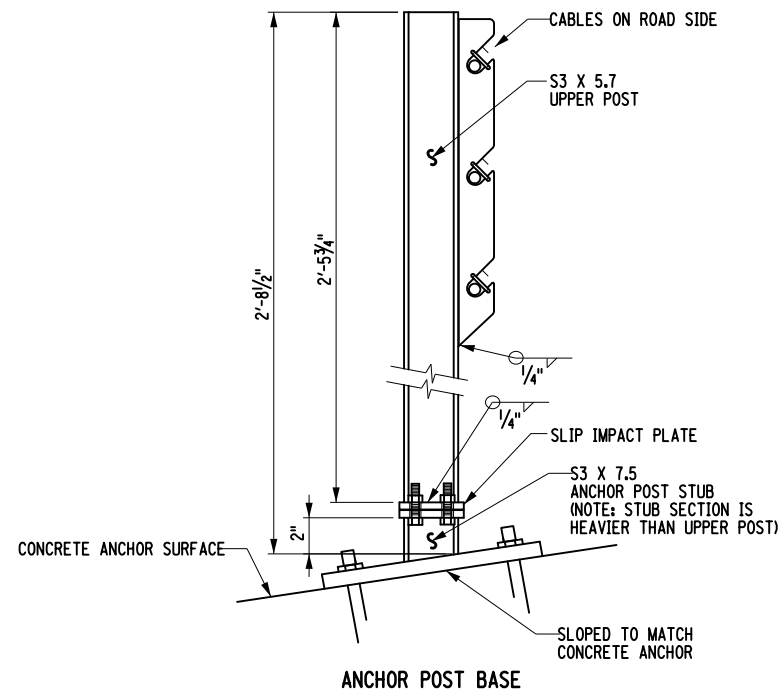
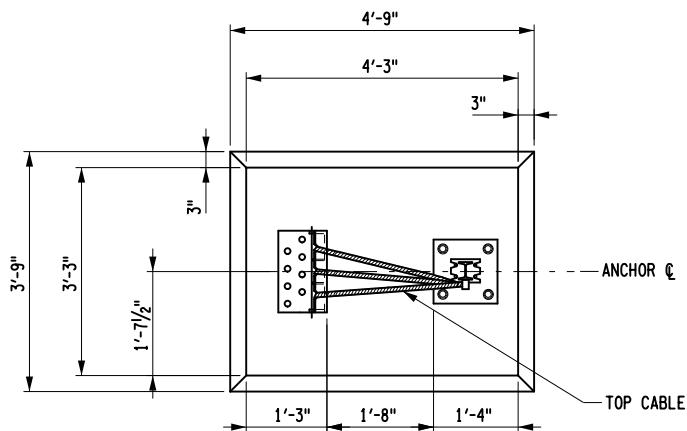
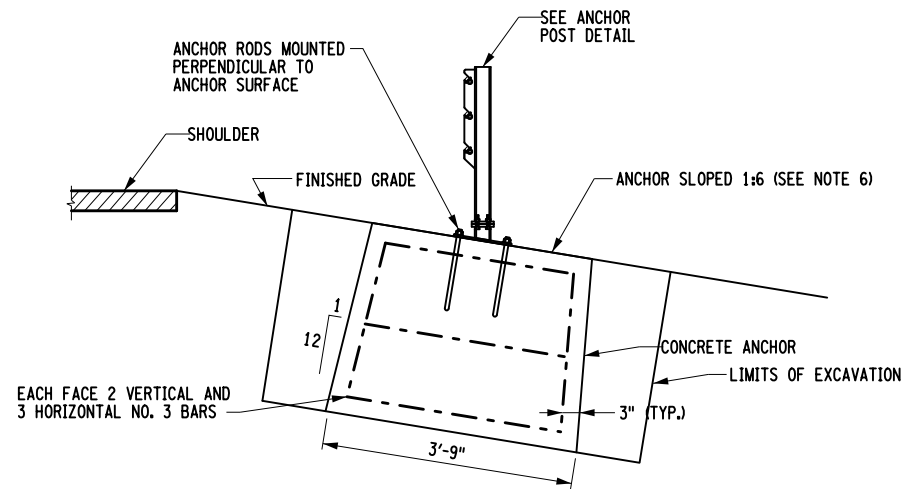
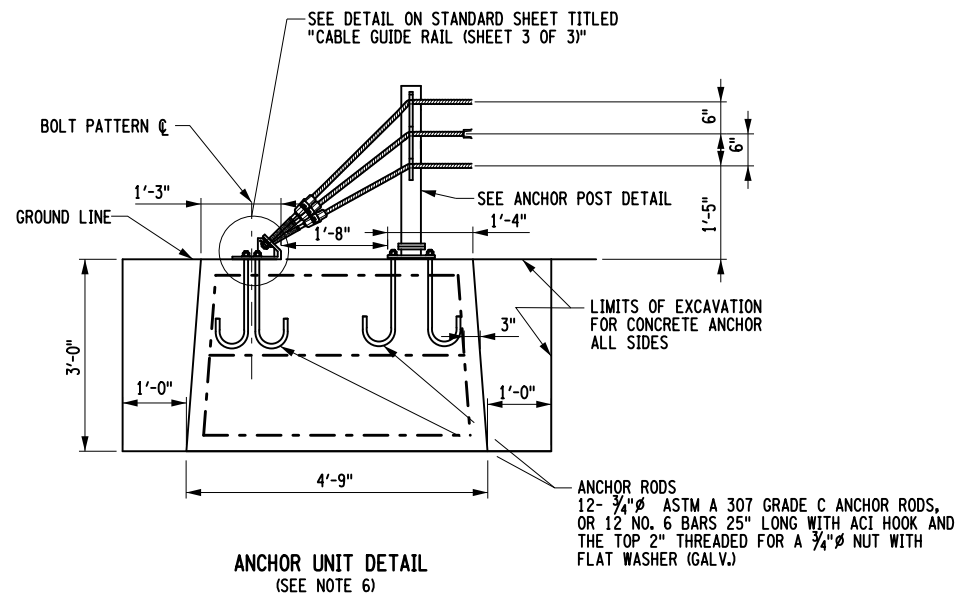
CABLE GUIDE RAILING
(SHEET 1 OF 3)

APPROVED FEBRUARY 14, 2012
/S/ RICHARD W. LEE, P.E.
DEPUTY CHIEF ENGINEER DESIGN
(ACTING)

ISSUED UNDER EB 12-003

606-01

ERRATA 1: EFF. 05/01/18
ISSUED WITH EB 18-003

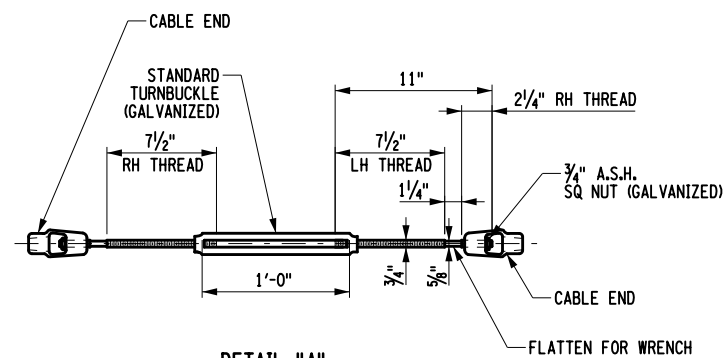
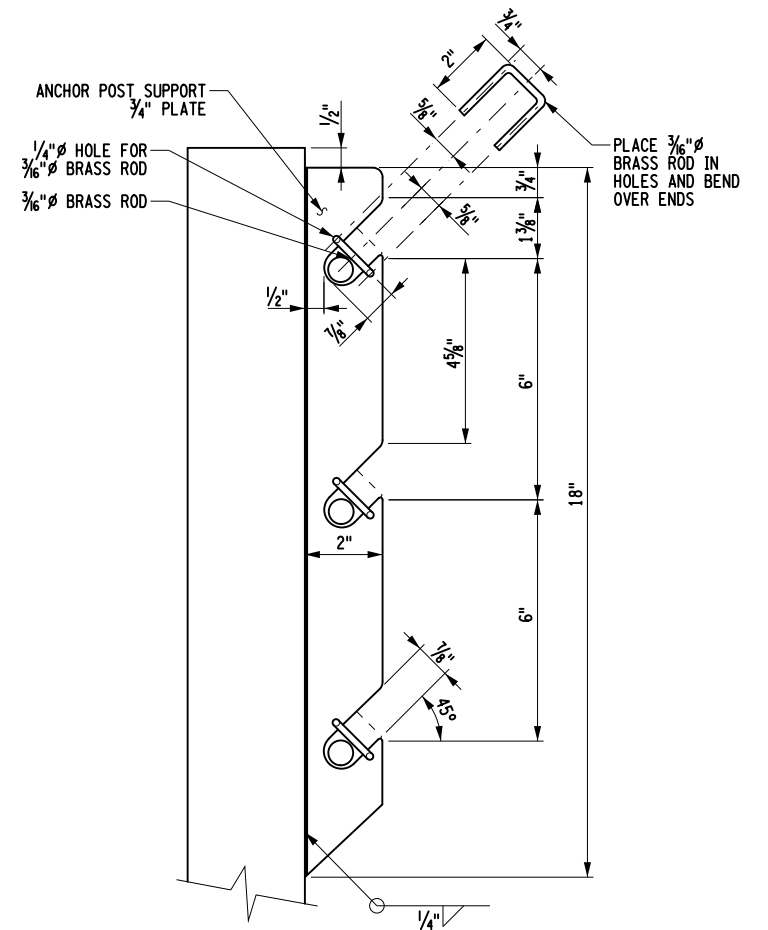
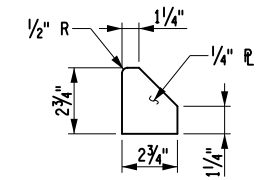
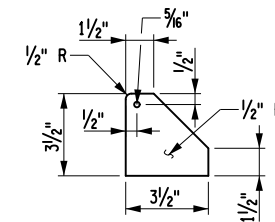
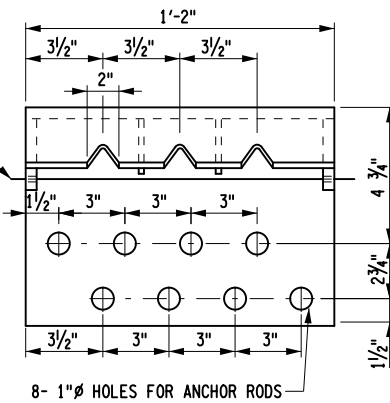
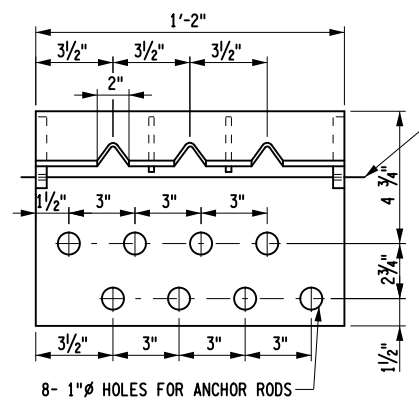
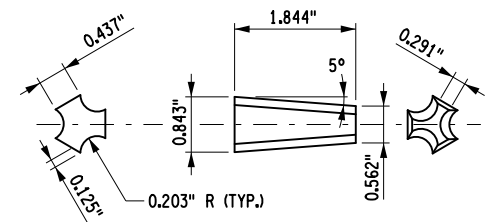
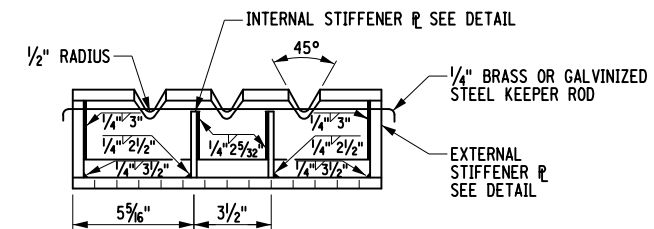
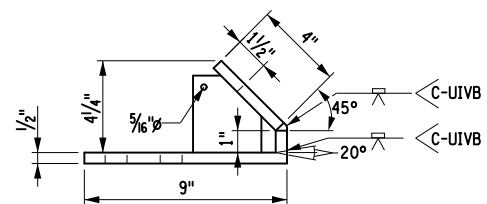
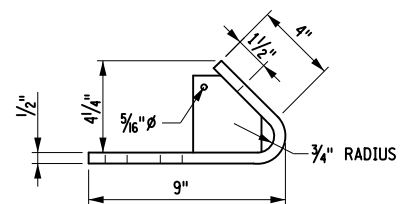
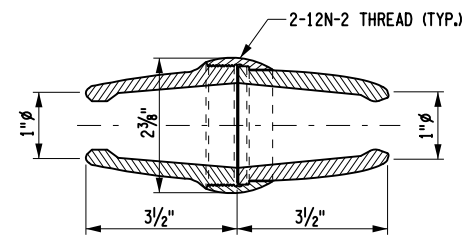


GENERAL NOTES ON SHEET 1 OF 3

	STATE OF NEW YORK DEPARTMENT OF TRANSPORTATION
U.S. CUSTOMARY STANDARD SHEET	
CABLE GUIDE RAILING (SHEET 2 OF 3)	
APPROVED FEBRUARY 14, 2012 /S/ RICHARD W. LEE, P.E. FOR THE DEPUTY CHIEF ENGINEER (DESIGN)	ISSUED UNDER EB 12-003 606-01

EFFECTIVE DATE: 09/06/12

FILE NAME = 606-0102_090612.dgn
DATE/TIME = 22-FEB-2012 11:20
USER = jturley



WASHER	WASHER SERIES	INSIDE DIAMETER "A"			OUTSIDE DIAMETER "B"			THICKNESS "C"		
		BASIC	TOLERANCE		BASIC	TOLERANCE		BASIC	MAX.	MIN.
			PLUS	MINUS		PLUS	MINUS			
3/4"	REGULAR	0.812	0.030	0.007	1.469	0.030	0.007	0.134	0.160	0.108
	WIDE	0.812	0.030	0.007	2.000	0.030	0.007	0.165	0.192	0.136
1/2"	NARROW	0.531	0.015	0.005	1.062	0.030	0.007	0.095	0.121	0.074

