APPENDIX J: INADVERTENT RELEASE PLAN AND HDD DESIGN SUMMARY REPORT CASE 10-T-0139



March 23, 2023 File No. 322004-000

Kiewit Engineering (NY) Corporation 470 Chestnut Ridge Rd, 2nd Floor Woodcliff Lake, NJ 07677

Attention: Jason Neff, PE, PMP - Design Engineering Manager

Subject: HDD Design Summary Report

Champlain Hudson Power Express – Segment 5B

Fuera Bush to Bethlehem, New York

Dear Mr. Neff:

Brierley Associates Underground Engineers, PLLC (Brierley) is pleased to provide this HDD Design Summary Report for Segment 5B of the Champlain Hudson Power Express Project. This work was conducted in general accordance with our contract with Kiewit Engineering (NY) Corporation (Kiewit).

We thank you for this opportunity to be of service to you and your team on this project. Should you have any questions or require additional information, please do not hesitate to contact the undersigned at your convenience.

Sincerely,

Much Other

Brierley Associates Underground Engineers, PLLC

Nick Strater, P.G.

Trenchless Design Manager

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APPENDIX A: Geotechnical Data

APPENDIX B: HDD Calculations

1.0 Introduction

The Champlain Hudson Power Express (CHPE) project will install a pair of HVDC electrical transmission cables with an associated telecommunications line from Canada to New York City, NY. This work includes approximately 126 crossings under roads, railroads, wetlands water bodies, and obstructions to be installed using horizontal directional drilling (HDD) methods to minimize interference with use or impacts to the surface environment. This Design Summary Report addresses the design for the HDD crossings in Package 5b which extends from Fuera Bush to Bethlehem. Package 5b includes a total of 4 crossings, which are summarized in Table 1, below.

Table 1: HDD Locations, Lengths, and Description

HDD #	Approx. Start Station*	Approx. End Station*	Approx. HDD Length, ft	Obstruction Crossed
87B	51106+47	51120+29	1,458	S. Albany St/Route 54, water main
88	51179+50	51194+20	1,467	Coeyman's Creek
89	51201+75	51225+45	2,369	Wetland, Stream
90	51235+05	51247+40	1,238	Route 396/Stream Bank

^{*}Project stationing shown and is approximate. Each HDD has its own independent stationing.

The purposes of this Design Summary Report are to provide the following:

- Review of the existing geological and geotechnical conditions for each HDD crossing.
- Provide a descriptive narrative of the HDD crossings in support of the design drawings and technical specifications.
- Present pipe stress and annular pressure analyses that support the proposed designs.
- Present construction considerations including inadvertent return mitigation.

2.0 Project Description

The proposed CHPE route follows the Hudson River Valley of New York. The new transmission line will be approximately 146 miles in length, extending from the south end of Lake Champlain to Astoria, NY. Project Maps showing the locations of the HDD crossings are presented in Figure 1.

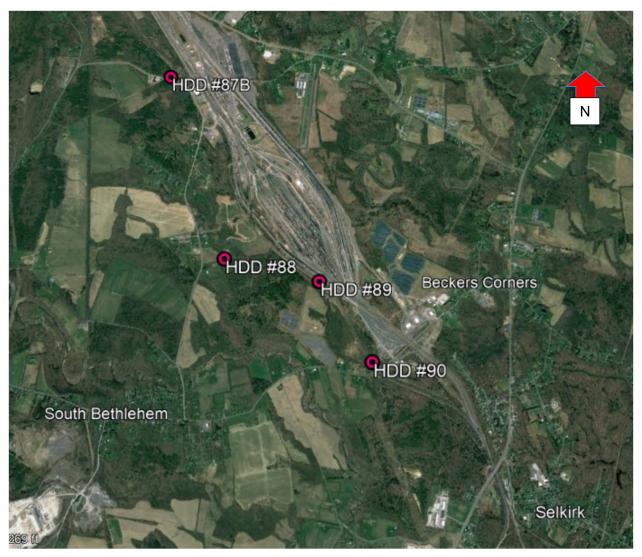


Figure 1 – Crossing Location Plan, HDD #87B through HDD #90. Photo from <u>www.googleearth.com</u>. Not to scale.

3.0 Background

The underground construction of two HVDC electrical transmission cables is proposed to be housed in individual 10-inch-diameter plastic conduit spaced approximately 15 feet apart. A third, minimum 2-inch-

CHPE PACKAGE 5B HDD Design Summary Report March 23, 2023

diameter plastic conduit will be bundled with one of the 10-inch diameter conduits for a telecommunications line.

The proposal is to install the cable duct at least 25 feet below congested areas, roads, railroads, under/around other obstructions, 15 to 25 feet below wetland, and 35 to 45 feet below open bodies of water using horizontal directional drilling (HDD) methods.

HDD is a widely used trenchless construction method to install pipe and conduits with limited disturbance to the ground around the bore alignment. The goal for using HDD methods is to install the conduits while controlling and minimizing the amount of impact to congested areas, existing underground obstructions, and to the adjacent wetlands to the extent possible.

4.0 Surface Conditions

HDD #87B

HDD #87B passes below S. Albany St/Route 54 which curves from east-west to northwest-southeast in this vicinity. This roadway is supports two lanes of active traffic and is approximately 23-ft wide. The crossing also passes below a 48-in water main operated by the Albany Water Board, and numerous smaller utilities.

Southwest of S. Albany St/Route 54 (in the vicinity of the HDD alignment) the ground surface slopes downward toward the center of the alignment, from about El. 170 to El. 155. In this area, the crossing passes below a wetland and 60-in CMP culvert. This area is covered with brush and small trees.

The HDD Entry is located to the northwest, on the south side of S. Albany St/Route 54, adjacent to a small commercial facility (single-story buildings, unpaved parking). The ground surface in this area ranges from about El. 175 to El. 178. Overhead utility poles are located on the opposite (north) side of the road.

The HDD Exits are staggered and located in a grassy area on the northeast side of S. Albany St/Route 54. A paved parking area and a brick office building operated by CSX are located to the immediate east. Surface grades at the HDD exit range from about El. 175 to El. 177.

HDD #88

HDD #88 is located to the east of S. Albany St/Route 54 and passes below Coeyman's Creek and an adjacent wetland. The majority of the site vicinity is covered by trees and brush. Farmland is located to the northwest, southwest and northeast.

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The HDD Entry is located to the southwest in an open field (farmland). Surface grades in this area range from about El. 163 to El. 165. The HDD exit is located to the northeast in an area covered by brush and small trees, which has been mapped as wetland. Surface grades in this area range from about El. 174 to El. 176.

Surface grades along the HDD alignment slope downward toward Coeyman's Creek at moderate grades from the northeast and southeast. The Creek is oriented approximately north-south, with a bottom elevation estimated at El. 124 to El. 125.

HDD #89

HDD #89 is located to the southwest of a single CSX rail (oriented northwest-southeast), and passes below a small stream, which is generally oriented north-south. The majority of the HDD alignment is covered by brush and small trees, and has been mapped as wetland. Overhead utility poles are located immediately adjacent to and parallel the northwest portion of the HDD alignment.

In general the surface grades slope downward gently toward the south-southwest. However, moderate slopes are located on either side of the stream. The stream bottom is estimated to be at about El. 149.

The HDD entry is located to the southwest, with a surface grade of about El. 158 to El. 160 The HDD exit is located to the northwest, with surface grades of about El. 174 to El. 175. Both the entry and exit areas are covered by brush and small trees and have been mapped as wetlands.

The entirety of the HDD #89 alignments are located within the CSX right-of-way.

HDD #90

HDD #90 is located to the southwest of a single CSX rail (oriented northwest-southeast), and passes below the bank and wetland of a small stream, which is generally oriented northwest-southeast. HDD #90 also passes below Route 396 which is about 27-ft wide and oriented northeast-southwest. In this vicinity the CSX rails are elevated, and pass over Route 396 by means of steel bridge with concrete wing walls to the northeast of the crossing. In general, the site grades along the alignment slope downward toward the stream to the southwest.

Two (2) separate, northeast-southwest oriented overhead power lines cross the alignment in the Route 396 vicinity. Numerous power poles associated with these lines are located along the southeast portion if the HDD alignment.

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The HDD #90 entry area is located to the southeast. This area is covered by small trees and brush, and mapped wetland is locate to the northeast. Surface grades in this immediate area range from about El. 157 to El. 159.

The HDD #90 exit area is located to the northwest. This area is covered by small trees and brush, and has been mapped as wetland. Surface grades in this immediate area range from about El. 157 to El. 159.

The surface grade of the adjacent CSX rail (northeast) ranges from about El. 165 to El. 166. The entirety of the HDD #90 alignments are located within the CSX right-of-way.

5.0 Below-grade Structures

5.1 Utilities

The location of existing known below-grade utilities are shown on the design drawings. Additional soft dig information will be evaluated during final design and prior to issued-for-construction drawing submittal. Minimum offsets between the known utilities and the HDD borepaths are included on the profiles.

5.2 Foundations

The location of existing foundations (bridges, retaining walls) will be added to the issued-for-construction drawings based on as-built information provided by others, where available.

6.0 Subsurface Conditions

The subsurface conditions in the vicinity of the HDD crossings were investigated by subsurface investigations and laboratory testing completed by others. Subsurface investigations included sampled test borings and cone penetrometer testing.

In general, the subsurface conditions at each of the 5b crossings are generally similar, and consist of surficial fill overlying glacial lake deposits consisting of silt and clay (loose to medium dense and very soft to soft), with lesser amounts of loose silty sand and sand. The density/consistency of the silt and clay appears to decrease with depth. It should be also noted that the glacial lake deposits contain extensive amounts of "Weight-of-Hammer" materials.

7.0 HDD Process

HDD involves drilling a small diameter (4 to 9-in) "pilot hole" along a pre-established, design alignment from and entry pit to an exit pit. The pilot is then enlarged as necessary by a series of reaming passes, and the product pipe or duct bundle is pulled into place. HDD generally does not require pits (or shafts), or dewatering. The depth and trajectory of the HDD needs to be carefully designed to account for subsurface conditions and the bending tolerances of the drill rods, steering limits of the drill tools, anticipated reaction of the subsurface conditions, and bending tolerances and the product pipe/conduit. All stages of the HDD process involve pumping a bentonite-based, environmentally safe drilling fluid into the borehole through the drill rods. The drilling fluid travels back to the surface within the annular space between the drill rods and surrounding soil. The drilling fluid maintains borehole stability, removes cuttings, and cools the drilling tools. A common risk associated with HDD is release of drilling fluid to the ground surface, which is referred to as an inadvertent return (IR) or "frac-out". This may occur when the downhole drill fluid pressure exceeds the confining capability of the surrounding soil, or if zones of weakness or previous disturbance are present (e.g., existing utilities, utility poles, deep foundations). Drilling fluid and drilling fluid additives are chemically inert, biodegradable, and non-toxic. However, the occurrence of a frac-out typically requires cleanup, may result in surface heave or settlement, and may result in borehole instability (e.g., collapse, squeezing).

8.0 Design Components

8.1 HDD Geometry

The proposed bore path alignments, entry and exit locations, entry angle, exit angle, and a vertical and horizontal design radii of curvature for each HDD crossing in this segment are shown in the design drawings. The HDD technical specifications are found in Section 33 05 07.13 of the Technical Specifications. Inadvertent release prevention and mitigation plans for each HDD crossing are provided as separate documents.

The HDD design alignments for Package 5b have been developed in general accordance with the Project Design Criteria Manual (document entitled "Project Design Criteria", Champlain Hudson Power Express, 400kV HVDC Underground Transmission Line, KIEWIT PROJECT NO. 104809, Dated June 2022, herein referred to as the "Design Manual").

8.2 Annular Pressure Analysis

Drill fluid loss from the borehole typically occurs as a result of one or a combination of the following:

- Hydraulic Jacking: Hydraulic jacking occurs when there are existing cracks in the formation such as fractures within bedrock or stiff cohesive soils, or relatively high permeability zones contained within a relatively low permeability materials (e.g. a sand lense in clay). When the drill fluid pressure exceeds the weight or force restraining the materials on the sides of the fracture or higher permeability zone, the confining material will be hydraulically jacked open resulting in an enlarged opening with more fluid volume capacity and eventually, the possibility of a new flow path for the fluid. The Total Stress calculations provides a conservative method for assessment of this type of drill fluid loss.
- Hydraulic Fracturing. Hydraulic fracturing occurs when the drill fluid pressure exceeds the static stress state in the formation *plus* the strength of the formation material. The result is a fracturing of the formation providing access for the drill fluid to a path that will continue to grow until the drill fluid pressure is reduced or the formation strength increases. The stress plus strength and the Kirsch methods may be used to assess this type of drill fluid loss in rock. In soil formations the Delft may be used to model for drill fluid loss when hydraulic fracturing occurs.
- Leakage: Flow of the drill fluid into existing open space, such as open bedrock fractures and soil porosity.

It's common to loose upwards of 30% (or more) of the drill fluid to the adjacent formation (soil and bedrock) during HDD construction. If the drill fluid reaches to ground surface or water (river) mudline, it's referred to as a "fracout" or inadvertent drill fluid return ("IR"). This may require conditioning of the borehole to stop the drill fluid loss, and cleanup of the drill fluid, if accessible.

A preliminary annular pressure analysis was completed for the pilot hole for each of the currently proposed HDD borepath geometries, based on the currently available geotechnical data. This process compares the anticipated range of downhole annular drill fluid pressures required to complete the pilot bore to the estimated confining capabilities of the surrounding geologic materials. This exercise can be useful in the evaluation of risk of inadvertent returns (IR's, or "fracout") during drilling. The potential for an IR may be considered greatest at locations where the anticipated range of downhole drill fluid

pressures are close to or exceed the estimated confining capabilities of the surrounding materials. Note that the pilot hole (vs the reamed hole) is generally the most constrained, and presents the greatest risk of IR during the HDD construction process.

The following should be noted:

- HDD requires drill fluid pressures sufficient to stabilize the borehole and remove cuttings. In
 general, it may be possible to reduce the risk of drill fluid loss through careful drilling and drill
 fluid management, but IR risk cannot be completely eliminated.
- The annular pressure analysis is considered to be a tool to identify areas of potential risk. *It is not considered an exact predictor of the location or degree of an IR.*
- The annular pressure analysis does not account for existing pathways or zones of weakness in the subsurface, which may be related to existing utilities, foundations, utility poles and below-grade space. Where present, these features will *increase* the risk of drill fluid loss.
- The annular pressure analysis is not an accurate predictor of borehole leakage, where drill fluid leaks to the adjacent materials through existing porosity or fractures.
- Drill fluid loss from the borehole may not migrate to the surface. In some cases, the drill fluid may escape to the surrounding formation through localized fractures, porosity, or dilation.

The anticipated range of downhole drill fluid pressures (combined static and dynamic) for each HDD crossing in Package 5b are shown in Appendix B along with a generalized subsurface profile for each bore. The static drill fluid pressure is a function of the density of the drill fluid at a specific location and depth below the drill entry elevation. The dynamic pressure is the pressure required to move the drill fluid (and cuttings) up the borehole annulus, and is a function of pump rates, hole geometry, fluid density, fluid velocity, and fluid rheology. The estimated annular pressures included in Appendix B are based on the API-13D method using a Power Law to model the dynamic pressure of a visco-plastic fluid.

Geotechnical parameters used in the analysis were derived through evaluation of laboratory testing and engineering judgement. The confining capability of the native materials was approximated using a variety of methods, which include the following:

- Total Stress Model: The Total Stress Model is based on the dead weight of the formation
 material above the drill path and excludes the potential strength of the formation. This method is
 considered *conservative* but is considered a reasonable approximation for the formation pressure
 capacity of bedrock and very dense soil.
- Cavity Expansion Model (Delft Equation): This method considers the strength of the formation along with the total stress (above) and is based on Ko = 1 conditions. The initial equation was derived from the Mohr-Coulomb failure model adjusted by Delft University for low angle cylindrical cavity expansion in a host material when subjected to internal pressure. This method has been found more realistic in sand, silt, and stiffer cohesive formations than the Total Stress Model. However the method require assumptions of a horizontal surface with homogeneous isotropic soil. Additionally, the equations require significant property assumptions such as the Shear Modulus, G. *This model is not generally appropriate for most bedrock, particularly hard sedimentary bedrock, and metamorphic and igneous lithologies.*
- Stress plus Strength Model: This method was initially implemented by the US Corps of Engineers to assess the damage potential to levees from the HDD fluids during drilling. This model adds the strength of the formation material to the total stress though results are generally considered to be conservative. The basis of the model, like the cavity expansion model is the Mohr-Coulomb failure approach. This model is generally appropriate for soil or bedrock.
- Queens Model: The Queens model was developed at Queens University. This model also adds the strength of the formation material to the total stress. The basis of this model, similar to the cavity expansion model is the Mohr-Coulomb failure approach. The difference between this model and the Delft model is that the Queens approach permits variation in the Ko of the soil and is considered more realistic in softer cohesive soils.

Additional input assumptions included:

- Jetting tools will be used for fill, lacustrine and glaciofluvial deposits.
- A mud motor will be used to complete the pilot hole for bores encountering glacial till and bedrock
- A drill fluid pump rate of 150 gpm for pilots using jetting and a drill fluid pump rate 400 gpm for mud motors.

- An average drill fluid density of 78 pcf, and maximum drill fluid density of 94 pcf.
- An estimated drill bit diameter of 8.16 inches and a drill rod diameter of 3.5 inches.

The results of the annular pressure analyses included in Appendix B suggest that each of the 5b HDD centerlines will encounter very soft silty fat clays with very low strength characteristics, Weight of Hammer (W.O.H.) materials, with a stronger lean clay layer above, providing some pressure capacity for the drills.

- For these 4 crossings, there is an apparent risk of IR for the entire length of each bore. This is due to the poor strength characteristics (W.O.H. material) of the formation and equates to limited confining capabilities. At these locations careful consideration during drilling operations needs to be given to maintain borehole stability.
- In W.O.H materials, it is common to lose returns without IR, as the formation dilates. However, this may require additional drill fluid volumes and hole conditioning.
- HDDs #89 and #90 have critical areas with Factors of Safety below 1.0.
 - Contingency plans for track movement and impact should be developed in coordination with the Owner prior to executing the work.
 - The adjacent railroad tracks should be monitored in close coordination with the Owner prior to, continuously throughout operations, and 1-2 weeks post installation.

The HDD contractor(s) should be prepared to monitor the downhole drill fluid pressures in each bore, and respond to elevated pressures and drill fluid loss. The Inadvertent Return Contingency Plan details additional methods for mitigating inadvertent returns.

8.3 Conduit Material Selection

The conduit installed by HDD for the CHPE project must be plastic to satisfy cable ampacity requirements. The conduit must also be designed to withstand the short-term installation (pullback) loads, and the long-term external loads.

The conduit selected for the Package 5b HDD installations is PE4710 DR9 High Density Polyethylene (HDPE), consistent with the requirements of the Design Manual. Note that we have assumed that the telecommunications conduit will be minimum 3-in diameter (versus 2-in) to improve pullback survivability.

Pullback calculations for each HDD crossing are included in Appendix B, along with the conduit details. These will be updated during final design. These calculations have been developed in general accordance with ASTMF-1962 as modified to account for invert tangent section, independent vertical curves, and fluid drag. The safe pull force has been calculated in accordance with recommendations of the Plastic Pipe Institute. Both water ballasted and unballasted conduit have been considered. Water ballasting is recommended to reduce the pull force in each case.

It should be noted that HDPE is assembled through butt-fusion, which creates an internal "bead" which must be removed during fusion ("debeading") to reduce risk of cable damage during cable pulling.

9.0 Construction Considerations

The following construction considerations are presented for discussion purposes.

9.1 Subsurface Conditions

The following soils encountered along the package 5b alignment present specific construction considerations:

- Fill: Fill soils were encountered at each of the HDD crossing locations. These materials are expected to be uncontrolled, and could contain obstructions to HDD construction, including debris, abandoned utilities, cobbles and boulders, and trash. In addition, fill soils located within and adjacent to railway easements may contain contamination which could impact the performance of HDD drill fluid, requiring more frequent replacement. Drill fluid containing contamination may require specialized disposal.
- Glacial Lake Deposits: Glacial Lake Deposits (fine sand, silt, clay) were encountered at
 numerous HDD crossing locations. Where soft to very soft, fine grained soils are present,
 squeezing behavior may result in choking of the hole and increased risk of downhole pressure
 spikes and inadvertent drill fluid returns. Drill fluid additives and frequent hole conditioning may
 be required to control this behavior. In addition, very soft soils may present difficulties in
 maintaining the drill tool alignment.
 - In W.O.H materials, it can be common to lose returns without IR, as the formation dilates. However, this may require additional drill fluid volumes and hole conditioning.

9.2 Steering Tools

A downhole steering tool will be required for each HDD to maintain the desired alignment, and offsets from adjacent sensitive structures. Walkover steering tools are not considered appropriate to potential magnetic interference associated adjacent utilities and railroad structures, and (depending on the crossing) the depth of the installation.

9.3 Drill Fluid Pressure Monitoring

The HDD contractor should employ a downhole pressure tool during pilot hole drilling to monitor and the annular drill fluid pressures. This will help maintain pressure levels below an established threshold, reduce risk of IR's, and may provide details on locations where drilling fluid is lost.

9.4 Conduit Laydown and Pullback

As-noted, butt-fused plastic conduit (HDPE) used for cable raceway must be completely assembled and de-beaded prior to pullback. This will require significant work space in each case. The conduit is typically assembled during drilling, and will need to be protected prior to installation.

In each case, pullback of the conduit should be completed without interruption to reduce the risk of the conduit becoming stuck and damaged. We recommend that the conduit be fully water-ballasted to reduce the pullback forces.

10.0 References

American Petroleum Institute (API) API Specification 13A, Specification for Drilling-Fluid Materials - Sixteenth Edition, ANSI/API 13A/ISO 13500, July 2004.

ASTM 1962-20: Standard Guide for Use of Maxi-Horizontal Directional Drilling for Placement of Polyethylene Pipe or Conduit Under Obstacles, Including River Crossings, ASTM 2005

Kennedy, M., Skinner, G and I Moore, 2004, Elastic Calculations of Limiting Mud Pressures to Control Hydro-fracturing During HDD, NASTT No-Dig 2004 Proceedings.

Mayne, P.W., and Kulhawy, F.H. (1990). Manual on Estimating Soil Properties for Foundation Design. Electric Power Research Institute (EPRI).

Mechanics of Hydraulic Fracturing, 1957, M.K. Hubert and D.W. Willis, Shell Development Co., AIME Petroleum Transactions.

Plastic Pipe Institute, Handbook of PE Pipe - Second Edition, https://plasticpipe.org/publications/pe-handbook.html.

US Army Corps of Engineers EM 1110-2-2902a December 31, 2020, Conduits, Pipes, and Culverts Associated with Dams and Levee Systems.

APPENDIX AGEOTECHNICAL DATA





DATE: November 7, 2022

TO: Nick Strater; Brierley Associates Underground Engineers, PLLC

FROM: Matthew Hawley, P.E.; Kiewit Engineering (NY) Corp. MKH

Jaren Knighton; Kiewit Engineering (NY) Corp.

SUBJECT: Geotechnical Data: Segment 9 - HDD Crossing 87.B - Revision 1

Champlain Hudson Power Express Project

Schenectady, New York

Kiewit Engineering is providing the attached geotechnical data for use in the horizontal direction drill (HDD) design for the Champlain Hudson Power Express project in Upstate New York. This HDD crossing is located south of Schenectady, New York. The approximate station for the start of HDD crossing Number 87.B is STA 51111+00 (42.5604° N, 73.8506° W).

The geotechnical data at this HDD crossing is attached. The available data is from the recent investigation by Terracon, referenced below.

• Terracon, Geotechnical Data Report, Champlain-Hudson Power Express-Package 5, Schenectady through Selkirk, dated April 4, 2022.

Contact us if you have questions or require additional information.

Kiewit Project Number: 20001480

HDD 87.B
Borings K-194.0-2.2A,
K-194.0-2.2B
Segment 9 - Design Package 5

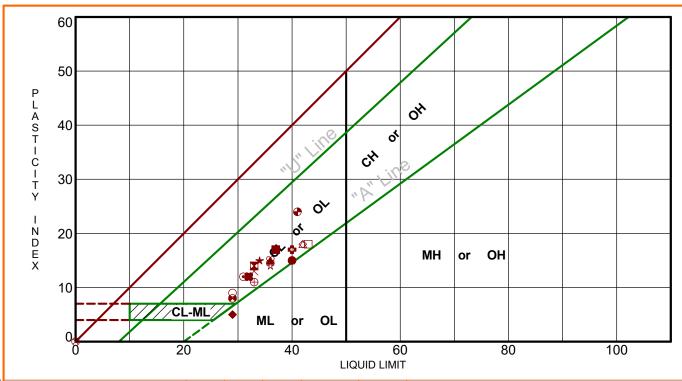
Champlain-Hudson Power Express Package 5 ■ Schenectady, NY April 4, 2022 ■ Terracon Project No. JB215256B





ATTERBERG LIMITS RESULTS

ASTM D4318

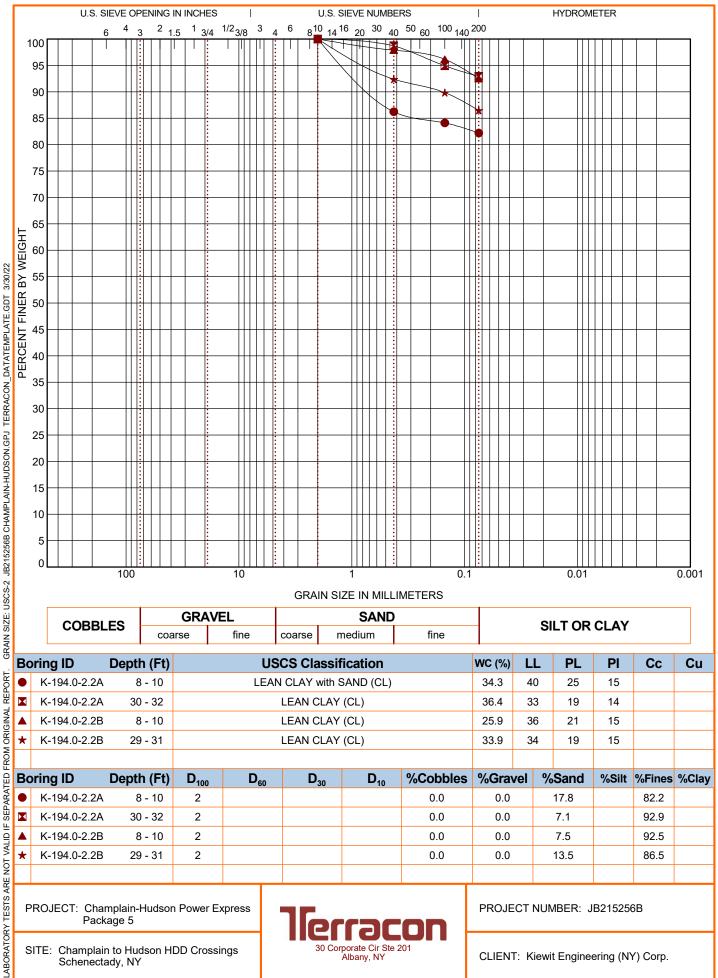


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GRAIN SIZE DISTRIBUTION

ASTM D422 / ASTM C136



SITE: Champlain to Hudson HDD Crossings Schenectady, NY

30 Corporate Cir Ste 201 Albany, NY

CLIENT: Kiewit Engineering (NY) Corp.





DATE: February 13, 2023

TO: Nick Strater; Brierley Associates Underground Engineers, PLLC

FROM: Matthew Hawley, P.E.; Kiewit Engineering (NY) Corp. MKH

Jaren Knighton; Kiewit Engineering (NY) Corp.

SUBJECT: Geotechnical Data: Segment 9 – Package 5 – HDD Crossing 88 – Revision 1

Champlain Hudson Power Express Project

Selkirk, New York

Kiewit Engineering is providing the attached geotechnical data for use in the horizontal direction drill (HDD) design for the Champlain Hudson Power Express project in Upstate New York. This HDD crossing is located south of Schenectady, New York. The approximate station for the start of HDD crossing Number 88 is STA 51179+50 (42.5454° N, 73.8403° W).

The geotechnical data at this HDD crossing is attached. The available data is from the previous investigation by AECOM and the recent investigations by Terracon, referenced below.

- AECOM, Geotechnical Data Report, Upland Segments, Champlain Hudson Power Express, dated May 28, 2021.
- Terracon, Geotechnical Data Report, Champlain-Hudson Power Express-Package 5, Schenectady through Selkirk, dated April 4, 2022.
- Terracon, Geotechnical Data Report, Champlain-Hudson Power Express Additional HDD Borings Phase 3, Fort Ann to Coxsackie, dated November 3, 2022.

Contact us if you have questions or require additional information.

Kiewit Project Number: 20001480 Page 1 of 1

HDD 88
Borings SY-7,SY-8,
K-194.0-3.6, K-194.0-3.7,
KB-194.0-3.6B
Segment 9 - Design Package 5

CHPE Segment 8 & 9 - Package 5 HDD Soil Boring Coordinates and Elevations

		Northing	Easting	Ground Surface
Firm	Boring	(feet)	(feet)	Elevation (feet)
	A179.6-1	1433335.8	631009.7	332.5
	A182.4-1	1420048.2	636557.9	291.5
	A187.65-1	1394856.5	644775.4	327.7
	A191.05-1	1378814.5	652321.0	274.7
	A191.82-1	1375154.9	654314.3	257.1
	A192.9-1	1370644.3	657458.6	232.8
	B177.1-1	1445275.2	626125.8	347.3
	B177.6-1	1442944.0	627003.0	346.5
	B178.01-1	1440838.2	627828.3	368.5
	B178.9-1	1436461.4	629767.4	322.1
	B180.1-1	1431140.9	631965.3	310.4
	B180.9-1	1427158.5	633611.8	307.5
TRC*	B182.9-1	1417657.6	637123.9	291.5
	B183.2-1	1415871.4	637202.5	290.2
	B184.3-1	1410133.0	637597.6	324.0
	B184.8-1	1408223.8	638230.4	323.1
	B185.6-1	1403875.9	639489.9	328.2
	B188.0-1	1392812.4	645793.4	330.9
	B188.35-1	1391616.5	646333.6	333.4
	B188.51-1	1390815.1	646697.7	340.2
	B190.0-1	1383732.6	649743.4	296.3
	B190.1-1	1383134.9	649975.5	294.6
	B190.8-1	1379726.2	651827.2	282.3
	B192.4-1	1372732.4	655878.1	239.3
	B193.5-1	1367919.2	659547.5	218.6
	RS-2	1436092.2	629800.7	315.6
	RS-3	1418336.4	636985.0	303.2
	RS-4	1414567.4	637285.8	302.2
	RS-5	1411399.1	637471.6	319.0
	RS-7A	1391599.9	646333.6	340.5
	RS-9	1372089.8	656230.9	238.7
AECOM**	SY-7	1353089.8	670133.9	159.8
	SY-8	1353716.5	671626.7	175.0
	SY-9	1353046.4	673133.41	163.1
	SY-9A	1351940.0	674314.3	158.3
	SY-10	1350838.3	675488.6	166.0
	SCH-19	1446199.8	625927.0	333.8
	SCH-19A	1445712.1	626032.4	343.1

Notes:

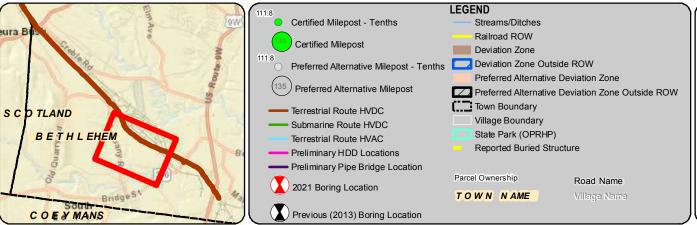
- Northings and Eastings are provided in NAD83 New York State Plane East Zone.
- Elevations are referenced to the NAVD88 datum.

- ** AECOM boring coordinates and elevations as shown in Table 1-6 in AECOM report.
- *** Kiewit boring coordinates and elevations are noted on the boring logs.

Reference:

AECOM, Geotechnical Data Report, Upland Segments: Putnam Station, Washington County, to Cementon, Green County, NY, Champlain Hudson Power Express, dated May 28, 2021.

^{*} TRC boring coordinates as shown in Table 1-6 in AECOM report (reference below). Boring elevations estimated from November 2021 topographic survey by Williams Aerial.





Champlain Hudson Power Express Project

Champlain Hudson Power Express Inc.

BORING LOCATION PLAN Selkirk Rail Yard Bypass Figure A-9

Sheet 3 of 4

Prepared by: **AECOM**

5/19/2021

BORING CONTRACTOR:												SHEET 1 OF 2		
	ADT				A -		1	AA				PROJECT NAME: CHPE -		
	DRILLER:				AECOM									PROJECT NO.: 60323056
	Chris Chaillo	ı												HOLE NO.: SY-7
	SOILS ENGI	NEER/GEOLOGIST												START DATE: 2/15/21
	Chris French													FINISH DATE: 2/15/21
	LOCATION:	Selkirk, NY - MP 3.5	50		c								OFFSET: N/A	
GRO	UND WATER	OBSERVATIONS				CAS	SING	SAM	SAMPLER		DRILL BIT		BARREL	DRILL RIG: CME LC-55
	Water at 8' (ir	oforrod)		TYPE		Fluch k	Flush Joint Steel		California Modified		Tricone			BORING TYPE: SPT
	water at o (ii	ilerreu)				4"			.5"	Roller Bit				BORING O.D.: 4.5"
				SIZE I.D. SIZE O.D.			. .5"		3"		3 7/8"			SURFACE ELEV.:
				HAMME) lbs) lbs	0 170				LONGITUDE:
D	CORING	SAMPLE		HAMME			0"		30"					LATITUDE:
E	RATE	DEPTHS	TYPE	PEN.	REC.	Ť	·		-	N	USCS	STRAT.		
Р	MIN/FT	FROM - TO	AND	in	in	BLOW	S PER 6	in ON SA	MPLER	Corr.(2)	CLASS.			FIELD IDENTIFICATION OF SOILS
T		(FEET)	NO.			(ROCK	QUALITY	/ DESIGN	NATION)			DEPTH		
Н		0'-5'					Hand (Cleared			OL		0'-1.1'; I	Black SILT, some fine-medium sand, organics;
1.0		0.0					Tidila (Jiourou					medium	n stiff, moist
											ML		1.1'-5.0' moist	; Brown clayey SILT, little fine sand; medium stiff,
2.0													moist	
3.0										-				
5.0		3'-5'	S-1							-			TR-1; (3	3.0'-5.0')
4.0														
5.0		5'-7'	S-2	24"	24"	9	15	18	17	21	ML		Brown o	clayey SILT, trace fine sand; stiff, moist
6.0		3-1	3-2	24	24	9	13	10	17	21	IVIL			, . ,
7.0													D	Alarma Oli Traditi arabist
0.0		7'-9'	S-3	24"	24"	12	15	16	21	10	ML		Brown	clayey SILT; stiff, moist
8.0										-			TR-2; (8	8.0'-8.5')
9.0												L		
		9'-11'	S-4	24"	24"	6	9	11	10	13	ML	SIL	Brown o	clayey SILT; medium stiff, moist
10.0												Clayey SILT		
11.0										-		ō		
		11'-'13'	S-5	24"	24"	6	8	10	11	12	ML		SAA	
12.0													TD 0: //	40.01.40.50
12.0													TR-3; (12.0'-12.5')
13.0		13'-15'	S-6	24"	24"	5	7	7	7	9	ML		SAA	
14.0														
										=				
15.0		45! 47!	C 7	24"	24"	-	-	7	0		МН		Brown o	clayey SILT; soft, saturated
16.0		15'-17'	S-7	24"	24"	5	5	7	8	8	IVIT			7.0'; Gray CLAY and silt; soft, wet
17.0														
10.0										=				
18.0														18.5' (inferred)
19.0												≻		
												CLAY and SILT		
20.0	NOTES:											ā	The infe	ormation contained on this less is not warranted
		ng lined drive sampler (California	sampler) u	sed for SP	T samples.	Rings dime	ensions = 2	!-1/2" O.D. I	by 2-7/16" I	.D. by 6" le	ngth.		ormation contained on this log is not warranted the actual subsurface condition. The contractor
		actor: Ncorr=N*(2.0 ² -1.3											agrees	that he will make no claims against AECOM
														nds that the actual conditions do not conform
	Soil description	on represents a field	identifica	ation after	D.M. Bur	mister unl	ess other	wise note	d.				to those	e indicated by this log.
	PLE TYPE:	-		T SPOON			BY TUBE		R=ROCI	K CORE				
PROF	PORTIONS:		TRACE=			LITTLE=	10-20%		SOME=2			AND=35	5-50%	

	BORING COI	NTRACTOR:	ļ							SHEET 2 OF 2			
	ADT			4		1	A -		1		PROJECT NAME: CHPE -		
	DRILLER:		ļ										PROJECT NO.: 60323056
	Chris Chaillou	ı		1						HOLE NO.: SY-7			
	SOILS ENGI	NEER:	ļ	<u> </u>									START DATE: 2/15/21
	Chris French			<u> </u>								FINISH DATE: 2/15/21	
		Selkirk, NY - MP 3.5											OFFSET: N/A
D E	CORING RATE	DEPTHS FROM - TO	TYPE AND	PEN. in	REC.	DI OW	C DED 6	in ON SAI	MADIED	N Corr.	USCS CLASS.	STRAT. CHNG.	FIELD IDENTIFICATION OF SOILS
P T	MIN/FT	(FEET)	NO.	""	""			IN ON SAI Y DESIGN		COII.	CLASS.	DEPTH	
Ĥ		(, == .,				(1.00	Q0,	DES. 2	АПО,			<i>D</i> L	
		20'-22'	S-8	24"	24"	1	3	4	4	5	CH		Gray CLAY and silt; soft, wet
21.0		 			 						1		
22.0	l			\vdash									
											ļ		
23.0	 		 	<u> </u> !	 	<u> </u>					1		
24.0	 	 	\vdash	$\vdash \vdash \vdash$	 	-							
-											1		
25.0	<u> </u>			<u> </u>									
26.0	 '	25'-27'	S-9	24"	24"	WOH	4	4	5	5	CH		SAA
20.0				\vdash	<u> </u>	<u> </u>		<u> </u>					TR-4; (26.0'-26.5')
27.0				<u> </u>							1		
20.0	 	 	 	 -'	 	<u> </u>					ļ		
28.0		 	\vdash	$\vdash \vdash \vdash$	 	-							
29.0											1	L	
	<u> </u>	<u> </u>	\sqsubseteq	<u>['</u>	<u> </u>	<u> </u>		<u> </u>				-SIL-	
30.0	 '	30'-32'	S-10	24"	24"	WOH/9"	2	6	7	5	СН	CLAY and SILT	Gray silty CLAY; soft, wet
31.0		30-32	3-10	24		WOFIFE		U		ິນ	CFI	ΪΑΥ	oray siny obty, con, i.e.
											1	J	
32.0	 '	└──	\bigsqcup	<u> </u> !		<u> </u>	<u> </u>	-					
33.0		 	\vdash	 	 								
00.0	ſ <u></u>												
34.0	<u> </u>	<u> </u>	\sqsubseteq	<u>['</u>	<u> </u>	<u> </u>		<u> </u>					
35.0		 			 						1		
30.0		35'-37'	S-11	24"	24"	WOH/9"	2	4	5	4	СН		SAA
36.0													
27.0	 	 	$\vdash \vdash$	 	 	<u> </u>	<u> </u>	-					TR-5; (36.0'-36.5')
37.0		 		\vdash									
38.0													
22.0		38'-40'	S-12	24"	24"	WOH	1 /19"	2	6	1	CH		SAA
39.0		 		\vdash	 						1		
40.0													
_	<u> </u>				<u> </u>								SY-7 terminated at 40', grouted to surface
41.0		 	\vdash	 	 								
42.0		1				 							
											1		
43.0	 	 	 	 !	 						1		
44.0		 	\vdash	$\vdash \vdash \vdash$	 	-							
•											1		
45.0					<u> </u>								
	NOTES:												The information contained on this log is not warranted to show the actual subsurface condition. The contractor
													agrees that he will make no claims against AECOM
					_								if he finds that the actual conditions do not conform
		on represents a field								100DE			to those indicated by this log.
	PLE TYPE:		T SPOON -1-10%		U=SHEL			R=ROCK			ΔND-35	E E09/	

	BORING CO	NTRACTOR:												SHEET 1 OF 2
	ADT			A = CO 1 1										PROJECT NAME: CHPE -
	DRILLER:			AECOM										PROJECT NO.: 60323056
	Chris Chaillo	и								HOLE NO.: SY-8				
	SOILS ENGI	NEER/GEOLOGIST	:							START DATE: 02/26/2021				
	Chris French							Borin	g Log		FINISH DATE: 02/26/2021			
		Selkirk Yard MP - 3	.78											OFFSET: N/A
		R OBSERVATIONS				CAS	SING	SAM	SAMPLER		DRILL BIT		BARREL	DRILL RIG: CME LC-55
				TYPE		Cluck I	sint Ctool		California Modified		Tricone Roller Bit			BORING TYPE: SPT
				SIZE I.D	1		Flush Joint Steel 4"		2.5"					BORING O.D.: 4.5"
				SIZE I.D. SIZE O.D.			.5"		3"		7/8"			SURFACE ELEV.:
				HAMME) lbs		0 lbs		.,,,			LONGITUDE:
D	CORING	SAMPLI	E	HAMME			0"		30"					LATITUDE:
E	RATE	DEPTHS	TYPE	PEN.	REC.			•		N	USCS	STRAT.		
P -	MIN/FT	FROM - TO	AND	in	in		S PER 6			Corr.(2)	CLASS.	CHNG.		FIELD IDENTIFICATION OF SOILS
T H		(FEET)	NO.			(ROCK	QUALITY	DESIG	NATION)			DEPTH		
		0'-5'					Hand (Cleared			CL			CLAY and SILT, trace fine sand, trace organics,
1.0														n stiff, moist own CLAY and SILT, trace fine sand, medium stiff,
2.0													moist	own CLAT and SILT, trace line sand, medium still,
											CL			
3.0		01.51	0.4										TR-1; (3	3.0'-5.0')
4.0		3'-5'	S-1											
5.0		5'-7'	S-2	24"	19"	5	12	8	18	13	ML		Brown S	SILT and CLAY, stiff, moist
6.0		5-7	3-2	24	19	5	12	0	10	13	IVIL	ΓĄ	2.0	5.2. 4.14 6.2 11, 6.11, 1110.6
												NDC		
7.0		7'-9'	S-3	24"	24"	13	14	16	13		ML	SILT AND CLAY	Brown o	clayey SILT, stiff, moist
8.0		7-9	3-3	24	24	13	14	10	13		IVIL	S		3.0'-8.5')
9.0		9'-11'	S-4	24"	24"	4	8	9	11		ML		SAA	
10.0														
11.0		11'-'13'	S-5	24"	24"	6	8	10	11				Brown o	clayey SILT and gray silty CLAY, medium stiff, moist
12.0													TD 0 (4	0.01.40.50
13.0													TR-3;(1	2.0'-12.5')
13.0		13'-15'	S-6	24"	24"	1	2	3	4		СН		Gray sil	ty CLAY, some gray silt and clay, soft, wet
14.0														
15.0														
		15'-17'	S-7	24"	24"	2	3	4	4		СН		SAA	
16.0												¥		
17.0												Silty CLAY		
												S		
18.0														
19.0										1				
20.0														
20.0	NOTES:												The info	ormation contained on this log is not warranted
	(1) Thick-wall ri	ng lined drive sampler				T samples.	Rings dime	ensions = 2	2-1/2" O.D.	by 2-7/16" I	.D. by 6" le	ngth.		the actual subsurface condition. The contractor
	(2) Correction f	actor: Ncorr=N*(2.0 ² -1.3	375²)in./(3.	.0 ² -2.4 ²)in. =	= N*0.65.								-	that he will make no claims against AECOM
														e indicated by this log.
	Soil description	on represents a field	identifica	ation after	ion after D.M. Burmister unless otherwise noted.									· •
	PLE TYPE:			T SPOON			BY TUBE	i.	R=ROCI					
PRO	PORTIONS:		TRACE=	=1-10%		LITTLE=	10-20%		SOME=2	20-35%		AND=3	5-50%	

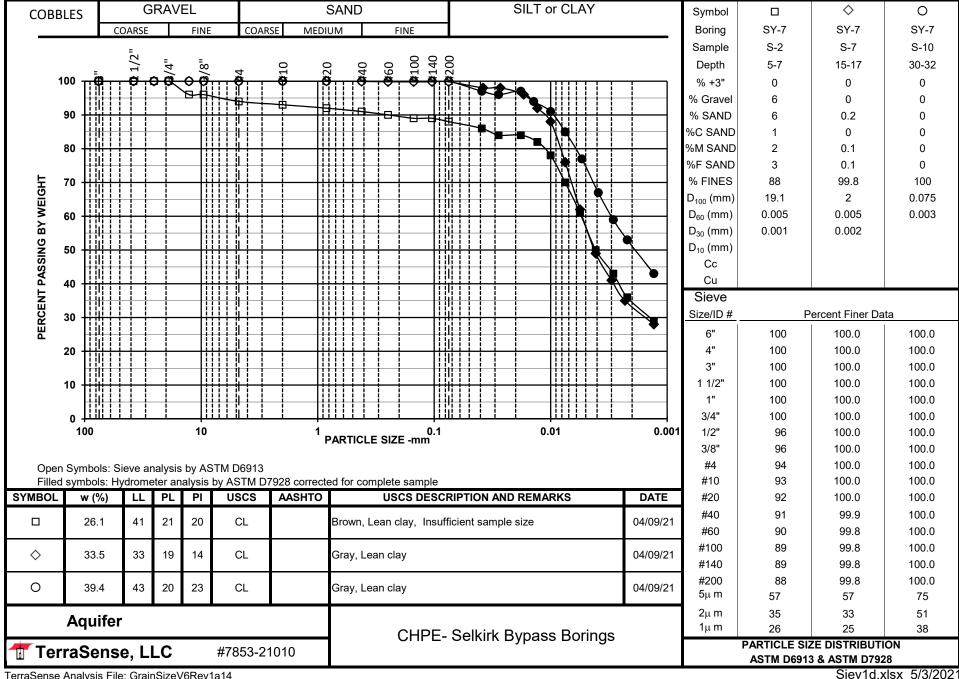
	BORING CO	NTRACTOR:												SHEET 2 OF 2
	ADT													PROJECT NAME: CHPE -
	DRILLER:			AECOM										PROJECT NO.: 60323056
	Chris Chaillou	ı												HOLE NO.: SY-8
	SOILS ENGI	NEER:												START DATE: 02/26/2021
	Chris French			Boring Log										FINISH DATE: 02/26/2021
		Selkirk Yard MP - 3			1	1				1	1	ı	1	OFFSET: N/A
D E	CORING	DEPTHS	TYPE	PEN.	REC.	DI OM	DED 0:	011.041	MD: ED	N	USCS	STRAT.		FIFE D IDENTIFICATION OF COUR
P T	RATE MIN/FT	FROM - TO (FEET)	AND NO.	in	in			n ON SAI ′ DESIGN		Corr.	CLASS.	CHNG. DEPTH		FIELD IDENTIFICATION OF SOILS
Ĥ	IVIII N/I	(1 LL 1)	NO.			(NOCK	QUALITI	DESIGN	iATION)			DEFIII		
		20'-22'	S-8	24"	24"	WOH	3	3	5	4	СН		Gray sil	ty CLAY, soft, wet
21.0														
22.0														
22.0														
23.0														
24.0														
24.0														
25.0														
		25'-27'	S-9	24"	24"	WOH	2	4	4	4	CH		SAA	00.01.20.51
26.0													1K-4; (2	26.0'-26.5')
27.0														
28.0														
29.0														
												≽		
30.0												Silty CLAY	SAA	
31.0		30'-32'	S-10	24"	24"	WOH	1	4	4	3	CH	Silty	SAA	
31.0														
32.0														
33.0														
55.0														
34.0														
25.0														
35.0		35'-37'	S-11	24"	24"	WOH	WOH	4	5	3	СН		SAA	
36.0													TR-5; (3	36.0'-36.5')
07.0														
37.0														
38.0														
		38'-40'	S-12	24"	24"	WHO/8"	2	4	6	4	CH		SAA	
39.0														
40.0														
													SY-8 ter	rminated at 40 fbg
41.0														
42.0														
43.0														
44.0														
45.0				-			-						_	
	NOTES:													ormation contained on this log is not warranted the actual subsurface condition. The contractor
														that he will make no claims against AECOM
														ds that the actual conditions do not conform
	Soil description	on represents a field		tion after I		mister unle U=SHELI			d. R=ROC	COPE			to those	indicated by this log.
	PORTIONS:		TRACE=			U=SHELI			SOME=2			AND=35	5-50%	

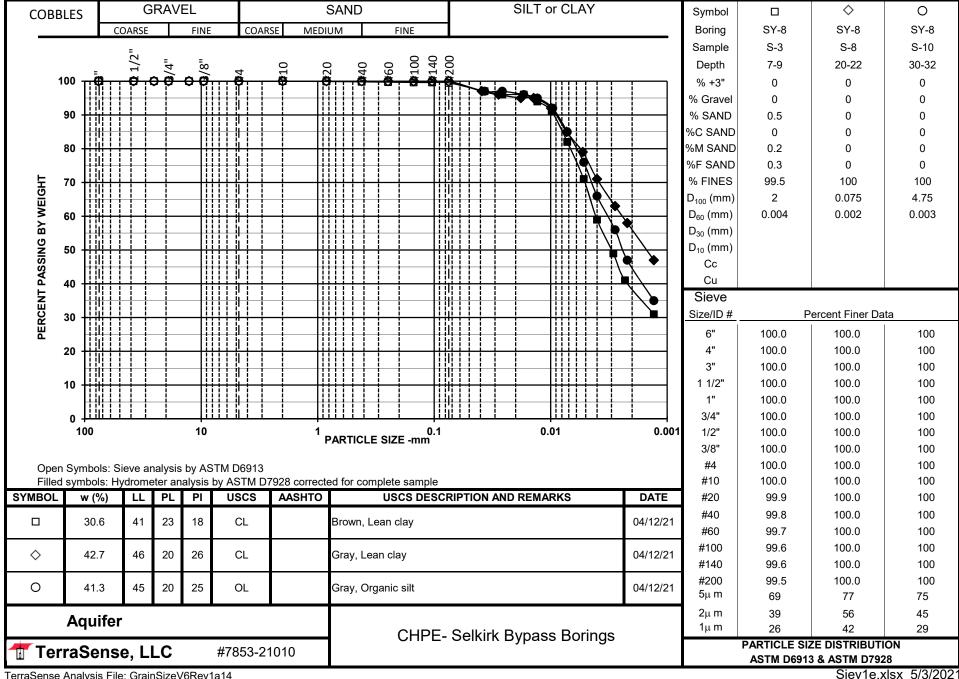
Aquifer
CHPE- Selkirk Bypass Borings
LABORATORY SOIL TESTING DATA SUMMARY

BORING	SAMPLE	DEPTH			IDEN	ITIFICAT	ION TESTS	3		REMARKS
			WATER	LIQUID	PLASTIC	PLAS.	USCS	SIEVE	HYDROMETER	
NO.	NO.		CONTENT	LIMIT	LIMIT	INDEX	SYMB.	MINUS	% MINUS	
							(1)	NO. 200	2 μm	
		(ft)	(%)	(-)	(-)	(-)		(%)	(%)	
SY-1	S-2	5-7	25.6	34	20	14	CL	97	26	
SY-1	S-4	9-11	23.4	37	20	17	CL	88	33	
SY-3	S-2	5-7	33.3	60	25	35	CH	88	48	
SY-3	S-4	9-11	24.3	46	22	24	CL	65	30	
SY-6	S-3	7-9	20.5				SC	35	18	
SY-6	S-5	11-13	24.4				CL	91	35	
SY-7	S-2	5-7	26.1	41	21	20	CL	88	35	
SY-7	S-7	15-17	33.5	33	19	14	CL	99.8	33	
SY-7	S-10	30-32	39.4	43	20	23	CL	100	51	
SY-8	S-3	7-9	30.6	41	23	18	CL	99.5	39	
SY-8	S-8	20-22	42.7	46	20	26	CL	100	56	
SY-8	S-10	30-32	41.3	45	20	25	OL	100	45	
SY-9A	S-3	7-9	28.1	41	19	22	CL	99.7	44	
SY-9A	S-8	20-22	35.6	37	18	19	CL	100	47	
SY-9A	S-11	35-37	30.9	33	19	14	OL	100	27	
SY-10	S-3	7-9	31.6	40	19	21	CL	94.6	34	
SY-10	S-8	20-22	26.6	44	20	24	CL	99.9	49	
SY-10	S-10	30-32	33.8	30	19	11	CL	99.9	31	

Note: (1) USCS symbol based on visual observation and Sieve and Atterberg limits reported.

Prepared by: NG Reviewed by: CMJ Date: 5/3/2021 **TerraSense, LLC** 45H Commerce Way Totowa, NJ 07512 Project No.: 7853-21010 File: Indx1.xlsx Page 1 of 1





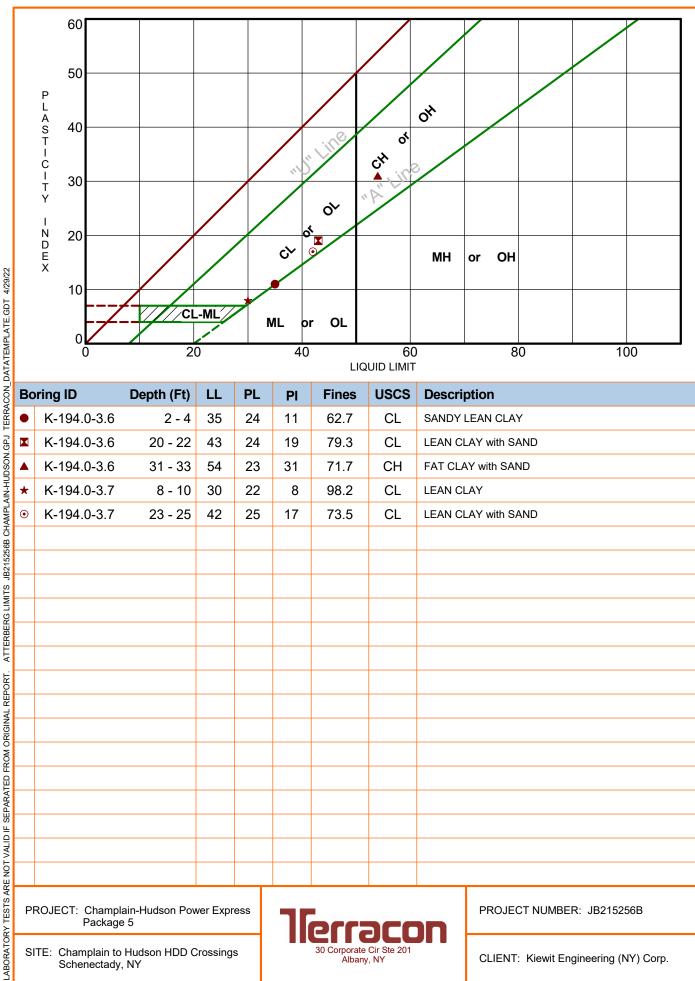
Champlain-Hudson Power Express Package 5 ■ Schenectady, NY April 4, 2022 ■ Terracon Project No. JB215256B





ATTERBERG LIMITS RESULTS

ASTM D4318



	Во	ring ID	Depth (Ft)	LL	PL	PI	Fines	USCS	Description
	•	K-194.0-3.6	2 - 4	35	24	11	62.7	CL	SANDY LEAN CLAY
2	M	K-194.0-3.6	20 - 22	43	24	19	79.3	CL	LEAN CLAY with SAND
	A	K-194.0-3.6	31 - 33	54	23	31	71.7	СН	FAT CLAY with SAND
	*	K-194.0-3.7	8 - 10	30	22	8	98.2	CL	LEAN CLAY
	•	K-194.0-3.7	23 - 25	42	25	17	73.5	CL	LEAN CLAY with SAND
5									

PROJECT: Champlain-Hudson Power Express Package 5

SITE: Champlain to Hudson HDD Crossings Schenectady, NY

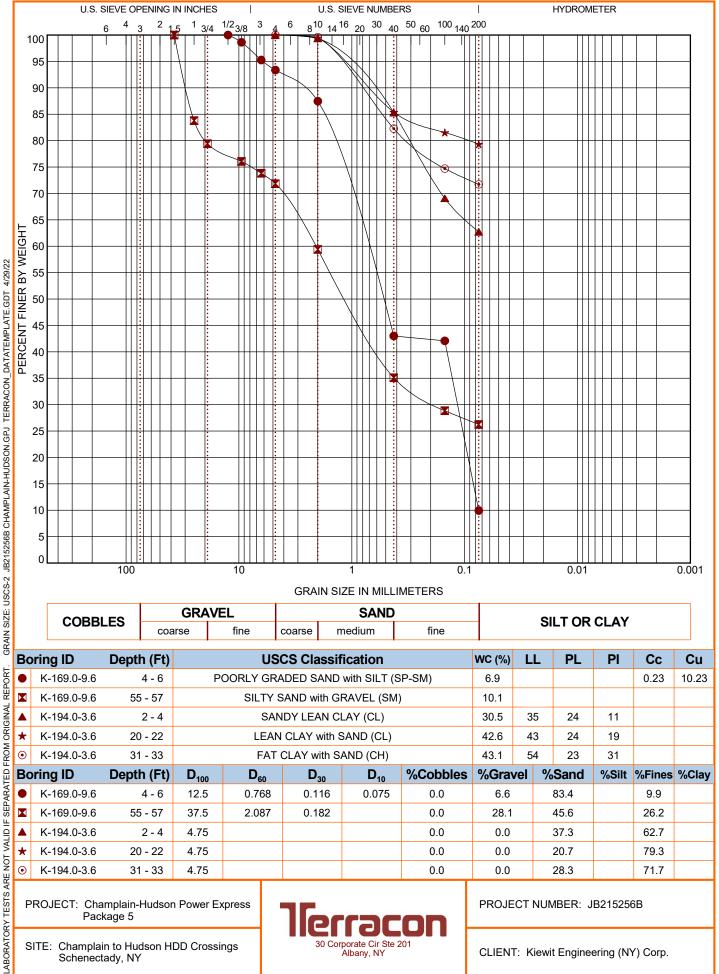


PROJECT NUMBER: JB215256B

CLIENT: Kiewit Engineering (NY) Corp.

GRAIN SIZE DISTRIBUTION

ASTM D422 / ASTM C136



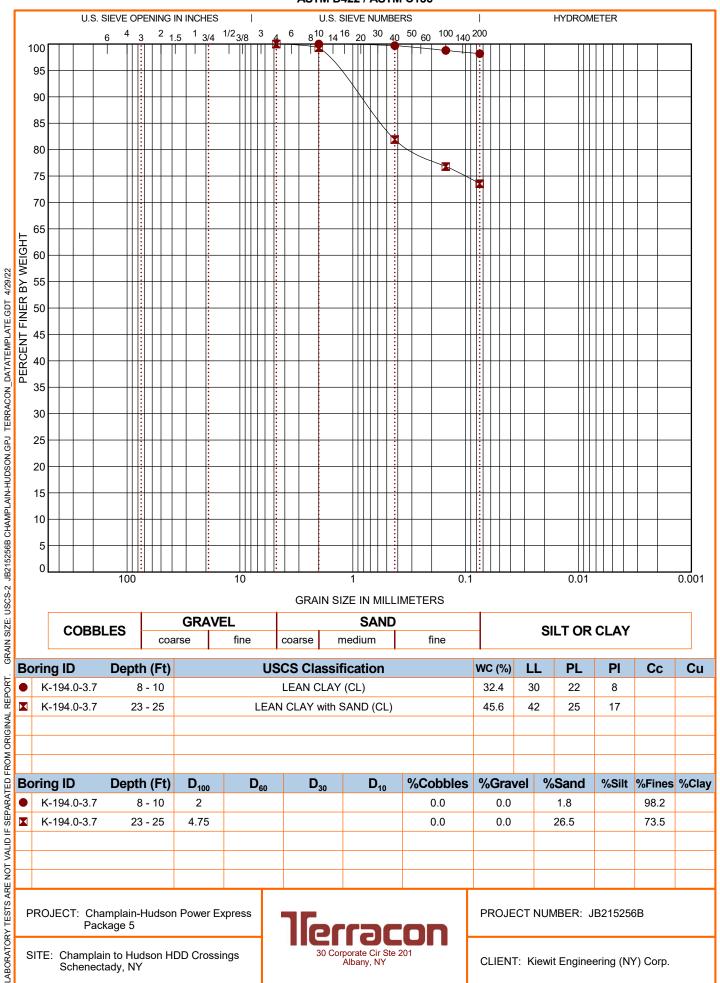
SITE: Champlain to Hudson HDD Crossings Schenectady, NY

30 Corporate Cir Ste 201 Albany, NY

CLIENT: Kiewit Engineering (NY) Corp.

GRAIN SIZE DISTRIBUTION

ASTM D422 / ASTM C136



SITE: Champlain to Hudson HDD Crossings Schenectady, NY

Albany, NY

CLIENT: Kiewit Engineering (NY) Corp.

CHEMICAL LABORATORY TEST REPORT

Project Number: JB215256 **Service Date:** 04/12/22 **Report Date:** 04/14/22



10400 State Highway 191 Midland, Texas 79707 432-684-9600

Client

Kiewit Engineering (NY) Corp

1055 Trainstation Cicle Lone Tree, CO 80124

Project

Champlain-Hudson Power Express Project Champlain to Hudson HDD Crossings

Schenectady, NY

Sample Location	K-194.0-3.6
Sample Depth (ft.)	6-10
pH Analysis, ASTM - G51-18	7.8
Water Soluble Sulfate (SO4), ASTM C 1580 (mg/kg)	158
Sulfides, ASTM - D4658-15, (mg/kg)	nil
Chlorides, ASTM D 512 , (mg/kg)	50
RedOx, ASTM D-1498, (mV)	+457
Total Salts, ASTM D1125-14, (mg/kg)	429
Resistivity, ASTM G187, (ohm-cm)	4,543

Analyzed By: Sach Robertson

Zach Robertson

Engineering Technician III

The tests were performed in general accordance with applicable ASTM, AASHTO, or DOT test methods. This report is exclusively for the use of the client indicated above and shall not be reproduced except in full without the written consent of our company. Test results transmitted herein are only applicable to the actual samples tested at the location(s) referenced and are not necessarily indicative of the properties of other apparently similar or identical materials.

EXPLORATION PLAN

CHPE - Additional HDD Borings - Phase 3 ■ Fort Ann to Coxsackie, NY November 3, 2022 ■ Terracon Project No. JB215256G





THIS BORING LOG IS NOT VALID IF SEPARATED FROM ORIGINAL REPORT. GEO SMART LOG-NO WELL JB215256G CHPE - ADDITIONAL. GPJ TERRACON DATATEMPLATE. GDT 11/2/22

THIS BORING LOG IS NOT VALID IF SEPARATED FROM ORIGINAL REPORT. GEO SMART LOG-NO WELL JB215256G CHPE - ADDITIONAL. GPJ TERRACON DATATEMPLATE. GDT 11/2/22

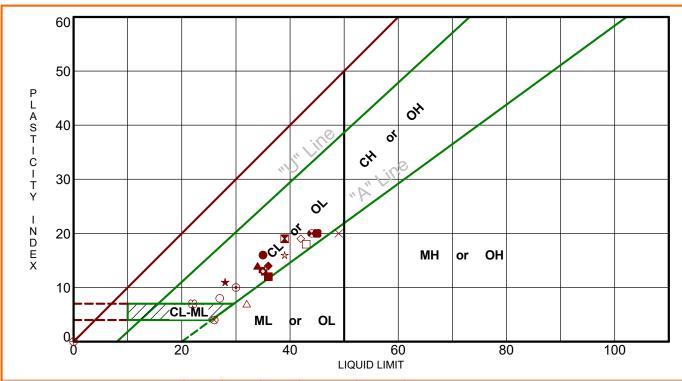
Summary of Laboratory Results

				Sheet 2 d
BORING ID	Depth (Ft.)		Water Content (%)	Organic Content (%)
KB-182.7B	20-22		31.1	
KB-182.7B	50-52		35.4	
KB-182.7B	80-82		26.5	
KB-184.2	4-6		17.3	
KB-184.2	20-21.5		10.0	
KB-184.9	10-12		35.4	
KB-184.9	25-26.5		8.6	
KB-184.9	40-42		9.2	
KB-184.9	55-56.5		12.2	
KB-185.4	6-8		34.3	
KB-185.4	20-21.5		13.7	
KB-185.4	35-39		9.1	
KB-185.4	45-47		14.7	
KB-192.4	15-17		36.9	
KB-192.4	25-27		42.6	
KB-192.4	45-47		46.0	
KB-192.4	65-67		8.0	
KB-192.8B	15-17		36.5	
KB-192.8B	40-40.2		14.1	
KB-192.8B	50-50.2		14.2	
KB-194.0-3.6B	5-7		31.0	
KB-194.0-3.6B	30-32		37.9	
KB-194.0-3.6B	50-52		39.6	
KB-194.0-3.6B	70-72		46.7	
KB-194.0-3.9B	4-6		31.5	
KB-194.0-3.9B	25-26.5		50.2	
KB-194.0-3.9B	45-46.5		43.4	
KB-194.0-3.9B	60-61.5		52.9	
KB-194.0-4.4	20-22		50.1	
KB-194.0-4.4	40-42		37.9	
KB-194.0-4.4	50-52		47.6	
KB-194.0-4.4	70-72		37.4	
KB-194.0-4.6B	4-6		24.1	
KB-194.0-4.6B	20-21.5		40.3	
KB-194.0-4.6B	40-41.5		42.9	
KB-194.0-4.6B	60-61.5		45.6	
KB-200.6	8-10		20.3	
KB-200.6	30-32		30.5	
KB-200.6	45-47		26.3	
KB-200.6	55-57		33.6	
KB-200.8A	15-17		39.6	
KB-200.8A	35-36.5		45.0	
PROJECT: C		nal HDD Borings -	Terracor	PROJECT NUMBER: JB215256G
SITE: Fort Ar	nn to Coxsackie	e, NY	30 Corporate Cir Ste 201 Albany, NY	CLIENT: Kiewit Engineering (NY) Corp Lone Tree, CO



ATTERBERG LIMITS RESULTS

ASTM D4318



	ring ID	Depth (Ft)	LL	PL	PI	Fines	USCS	Description
•	KB-135.7	30 - 32	35	19	16	96.6	CL	LEAN CLAY
	KB-135.8	15 - 17	39	20	19	93.6	CL	LEAN CLAY
*	KB-135.8	30 - 32	34	20	14	94.2	CL	LEAN CLAY
*	KB-135.8	40 - 42	28	17	11	99.5	CL	LEAN CLAY
⊙	KB-182.7B	20 - 22	30	20	10	98.6	CL	LEAN CLAY
۰	KB-182.7B	50 - 52	35	22	13	98.6	CL	LEAN CLAY
0	KB-182.7B	80 - 82	27	19	8	98.3	CL	LEAN CLAY
	KB-184.9	10 - 12	32	25	7	86.1	ML	SILT
△⊗⊕□	KB-185.4	6 - 8	26	22	4	87.4	ML	SILT
\oplus	KB-185.4	20 - 21.5	NP	NP	NP	15.8	SM	SILTY SAND
	KB-192.4	15 - 17	43	25	18	87.5	CL	LEAN CLAY
•	KB-192.4	25 - 27	44	24	20	97.7	CL	LEAN CLAY
•	KB-192.4	45 - 47	45	25	20	92.4	CL	LEAN CLAY
☆	KB-192.8B	15 - 17	39	23	16	81.8	CL	LEAN CLAY with SAND
ಐ	KB-192.8B	50 - 50.2	22	15	7	26.0	SC-SM	SILTY, CLAYEY SAND
	KB-194.0-3.6E	3 5-7	36	24	12	89.4	CL	LEAN CLAY
₩★₩<!--</th--><td>KB-194.0-3.6E</td><td>30 - 32</td><td>36</td><td>22</td><td>14</td><td>95.7</td><td>CL</td><td>LEAN CLAY</td>	KB-194.0-3.6E	30 - 32	36	22	14	95.7	CL	LEAN CLAY
	KB-194.0-3.6E	3 50 - 52	42	23	19	95.7	CL	LEAN CLAY
×	KB-194.0-3.6E	3 70 - 72	49	29	20	91.9	ML	SILT
*	KB-194.0-3.9E	3 4-6	45	25	20	76.6	CL	LEAN CLAY with SAND

PROJECT: CHPE - Additional HDD Borings - Phase 3

30 Corporate Cir Ste 201 Albany, NY PROJECT NUMBER: JB215256G

CLIENT: Kiewit Engineering (NY) Corp Lone Tree, CO

SITE: Fort Ann to Coxsackie, NY

LABORATORY TESTS ARE NOT VALID IF SEPARATED FROM ORIGINAL REPORT. ATTERBERG LIMITS J8215256G CHPE - ADDITIONAL GPJ TERRACON DATATEMPLATE. GDT 11/2/22

GRAIN SIZE DISTRIBUTION

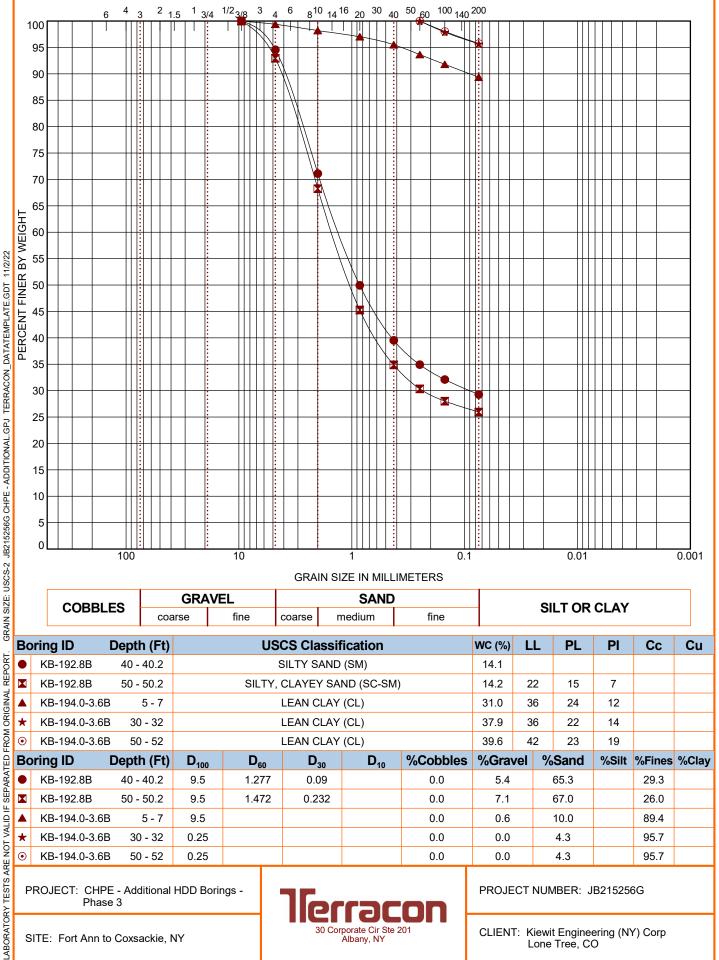
ASTM D422 / ASTM C136 U.S. SIEVE NUMBERS

HYDROMETER

CLIENT: Kiewit Engineering (NY) Corp

Lone Tree, CO

U.S. SIEVE OPENING IN INCHES

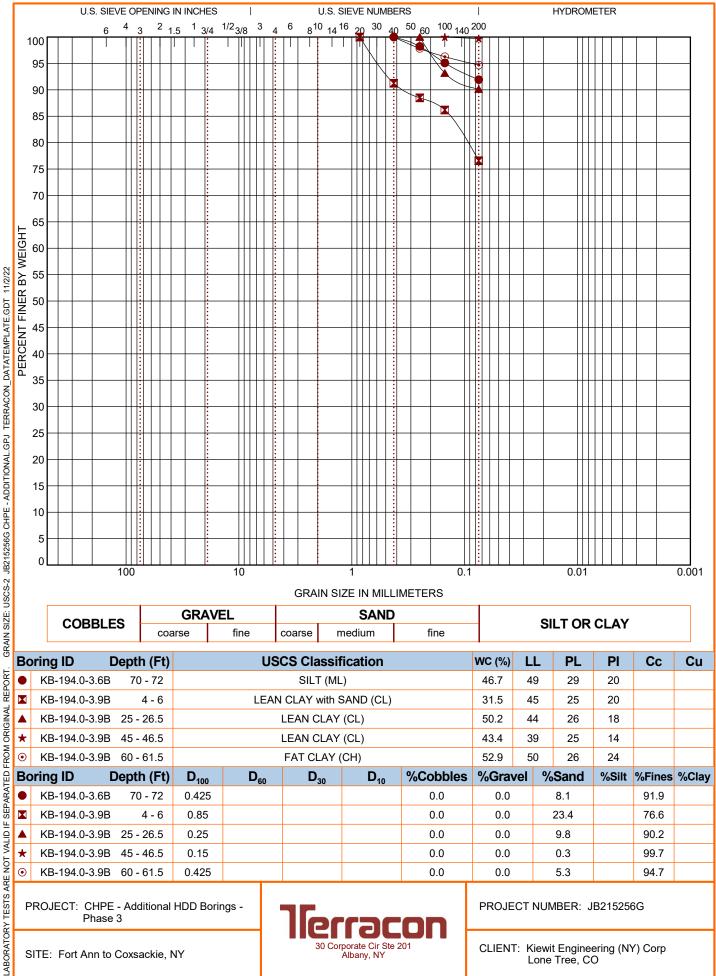


Albany, NY

SITE: Fort Ann to Coxsackie, NY

GRAIN SIZE DISTRIBUTION

ASTM D422 / ASTM C136



Albany, NY

CLIENT: Kiewit Engineering (NY) Corp

Lone Tree, CO

SITE: Fort Ann to Coxsackie, NY





DATE: February 13, 2023

TO: Nick Strater; Brierley Associates Underground Engineers, PLLC

FROM: Matthew Hawley, P.E.; Kiewit Engineering (NY) Corp. MKH

Jaren Knighton; Kiewit Engineering (NY) Corp.

SUBJECT: Geotechnical Data: Segment 9 – Package 5 – HDD Crossing 89 – Revision 1

Champlain Hudson Power Express Project

Selkirk, New York

Kiewit Engineering is providing the attached geotechnical data for use in the horizontal direction drill (HDD) design for the Champlain Hudson Power Express project in Upstate New York. This HDD crossing is located northwest of Selkirk, New York. The approximate station for the start of HDD crossing Number 89 is STA 51202+00 (42.5469° N, 73.8325° W).

The geotechnical data at this HDD crossing is attached. The available data is from the previous investigation by AECOM and the recent investigation by Terracon, referenced below.

- AECOM, Geotechnical Data Report, Upland Segments, Champlain Hudson Power Express, dated May 28, 2021.
- Terracon, Geotechnical Data Report, Champlain-Hudson Power Express-Package 5, Schenectady through Selkirk, dated April 4, 2022.
- Terracon, Geotechnical Data Report, Champlain-Hudson Power Express Additional HDD Borings Phase 3, Fort Ann to Coxsackie, dated November 3, 2022.

Contact us if you have questions or require additional information.

Kiewit Project Number: 20001480 Page 1 of 1

HDD 89
Borings SY-8, SY-9, SY-9A,
K-194.0-3.8, K-194.0-3.9,
K-194.0-4.0, K-194.0-4.2,
K-194.0-4.3, KB-194.0-3.9B,
KB-194.0-4.4
Segment 9 - Package 5

CHPE Segment 8 & 9 - Package 5 HDD Soil Boring Coordinates and Elevations

		Northing	Easting	Ground Surface
Firm	Boring	(feet)	(feet)	Elevation (feet)
	A179.6-1	1433335.8	631009.7	332.5
	A182.4-1	1420048.2	636557.9	291.5
	A187.65-1	1394856.5	644775.4	327.7
	A191.05-1	1378814.5	652321.0	274.7
	A191.82-1	1375154.9	654314.3	257.1
	A192.9-1	1370644.3	657458.6	232.8
	B177.1-1	1445275.2	626125.8	347.3
	B177.6-1	1442944.0	627003.0	346.5
	B178.01-1	1440838.2	627828.3	368.5
	B178.9-1	1436461.4	629767.4	322.1
	B180.1-1	1431140.9	631965.3	310.4
	B180.9-1	1427158.5	633611.8	307.5
TRC*	B182.9-1	1417657.6	637123.9	291.5
	B183.2-1	1415871.4	637202.5	290.2
	B184.3-1	1410133.0	637597.6	324.0
	B184.8-1	1408223.8	638230.4	323.1
	B185.6-1	1403875.9	639489.9	328.2
	B188.0-1	1392812.4	645793.4	330.9
	B188.35-1	1391616.5	646333.6	333.4
	B188.51-1	1390815.1	646697.7	340.2
	B190.0-1	1383732.6	649743.4	296.3
	B190.1-1	1383134.9	649975.5	294.6
	B190.8-1	1379726.2	651827.2	282.3
	B192.4-1	1372732.4	655878.1	239.3
	B193.5-1	1367919.2	659547.5	218.6
	RS-2	1436092.2	629800.7	315.6
	RS-3	1418336.4	636985.0	303.2
	RS-4	1414567.4	637285.8	302.2
	RS-5	1411399.1	637471.6	319.0
	RS-7A	1391599.9	646333.6	340.5
	RS-9	1372089.8	656230.9	238.7
AECOM**	SY-7	1353089.8	670133.9	159.8
	SY-8	1353716.5	671626.7	175.0
	SY-9	1353046.4	673133.41	163.1
	SY-9A	1351940.0	674314.3	158.3
	SY-10	1350838.3	675488.6	166.0
	SCH-19	1446199.8	625927.0	333.8
	SCH-19A	1445712.1	626032.4	343.1

Notes:

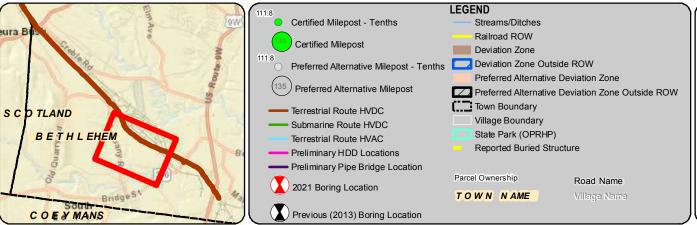
- Northings and Eastings are provided in NAD83 New York State Plane East Zone.
- Elevations are referenced to the NAVD88 datum.

- ** AECOM boring coordinates and elevations as shown in Table 1-6 in AECOM report.
- *** Kiewit boring coordinates and elevations are noted on the boring logs.

Reference:

AECOM, Geotechnical Data Report, Upland Segments: Putnam Station, Washington County, to Cementon, Green County, NY, Champlain Hudson Power Express, dated May 28, 2021.

^{*} TRC boring coordinates as shown in Table 1-6 in AECOM report (reference below). Boring elevations estimated from November 2021 topographic survey by Williams Aerial.





Champlain Hudson Power Express Project

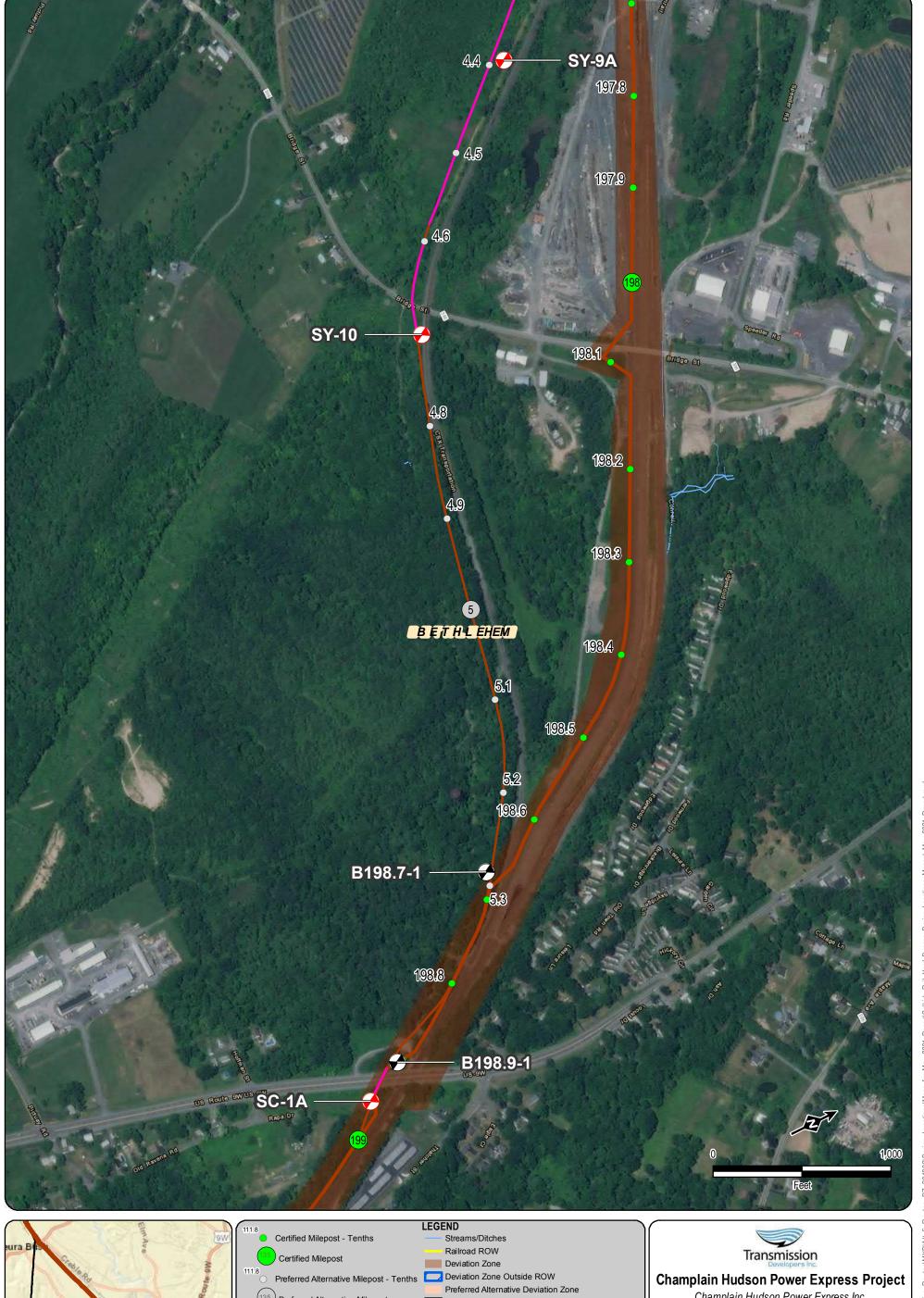
Champlain Hudson Power Express Inc.

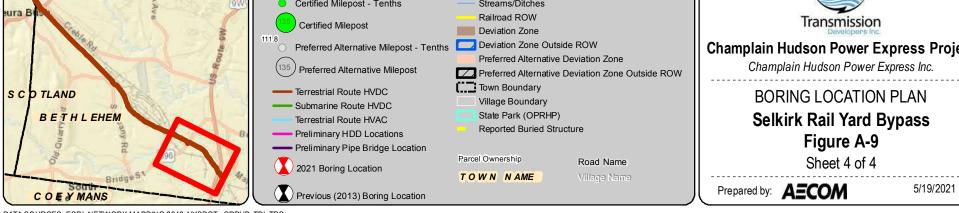
BORING LOCATION PLAN Selkirk Rail Yard Bypass Figure A-9

Sheet 3 of 4

Prepared by: **AECOM**

5/19/2021





DATA SOURCES: ESRI, NETWORK MAPPING 2010, NYSDOT, OPRHP, TDI, TRC

	BORING CO	NTRACTOR:												SHEET 1 OF 2
	BORING CONTRACTOR: ADT DRILLER: Chris Chaillou COULD ENGUNEER OF COLORITY													PROJECT NAME: CHPE -
	DRILLER: Chris Chaillou SOILS ENGINEER/GEOLOGIST:													PROJECT NO.: 60323056
	Chris Chaillo	u												HOLE NO.: SY-8
	SOILS ENGI	NEER/GEOLOGIST												START DATE: 02/26/2021
	Chris French		•					Borin	ng Log					FINISH DATE: 02/26/2021
		Selkirk Yard MP - 3	78						.gvg					OFFSET: N/A
		R OBSERVATIONS	.10			CAS	SING	SAM	1PLER	DRII	L BIT	CORE F	BARREI	DRILL RIG: CME LC-55
								Cali	fornia	Tric	cone er Bit			
				TYPE			oint Steel 4"	Mod		BORING TYPE: SPT				
				SIZE I.D			. 5"		2.5" 3"		 7/8"			BORING O.D.: 4.5" SURFACE ELEV.:
				HAMME) lbs		0 lbs	3	170			LONGITUDE:
D	CORING	SAMPLI	E	HAMME			0"		30"					LATITUDE:
Е	RATE	DEPTHS	TYPE	PEN.	REC.					N	USCS	STRAT.		-
Р	MIN/FT	FROM - TO	AND	in	in		S PER 6			Corr.(2)	CLASS.	CHNG.		FIELD IDENTIFICATION OF SOILS
T H		(FEET)	NO.			(ROCK	QUALITY	/ DESIGN	NATION)			DEPTH		
П		0'-5'					Hand (Cleared			CL		Brown (CLAY and SILT, trace fine sand, trace organics,
1.0														n stiff, moist
													1.1': Bro moist	own CLAY and SILT, trace fine sand, medium stiff,
2.0											01		moist	
3.0											CL		TR-1; (3	3.0'-5.0')
		3'-5'	S-1											
4.0														
5 0														
5.0		5'-7'	S-2	24"	19"	5	12	8	18	13	ML		Brown S	SILT and CLAY, stiff, moist
6.0			,									ĹΑΥ		
												9		
7.0		71.01	0.0	0.411	0.4"	40	44	40	40			SILT AND CLAY	Brown	clayey SILT, stiff, moist
8.0		7'-9'	S-3	24"	24"	13	14	16	13		ML	IIS		8.0'-8.5')
0.0														
9.0														
40.0		9'-11'	S-4	24"	24"	4	8	9	11		ML		SAA	
10.0														
11.0														
		11'-'13'	S-5	24"	24"	6	8	10	11				Brown o	clayey SILT and gray silty CLAY, medium stiff, moist
12.0													TR-3:(1	2.0'-12.5')
13.0													,,,,,	,
		13'-15'	S-6	24"	24"	1	2	3	4		СН		Gray sil	lty CLAY, some gray silt and clay, soft, wet
14.0														
15.0														
13.0		15'-17'	S-7	24"	24"	2	3	4	4		СН		SAA	
16.0												≿		
												Silty CLAY		
17.0												Silty		
18.0														
19.0										1				
20.0						-				1				
20.0	NOTES:								1				The info	ormation contained on this log is not warranted
(1) Thick-wall ring lined drive sampler (California sampler) used for SPT samples. Rings dimensions = 2-1/2" O.D. by 2-7/16" I.D. by 6" length. to show											the actual subsurface condition. The contractor			
											-	that he will make no claims against AECOM		
														nds that the actual conditions do not conform endicated by this log.
	Soil description	on represents a field	identifica	ation after	D.M. Bur	mister unl	ess other	wise note	ed.					
	PLE TYPE:		S= SPLI	T SPOON		U=SHEL	BY TUBE		R=ROCI	K CORE				
PRO	PORTIONS:		TRACE=	=1-10%		LITTLE=	10-20%		SOME=2	20-35%		AND=3	5-50%	

	BORING CO	NTRACTOR:												SHEET 2 OF 2
	ADT						A -		10	A	4			PROJECT NAME: CHPE -
	DRILLER:									/N			PROJECT NO.: 60323056	
	Chris Chaillou	ı												HOLE NO.: SY-8
	SOILS ENGI	NEER:												START DATE: 02/26/2021
	Chris French							Borin	g Log					FINISH DATE: 02/26/2021
		Selkirk Yard MP - 3			1	1					1	1	1	OFFSET: N/A
D E	CORING	DEPTHS	TYPE	PEN.	REC.	DI OM	DED 0:	011.041	MDI 50	N	USCS	STRAT.		FIFE D IDENTIFICATION OF COUR
P T	RATE MIN/FT	FROM - TO (FEET)	AND NO.	in	in			n ON SAI ′ DESIGN		Corr.	CLASS.	CHNG. DEPTH		FIELD IDENTIFICATION OF SOILS
Ĥ	IVIII N/I	(1 LL 1)	NO.			(NOCK	QUALITI	DESIGN	IATION)					
		20'-22'	S-8	24"	24"	WOH	3	3	5	4	СН		Gray sil	ty CLAY, soft, wet
21.0														
22.0														
22.0														
23.0														
04.0														
24.0														
25.0														
		25'-27'	S-9	24"	24"	WOH	2	4	4	4	CH		SAA	00.01.20.51
26.0													1R-4; (2	26.0'-26.5')
27.0														
28.0														
29.0														
												Silty CLAY		
30.0									SAA					
31.0		30'-32'	S-10	24"	24"	WOH	1	4	SAA					
01.0														
32.0														
33.0														
00.0														
34.0														
25.0														
35.0		35'-37'	S-11	24"	24"	WOH	WOH	4	5	3	СН		SAA	
36.0													TR-5; (3	36.0'-36.5')
07.0														
37.0														
38.0														
		38'-40'	S-12	24"	24"	WHO/8"	2	4	6	4	CH		SAA	
39.0														
40.0														
													SY-8 te	rminated at 40 fbg
41.0														
42.0														
43.0														
44.0														
45.0				-			-							
NOTES: The information contained on this log is not wan												ormation contained on this log is not warranted the actual subsurface condition. The contractor		
														that he will make no claims against AECOM
														ds that the actual conditions do not conform
	Soil description	on represents a field		tion after I		mister unle U=SHELI			d. R=ROCK	COPE			to those	e indicated by this log.
	PORTIONS:		TRACE=			U=SHELI			SOME=2			AND=35	5-50%	

	BORING CO	NTRACTOR:												SHEET 1 OF 2
	ADT										-			PROJECT NAME: CHPE -
	DRILLER:									M				PROJECT NO.: 60323056
	Chris Chaillo	ı					- 14							HOLE NO.: SY-9
	SOILS ENGI	NEER/GEOLOGIST	:											START DATE: 02/26/2021
	Chris French							Borin	g Log					FINISH DATE: 02/26/2021
	LOCATION:	Selkirk NY MP - 4.0	8	•										OFFSET: N/A
GRO	UND WATER	OBSERVATIONS				CAS	SING	SAM	PLER	DRIL	L BIT	CORE E	BARREL	DRILL RIG: CME LC-55
	Water at surfa	ace		TYPE		Flush Jo	int Steel		ornia dified		one er Bit			BORING TYPE: SPT
		SIZE I.D. 4" 2.5"												BORING O.D.: 4.5"
	SIZE O.D. 4.5" 3" 37/8"													SURFACE ELEV.:
	HAMMER WT. 140 lbs 140 lbs													LONGITUDE:
D	CORING	SAMPLE		HAMME	R FALL	3	0"	3	60"					LATITUDE:
E	RATE	DEPTHS	TYPE	PEN.	REC.	DI OM	0.050.0	01101	MOLED	N Corr. ⁽²⁾		STRAT.		FIELD IDENTIFICATION OF COIL O
P T	MIN/FT	FROM - TO (FEET)	AND NO.	in	in		S PER 6 i QUALITY			Corr.	CLASS.	CHNG. DEPTH		FIELD IDENTIFICATION OF SOILS
Н		(1 221)	10.			(INOOIN	QUALITI	DEGIGI	(ATTON)			DEI III		
		0'-5'					Hand (Cleared			CL			CLAY and SILT, trace fine sand, trace organics,
1.0											01			own CLAY and SILT, trace fine sand, medium stiff,
2.0											CL		moist	Swift CEAT and CIET, trace line Sand, medium Still,
3.0													TD 4 "	2015.00
4.0		3'-5'	S-1										TR-1; (3	3.0-5.0)
4.0														
5.0														
		5'-7'	S-2	24"	24"	9	22	25	31	31	CL		Brown (CLAY and SILT, very stiff, moist
6.0														
7.0														
		7'-9'	S-3	24"	24"	12	19	25	25	29				
8.0											CL		Brown	silty CLAY, very stiff, moist
9.0											3.0'-8.5')			
		9'-11'	S-4	24"	24"	11	36	37	18	47	CL	≽	SAA	
10.0											ML/SP	Silty CLAY	10.5': B	rown SILT and fine SAND, stiff, saturated
11.0												Sil		
		11'-'13'	S-5	24"	24"	8	8	8	7	10	ML/SP		SAA	
12.0													40.05.0	ray silty CLAY, soft, wet
13.0										=	CH			12.0'-12.5')
13.0		13'-15'	S-6	24"	24"	WOH	H/13"	3	2	2	СН		SAA	,
14.0														
15.0										ł				
15.0		15'-17'	S-7	24"	24"	WOH/4"	4	4	6	5	СН		SAA	
16.0														
										=				
17.0														
18.0														
45.														
19.0														
20.0														
	NOTES: The information contained on this log is not warranted													
(1) Thick-wall ring lined drive sampler (California sampler) used for SPT samples. Rings dimensions = 2-1/2" O.D. by 2-7/16" I.D. by 6" length. (2) Correction factor: Ncorr=N*(2.0²-1.375²)in./(3.0²-2.4²)in. = N*0.65. to show the actual subsurface condition. The contractor agrees that he will make no claims against AECOM														
		,	, .,	, .									_	ds that the actual conditions do not conform
	0.11			, .	D.4								to those	e indicated by this log.
	Soil description PLE TYPE:	on represents a field		ation after T SPOON		mister unle U=SHEL			d. R=ROCI	(COPE			<u> </u>	
	PORTIONS:		TRACE=		<u> </u>	LITTLE=		· 	SOME=2			AND=3	5-50%	

	BORING COI	NTRACTOR:												SHEET 2 OF 2
	ADT					4			PROJECT NAME: CHPE -					
	DRILLER:											PROJECT NO.: 60323056		
	Chris Chaillou	ı												HOLE NO.: SY-9
	SOILS ENGI	NEER:												START DATE: 02/26/2021
	Chris French							Borin	g Log					FINISH DATE: 02/26/2021
	LOCATION:	Selkirk NY MP - 4.0	8	1		r						ı	ı	OFFSET: N/A
D E	CORING	DEPTHS	TYPE	PEN.	REC.					N	USCS	STRAT.		
Р	RATE	FROM - TO	AND	in	in		S PER 6			Corr.	CLASS.	CHNG.		FIELD IDENTIFICATION OF SOILS
T H	MIN/FT	(FEET)	NO.			(ROCK	QUALITY	DESIGN	IATION)			DEPTH		
		20'-22'	S-8	24"	24"	WOH	H/16"	1	3	1	СН		Brown s	silty CLAY, soft, wet
21.0														
22.0														
22.0														
23.0														
24.0														
25.0														
		25'-27'	S-9	24"	24"	WOH	H/15"	1	4	1	CH		Gray silt	ty CLAY, very soft, wet
26.0										TR-4: (2	26.0'-26.5')			
27.0													, (2	25.07
28.0														
29.0														
20.0												≻		
30.0												Silty CLAY	0.4.4	
31.0		30'-32'	S-10	24"	24"		WOH/21'		2	0	CH	Silty	SAA	
01.0														
32.0														
33.0														
00.0														
34.0														
35.0														
33.0		35'-37'	S-11	24"	24"	WOH/4"	WOH/12'	1	4	1	СН		SAA	
36.0														
07.0													TR-5; (3	36.0' -36.5')
37.0														
38.0														
		38'-40'	S-12	24"	24"	WOH	WOI	H/17"	1	0	СН		SAA	
39.0														
40.0														
													SY-9 tei	rminated at 40- fbg
41.0														
42.0														
43.0														
44.0														
45.0														
NOTES: The information contained on this log is not warranted to show the actual subsurface condition. The contractor												rmation contained on this log is not warranted the actual subsurface condition. The contractor		
														that he will make no claims against AECOM
														ds that the actual conditions do not conform
	Soil description PLE TYPE:	on represents a field		tion after I		mister unle U=SHEL			d. R=ROCh	COPE			to those	indicated by this log.
	PORTIONS:		TRACE=			LITTLE=			SOME=2			AND=35	-50%	

1	BORING CO	NTRACTOR:												SHEET 1 OF 2	
	chris Chaillou OILS ENGINEER/GEOLOGIST:													PROJECT NAME: CHPE -	
I	DRILLER:					PROJECT NO.: 60323056									
(Chris Chaillou	ı												HOLE NO.: SY-9A	
:	SOILS ENGIN	NEER/GEOLOGIST:												START DATE: 2/25/21	
-	Chris French							BORIN	G LOG					FINISH DATE: 2/25/21	
L	OCATION:	MP - 4.39 (CSX Rail	I)											OFFSET: N/A	
GRO	JND WATER	OBSERVATIONS		<u> </u>		CAS	ING		PLER ornia		L BIT	CORE E	ARREL	DRILL RIG: CME LC-55	
				TYPE		Flush Jo	int Steel		lified		er Bit			BORING TYPE: SPT	
				SIZE I.D).	4	."	2.	5"					BORING O.D.: 4.5"	
				SIZE O.I		4.	5"	3	3"	3 7	7/8"			SURFACE ELEV.:	
Т				HAMME		140			lbs					NORTHING	
D E	CORING RATE	S A M P L E DEPTHS	TYPE	HAMME PEN.	R FALL REC.	30	0"	3	0"	N	USCS	STRAT.	Ī	EASTING	
Р	MIN/FT	FROM - TO	AND	in	in	BLOW	S PER 6 i	n ON SAI	MPLER	Corr.(2)	CLASS.	CHNG.		FIELD IDENTIFICATION OF SOILS	
T		(FEET)	NO.			(ROCK	QUALITY	DESIGN	ATION)			DEPTH			
Н		0'-5'		\vdash			Hand (Cleared			OL		0'-0.5'	Black SILT and fine Sand, trace, sub-	
1.0		0.0					110110	J.04.04			0_			ed Gravel, organics, frozen	
											CL			Brown CLAY and Silt, trace fine Sand,	
2.0													mediui	m stiff, moist	
3.0															
		3'-5'	S-1										TR-1;	(3.0'-5.0')	
4.0															
5.0															
		5'-7'	S'-7' S-2 24" 24" 13 22 23 27 29 CL $\frac{\Box}{0}$ BI									Brown	CLAY and Silt, very stiff, moist		
6.0				2 24" 24" 13 22 23 27 29 CL Bro											
7.0															
		7'-9'	S-3 24" 24" 17 17 16 16 21 CL Br									Brown	CLAY and Silt, stiff, moist		
8.0															
9.0															
		9'-11'	S-4	24"	24"	4	7	9	11	10	CL		Brown CLAY and Silt, sporadic lenses of fine Saland		
10.0													and		
11.0															
		11'-13'	S-5	24"	24"	9	12	38	16	33	МН	SILT	Brown	SILT and fine Sand, very stiff, saturated	
12.0												andy S	TR-2·	(12.0'-12.5')	
13.0												San	111 2,	(12.0 12.0)	
		13'-15'	S-6	24"	24"	WOH	3	3	4	4	CH		Gray S	Silty CLAY, soft, wet	
14.0															
15.0															
		15'-17'	S-7	24"	24"	WOH	4	4	4	5	CH		SAA		
16.0												Silty CLAY	TR-3:	(16.0'-16.5')	
17.0												lty C	,,,	((-)	
												S			
18.0															
19.0															
20.0			-												
20.0	NOTES:									<u> </u>	<u> </u>		The info	ormation contained on this log is not warranted	
	(1) Thick-wall ring lined drive sampler (California sampler) used for SPT samples. Rings dimensions = 2-1/2* O.D. by 2-7/16* I.D. by 6* length. (2) Correction factor: Ncorr=N*(2.0²-1.375²)in./(3.0²-2.4²)in. = N*0.65.											the actual subsurface condition. The contractor that he will make no claims against AECOM ands that the actual conditions do not conform			
														e indicated by this log.	
		on represents a field						wise note							
	LE TYPE: ORTIONS:		S= SPLI TRACE=	T SPOON =1-10%	ı	U=SHELI			R=ROCk SOME=2			AND=35	5-50%		

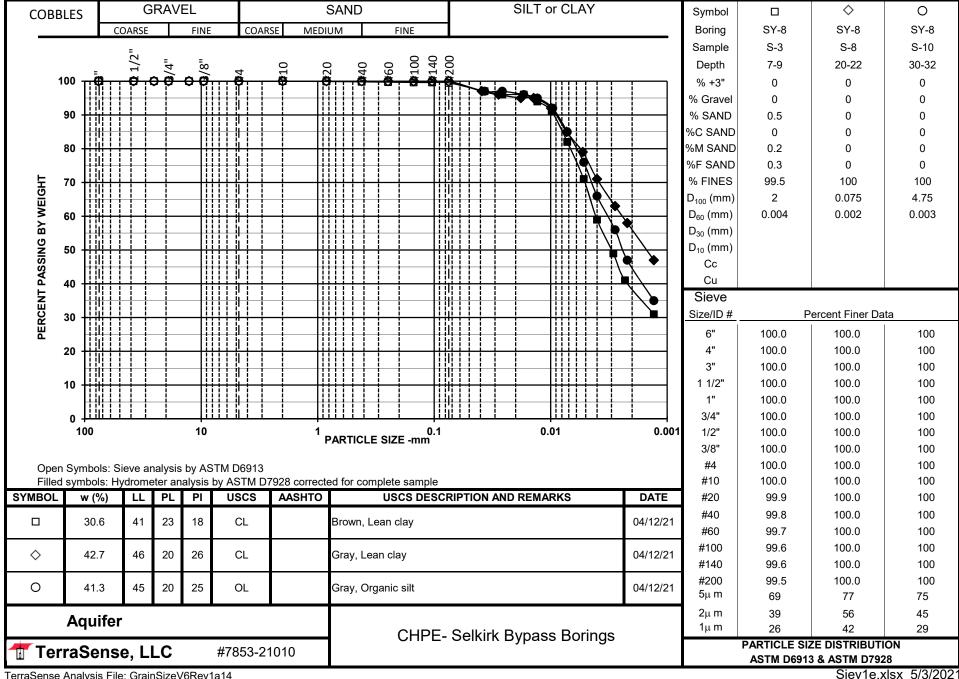
	BORING CO	NTRACTOR:						SHEET 2 OF 2						
	ADT						A -		1	A	4			PROJECT NAME: CHPE -
	DRILLER:									IV				PROJECT NO.: 60323056
	Chris Chaillo	u						A STATE OF THE STA						HOLE NO.: SY-9A
	SOILS ENGI	NEER/GEOLOGIST:												START DATE: 2/25/21
	Chris French							BORIN	G LOG					FINISH DATE: 2/25/21
		MP - 4.39 (CSX Rai				ī					1	1	1	OFFSET: N/A
D E	CORING	DEPTHS	TYPE	PEN.	REC.	DI OW	0 DED 0 :	- ON OA	ADI ED	N	USCS	STRAT.		FIELD IDENTIFICATION OF COIL O
P T	RATE MIN/FT	FROM - TO (FEET)	AND NO.	in	in			in ON SAI / DESIGN		Corr.	CLASS.	CHNG. DEPTH		FIELD IDENTIFICATION OF SOILS
Н	н , , , , , , , , , , , , , , , , , , ,													
		20'-22'	S-8	24"	24"	WOH	3	2	3	3	CH		SAA	
21.0														
22.0														
23.0														
24.0														
25.0		051.071	0.0	0.4"	001	M/OLI/5					011			
26.0		25'-27'	S-9	24"	22"	WOH/5"	3	2	3	3	СН		SAA	
20.0													TR-4;	(26.0'-26.5')
27.0														
28.0														
29.0														
30.0												Silty CLAY		
		30'-32'	S-10	24"	24"	WOH	3	2	3	3	СН	Iţ	SAA	
31.0												ισ		
32.0														
33.0														
34.0														
35.0		35'-37'	S-11	24"	21"	WOH/7"	2	3	3	3	СН		Gray (CLAY and Silt, soft, wet
36.0		00 01	0 11			W 01 1/1			•		011		Olay (SERT and one, sore, wer
													TR-5;	(36.0'-36.5')
37.0														
38.0														
00.0		38'-40'	S-12	24"	24"	WOH	WOH	WOH	4	0	CH		SAA	
39.0														
40.0														
44.0													SY-9A	terminated at 40' then grouted to surface
41.0														
42.0														
42.0														
43.0														
44.0														
45.0														
.0.0	NOTES: The information contained on this log is not warranted													
	-												to shov	v the actual subsurface condition. The contractor
													-	that he will make no claims against AECOM nds that the actual conditions do not conform
	Soil description	on represents a field	identifica	ation after	D.M. Bu	rmister unl	ess other	wise note	d.					e indicated by this log.
SAME	PLE TYPE:		S= SPLI	T SPOON		U=SHELI	BY TUBE		R=ROCK					
PROF	PORTIONS:		TRACE=	:1-10%		LITTLE=	10-20%		SOME=2	0-35%		AND=35	-50%	

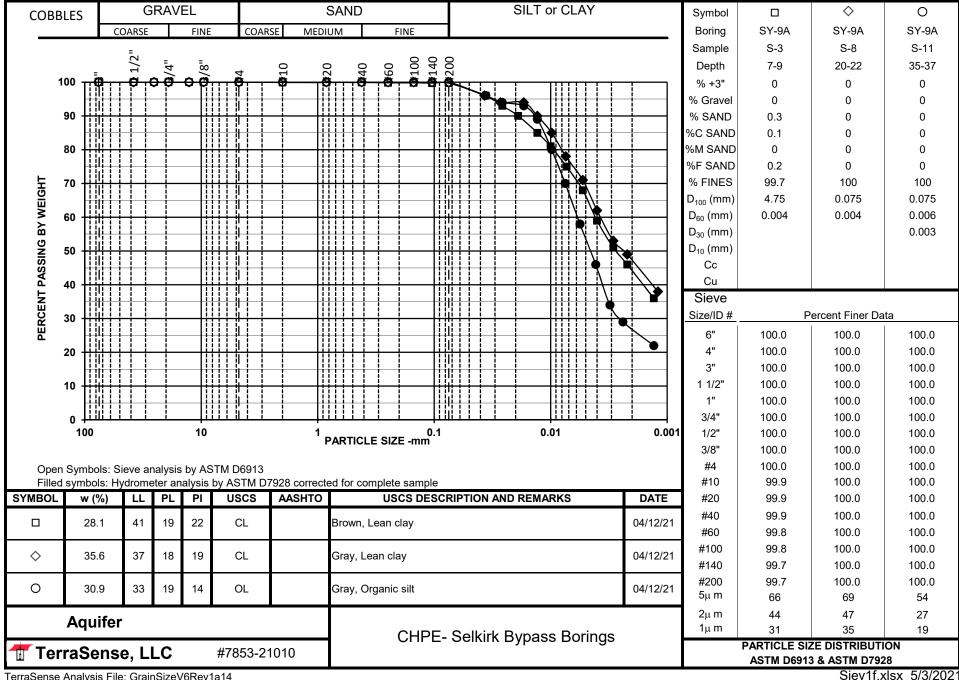
Aquifer
CHPE- Selkirk Bypass Borings
LABORATORY SOIL TESTING DATA SUMMARY

BORING	SAMPLE	DEPTH	IDENTIFICATION TESTS							REMARKS
			WATER	LIQUID	PLASTIC	PLAS.	USCS	SIEVE	HYDROMETER	
NO.	NO.		CONTENT	LIMIT	LIMIT	INDEX	SYMB.	MINUS	% MINUS	
							(1)	NO. 200	2 μm	
		(ft)	(%)	(-)	(-)	(-)		(%)	(%)	
SY-1	S-2	5-7	25.6	34	20	14	CL	97	26	
SY-1	S-4	9-11	23.4	37	20	17	CL	88	33	
SY-3	S-2	5-7	33.3	60	25	35	CH	88	48	
SY-3	S-4	9-11	24.3	46	22	24	CL	65	30	
SY-6	S-3	7-9	20.5				SC	35	18	
SY-6	S-5	11-13	24.4				CL	91	35	
SY-7	S-2	5-7	26.1	41	21	20	CL	88	35	
SY-7	S-7	15-17	33.5	33	19	14	CL	99.8	33	
SY-7	S-10	30-32	39.4	43	20	23	CL	100	51	
SY-8	S-3	7-9	30.6	41	23	18	CL	99.5	39	
SY-8	S-8	20-22	42.7	46	20	26	CL	100	56	
SY-8	S-10	30-32	41.3	45	20	25	OL	100	45	
SY-9A	S-3	7-9	28.1	41	19	22	CL	99.7	44	
SY-9A	S-8	20-22	35.6	37	18	19	CL	100	47	
SY-9A	S-11	35-37	30.9	33	19	14	OL	100	27	
SY-10	S-3	7-9	31.6	40	19	21	CL	94.6	34	
SY-10	S-8	20-22	26.6	44	20	24	CL	99.9	49	
SY-10	S-10	30-32	33.8	30	19	11	CL	99.9	31	

Note: (1) USCS symbol based on visual observation and Sieve and Atterberg limits reported.

Prepared by: NG Reviewed by: CMJ Date: 5/3/2021 **TerraSense, LLC** 45H Commerce Way Totowa, NJ 07512 Project No.: 7853-21010 File: Indx1.xlsx Page 1 of 1





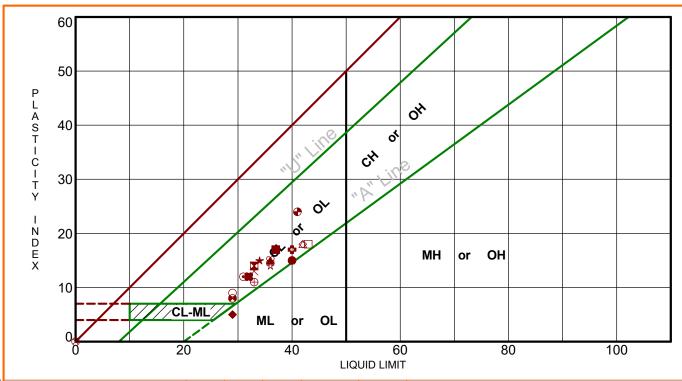
Champlain-Hudson Power Express Package 5 ■ Schenectady, NY April 4, 2022 ■ Terracon Project No. JB215256B





ATTERBERG LIMITS RESULTS

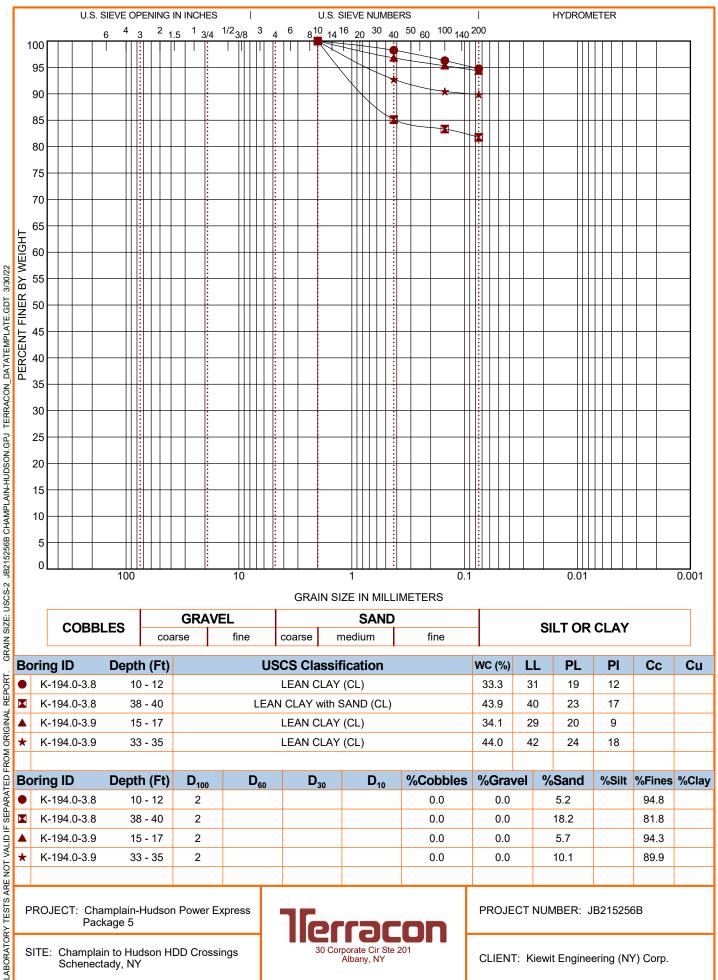
ASTM D4318



4/4/22	X 10												
ATTERBERG LIMITS JB215256B CHAMPLAIN-HUDSON.GPJ TERRACON_DATATEMPLATE.GDT 44/122		////ci	-ML	•	/IL o	r OL							
DALAIEM	0 20					LIQ	60 UID LIMIT		80	100			
Bo	oring ID	Depth (Ft)	LL	PL	PI	Fines	USCS	Descri	otion				
Ä Ä	K-194.0-2.2	8 - 10	40	25	15	82.2	CL	LEAN CL	AY with SAND				
	K-194.0-2.2	30 - 32	33	19	14	92.9	CL	LEAN CL	_AY				
Degr.	K-194.0-2.2E	8 - 10	36	21	15	92.5	CL	LEAN CI	_AY				
*	K-194.0-2.2E	3 29 - 31	34	19	15	86.5	CL	LEAN CL	_AY				
•	K-194.0-3.8	10 - 12	31	19	12	94.8	CL	LEAN CL	_AY				
•	K-194.0-3.8	38 - 40	40	23	17	81.8	CL	LEAN CL	AY with SAND				
0	K-194.0-3.9	15 - 17	29	20	9	94.3	CL	LEAN CL	_AY				
Δ	K-194.0-3.9	33 - 35	42	24	18	89.9	CL	LEAN CL	_AY				
\otimes	K-194.0-4.0	8 - 10	NP	NP	NP	79.8	ML	SILT with SAND					
0	K-194.0-4.0	28 - 30	33	22	11	94.4	CL	LEAN CLAY					
	K-194.0-4.2	8 - 10	43	25	18	75.7	CL	LEAN CI	AY with SAND				
 ★ ★ ★ ★ 	K-194.0-4.2	28 - 30	29	21	8	94.5	CL	LEAN CI	_AY				
•	K-194.0-4.3	8 - 10	41	17	24	85.3	CL	LEAN CI	_AY				
☆	K-194.0-4.3	19 - 21	36	22	14	95.8	CL	LEAN CI	_AY				
ន	K-194.0-4.3	35 - 37	36	21	15	94.7	CL	LEAN CI	_AY				
	K-194.0-4.5	15 - 17	37	20	17		CL	LEAN CI	_AY				
•	K-194.0-4.5	29 - 31	29	24	5	98.7	ML	SILT					
\Diamond	K-194.0-4.6	15 - 17	42	24	18	67.4	CL	SANDY	LEAN CLAY				
×	K-194.0-4.6	30 - 32	33	20	13	95.1	CL	LEAN CI	_AY				
*	K-194.0-4.6	43 - 45	32	20	12	98.0	CL	LEAN CI	_AY				
P	PROJECT: Champ Packag		wer Expr	ess	30 Corporate Cir Ste 201 Albany, NY				PROJECT NUM	/IBER: JB215256B			
P	SITE: Champlain to Schenectady		Crossings	3					CLIENT: Kiewit	t Engineering (NY) Corp.			



ASTM D422 / ASTM C136



30 Corporate Cir Ste 201

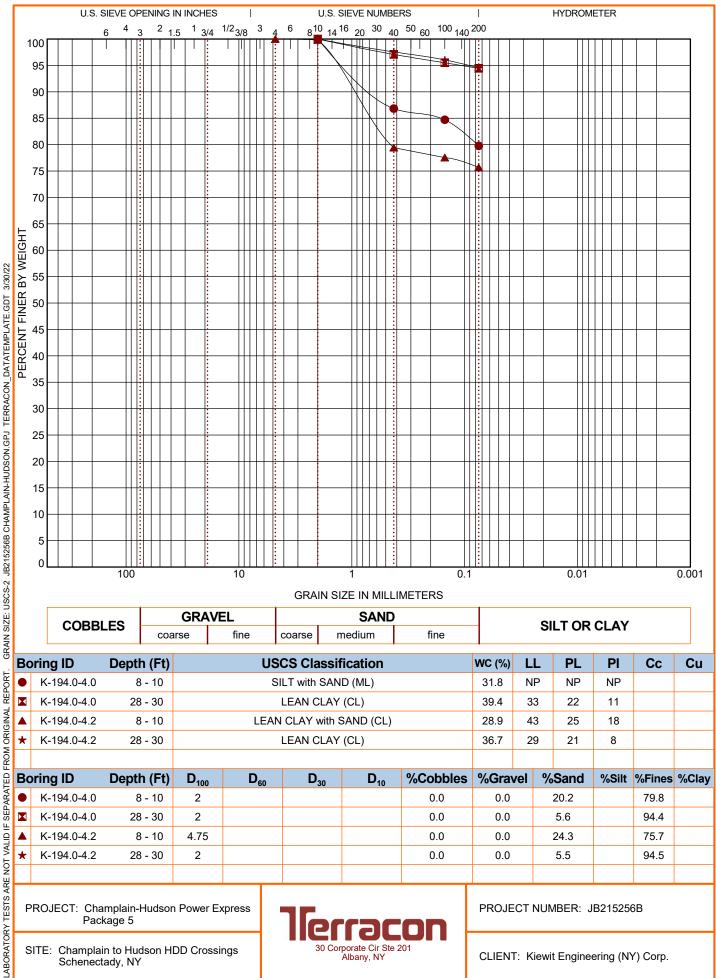
Albany, NY

CLIENT: Kiewit Engineering (NY) Corp.

SITE: Champlain to Hudson HDD Crossings

Schenectady, NY

ASTM D422 / ASTM C136



30 Corporate Cir Ste 201

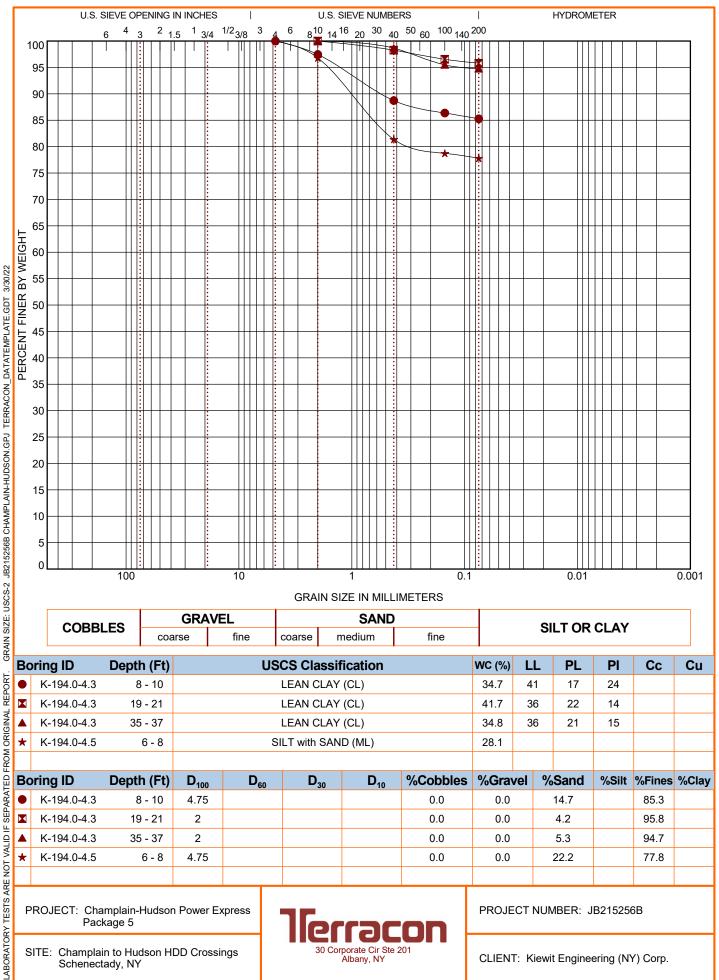
Albany, NY

CLIENT: Kiewit Engineering (NY) Corp.

SITE: Champlain to Hudson HDD Crossings

Schenectady, NY

ASTM D422 / ASTM C136



30 Corporate Cir Ste 201

Albany, NY

CLIENT: Kiewit Engineering (NY) Corp.

SITE: Champlain to Hudson HDD Crossings

Schenectady, NY

EXPLORATION PLAN

CHPE - Additional HDD Borings - Phase 3 ■ Fort Ann to Coxsackie, NY November 3, 2022 ■ Terracon Project No. JB215256G





THIS BORING LOG IS NOT VALID IF SEPARATED FROM ORIGINAL REPORT. GEO SMART LOG-NO WELL JB215256G CHPE - ADDITIONAL. GPJ TERRACON DATATEMPLATE. GDT 11/2/22

THIS BORING LOG IS NOT VALID IF SEPARATED FROM ORIGINAL REPORT. GEO SMART LOG-NO WELL JB215256G CHPE - ADDITIONAL. GPJ TERRACON DATATEMPLATE. GDT 11/2/22

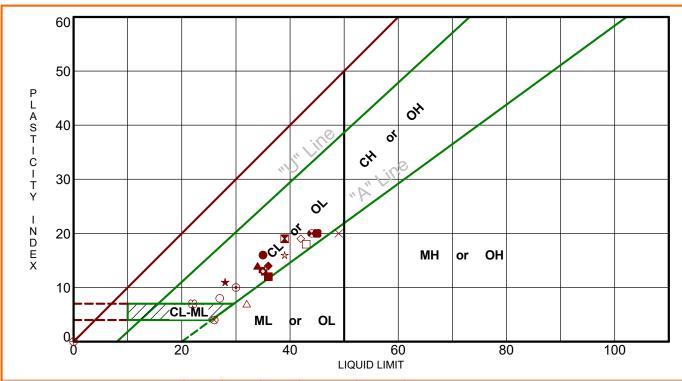
Summary of Laboratory Results

				Sheet 2 c			
BORING ID	Depth (Ft.)		Water Content (%)	Organic Content (%)			
KB-182.7B	20-22		31.1				
KB-182.7B	50-52		35.4				
KB-182.7B	80-82		26.5				
KB-184.2	4-6		17.3				
KB-184.2	20-21.5		10.0				
KB-184.9	10-12		35.4				
KB-184.9	25-26.5		8.6				
KB-184.9	40-42		9.2				
KB-184.9	55-56.5		12.2				
KB-185.4	6-8		34.3				
KB-185.4	20-21.5		13.7				
KB-185.4	35-39		9.1				
KB-185.4	45-47		14.7				
KB-192.4	15-17		36.9				
KB-192.4	25-27		42.6				
KB-192.4	45-47		46.0				
KB-192.4	65-67		8.0				
KB-192.8B	15-17		36.5				
KB-192.8B	40-40.2		14.1				
KB-192.8B	50-50.2		14.2				
KB-194.0-3.6B	5-7		31.0				
KB-194.0-3.6B	30-32		37.9				
KB-194.0-3.6B	50-52		39.6				
KB-194.0-3.6B	70-72		46.7				
KB-194.0-3.9B	4-6		31.5				
KB-194.0-3.9B	25-26.5		50.2				
KB-194.0-3.9B	45-46.5		43.4				
KB-194.0-3.9B	60-61.5		52.9				
KB-194.0-4.4	20-22		50.1				
KB-194.0-4.4	40-42		37.9				
KB-194.0-4.4	50-52		47.6				
KB-194.0-4.4	70-72		37.4				
KB-194.0-4.6B	4-6		24.1				
KB-194.0-4.6B	20-21.5		40.3				
KB-194.0-4.6B	40-41.5		42.9				
KB-194.0-4.6B	60-61.5		45.6				
KB-200.6	8-10		20.3				
KB-200.6	30-32		30.5				
KB-200.6	45-47		26.3				
KB-200.6	55-57		33.6				
KB-200.8A	15-17		39.6				
KB-200.8A	35-36.5		45.0				
PROJECT: C		al HDD Borings -	Terracor	PROJECT NUMBER: JB215256G			
SITE: Fort Ar	nn to Coxsackie	e, NY	30 Corporate Cir Ste 201 Albany, NY	CLIENT: Kiewit Engineering (NY) Corp Lone Tree, CO			



ATTERBERG LIMITS RESULTS

ASTM D4318



Boring ID		Depth (Ft)	LL	PL	PI	Fines	USCS	Description		
•	KB-135.7	30 - 32	35	19	16	96.6	CL	LEAN CLAY		
	KB-135.8	15 - 17	39	20	19	93.6	CL	LEAN CLAY		
*	KB-135.8	30 - 32	34	20	14	94.2	CL	LEAN CLAY		
*	KB-135.8	40 - 42	28	17	11	99.5	CL	LEAN CLAY		
⊙	KB-182.7B	20 - 22	30	20	10	98.6	CL	LEAN CLAY		
۰	KB-182.7B	50 - 52	35	22	13	98.6	CL	LEAN CLAY		
0	KB-182.7B	80 - 82	27	19	8	98.3	CL	LEAN CLAY		
	KB-184.9	10 - 12	32	25	7	86.1	ML	SILT		
△⊗⊕□	KB-185.4	6 - 8	26	22	4	87.4	ML	SILT		
\oplus	KB-185.4	20 - 21.5	NP	NP	NP	15.8	SM	SILTY SAND		
	KB-192.4	15 - 17	43	25	18	87.5	CL	LEAN CLAY		
•	KB-192.4	25 - 27	44	24	20	97.7	CL	LEAN CLAY		
•	KB-192.4	45 - 47	45	25	20	92.4	CL	LEAN CLAY		
☆	KB-192.8B	15 - 17	39	23	16	81.8	CL	LEAN CLAY with SAND		
ಐ	KB-192.8B	50 - 50.2	22	15	7	26.0	SC-SM	SILTY, CLAYEY SAND		
	KB-194.0-3.6E	3 5-7	36	24	12	89.4	CL	LEAN CLAY		
₩★₩<!--</th--><td>KB-194.0-3.6E</td><td>30 - 32</td><td>36</td><td>22</td><td>14</td><td>95.7</td><td>CL</td><td>LEAN CLAY</td>	KB-194.0-3.6E	30 - 32	36	22	14	95.7	CL	LEAN CLAY		
	KB-194.0-3.6E	3 50 - 52	42	23	19	95.7	CL	LEAN CLAY		
×	KB-194.0-3.6E	3 70 - 72	49	29	20	91.9	ML	SILT		
*	KB-194.0-3.9E	3 4-6	45	25	20	76.6	CL	LEAN CLAY with SAND		

PROJECT: CHPE - Additional HDD Borings - Phase 3

30 Corporate Cir Ste 201 Albany, NY PROJECT NUMBER: JB215256G

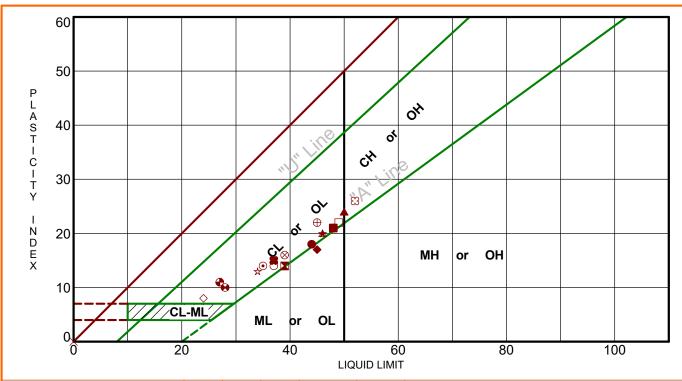
CLIENT: Kiewit Engineering (NY) Corp Lone Tree, CO

SITE: Fort Ann to Coxsackie, NY

LABORATORY TESTS ARE NOT VALID IF SEPARATED FROM ORIGINAL REPORT. ATTERBERG LIMITS J8215256G CHPE - ADDITIONAL GPJ TERRACON DATATEMPLATE. GDT 11/2/22

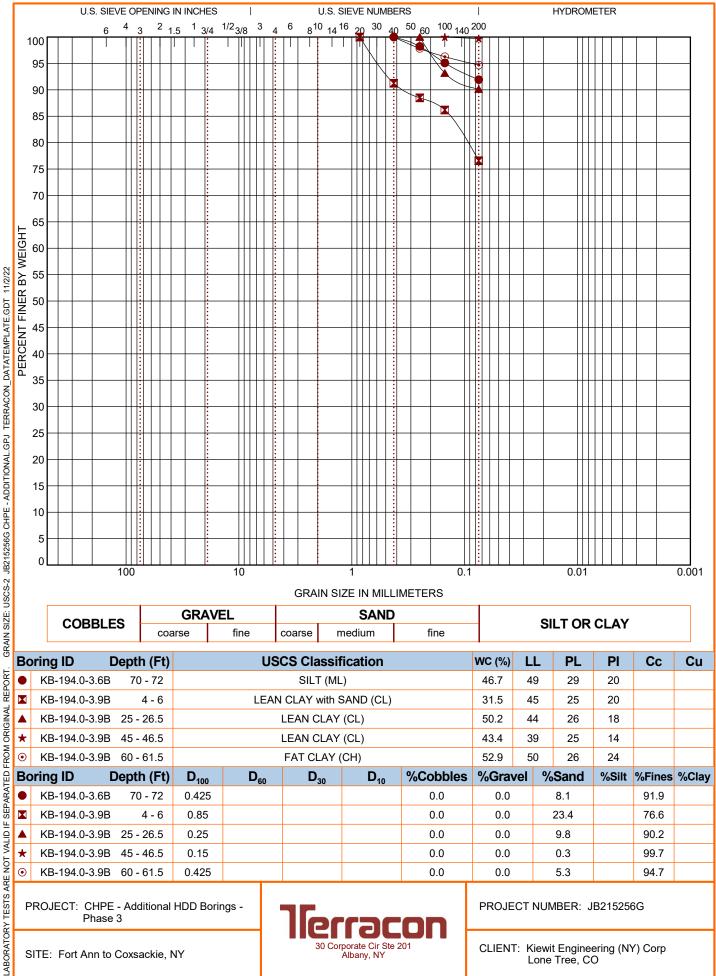
ATTERBERG LIMITS RESULTS

ASTM D4318



12/22		10		<u> </u>										
ATTERBERG LIMITS JB215256G CHPE - ADDITIONAL GPJ TERRACON DATATEMPLATE GDT 11/2/22		10	CI	-ML		/IL o	r OL							
PLATE		0						0.0						
ATATEM		0	2	U		40		60 UID LIMIT		80 100				
ON_D	Во	ring ID	Depth (Ft)	LL	PL	PI	Fines	USCS	Descri	otion				
ERRAC	•	KB-194.0-3.	9B 25 - 26.5	44	26	18	90.2	CL	LEAN CL	AY				
3P.) TE	×	KB-194.0-3.	9B 45 - 46.5	39	25	14	99.7	CL	LEAN CL	AY				
ONAL.	A	KB-194.0-3.	9B 60 - 61.5	50	26	24	94.7	СН	FAT CLA	Υ				
DDITIC	*	KB-194.0-4.	4 20 - 22	46	26	20	96.1	CL	LEAN CI	AY				
HPE - A	•	KB-194.0-4.	4 40 - 42	35	21	14	99.0	CL	LEAN CL	.AY				
56G CF	0	KB-194.0-4.	4 50 - 52	48	27	21	90.3	CL	LEAN CL	AY				
B2152	0	KB-194.0-4.	4 70 - 72	37	23	14	99.2	CL	LEAN CL	AY				
IITS JI	Δ	KB-194.0-4.	6B 4-6	46	26	20	78.4	CL	LEAN CL	AY with SAND				
RG LIN	\otimes	KB-194.0-4.	6B 20 - 21.5	39	23	16	93.3	CL	LEAN CLAY					
ERBE	\oplus	KB-194.0-4.	6B 40 - 41.5	45	23	22	84.8	CL	LEAN CLAY with SAND					
		KB-194.0-4.	6B 60 - 61.5	27	22	92.6	CL	LEAN CI	LEAN CLAY					
PORT	•	KB-200.6	8 - 10	28	18	10	60.1	CL	SANDY	SANDY LEAN CLAY				
JAL RE	•	KB-200.6	30 - 32	27	16	11	100.0	CL	LEAN CI	AY				
ORIGIN	☆	KB-200.6	55 - 57	34	21	13	100.0	CL	LEAN CI	AY				
ROM (ಐ	KB-200.8A	15 - 17	52	26	26	90.5	CH	FAT CLA	Y				
ATED F		KB-200.8A	35 - 36.5	48	27	21	100.0	CL	LEAN CL	AY				
EPAR/	•	KB-200.8A	60 - 61.5	45	28	17	100.0	ML	SILT					
ID IF S	\Diamond	KB-200.8A	85 - 86.5	24	16	8	95.2	CL	LEAN CL	AY				
T VAL	×	KB-200.8A	100 - 102	NP	NP	NP	85.6	ML	SILT					
RE NO	*	KB-200.8A	120 - 122	37	22	15	100.0	CL	LEAN CL	AY				
LABORATORY TESTS ARE NOT VALID IF SEPARATED FROM ORIGINAL REPORT	PF	ROJECT: CHPE Phase) Borings	; -	30 Corporate Cir Ste 201 Albany, NY				PROJECT NUMBER: JB215256G				
LABORATOF	SI	TE: Fort Ann to (Coxsackie, NY							CLIENT: Kiewit Engineering (NY) Corp Lone Tree, CO				

ASTM D422 / ASTM C136



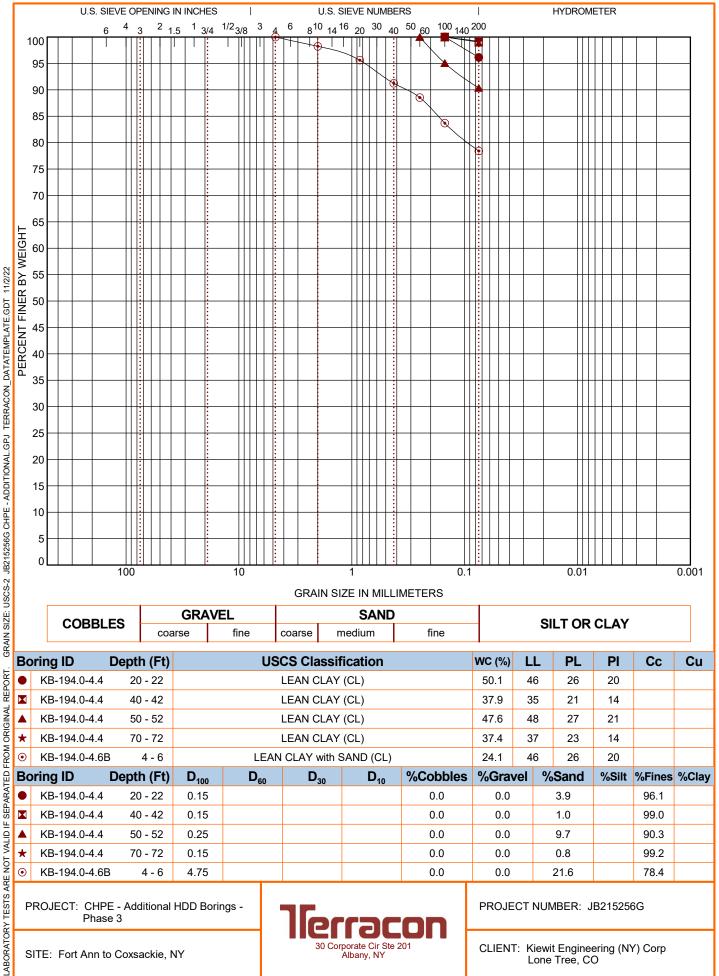
Albany, NY

CLIENT: Kiewit Engineering (NY) Corp

Lone Tree, CO

SITE: Fort Ann to Coxsackie, NY

ASTM D422 / ASTM C136



SITE: Fort Ann to Coxsackie, NY

Albany, NY

CLIENT: Kiewit Engineering (NY) Corp

Lone Tree, CO





DATE: February 13, 2023

TO: Nick Strater; Brierley Associates Underground Engineers, PLLC

FROM: Matthew Hawley, P.E.; Kiewit Engineering (NY) Corp. MKH

Jaren Knighton; Kiewit Engineering (NY) Corp.

SUBJECT: Geotechnical Data: Segment 9 – Package 5 – HDD Crossing 90 – Revision 1

Champlain Hudson Power Express Project

Selkirk, New York

Kiewit Engineering is providing the attached geotechnical data for use in the horizontal direction drill (HDD) design for the Champlain Hudson Power Express project in Upstate New York. This HDD crossing is located northwest of Selkirk, New York. The approximate station for the start of HDD crossing Number 90 is STA 51235+00 (42.5413° N, 73.8228° W).

The geotechnical data at this HDD crossing is attached. The available data is from the previous investigation by AECOM and the recent investigations by Terracon, referenced below.

- AECOM, Geotechnical Data Report, Upland Segments, Champlain Hudson Power Express, dated May 28, 2021.
- Terracon, Geotechnical Data Report, Champlain-Hudson Power Express-Package 5, Schenectady through Selkirk, dated April 4, 2022.
- Terracon, Geotechnical Data Report, Champlain-Hudson Power Express Additional HDD Borings Phase 3, Fort Ann to Coxsackie, dated November 3, 2022.

Contact us if you have questions or require additional information.

Kiewit Project Number: 20001480 Page 1 of 1

HDD 90 Borings SY-10, K-194.0-4.5, K-194.0-4.6, KB-194.0-4.6B Segment 9 - Package 5

CHPE Segment 8 & 9 - Package 5 HDD Soil Boring Coordinates and Elevations

		Northing	Easting	Ground Surface
Firm	Boring	(feet)	(feet)	Elevation (feet)
	A179.6-1	1433335.8	631009.7	332.5
	A182.4-1	1420048.2	636557.9	291.5
	A187.65-1	1394856.5	644775.4	327.7
	A191.05-1	1378814.5	652321.0	274.7
	A191.82-1	1375154.9	654314.3	257.1
	A192.9-1	1370644.3	657458.6	232.8
	B177.1-1	1445275.2	626125.8	347.3
	B177.6-1	1442944.0	627003.0	346.5
	B178.01-1	1440838.2	627828.3	368.5
	B178.9-1	1436461.4	629767.4	322.1
	B180.1-1	1431140.9	631965.3	310.4
	B180.9-1	1427158.5	633611.8	307.5
TRC*	B182.9-1	1417657.6	637123.9	291.5
	B183.2-1	1415871.4	637202.5	290.2
	B184.3-1	1410133.0	637597.6	324.0
	B184.8-1	1408223.8	638230.4	323.1
	B185.6-1	1403875.9	639489.9	328.2
	B188.0-1	1392812.4	645793.4	330.9
	B188.35-1	1391616.5	646333.6	333.4
	B188.51-1	1390815.1	646697.7	340.2
	B190.0-1	1383732.6	649743.4	296.3
	B190.1-1	1383134.9	649975.5	294.6
	B190.8-1	1379726.2	651827.2	282.3
	B192.4-1	1372732.4	655878.1	239.3
	B193.5-1	1367919.2	659547.5	218.6
	RS-2	1436092.2	629800.7	315.6
	RS-3	1418336.4	636985.0	303.2
	RS-4	1414567.4	637285.8	302.2
	RS-5	1411399.1	637471.6	319.0
	RS-7A	1391599.9	646333.6	340.5
	RS-9	1372089.8	656230.9	238.7
AECOM**	SY-7	1353089.8	670133.9	159.8
	SY-8	1353716.5	671626.7	175.0
	SY-9	1353046.4	673133.41	163.1
	SY-9A	1351940.0	674314.3	158.3
	SY-10	1350838.3	675488.6	166.0
	SCH-19	1446199.8	625927.0	333.8
	SCH-19A	1445712.1	626032.4	343.1

Notes:

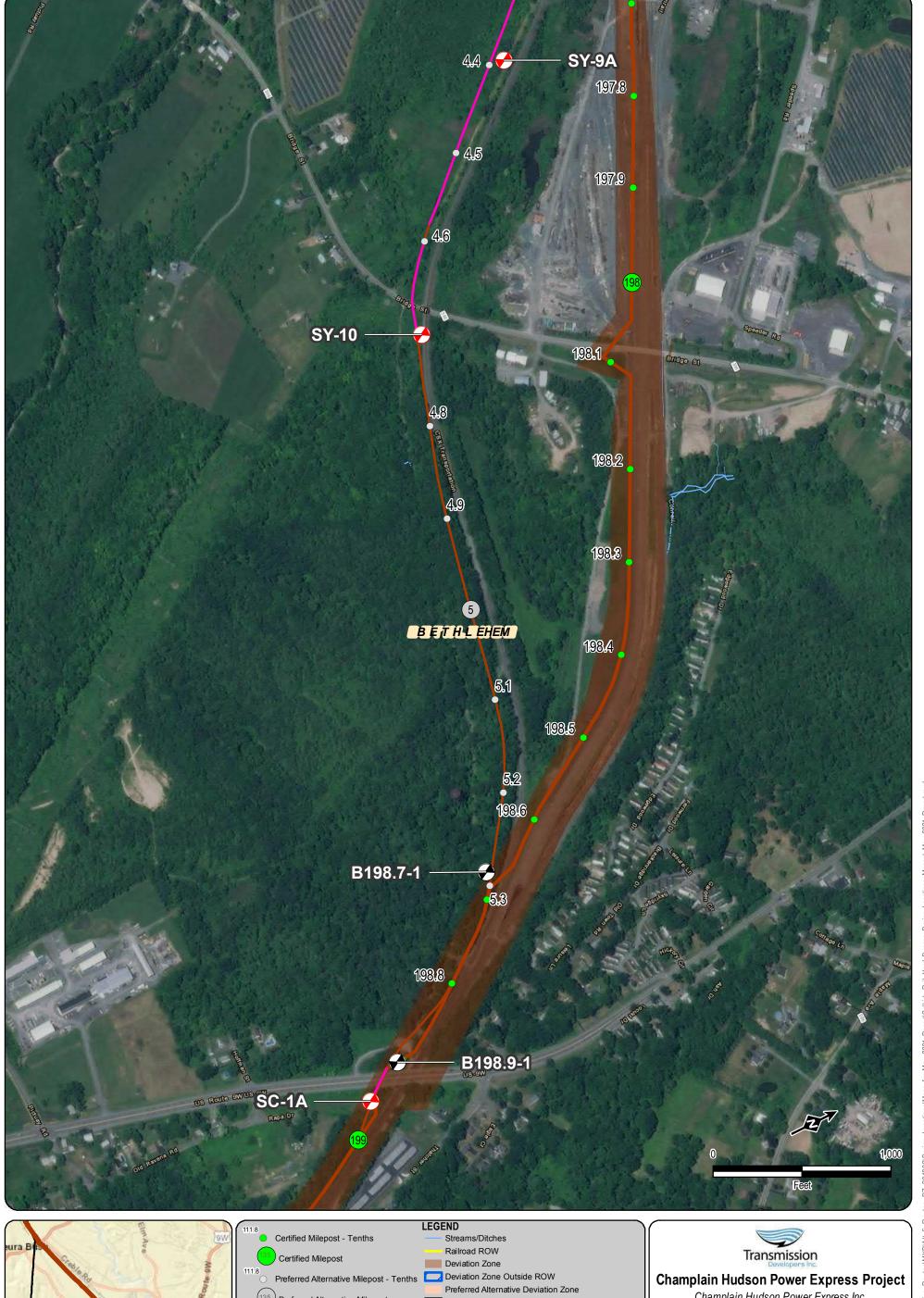
- Northings and Eastings are provided in NAD83 New York State Plane East Zone.
- Elevations are referenced to the NAVD88 datum.

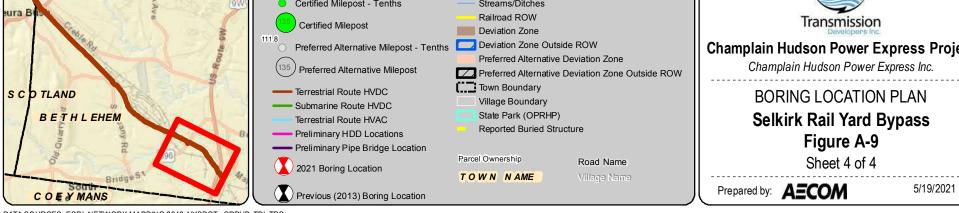
- ** AECOM boring coordinates and elevations as shown in Table 1-6 in AECOM report.
- *** Kiewit boring coordinates and elevations are noted on the boring logs.

Reference:

AECOM, Geotechnical Data Report, Upland Segments: Putnam Station, Washington County, to Cementon, Green County, NY, Champlain Hudson Power Express, dated May 28, 2021.

^{*} TRC boring coordinates as shown in Table 1-6 in AECOM report (reference below). Boring elevations estimated from November 2021 topographic survey by Williams Aerial.





DATA SOURCES: ESRI, NETWORK MAPPING 2010, NYSDOT, OPRHP, TDI, TRC

	BORING	CONTRACTOR:											SHEET 1 OF 2
	ADT					4			PROJECT NAME: CHPE -				
	DRILLER						١		PROJECT NO.: 60323056				
	Chris Cha	aillou					11/		HOLE NO.: SY-10				
	SOILS EN	NGINEER/GEOLOG	IST:										START DATE: 2/25/21
	Chris Fre							BOR	ING LOG	ì			FINISH DATE: 2/25/21
LO		MP - 4.70 (CSX Rai	D	1					OFFSET: N/A				
		ER OBSERVATION				CA	SING	SAM	IPLER	DRIL	L BIT	CORE BA	
				T)/DE					fornia		one		
	WI at ~2	5' (inferred)		TYPE SIZE I.D.		Flush Joint Steel 4"		Modified 2.5"			er Bit		BORING TYPE: SPT BORING O.D.: 4.5"
				SIZE O.D			. 5"		3"		7/8"		SURFACE ELEV.:
				HAMMER) lbs) lbs	0.	70		NORTHING
D	CORING	SAMPL	E	HAMMER			0"		30"				EASTING
Е	RATE	DEPTHS	TYPE	PEN.	REC.					N	USCS	STRAT.	
P	MIN/FT		AND	in	in		S PER 6			Corr. (2)	CLASS.	CHNG.	FIELD IDENTIFICATION OF SOILS
T H		(FEET)	NO.			(ROCK	QUALIT	Y DESIGN	NATION)			DEPTH	
		0'-5'					Hand (Cleared			SP/GP		0'-1.4' Black fine to coarse SAND and Gravel, trace
1.0													Silt, frozen
0.0												≣	1.4'-1.9' Black fine to coarse SAND and Gravel, trace Silt, dense, moist
2.0													1.9'-3.1' Black fine to coarse SAND, trace Silt, trace
3.0													angular Gravel, medium dense, moist
		3'-5'	S-1								ML		3.1'-5' Brown Clayey SILT, trace fine Sand, medium
4.0													stiff, moist
5.0													TR-1; (3.0'-5.0')
0.0		5'-7'	S-2	24"	17"	5	7	9	9	10	ML		Brown SILT, some fine Sand, medium stiff, moist
6.0													
7.0		7'-9'	S-3	24"	22"	9	13	11	10	16	ML		Gray Clayey SILT, trace fine Sand, medium stiff, moist
8.0		7-9	3-3	24	22	3	13	- 11	10	10	IVIL		Gray Grayey GILT, trace line Gand, medium still, moist
												SILT	TR-2; (8.0'-8.5')
9.0										_		S Se	
10.0		9'-11'	S-4	24"	18"	3	5	9	9	9	ML	Clayey	Gray Clayey SILT, trace fine Sand, stiff, moist
10.0												0	
11.0													
		11'-13'	S-5	24"	24"	18	23	22	19	29	ML		Brown and Gray Clayey SILT, very stiff, moist
12.0													
13.0													
		13'-15'	S-6	24"	24"	6	9	12	15	14	ML		Brown SILT and Clay, stiff, moist
14.0													
45.0													
15.0		15'-17'	S-7	24"	24"	16	16	21	17	24	CL		Brown CLAY and Silt, very stiff, moist
16.0													
												占	TR-3; (16.0'-16.5')
17.0												CLAY AND SILT	
18.0												Ā	
10.0												Ϋ́	
19.0												ö	
20.0				1									
20.0	NOTES	<u> </u>		1	<u> </u>	1		1		l	l	l	The information contained on this log is not warranted
		o. vall ring lined drive sam	pler (Califor	nia sampler)	used for SP	T samples.	Rings dime	ensions = 2	-1/2" O.D. b	oy 2-7/16" I.D.	by 6" length.		to show the actual subsurface condition. The contractor
(2) Correction factor: Ncorr=N*(2.0²-1.375²)in./(3.0²-2.4²)in. = N*0.65.											agrees that he will make no claims against AECOM		
													if he finds that the actual conditions do not conform to those indicated by this log.
	Soil desci	ription represents a f	ield identif	fication after	D.M. Burr	mister unle	ss otherw	ise noted	l.				a a see a railouted by tillo log.
CANAC	I E TVDE:		e enit				DV TI IDE		D DOCK	CORE			•

SOME=20-35%

AND=35-50%

PROPORTIONS:

TRACE=1-10%

LITTLE=10-20%

													
	BORING	CONTRACTOR:											SHEET 2 OF 2
	ADT]		1	A -		1	AA			PROJECT NAME: CHPE -
	DRILLER	::								M			PROJECT NO.: 60323056
Chris Chaillou													HOLE NO.: SY-10
	SOILS EN	NGINEER/GEOLOG	IST:										START DATE: 2/25/21
	Chris Fre	nch						BORI	NG LOG				FINISH DATE: 2/25/21
		MP - 4.70 (CSX Rai		 	1	Т					T		OFFSET: N/A
D E	CORING		TYPE	PEN.	REC.	D. OW	0 DED 6 :	- ON CAL	ייטיבט	N	USCS	STRAT.	FIELD IDENTIFICATION OF SOILS
P T	RATE MIN/FT	FROM - TO (FEET)	AND NO.	in	in		S PER 6 ii QUALITY			Corr.	CLASS.	CHNG. DEPTH	FIELD IDENTIFICATION OF SOILS
H	IVIII N/	(1 == 1)	INC.	İ		(11.001.	QUALII.		4110.1,			DEI	
		20'-22'	S-8	24"	24"	10	12	15	19	18	CL		SAA
21.0					ļ		$\vdash \vdash \vdash$	$\vdash \vdash \vdash$					
22.0						 		$\overline{}$	\vdash			Í	
23.0								$\vdash \vdash \vdash$				Í	
24.0								$\overline{}$					1
												Í	
25.0		05 07	0.0	04"	04"	,				7	OH	Í	Come Cita CLAV and west
26.0		25'-27'	S-9	24"	24"	3	6	5	6	7	СН	Í	Gray Silty CLAY, soft, wet
20.1													TR-4; (26.0'-26.5')
27.0												Í	
28.0								\vdash				Í	
20.0												Í	
29.0												늘	
30.0							$\vdash \vdash \vdash$	$\vdash\vdash\vdash$	\vdash			D S	
30.0		30'-32'	S-10	24"	24"	2	4	6	6	7	СН	CLAY AND SILT	Gray Silty CLAY, occasional Silt lenses, soft, wet
31.0												[A	
32.0							$\vdash \vdash \vdash$	$\vdash \vdash \vdash$				S	
JZ.U												Í	
33.0												Í	
34.0							$\vdash \vdash \vdash$	$\vdash\vdash\vdash$	\vdash			Í	
J4.0													
35.0													
36.0		35'-37'	S-11	24"	24"	3	6	6	7	8	CH	Í	Gray CLAY and Silt, soft, wet
30.0						 		$\overline{}$	\vdash			Í	TR-5; (36.0'-36.5')
37.0												Í	
38.0					ļ		$\vdash \vdash \vdash$	$\vdash \vdash \vdash$					
30.0		38'-40'	S-12	24"	24"	2	5	7	6	8	СН	Í	Gray Silty CLAY, soft, wet
39.0										-		Í	John State Company
40.0								\vdash				Í	
40.0				 		\vdash	\vdash	$\overline{}$		-	 		SY-10 terminated at 40' then grouted to surface
41.0													
40.0							$\vdash \vdash \vdash$	$\vdash \vdash \vdash$					
42.0								$\overline{}$				Í	
43.0													
44.0													
45.0													
	NOTES												The information contained on this log is not warranted

R=ROCK CORE

SOME=20-35%

Soil description represents a field identification after D.M. Burmister unless otherwise noted.

U=SHELBY TUBE

LITTLE=10-20%

S= SPLIT SPOON

TRACE=1-10%

SAMPLE TYPE:

PROPORTIONS:

to show the actual subsurface condition. The contractor agrees that he will make no claims against AECOM if he finds that the actual conditions do not conform

to those indicated by this log.

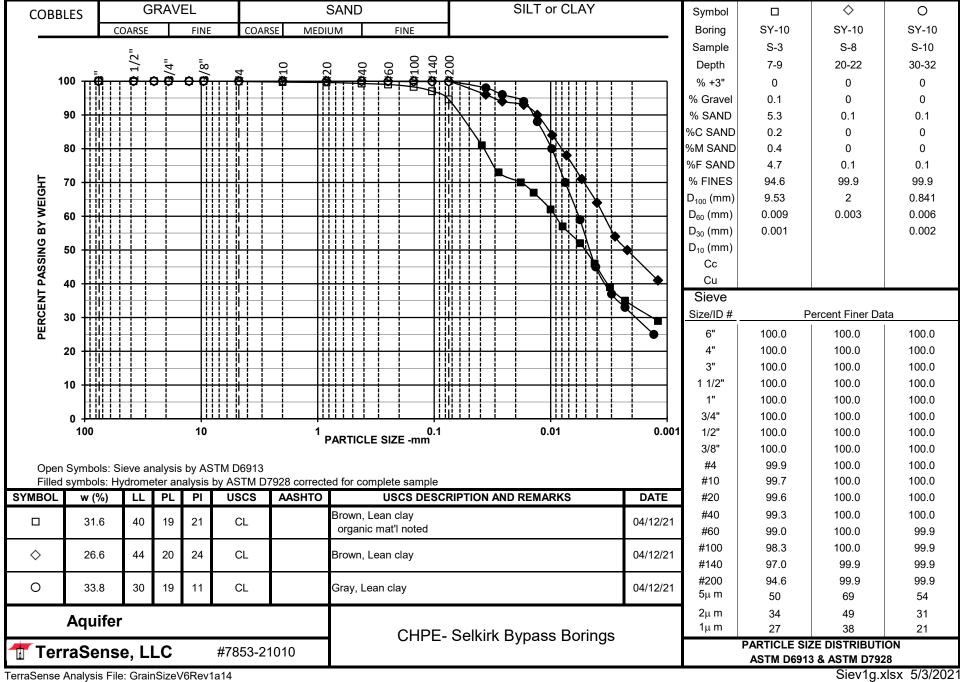
AND=35-50%

Aquifer
CHPE- Selkirk Bypass Borings
LABORATORY SOIL TESTING DATA SUMMARY

BORING	SAMPLE	DEPTH			IDEN	ITIFICAT	ION TESTS	3		REMARKS
			WATER	LIQUID	PLASTIC	PLAS.	USCS	SIEVE	HYDROMETER	
NO.	NO.		CONTENT	LIMIT	LIMIT	INDEX	SYMB.	MINUS	% MINUS	
							(1)	NO. 200	2 μm	
		(ft)	(%)	(-)	(-)	(-)		(%)	(%)	
SY-1	S-2	5-7	25.6	34	20	14	CL	97	26	
SY-1	S-4	9-11	23.4	37	20	17	CL	88	33	
SY-3	S-2	5-7	33.3	60	25	35	CH	88	48	
SY-3	S-4	9-11	24.3	46	22	24	CL	65	30	
SY-6	S-3	7-9	20.5				SC	35	18	
SY-6	S-5	11-13	24.4				CL	91	35	
SY-7	S-2	5-7	26.1	41	21	20	CL	88	35	
SY-7	S-7	15-17	33.5	33	19	14	CL	99.8	33	
SY-7	S-10	30-32	39.4	43	20	23	CL	100	51	
SY-8	S-3	7-9	30.6	41	23	18	CL	99.5	39	
SY-8	S-8	20-22	42.7	46	20	26	CL	100	56	
SY-8	S-10	30-32	41.3	45	20	25	OL	100	45	
SY-9A	S-3	7-9	28.1	41	19	22	CL	99.7	44	
SY-9A	S-8	20-22	35.6	37	18	19	CL	100	47	
SY-9A	S-11	35-37	30.9	33	19	14	OL	100	27	
SY-10	S-3	7-9	31.6	40	19	21	CL	94.6	34	
SY-10	S-8	20-22	26.6	44	20	24	CL	99.9	49	
SY-10	S-10	30-32	33.8	30	19	11	CL	99.9	31	

Note: (1) USCS symbol based on visual observation and Sieve and Atterberg limits reported.

Prepared by: NG Reviewed by: CMJ Date: 5/3/2021 **TerraSense, LLC** 45H Commerce Way Totowa, NJ 07512 Project No.: 7853-21010 File: Indx1.xlsx Page 1 of 1



Champlain-Hudson Power Express Package 5 ■ Schenectady, NY April 4, 2022 ■ Terracon Project No. JB215256B





Albany, NY

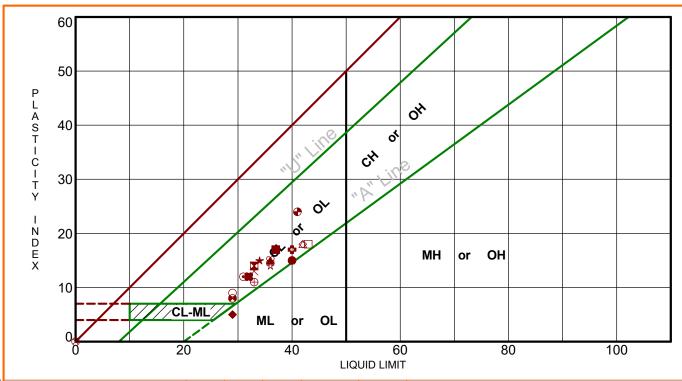
JB215256B CHAMPLAIN-HUDSON.GPJ TERRACON DATATEMPLATE.GDT 4/4/22

THIS BORING LOG IS NOT VALID IF SEPARATED FROM ORIGINAL REPORT, GEO SMART LOG-NO WELL

THIS BORING LOG IS NOT VALID IF SEPARATED FROM ORIGINAL REPORT. GEO SMART LOG-NO WELL JB215256B CHAMPLAIN-HUDSON GPJ TERRACON DATATEMPLATE.GDT 4/4/22

ATTERBERG LIMITS RESULTS

ASTM D4318

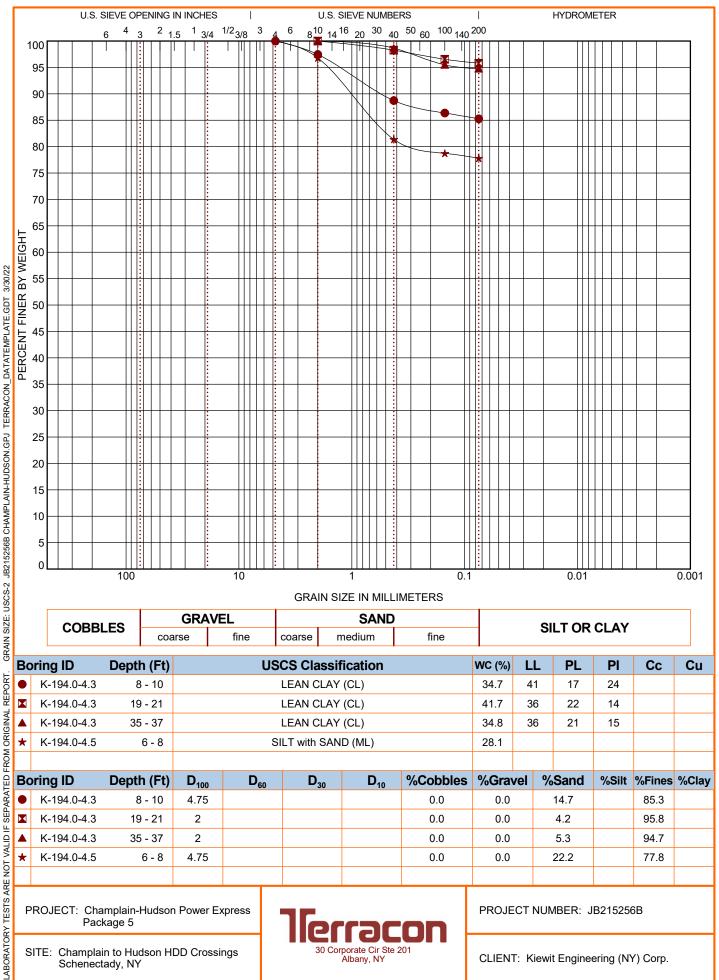


4/4/22	X 10									
ATTERBERG LIMITS JB21526BB CHAMPLAIN-HUDSON,GPJ TERRACON DATATEMPLATE.GDT 44/122		////ci	-ML	•	/IL o	r OL				
DATATEM	Ö	20	0		40		60 UID LIMIT		80	100
Bo	oring ID	Depth (Ft)	LL	PL	PI	Fines	USCS	Descri	otion	
ERR.	K-194.0-2.2A	8 - 10	40	25	15	82.2	CL	LEAN CL	AY with SAND	
<u> </u>	K-194.0-2.2A	30 - 32	33	19	14	92.9	CL	LEAN CL	_AY	
	K-194.0-2.2E	8 - 10	36	21	15	92.5	CL	LEAN CL	_AY	
*	K-194.0-2.2E	3 29 - 31	34	19	15	86.5	CL	LEAN CL	_AY	
•	K-194.0-3.8	10 - 12	31	19	12	94.8	CL	LEAN CL	_AY	
•	K-194.0-3.8	38 - 40	40	23	17	81.8	CL	LEAN CL	_AY with SAND	
0	K-194.0-3.9	15 - 17	29	20	9	94.3	CL	LEAN CL	_AY	
Δ	K-194.0-3.9	33 - 35	42	24	18	89.9	CL	LEAN CL	_AY	
\otimes	K-194.0-4.0	8 - 10	NP	NP	NP	79.8	ML	SILT with	n SAND	
0	K-194.0-4.0	28 - 30	33	22	11	94.4	CL	LEAN CI	_AY	
	K-194.0-4.2	8 - 10	43	25	18	75.7	CL	LEAN CI	AY with SAND	
 ★ ★ ★ ★ 	K-194.0-4.2	28 - 30	29	21	8	94.5	CL	LEAN CI	_AY	
•	K-194.0-4.3	8 - 10	41	17	24	85.3	CL	LEAN CI	_AY	
☆	K-194.0-4.3	19 - 21	36	22	14	95.8	CL	LEAN CI	_AY	
ន	K-194.0-4.3	35 - 37	36	21	15	94.7	CL	LEAN CI	_AY	
	K-194.0-4.5	15 - 17	37	20	17		CL	LEAN CL	_AY	
•	K-194.0-4.5	29 - 31	29	24	5	98.7	ML	SILT		
\Diamond	K-194.0-4.6	15 - 17	42	24	18	67.4	CL	SANDY	LEAN CLAY	
X	K-194.0-4.6	30 - 32	33	20	13	95.1	CL	LEAN CL	_AY	
*	K-194.0-4.6	43 - 45	32	20	12	98.0	CL	LEAN CI	_AY	
Р	ROJECT: Champl Packag		wer Expre	ess	Terraco			חו	PROJECT NUM	BER: JB215256B
P	SITE: Champlain to Hudson HDD Crossings Schenectady, NY					30 Corporate Albany	Cir Ste 201	<i>,</i> 1 1	CLIENT: Kiewit	Engineering (NY) Corp.



GRAIN SIZE DISTRIBUTION

ASTM D422 / ASTM C136



30 Corporate Cir Ste 201

Albany, NY

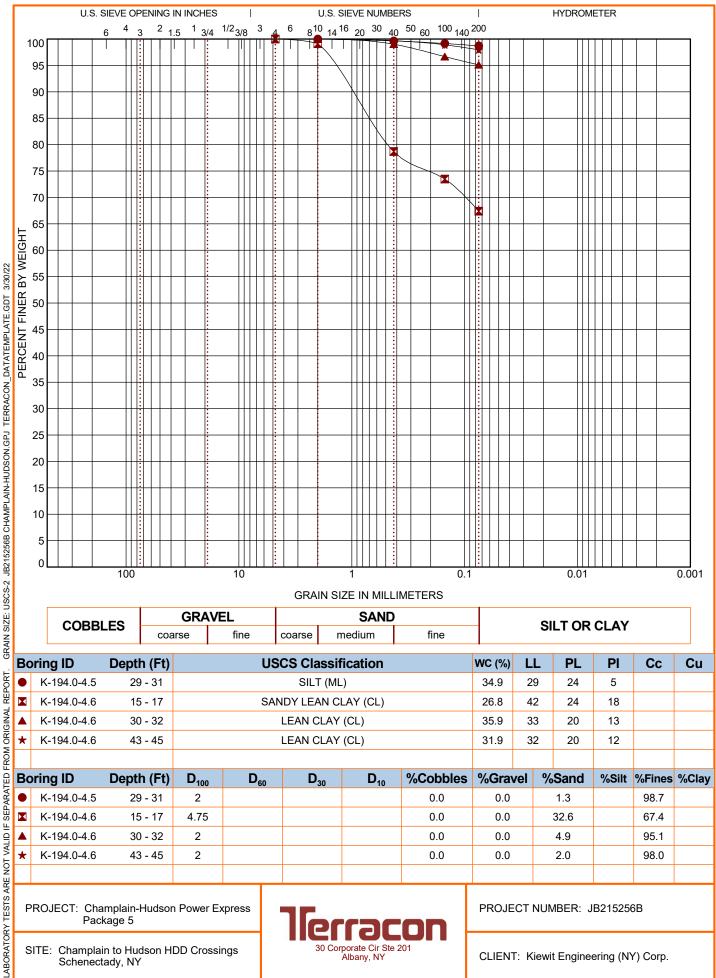
CLIENT: Kiewit Engineering (NY) Corp.

SITE: Champlain to Hudson HDD Crossings

Schenectady, NY

GRAIN SIZE DISTRIBUTION

ASTM D422 / ASTM C136



30 Corporate Cir Ste 201

Albany, NY

CLIENT: Kiewit Engineering (NY) Corp.

SITE: Champlain to Hudson HDD Crossings

Schenectady, NY

Summary of Laboratory Results

		Summary of Laboratory Results
		Sheet 1 of 1
BORING ID	Depth (Ft.)	Organic Content (%)
K-178.0	4-6	2
K-178.96	6-8	2.1
K-184.4	10-12	0.4
K-184.7	8-10	0.3
K-185.6	6-8	11.6
K-188.4B	8-10	1.2
K-194.0-4.6	6-8	4.3

PROJECT: Champlain-Hudson Power Express Package 5

SITE: Champlain to Hudson HDD Crossings Schenectady, NY



PROJECT NUMBER: JB215256B

CLIENT: Kiewit Engineering (NY) Corp.

LABORATORY TESTS ARE NOT VALID IF SEPARATED FROM ORIGINAL REPORT. SMART LAB SUMMARY-PORTRAIT JB215256B CHAMPLAIN-HUDSON.GPJ TERRACON_DATATEMPLATE.GDT 3/25/22

EXPLORATION PLAN

CHPE - Additional HDD Borings - Phase 3 ■ Fort Ann to Coxsackie, NY November 3, 2022 ■ Terracon Project No. JB215256G





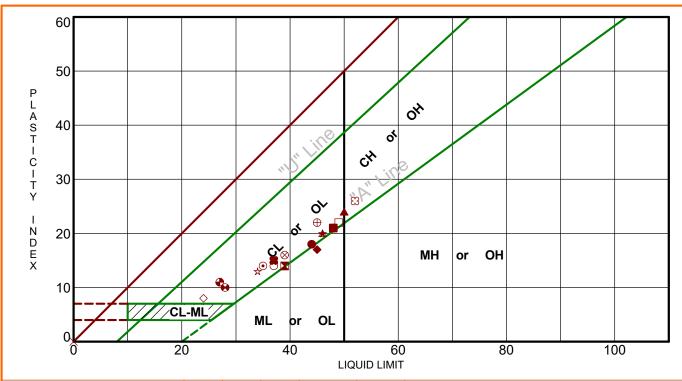
Summary of Laboratory Results

				Sheet 2 d
BORING ID	Depth (Ft.)		Water Content (%)	Organic Content (%)
KB-182.7B	20-22		31.1	
KB-182.7B	50-52		35.4	
KB-182.7B	80-82		26.5	
KB-184.2	4-6		17.3	
KB-184.2	20-21.5		10.0	
KB-184.9	10-12		35.4	
KB-184.9	25-26.5		8.6	
KB-184.9	40-42		9.2	
KB-184.9	55-56.5		12.2	
KB-185.4	6-8		34.3	
KB-185.4	20-21.5		13.7	
KB-185.4	35-39		9.1	
KB-185.4	45-47		14.7	
KB-192.4	15-17		36.9	
KB-192.4	25-27		42.6	
KB-192.4	45-47		46.0	
KB-192.4	65-67		8.0	
KB-192.8B	15-17		36.5	
KB-192.8B	40-40.2		14.1	
KB-192.8B	50-50.2		14.2	
KB-194.0-3.6B	5-7		31.0	
KB-194.0-3.6B	30-32		37.9	
KB-194.0-3.6B	50-52		39.6	
KB-194.0-3.6B	70-72		46.7	
KB-194.0-3.9B	4-6		31.5	
KB-194.0-3.9B	25-26.5		50.2	
KB-194.0-3.9B	45-46.5		43.4	
KB-194.0-3.9B	60-61.5		52.9	
KB-194.0-4.4	20-22		50.1	
KB-194.0-4.4	40-42		37.9	
KB-194.0-4.4	50-52		47.6	
KB-194.0-4.4	70-72		37.4	
KB-194.0-4.6B	4-6		24.1	
KB-194.0-4.6B	20-21.5		40.3	
KB-194.0-4.6B	40-41.5		42.9	
KB-194.0-4.6B	60-61.5		45.6	
KB-200.6	8-10		20.3	
KB-200.6	30-32		30.5	
KB-200.6	45-47		26.3	
KB-200.6	55-57		33.6	
KB-200.8A	15-17		39.6	
KB-200.8A	35-36.5		45.0	
PROJECT: C		nal HDD Borings -	Terracor	PROJECT NUMBER: JB215256G
SITE: Fort Ar	nn to Coxsackie	e, NY	30 Corporate Cir Ste 201 Albany, NY	CLIENT: Kiewit Engineering (NY) Corp Lone Tree, CO



ATTERBERG LIMITS RESULTS

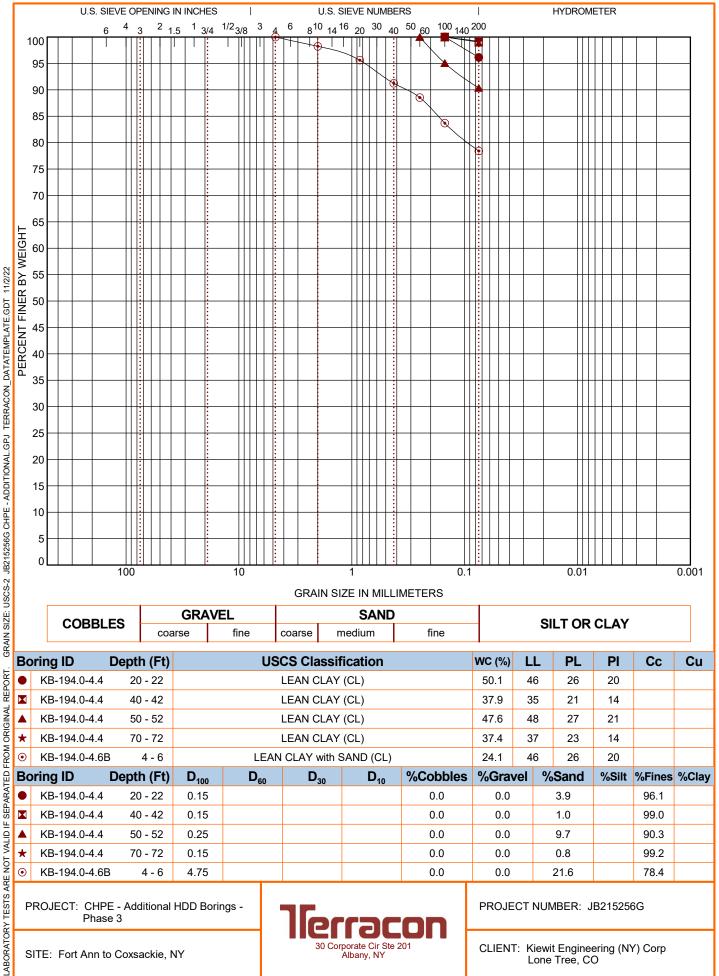
ASTM D4318



12/22		10		<u> </u>							
ATTERBERG LIMITS JB215256G CHPE - ADDITIONAL GPJ TERRACON DATATEMPLATE GDT 11/2/22			CI	-ML		/IL O	r OL				
PLATE		0						0.0			
ATATEM		0	2	U		40		60 UID LIMIT		80 100	
ON_D	Во	ring ID	Depth (Ft)	LL	PL	PI	Fines	USCS	Descri	otion	
ERRAC	•	KB-194.0-3.	9B 25 - 26.5	44	26	18	90.2	CL	LEAN CL	AY	
3PJ TE	×	KB-194.0-3.	9B 45 - 46.5	39	25	14	99.7	CL	LEAN CL	AY	
ONAL.	A	KB-194.0-3.	9B 60 - 61.5	50	26	24	94.7	CH	FAT CLA	Υ	
DDITIC	*	KB-194.0-4.	4 20 - 22	46	26	20	96.1	CL	LEAN CI	AY	
HPE - A	•	KB-194.0-4.	4 40 - 42	35	21	14	99.0	CL	LEAN CL	.AY	
56G CF	0	KB-194.0-4.	4 50 - 52	48	27	21	90.3	CL	LEAN CL	AY	
B2152	0	KB-194.0-4.	4 70 - 72	37	23	14	99.2	CL	LEAN CL	AY	
IITS JI	Δ	KB-194.0-4.	6B 4-6	46	26	20	78.4	CL	LEAN CL	AY with SAND	
RG LIN	\otimes	KB-194.0-4.	6B 20 - 21.5	39	23	16	93.3	CL	LEAN CL	.AY	
ERBE	\oplus	KB-194.0-4.	6B 40 - 41.5	45	23	22	84.8	CL	LEAN CL	AY with SAND	
		KB-194.0-4.	6B 60 - 61.5	49	27	22	92.6	CL	LEAN CI	AY	
PORT	•	KB-200.6	8 - 10	28	18	10	60.1	CL	SANDY	LEAN CLAY	
JAL RE	•	KB-200.6	30 - 32	27	16	11	100.0	CL	LEAN CI	AY	
ORIGIN	☆	KB-200.6	55 - 57	34	21	13	100.0	CL	LEAN CI	AY	
ROM (ಐ	KB-200.8A	15 - 17	52	26	26	90.5	CH	FAT CLA	Y	
ATED F		KB-200.8A	35 - 36.5	48	27	21	100.0	CL	LEAN CL	AY	
EPAR/	•	KB-200.8A	60 - 61.5	45	28	17	100.0	ML	SILT		
ID IF S	\Diamond	KB-200.8A	85 - 86.5	24	16	8	95.2	CL	LEAN CL	AY	
T VAL	×	KB-200.8A	100 - 102	NP	NP	NP	85.6	ML	SILT		
RE NC	*	KB-200.8A	120 - 122	37	22	15	100.0	CL	LEAN CL	AY	
LABORATORY TESTS ARE NOT VALID IF SEPARATED FROM ORIGINAL REPORT	PF	ROJECT: CHPE Phase) Borings	; -	7	err:	900	חו	PROJECT NUMBER: JB215256G	
LABORATOF	SI	TE: Fort Ann to (Coxsackie, NY				30 Corporate Albany	Cir Ste 201	<i>3</i> 1 1	CLIENT: Kiewit Engineering (NY) Corp Lone Tree, CO	

GRAIN SIZE DISTRIBUTION

ASTM D422 / ASTM C136



SITE: Fort Ann to Coxsackie, NY

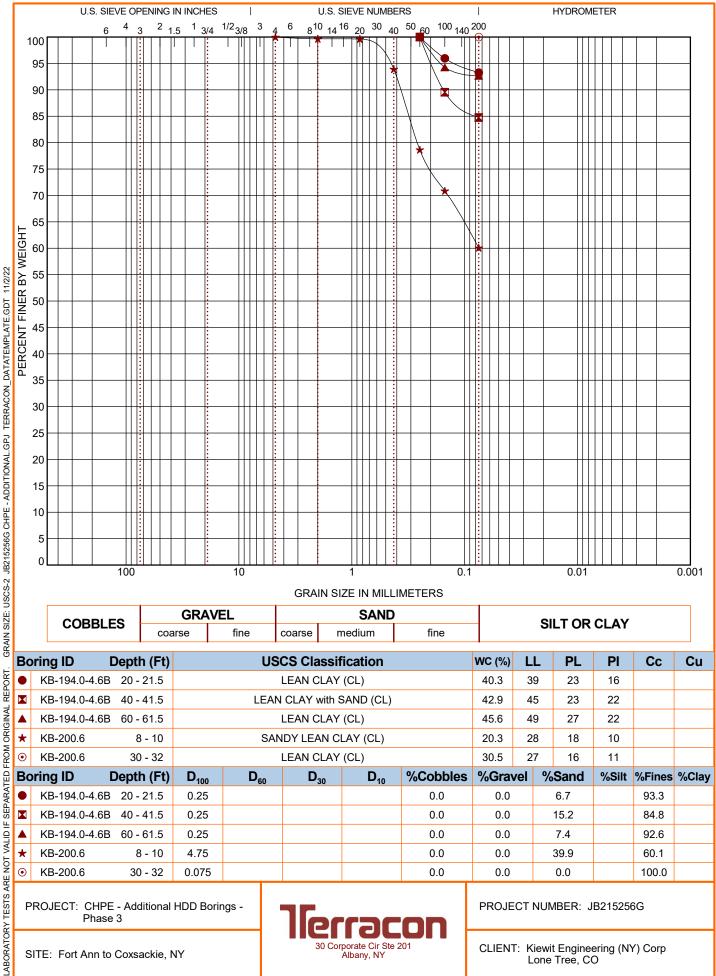
Albany, NY

CLIENT: Kiewit Engineering (NY) Corp

Lone Tree, CO

GRAIN SIZE DISTRIBUTION

ASTM D422 / ASTM C136



Albany, NY

CLIENT: Kiewit Engineering (NY) Corp

Lone Tree, CO

SITE: Fort Ann to Coxsackie, NY

APPENDIX B HDD CALCULATIONS PER CROSSING



HORIZONTAL DIRECTIONAL DRILL DESIGN

PROJECT: Champlain Hudson Power Express

Segment 8 (Pkg. 5B) - CSX: Selkirk Railyard Bypass

Schenectady County, NY

CROSSING: HDD 87B Circuit #1

South Albany Street

ISSUE: Issued for Construction (IFC)

Contents:

Table 1	DESIGN SUMMARY, ASSUMPTIONS, CONDITIONS
Table 2	DRILL PATH DESIGN CALCULATIONS
Table 3	ANTICIPATED PULLING FORCE - CONDUIT BUNDLE
Table 4	PLASTIC STRESS CALCULATIONS - 3-inch CONDUIT
Figure 1	APC AND FPC CURVES AND ASSUMED GEOLOGIC SECTION

Prepared For: Kiewit

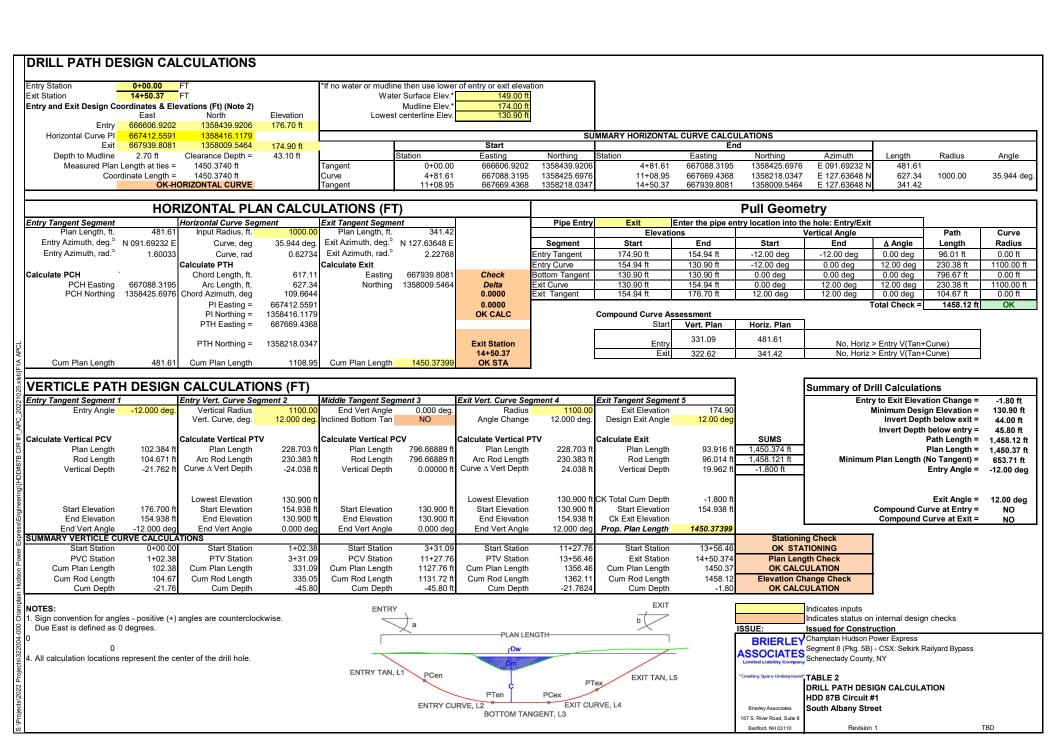
Prepared By: Brierley Associates

167 S. River Road, Suite 8

Bedford, NH 03110 603.206.5775 (O)

Project No: 322004-000 Print Date: 23-Mar-2023

DATE	REV	DESCRIPTION	
10/23/2022	0	Design Submittal	ABL
3/23/2023	1	Issued for Construction (IFC)	ABL



Leng	ths (Path)	,	Angles					
L1 =	100.0 ft	Overbend	deg	radian	300.0 ft			
L2 =	96.0 ft	α =	-12.0 °	-0.2094				
L3 =	230.4 ft				1,100.0 ft			
L4 =	796.7 ft	χ =	0.0 °	0.0000				
L5 =	230.4 ft				1,100.0 ft			
L6 =	104.7 ft	β =	12.0 °	0.2094				
LT =	1558.1 ft							

INPUT: Assumed Friction Factors

 $\mu_G =$ dry + rollers 0.10 drill fluid in hole $\mu_b =$ 0.25 in hole no fluid 0.30

INPUT: Assumed Hydrokinetic Drag

 $\tau_f = 0.005 \text{ psi}$ Drill Fluid Shear Stress

INPUT: Pipe Properties

iiti o i . i ipe i io	perties	
Material	HDPE	IPS
Safe Pull Max. Stress, σ_{PM}	1,150 psi	PPI Table 1 12hr @ 73Deg F
Pile/Bundle Diam. 14.25	BUNDLE	PIPE/BUNDLE
Material Density, γ	59.28 pcf	
Outside Diameter, D _{OD}	14.25	Pipe or Bundle
Pipe Dry Weight, W _P =	17.36 lb/ft	Pipe or Bundle
Min. Wall Thickness, t_m	1.194 in	For design installation pull stress
$DR = D_O/t_{min} =$	9	D _{OD} Stress 10.75 inches
Avg. Inside Diameter, D _{IA}	BUNDLE	Bundle Multiplier F _D 0.9042
12 Hr Pullback Modulus, E _T =	65,000 psi	@T = 73 deg F
Poisson Ratio, μ =	0.45	
Ovality Factor, f _o =	0.84	2%
Buckling Safety, N =	2.5	
Hydrostatic Design Stress, HDS =	1,000 psi	HDB/2
Pressure Rating, PR _(80F) =	250 psi	$PR = 2HDSF_TA_F/(DR-1)[F_T=1]$
INPUT: Assume	d Fluid Dens	ities/Elevations
Ballast Density	62.4	pcf

78

174.00 ft

174.00 ft

130.90 ft

pcf

Estimated for pull

Calculated Pipe and Fluid Properties

Drill Fluid Density

Drill fluid elevation, H_F =

Ballast Water El., H_W =

Lowest Invert El., El_m =

YES Pressure Pipe: 44.77 in OD Perimeter Length, P 41.68747289 Wall Section Area, Aw 0.697 cf/LF Volume Outside, V_{DC} Volume Inside, Vn 0.408 cf/LF 2.69 lb/ft Drill Fluid (unit drag) Comparison Only @ 8psi 0.61 lb/ft ASTM EQ 18: Hydrokinetic, ΔT =

Calculated Buoyant Forces

	Pipe	Air Filled	Ballasted
	ound, $w_a/w_{af} =$		42.80 Lb/LF
In Hole with Drill F	Fluid, $w_b/w_{bf} =$	-37.01 Lb/LF	-11.58 Lb/LF

Pipe Entry Location - Drill

Exit (schematic, to show definition of variables only)

Pipe Exit EI = 176.70 ft **Pipe Entry EI =** 174.90 ft Overbend

Calculated Pull Force									
POINT	Pull Force, F _D	Max Tensile	ASSESS	Pull Force, F _B	Max Tensile	ASSESS	F _x <	SPS	
POINT	No Ballast	Stress, σ_T	$\sigma_{\rm T} < \sigma_{\rm PM}$	Ballasted Pipe	Stress, σ_T	$\sigma_{T} < \sigma_{PM}$	Air	Ballast	
Α	2,762 lb	198 psi	OK	2,762 lb	198 psi	OK	OK	OK	
В	3,749 lb	95 psi	OK	3,834 lb	97 psi	OK	OK	OK	
С	5,484 lb	173 psi	OK	4,685 lb	153 psi	OK	OK	OK	
D	8,915 lb	225 psi	OK	8,115 lb	205 psi	OK	OK	OK	
Е	13,673 lb	380 psi	OK	10,650 lb	304 psi	OK	OK	OK	
F	15,681 lb	396 psi	OK	11,602 lb	293 psi	OK	OK	OK	
ASSES	SS Pull Restricted	d Buckling Ca	pacity, P_{PA} > ΔP invert	$P_{PA} = P_A F_R =$	96.74 psi	Balla	sted	OK	
					No Ba	llast	OK		

Maximum tensile stress during pullback = σ_t = $(F_T/\pi t_m(D_{OD}-t_m))+E_TD_{OD}/2R$

Calculated Material Design Limits For Designed Drill Path

45,606 lb SSPS = $\sigma_{PM}\pi D_{OD}^2((1/DR)-(1/DR^2))$ Safe Pull Strength, SPS = Allowable Short Term Unconstrained Buckling, PA = $P_A = (2E_T/(1-\mu^2))(1/(DR-1))^3(f_0/N)$ 106.97 psi $F_R = (5.57 - (r+1.09)^2)^{1/2} - 1.09$ Maximum 12 hour Pull Stress Reduction, F_R = 0.90435145 0.171967628 $r = \sigma_T/2SPS$ Maximum applied pull Stress, σ_T = 396 psi From Pull Force Calculations Ballasted Max. Differential Pressure on Pipe, ΔP_B invert = 4.67 psi (-) indicates pipe is pressurized Unballasted Max. Differential Pressure on Pipe, ΔP_{II} invert = 23.35 psi (-) indicates pipe is pressurized

> **Calculated Drill Hole Diameter Assumed for Calculations** D_H = 22

 D_0 <8" Use D_H = D_0 +4"; 8"< D_0 <24" Use D_H =1.5* D_0 ; D_0 >24" Use D_H = D_0 +12"

NOTES: 1 - Calculations were done in general accordance with ASTMF-1962 as modified to account for invert tangent section, independent vertical curves, and fluid drag. ASTM applies hydrokinetic pressure as shear per unit pipe length requiring a back calculation to determine actual pull force based on average pipe area.

ISSUE: Issued for Construction

BRIERLEY ASSOCIATES Limited Liability Company Champlain Hudson Power Express

Segment 8 (Pkg. 5B) - CSX: Selkirk Railyard Bypass

PPI Ch 12 Eq 16

Schenectady County, NY

"Creating Space Underground

TABLE 3 - PULL ASSESSMENT

ANTICIPATED PULLING FORCE - HDPE PULL

HDD 87B Circuit #1

South Albany Street

Bedford, NH 03110

Brierley Associates 167 S. River Road, Suite 8

Revision 1

Pg 1 of 3

HDPE PROPERTIES

Champlain Hudson Power Express

Segment 8 (Pkg. 5B) - CSX: Selkirk Railyard Bypass

Schenectady County, NY

HDD 87B Circuit #1

South Albany Street

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INPUTS

Pipe Material Properties

r · · · · · · · · · · · · · · · · · · ·						
Sources: ASTM D3350	and Plastic Pip	e Institute Public	cations and as referenced			
Design Working Pressure, P_{WORK}	250 psi		Test Pressure, P _{TEST} 0 psig At high point			
Quantity of Pipes in Hole, Q =	1					
Pipe Material	PE4710	INPUT RESIN MATERIAL: PE3408, PE3608, PE4710				
ASTM D3350 Cell Classification	445574C	Design resin wit	h minimum PENT test of 10,000 hours			
Standard Dimension	3					
Pipe measurement standard	IPS	IPS "Iron Pipe Size" of DIPS "Ductile Iron Pipe Size"				
DR = OD/Minimum Wall	9	1				
Outside Diameter, D _o =	3.500 in	Standard Manut	facturer's Data Sheets			
Avg. Inside Diameter, D _i =	2.680 in	Standard Manut	facturer's Data Sheets			
Minimum Wall, t _{min} =	0.389 in	Standard Manut	facturer's Data Sheets			
Wall Section Area, A _W =	3.80093926	$A_W = \pi^* ((D_o/2)^2 -$	$((D_o-2t)/2)^2)$			
Unit OD Surface Area, in ² /LF, A _{OD} =	131.95 in^2/LF					
Unit Outside Volume, V _{Do} =	0.067 cf/LF	$V_{Do} = \pi^* (D_o/2)^2 / 144$				
Unit Inside Volume, V _{Di} =	0.039 cf/LF	-				
HDB =	1,600 psi	Based on PPI Publication TR-4/2015 and ASTM 2837				
Design Factor for HDB, DF =	0.63	Based on PPI P	E Handbook 2nd ED Chapter 5			
Hydrostatic Design Stress, HDS =	1000 psi	HDS = HDB*DF				
Environmental Factor, Af _e =	1	Reference 2: Us	se for pressure rating only			
Density =	59.28 pcf	1.410 g/cc	Average from WL Plastics WL122 for PE4710			
Weight Dry, W=	1.66	Lb/LF	_			
Tensile Yield, Ty psi =	3,500 psi	@73°F	Minimum from ASTM D3350 determined by ASTM D638			
Load Duration		Long Term				
Duration Time	10 hours	50 yrs	A			
Design Temperature, °F		73 deg F	Assumed			
Design Ovality, % Factor of Safety, FS =	2% 2.5	2% 2.5	See Sheets 4 of 5 for design ovality Industry Practice			
Modulus for given load duration, E =	65,000 psi	28,000 psi	Based on PPI Handbook Ch. 3 and WL Plastics WL118-0314			
Poisson Ratio, υ =	0.45	0.45	WL118: Use 0.35 if load duration is less than 12 hours			
Ovality factor $f_0 =$	0.43	0.43	Reference 1: Based on Selected Design Ovality			
Temperature factor, $f_t =$	1.00	1,00 Source: WL Plastics WL118				
Project Fluids	1.00	1.00	1			
			1			

luids			
	Pipe Internal Ballast	Expected External Fluid	Heavy External Fluid
Fluids	Fresh Water	Drill Fluid 1	Drill Fluid 2
	γιντ	γ _{EXT1}	γ _{EXT2}
Density, γ =	62.4	78	80
Buoya	-3.55 lb/ft		
Buoya	-3.69 lb/ft		
	4.10 lb/ft		
Buoyar	-1.11 lb/ft		
Buoyant Ballasted in Fluid 2, B _{BB2} =			-1.24 lb/ft

Buoyant forces Dry Weight Pipe on ground, W_P = 1.66 lb/ft From MFG. Data Sheet Internal Ballast Weight, W_B = 2.44 lb/ft $W_B = V_{Di}^* \gamma_{INT}$ Expected Displaced Fluid Weight, $W_{D1} = 5.21 \text{ lb/ft}$ $W_{D1} = V_{D0}^* \gamma_{EXT1}$ 5.35 lb/ft $W_{D2} = V_{Do}^* \gamma_{EXT2}$ Heavy Displaced Fluid Weight, W_{D2} = W_P - W_{D1} W_P - W_{D2} $W_P + W_B$ BG-W_{D1}

BG-W_{D2}

Pg 2 of 3

HDPE PROPERTIES

Champlain Hudson Power Express

Segment 8 (Pkg. 5B) - CSX: Selkirk Railyard Bypass

Schenectady County, NY

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HDD 87B Circuit #1

South Albany Street

1. ASSESS PIPE PRESSURE RATING

Failure mode: Short term = burst; Long term = slow crack growth Short Term (<10 hours)

Design Temperature, ${}^{\circ}F = 73 \text{ deg } F$ Ultimate Internal Pressure, $P_U = 875 \text{ psi}$ Allowable Internal Pressure, $P_A = 400 \text{ psi}$ $P_A = 2 * HDB * f_V (DR-1)$

OK OK if P_A >= to P_{TEST}

Long Term Design for operating conditions

 $P_{OS} = 2*PR$ $P_{RS} = 1.5*PR$

 $PR = 2*HDS*f_t*Af_e/(DR-1)$

Design Temperature, °F = 73 deg F
Pressure Rating, PR = 250 psi

Maximum Ocassional Surge, P_{OS} = 500 psi

OK OK if PR >= to P_{WORK}

2. ASSESS PIPE UNCONSTRAINED BUCKLING CAPACITY FOR CONSTRUCTION PRESSURES

375 psi

CALCULATE: Unconstrained Buckling Capacity of pipe

Maximum Reoccuring Surge, PRS =

Unconstrained buckling ASTM F1962 EQ 5

Critical Pressure, $P_{CR} = f_o^*[2*E/(1-v^2)]^*[(1/(DR-1))^3]$

Design Temperature, F = $\frac{\text{Short Term}}{\text{P}_{\text{CR}}} = \frac{\text{Capper}}{\text{Capper}} = \frac{73 \text{ deg F}}{\text{267.4 psi}} = \frac{73 \text{ deg F}}{\text{82.3 psi}} = \frac{267.4 \text{ psi}}{\text{107.0 psi}} = \frac{32.9 \text{ psi}}{\text{267.4 psi}} = \frac{107.0 \text{ psi}}{\text$

CALCULATE: internal and external pressure for deepest pipe invert depth and construction conditions

Critical unconstrained buckling pressure is at the pipe invert

Max. Depth to Invert 45.80 ft Ballast depth to invert, H_B 44.00 ft

Drill Fluid depth to invert, H_{DF}

Pipe Invert External Pressure, P_F

44.00 ft

Pipe Invert Internal Pressure, PI

Air Ballast, P_A 0.00 psi Full Ballast, $P_B = \gamma_{INT}^* (H_B + D_o/24)/144$ 19.13 psi Drill Fluid 1, $P_{DF1} = \gamma_{EXT1}^* (H_{MDF} + D_o/24)/144$ 23.91 psi Drill Fluid 2, $P_{DF2} = \gamma_{EXT2}^* (H_{MDF} + D_o/24)/144$ 24.53 psi Water, $P_W = \gamma_{INT}^* (H_{DF} + D_o/24)/144$ 19.13 psi

Unconstrained buckling occurs when DIFFERENTIAL PRESSURE between the inside pressure plus pipe capacity is less than the outside pressure. $(P_1 + P_a) - P_F \le 0$

Differential Pressures	Short Term	Long Term	
Internal Air and External Fluid 1 = $(P_A + P_a) - P_{DF1}$	83.06 psi	9.00 psi	Pull Back Condition - Option 1
Internal Air and External Fluid 2 = $(P_A+P_a)-P_{DF2}$	82.45 psi	8.39 psi	Pull Back Condition - Option 2
Internal Ballasted and External Fluid 1 = $(P_B+P_a)-P_{DF1}$	102.19 psi	28.13 psi	Pull Back Condition - Option 3
Internal Ballasted and External Fluid 2 = $(P_B+P_a)-P_{DF2}$	101.58 psi	27.52 psi	Pull Back Condition - Option 4
Internal Ballasted and External Water = $(P_B+P_a)-P_W$	106.97 psi	32.92 psi	Long Term Operating Conditions
Internal Air and External Water = $(P_A+P_a)-P_W$	87.85 psi	13.79 psi	Operational Dewatering NO SOIL LOADS

ASSESSMENT UNCONSTRAINED BUCKLING ALONG DRILL PATH BY DIFFERENTIAL PRESSURE

Pipe installation pressure differential does not require ballasting the pipe during pull-back

Pipe may be fully dewatered for operational conditions providing there is no soil loading. Soil loads not assessed.

Engineer to assess any dewatering of the pipe in the future for stability based on actual project conditions and time duration.

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HDPE PROPERTIES

Champlain Hudson Power Express

Segment 8 (Pkg. 5B) - CSX: Selkirk Railyard Bypass

Schenectady County, NY

HDD 87B Circuit #1

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ASSOCIATES

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South Albany Street

3. ASSESS ULTIMATE PULL STRENGTH (UPS) AND SAFE PULL STRENGTH (SPS)

Pg 3 of 3

Source PPI PE Handbook Ch 12 Formula 17 SPS = $\pi^*DF^*(Ty)^*D_0^{2*}((1/DR)-(1/DR^2))$

Designed Pull Duration Time =	12 hr	Quantity of pipes, Q =	1
Yield Strength Factor, $f_Y =$	0.4	Recommended (FS = 2.5) Pull Temperature, F =	73 deg.
Pull Time factor, f_T =	1	Plexco Engineering Manual Table 3.7	
Design Factor, DF = $f_T^*f_Y$	0.4	FE PULL STRENTH, SPS = 5,321 lb	
Temperature factor, f_{temp} =	1	Iltimate Pull Strength, UPS = 13,303 lb	
Temp Corr Tensile Yield, Ty*f _{temp} =	3,500 psi		
Safe Allowable Stress, SAS =	1,400 psi	SAS = Ty*f _{temp} *DF Suggested SSAS = 1,150 psi	
Safe Pull Strength, SPS Pipe =	5,321 lb	Useing SSAS = 4,371 lb	

Short Term Critical Unconstrained Buckling Pcr reduced for pull tension, $P_{CRR} = P_{CR} * f_r$

(ASTM F-1962 EQ. 22)

Pull Duration Time = 12 Hr $SAS = 1,400 \text{ psi}$ Design Depth in DF, $H_{MDF} = \boxed{0.0 \text{ ft}}$ Design Assumption as Maximum Fr = $((5.57-(r+1.09)^2)^2)^5-1.09 = 1,150 \text{ psi}$ Design Assumption as Maximum $(5.57-(r+1.09)^2)^5-1.09 = 1,150 \text{ psi}$ Design Assumption as Maximum $(5.57-(r+1.09)^2)^5-1.09 = 1,150 \text{ psi}$ Example from Table T5, $\sigma_i = 396 \text{ psi}$ PCRR = $\sigma_i/2^*(SSAS) = 1,150 \text{ psi}$,		
Estimated Maximum Pull Stress, $\sigma_i = 1,150 \text{ psi}$ $fr = ((5.57-(r+1.09)^2)^3.5)-1.09 = 0.90435$ $r = \sigma_i/2^*(SSAS) = 0.17197$ $P_{CRR} = P_{CRR} = 2.0$ $P_{ACRR} = P_{CRR}/FS = 120.9 \text{ psi}$ Allowable Reduced Short Term Buckling pressure during pull}	Pull Duration Time =	12 Hr	Pcr = 267.4 psi
	SAS =	1,400 psi	Design Depth in DF, H _{MDF} = 0.0 ft
$r = \sigma_i/2^*(SSAS) = $	Estimated Maximum Pull Stress, σ_i =	1,150 psi	Design Assumption as Maximum
P _{CRR} = 241.9 psi FS = 2.0 P _{ACRR} = P _{CRR} /FS = 120.9 psi Allowable Reduced Short Term Buckling pressure during pull	$fr = ((5.57-(r+1.09)^2)^5-1.09 =$	0.90435	
FS = 2.0 P _{ACRR} = P _{CRR} /FS = 120.9 psi Allowable Reduced Short Term Buckling pressure during pull	$r = \sigma_i/2*(SSAS) =$	0.17197	Example from Table T5, $\sigma_i = 396 \text{ psi}$
P _{ACRR} = P _{CRR} /FS = 120.9 psi Allowable Reduced Short Term Buckling pressure during pull	P _{CRR} =	241.9 psi	
	FS =	2.0	
Internal Ballasted and External Fluid 1 = $(P_B + P_{ACRR}) - P_{DF1}$ 116.15 psi Pull Back Condition - C OK as >0	$P_{ACRR} = P_{CRR}/FS =$	120.9 psi	Allowable Reduced Short Term Buckling pressure during pull
	Internal Ballasted and External Fluid 1 = (I	P _B +P _{ACRR})-P _{DF1}	116.15 psi Pull Back Condition - C OK as >0
Internal Ballasted and External Fluid 2 = $(P_B + P_{ACRR}) - P_{DF2}$ 115.53 psi Pull Back Condition - C OK as >0	Internal Ballasted and External Fluid 2 = (I	P _B +P _{ACRR})-P _{DF2}	115.53 psi Pull Back Condition - C OK as >0

ASSESSMENT OF SAFE PULL STRENGTH ON TENSION REDUCED BUCKLING CAPACITY

ACCEPTIBLE Acceptible if differential pressures > 0 for reduced buckling capacity

REFERENCE 1 - Plastic Pipe Institute - Handbook of PE Pipe 2nd Edition

REFERENCE 2 - Plastic Pipe Institute - Handbook of PE Pipe 2nd Edition Design Factor (fe) to apply to HDB

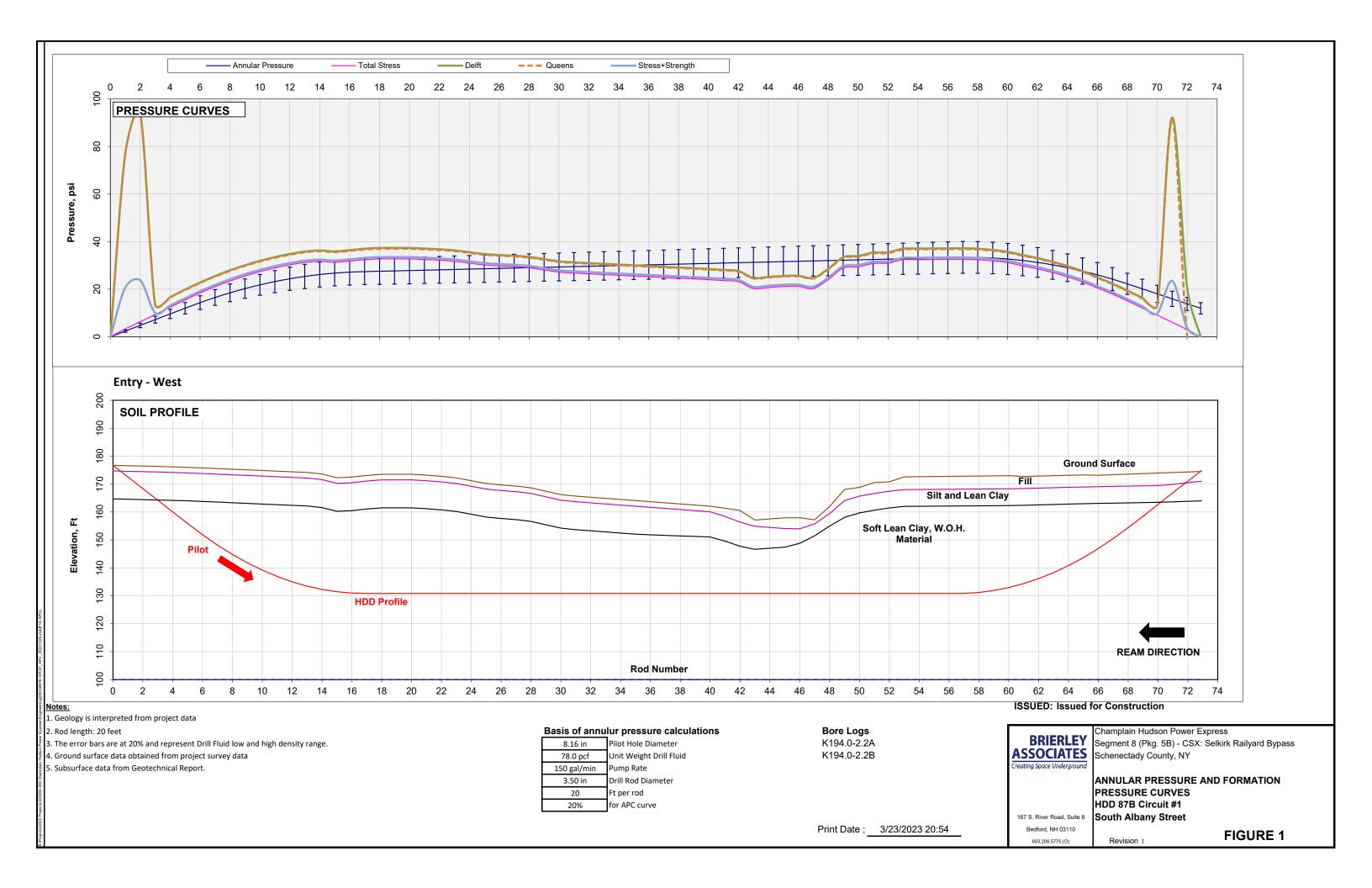
CHAPTER 6 - TABLE 1-2

REFERENCE 3 - Plexco Engineering Manual Book 3 Ch 3 Table 3.7

Time factor for pull duration, f_T

f _T	Tim	ne factor for pull	
1.00	Up	to 1 hour pull	1
0.95	Up	tp 12 hours pull	12
0.91	Up	to 24 hours	24

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HORIZONTAL DIRECTIONAL DRILL DESIGN

PROJECT: Champlain Hudson Power Express

Segment 8 (Pkg. 5B) - CSX: Selkirk Railyard Bypass

Schenectady County, NY

CROSSING: HDD 87B Circuit #2

South Albany Street

ISSUE: Issued for Construction (IFC)

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Table 2	DRILL PATH DESIGNCALCULATIONS
Table 3	ANTICIPATED PULLING FORCE - SINGLE CONDUIT
Table 4	PLASTIC STRESS CALCULATIONS - 10-inch CONDUIT
Figure 1	APC AND FPC CURVES AND ASSUMED GEOLOGIC SECTION

Prepared For: Kiewit

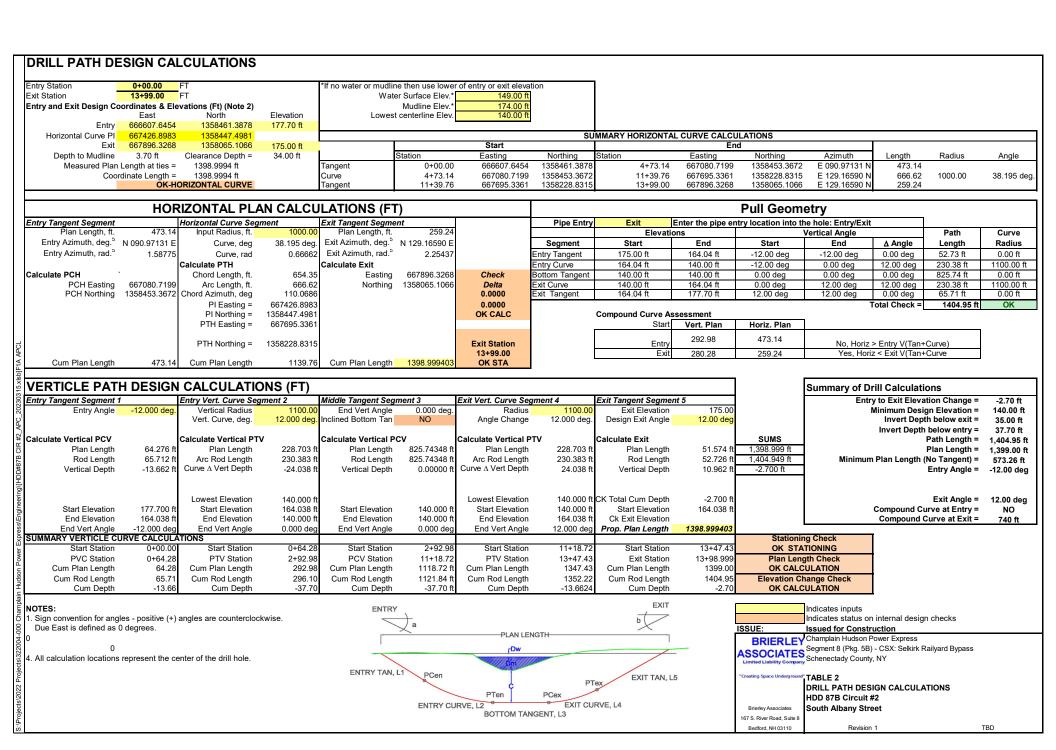
Prepared By: Brierley Associates

167 S. River Road, Suite 8

Bedford, NH 03110 603.206.5775 (O)

Project No: 322004-000 Print Date: 23-Mar-2023

DATE	REV	DESCRIPTION	
10/23/2022	0	Design Submittal	ABL
3/23/2023	1	ssued for Construction (IFC)	



Pull Geometry

Lengths (Path)	Angles			Radius, R
L1 = 100.0 ft	Overbend	deg	radian	300.0 ft
L2 = 52.7 ft	α =	-12.0 °	-0.2094	
L3 = 230.4 ft				1,100.0 ft
L4 = 825.7 ft	χ =	0.0 °	0.0000	
L5 = 230.4 ft				1,100.0 ft
L6 = 65.7 ft	β =	12.0 °	0.2094	
LT = 1504.9 ft				

INPUT: Assumed Friction Factors

		_
$\mu_G =$	0.10	dry + rollers
$\mu_b =$	0.25	drill fluid in hole
$\mu_c =$	0.30	in hole no fluid

INPUT: Assumed Hydrokinetic Drag

 $\tau_f = 0.005 \text{ psi}$ Drill Fluid Shear Stress

INPUT: Pipe Properties

Material	HDPE	IPS		
Safe Pull Max. Stress, σ_{PM}	1,150 psi	PPI Table 1 12hr @ 73Deg F		
Pile/Bundle Diam. 14.25	PIPE	PIPE/BUNDLE		
Material Density, γ	59.28 pcf			
Outside Diameter, D _{OD}	10.75	Pipe or Bundle		
Pipe Dry Weight, W _P =	15.70 lb/ft	Pipe or Bundle		
Min. Wall Thickness, t_m	1.194 in	For design installation pull stress		
$DR = D_O/t_{min} =$	9	D _{OD} Stress 10.75 inches		
Avg. Inside Diameter, D _{IA}	PIPE	Bundle Multiplier F _D 1.0000		
12 Hr Pullback Modulus, E _T =	65,000 psi	@T = 73 deg F		
Poisson Ratio, μ =	0.45			
Ovality Factor, f _o =	0.84	2%		
Buckling Safety, N =	2.5	•		
Hydrostatic Design Stress, HDS =	1,000 psi	HDB/2		
Pressure Rating, PR _(80F) =	250 psi	$PR = 2HDSF_TA_F/(DR-1)[F_T=1]$		
INPUT: Assumed Fluid Densities/Elevations				

62.4

78

174.00 ft

174.00 ft

140.00 ft

Calculated Pipe and Fluid Properties

Ballast Density

Drill Fluid Density

Drill fluid elevation, H_F =

Ballast Water El., H_W =

Lowest Invert El., El_m =

Pressure Pipe:	YES	
OD Perimeter Length, P	33.77 in	
Wall Section Area, A _W	37.70738915	
Volume Outside, V_{DO}	0.630 cf/LF	
Volume Inside, V_{DI}	0.368 cf/LF	
$q_d =$	2.03 lb/ft	Drill Fluid (unit drag)
ASTM EQ 18: Hydrokinetic, ΔT =	0.47 lb/ft	Comparison Only @ 8psi

pcf

pcf

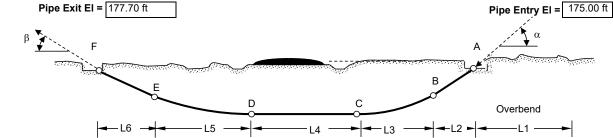
Estimated for pull

Calculated Buoyant Forces

	Pipe	Air Filled	Ballasted
On Gro	und, w _a /w _{af} =	15.70 Lb/LF	38.69 Lb/LF
In Hole with Drill F	Fluid, $w_b/w_{bf} =$	-33.46 Lb/LF	-10.47 Lb/LF

Pipe Entry Location - Drill

Exit (schematic, to show definition of variables only)



	Calculated Pull Force							ASSESS	
POINT	Pull Force, F _D	Max Tensile	ASSESS	Pull Force, F _B	Max Tensile	ASSESS	F _x <	SPS	
FOINT	No Ballast	Stress, σ_T	$\sigma_{\rm T} < \sigma_{\rm PM}$	Ballasted Pipe	Stress, σ_T	$\sigma_T < \sigma_{PM}$	Air	Ballast	
Α	2,413 lb	164 psi	OK	2,413 lb	164 psi	OK	OK	OK	
В	2,869 lb	80 psi	OK	2,909 lb	81 psi	OK	OK	OK	
С	4,313 lb	147 psi	OK	3,551 lb	126 psi	OK	OK	OK	
D	7,617 lb	213 psi	OK	6,856 lb	191 psi	OK	OK	OK	
E	11,798 lb	356 psi	OK	9,024 lb	278 psi	OK	OK	OK	
F	12,761 lb	356 psi	OK	9,489 lb	265 psi	OK	OK	OK	
ASSESS Pull Restricted Buckling Capacity, $P_{PA} > \Delta P$ invert $P_{PA} = P_A F_R = 97.89$ psi Ballasi						sted	OK		

Maximum tensile stress during pullback = σ_t = $(F_T/\pi t_m(D_{OD}-t_m))+E_TD_{OD}/2R$

No Ballast PPI Ch 12 Eq 16 OK

Calculated Material Design Limits For Designed Drill Path

41,235 lb SSPS = $\sigma_{PM}\pi D_{OD}^2((1/DR)-(1/DR^2))$ Safe Pull Strength, SPS = Allowable Short Term Unconstrained Buckling, PA = $P_A = (2E_T/(1-\mu^2))(1/(DR-1))^3(f_0/N)$ 106.97 psi 0.915118738 $F_R = (5.57-(r+1.09)^2)^{1/2}-1.09$ Maximum 12 hour Pull Stress Reduction, F_R = 0.154788675 $r = \sigma_T/2SPS$ Maximum applied pull Stress, σ_T = 356 psi From Pull Force Calculations Ballasted Max. Differential Pressure on Pipe, ΔP_B invert = 3.68 psi (-) indicates pipe is pressurized Unballasted Max. Differential Pressure on Pipe, ΔP_{II} invert = 18.42 psi (-) indicates pipe is pressurized

> **Calculated Drill Hole Diameter Assumed for Calculations** 18

 D_0 <8" Use D_H = D_0 +4"; 8"< D_0 <24" Use D_H =1.5* D_0 ; D_0 >24" Use D_H = D_0 +12"

NOTES: 1 - Calculations were done in general accordance with ASTMF-1962 as modified to account for invert tangent section, independent vertical curves, and fluid drag. ASTM applies hydrokinetic pressure as shear per unit pipe length requiring a back calculation to determine actual pull force based on average pipe area.

ISSUE: Issued for Construction

BRIERLEY ASSOCIATES Limited Liability Company Champlain Hudson Power Express

Segment 8 (Pkg. 5B) - CSX: Selkirk Railyard Bypass

Schenectady County, NY

"Creating Space Underground"

TABLE 3 - PULL ASSESSMENT

ANTICIPATED PULLING FORCE - HDPE PULL

HDD 87B Circuit #2 **Brierley Associates** South Albany Street

167 S. River Road, Suite 8 Bedford, NH 03110

Revision 1

Pg 1 of 3

HDPE PROPERTIES

Champlain Hudson Power Express

Segment 8 (Pkg. 5B) - CSX: Selkirk Railyard Bypass

Schenectady County, NY

HDD 87B Circuit #2

South Albany Street



"Creating Space Underground"

INPUTS

Pipe Material Properties

Sources: ASTM D3350	and Plastic Pip	e Institute Public	cations and as referenced	
Design Working Pressure, P _{WORK}	250 psi		Test Pressure, P _{TEST}	0 psig At high point
Quantity of Pipes in Hole, Q =	1		•	
Pipe Material	PE4710	INPUT RESIN N	MATERIAL: PE3408, PE36	608, PE4710
ASTM D3350 Cell Classification	445574C	Design resin wit	h minimum PENT test of 1	10,000 hours
Standard Dimension	10			
Pipe measurement standard	IPS	IPS "Iron Pipe S	Size" of DIPS "Ductile Iron	Pipe Size"
DR = OD/Minimum Wall	9			
Outside Diameter, D _o =	10.750 in	Standard Manut	facturer's Data Sheets	
Avg. Inside Diameter, D _i =	8.219 in	Standard Manut	facturer's Data Sheets	
Minimum Wall, t _{min} =	1.194 in	Standard Manut	facturer's Data Sheets	
Wall Section Area, A _W =	35.85681985	$A_W = \pi^* ((D_o/2)^2 -$	$((D_o-2t)/2)^2)$	
Unit OD Surface Area, in ² /LF, A _{OD} =	405.27 in^2/LF	$A_{OD} = 12*\pi*D_{OD}$		
Unit Outside Volume, V _{Do} =	0.630 cf/LF	$V_{Do} = \pi^* (D_o/2)^2 / (D_$	144	
Unit Inside Volume, V _{Di} =	0.368 cf/LF	$V_{Di} = \pi^* (D_i/2)^2/1$	44	
HDB =	1,600 psi	Based on PPI P	ublication TR-4/2015 and	ASTM 2837
Design Factor for HDB, DF =	0.63	Based on PPI P	E Handbook 2nd ED Chap	oter 5
Hydrostatic Design Stress, HDS =	1000 psi	HDS = HDB*DF	:	
Environmental Factor, Af _e =	1	Reference 2: Us	se for pressure rating only	
Density =	59.28 pcf	1.410 g/cc	Average from WL Plastics	s WL122 for PE4710
Weight Dry, W=	15.70	Lb/LF	_	
Tensile Yield, Ty psi =	3,500 psi	@73°F	Minimum from ASTM D33	350 determined by ASTM D638
Load Duration		Long Term		
Duration Time	10 hours	50 yrs	. .	
Design Temperature, °F		73 deg F	Assumed	.:
Design Ovality, % Factor of Safety, FS =	2% 2.5	2% 2.5	See Sheets 4 of 5 for des Industry Practice	sign ovality
Modulus for given load duration, E =	65,000 psi	28,000 psi	1	n. 3 and WL Plastics WL118-0314
Poisson Ratio, υ =	0.45	0.45	4	duration is less than 12 hours
Ovality factor $f_0 =$		0.6	Reference 1: Based on S	
Temperature factor, $f_t =$	1.00	1.00	Source: WL Plastics WL1	• •
Project Fluids			1	
			•	

iuius					
	Pipe Internal	Expected	Heavy External	Buoyant forces	
	Ballast	External Fluid	Fluid	Dry Weight Pipe on ground, $W_P = 15.70 \text{ lb/ft}$ From MFG. Data Sheet	
Fluids	Fresh Water	Drill Fluid 1	Drill Fluid 2	Internal Ballast Weight, $W_B = 22.99 \text{ lb/ft}$ $W_B = V_{Di}^* \gamma_{INT}$	
	γιντ	γ _{EXT1}	γ _{EXT2}	Expected Displaced Fluid Weight, $W_{D1} = 49.16 \text{ lb/ft}$ $W_{D1} = V_{Do}^* \gamma_{EXT1}$	
Density, γ =	62.4	78	80	Heavy Displaced Fluid Weight, $W_{D2} = 50.42 \text{ lb/ft}$ $W_{D2} = V_{D0}^* \gamma_{EXT2}$	
Buoyant Unballasted Fluid 1, B _{B1} =			-33.46 lb/ft	W _P -W _{D1}	
Buoyant Unballasted Fluid 2, B _{B2} =			-34.72 lb/ft	W_{P} - W_{D2}	
	Ballasted or	n ground, B _G =	38.69 lb/ft	W_P+W_B	
Buoyant Ballasted in Fluid 1, BB _{B1} =			-10.47 lb/ft	BG-W _{D1}	
Buoyant Ballasted in Fluid 2, B _{BB2} =			-11.73 lb/ft	BG-W _{D2}	
		•		•	

Pg 2 of 3

HDPE PROPERTIES

Champlain Hudson Power Express

Segment 8 (Pkg. 5B) - CSX: Selkirk Railyard Bypass

Schenectady County, NY

Max. Depth to Invert

"Creating Space Underground"

BRIERLEY

HDD 87B Circuit #2

South Albany Street

1. ASSESS PIPE PRESSURE RATING

Failure mode: Short term = burst; Long term = slow crack growth Short Term (<10 hours)

Design Temperature, °F = 73 deg F Ultimate Internal Pressure, Pu = 875 psi $P_{U} = 2*Ty*f_{t}/(DR-1)$ $P_A = 2*HDB*f_t/(DR-1)$ Allowable Internal Pressure, PA = 400 psi

ASSESSMENT TEST PRESSURE OK if $P_A >= to P_{TEST}$ OK

Long Term Design for operating conditions

73 deg F Design Temperature, °F = Pressure Rating, PR = 250 psi Maximum Ocassional Surge, Pos = 500 psi Maximum Reoccuring Surge, PRS = 375 psi

 $PR = 2*HDS*f_t*Af_e/(DR-1)$ $P_{OS} = 2*PR$ $P_{RS} = 1.5*PR$

ASSESSMENT PRESSURE RATING OK if PR >= to P_{WORK}

2. ASSESS PIPE UNCONSTRAINED BUCKLING CAPACITY FOR CONSTRUCTION PRESSURES

CALCULATE: Unconstrained Buckling Capacity of pipe

Unconstrained buckling ASTM F1962 EQ 5

Critical Pressure, $P_{CR} = f_o^*[2*E/(1-v^2)]^*[(1/(DR-1))^3]$

Short Term Long Term Design Temperature, F = 73 deg F 73 deg F $P_{CR} =$ 267.4 psi 82.3 psi 32.9 psi $P_a = P_{CR}/FS$ 107.0 psi

CALCULATE: internal and external pressure for deepest pipe invert depth and construction conditions

Critical unconstrained buckling pressure is at the pipe invert

37.70 ft Pipe Invert Internal Pressure, Pi

Ballast depth to invert, H_B Drill Fluid depth to invert, HDF 35.00 ft 35.00 ft Pipe Invert External Pressure, PF

Air Ballast, PA 0.00 psi Full Ballast, $P_B = \gamma_{INT}^* (H_B + D_o/24)/144$ 15.36 psi Drill Fluid 1, $P_{DF1} = \gamma_{EXT1}*(H_{MDF}+D_o/24)/144$ 19.20 psi 19.69 psi Drill Fluid 2, $P_{DF2} = \gamma_{EXT2}*(H_{MDF}+D_o/24)/144$ 15.36 psi Water, $P_W = \gamma_{INT}^* (H_{DF} + D_o/24)/144$

Unconstrained buckling occurs when DIFFERENTIAL PRESSURE between the inside pressure plus pipe capacity is less than the outside pressure. $(P_1 + P_2) - P_F \le 0$

Differential Pressures	Short Term	Long Term	
Internal Air and External Fluid 1 = $(P_A + P_a) - P_{DF1}$	87.77 psi	13.71 psi	Pull Back Condition - Option 1
Internal Air and External Fluid 2 = $(P_A + P_a) - P_{DF2}$	87.28 psi	13.22 psi	Pull Back Condition - Option 2
Internal Ballasted and External Fluid 1 = $(P_B+P_a)-P_{DF1}$	103.13 psi	29.08 psi	Pull Back Condition - Option 3
Internal Ballasted and External Fluid 2 = $(P_B+P_a)-P_{DF2}$	102.64 psi	28.58 psi	Pull Back Condition - Option 4
Internal Ballasted and External Water = $(P_B+P_a)-P_W$	106.97 psi	32.92 psi	Long Term Operating Conditions
Internal Air and External Water = $(P_A + P_a) - P_W$	91.61 psi	17.55 psi	Operational Dewatering NO SOIL LOADS

ASSESSMENT UNCONSTRAINED BUCKLING ALONG DRILL PATH BY DIFFERENTIAL PRESSURE

Pipe installation pressure differential does not require ballasting the pipe during pull-back

Pipe may be fully dewatered for operational conditions providing there is no soil loading. Soil loads not assessed.

Engineer to assess any dewatering of the pipe in the future for stability based on actual project conditions and time duration.

TABLE 4 Pg 3 of 3 **HDPE PROPERTIES** BRIERLEY **Champlain Hudson Power Express** Segment 8 (Pkg. 5B) - CSX: Selkirk Railyard Bypass Limited Liability Company Schenectady County, NY HDD 87B Circuit #2 "Creating Space Underground" **South Albany Street** 3. ASSESS ULTIMATE PULL STRENGTH (UPS) AND SAFE PULL STRENGTH (SPS) Source PPI PE Handbook Ch 12 Formula 17 SPS = $\pi^*DF^*(Ty)^*D_o^{2*}((1/DR)-(1/DR^2))$ Designed Pull Duration Time = Quantity of pipes, Q = 12 hr Yield Strength Factor, fy = 0.4 Pull Temperature, F = Recommended (FS = 2.5) Plexco Engineering Manual Table 3.7 Pull Time factor, $f_T =$ 1 FE PULL STRENTH, SPS = 50,200 lb Design Factor, DF = f_T*f_Y 0.4 Temperature factor, f_{temp} = 1 JItimate Pull Strength, UPS = 125,499 lb Temp Corr Tensile Yield, Ty*f_{temp} = 3,500 psi Safe Allowable Stress, SAS = 1,400 psi $SAS = Ty*f_{temp}*DF$ Suggested SSAS = 1,150 psi Useing SSAS = 41,235 lb 50,200 lb Safe Pull Strength, SPS Pipe = Short Term Critical Unconstrained Buckling Pcr reduced for pull tension, PcrR = Pcr*fr (ASTM F-1962 EQ. 22) Pull Duration Time = 12 Hr 267.4 psi Pcr = Design Depth in DF, $H_{MDF} =$ 1.400 psi SAS = 0.0 ft Estimated Maximum Pull Stress, σ_i = 1,150 psi Design Assumption as Maximum $fr = ((5.57-(r+1.09)^2)^.5)-1.09 =$ 0.91512 Example from Table T5, σ_i = $r = \sigma_i/2*(SSAS) =$ 0.15479 356 psi P_{CRR} = 244.7 psi FS = 2.0 $P_{ACRR} = P_{CRR}/FS =$ 122.4 psi Allowable Reduced Short Term Buckling pressure during pull 118.53 psi Internal Ballasted and External Fluid 1 = (P_B+P_{ACRR})-P_{DF1} Pull Back Condition - Optior OK as >0 Internal Ballasted and External Fluid 2 = $(P_B+P_{ACRR})-P_{DF2}$ 118.04 psi Pull Back Condition - Optior OK as >0 ASSESSMENT OF SAFE PULL STRENGTH ON TENSION REDUCED BUCKLING CAPACITY

73 dea.

ACCEPTIBLE Acceptible if differential pressures > 0 for reduced buckling capacity

REFERENCE 1 - Plastic Pipe Institute - Handbook of PE Pipe 2nd Edition

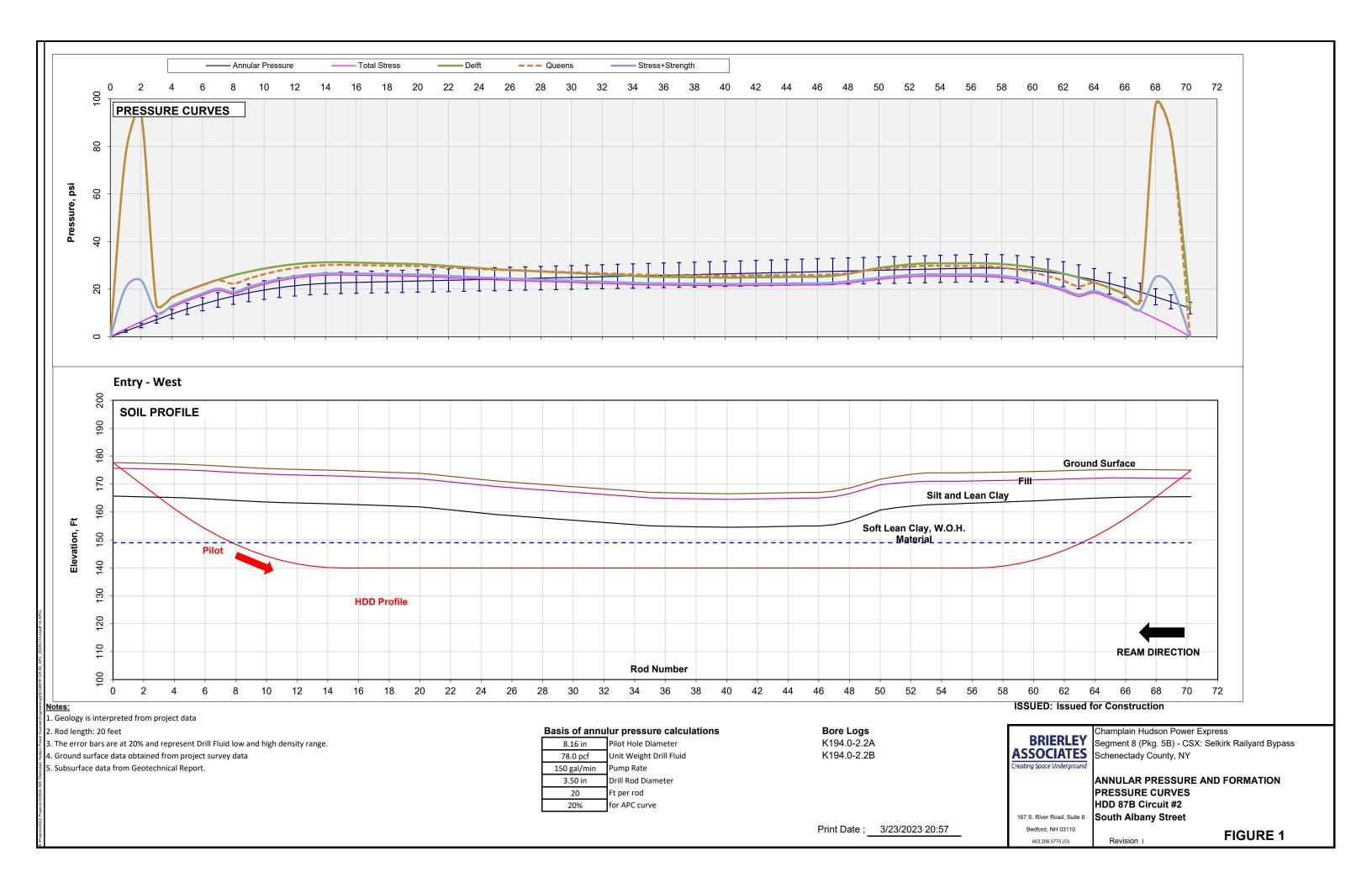
REFERENCE 2 - Plastic Pipe Institute - Handbook of PE Pipe 2nd Edition Design Factor (fe) to apply to HDB

CHAPTER 6 - TABLE 1-2

REFERENCE 3 - Plexco Engineering Manual Book 3 Ch 3 Table 3.7

Time factor for pull duration, f_T

Express\Engl	f_T	Time factor for pull	
Expre	1.00	Up to 1 hour pull	1
Power	0.95	Up tp 12 hours pull	12
son	0.91	Up to 24 hours	24





HORIZONTAL DIRECTIONAL DRILL DESIGN

PROJECT: Champlain Hudson Power Express

Segment 8 (Pkg. 5B) - CSX: Selkirk Railyard Bypass

Schenectady County, NY

CROSSING: HDD 88 Circuit #1

Coeyman's Creek

ISSUE: IFC

Contents:

Table 1	DESIGN SUMMARY, ASSUMPTIONS, CONDITIONS
Table 2	DESIGN DRILL PATH CALCULATION
Table 3	ANTICIPATED PULLING FORCE - CONSTANT FORCE
Table 4	PLASTIC STRESS
Figure 1	APC AND FPC CURVES AND ASSUMED GEOLOGIC SECTION

Prepared For: Kiewit

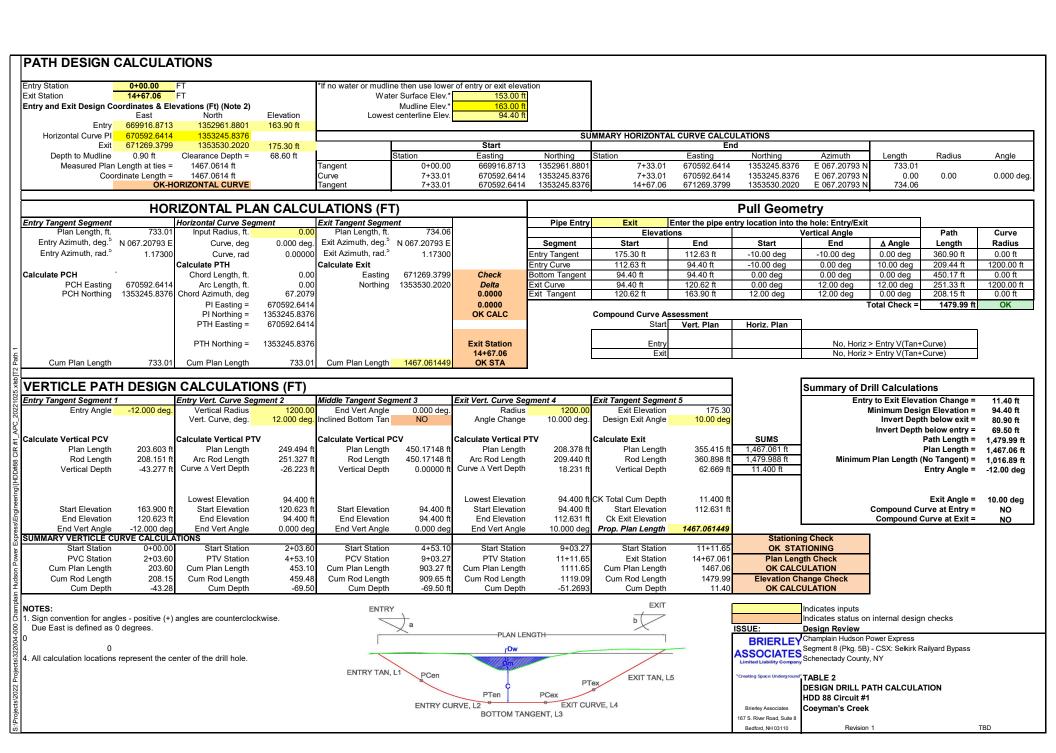
Prepared By: Brierley Associates

167 S. River Road, Suite 8

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Project No: 322004-000 Print Date: 23-Mar-2023

Date	ID	DESCRIPTION	BY
11/22/2022	0	Design Submittal	ABL
3/23/2023	1	IFC	NS



Pull Geometry

Lengths (Pat	h)	Angles		
L1 = 100.0 ft	Overbend	deg	radian	500.0 ft
L2 = 360.9 ft	α =	-10.0 °	-0.1745	
L3 = 209.4 ft				1,200.0 ft
L4 = 450.2 ft	χ =	0.0 °	0.0000	
L5 = 251.3 ft				1,200.0 ft
L6 = 208.2 ft	β =	12.0 °	0.2094	
LT = 1580 0 f				

INPUT: Assumed Friction Factors

$\mu_G =$	0.10	dry + rollers
$\mu_b =$	0.25	drill fluid in hole
$\mu_c =$	0.30	in hole no fluid

INPUT: Assumed Hydrokinetic Drag

τ_f = 0.005 psi Drill Fluid Shear Stress

INPUT: Pipe Properties

Material	HDPE	IPS		
Safe Pull Max. Stress, σ_{PM}	1,150 psi	PPI Table 1 12hr @ 73Deg F		
Pile/Bundle Diam. 14.25	BUNDLE	PIPE/BUNDLE		
Material Density, γ	59.28 pcf			
Outside Diameter, D _{OD}	14.25	Pipe or Bundle		
Pipe Dry Weight, W _P =	17.36 lb/ft	Pipe or Bundle		
Min. Wall Thickness, t _m	1.194 in	For design installation pull stress		
$DR = D_O/t_{min} =$	9	D _{OD} Stress 10.75 inches		
Avg. Inside Diameter, D _{IA}	BUNDLE	Bundle Multiplier F _D 0.9042		
12 Hr Pullback Modulus, E _T =	65,000 psi	@T = 73 deg F		
Poisson Ratio, μ =	0.45			
Ovality Factor, f _o =	0.84	2%		
Buckling Safety, N =	2.5	·		
Hydrostatic Design Stress, HDS =	1,008 psi	HDB/2		
Pressure Rating, PR _(80F) =	252 psi	$PR = 2HDSF_TA_F/(DR-1)[F_T=1]$		

INPUT: Assumed Fluid Densities/Elevations

Ballast Density	62.4	р
Drill Fluid Density		р
Drill fluid elevation, H_F =	163.00 ft	
Ballast Water El., H _W =	163.00 ft	
Lowest Invert El., El _m =	94.40 ft	

Estimated for pull

Calculated Pipe and Fluid Properties

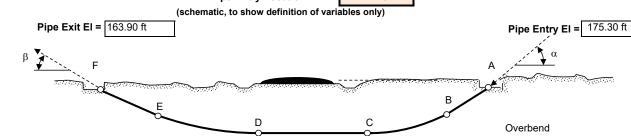
Pressure Pipe:	YES	
OD Perimeter Length, P	44.77 in	
Wall Section Area, A _W	41.68747289	
Volume Outside, V_{DO}	0.697 cf/LF	
Volume Inside, V_{DI}	0.408 cf/LF	
$q_d =$	2.69 lb/ft	Drill Fluid (unit drag)
EQ 18: Hydrokinetic, ΔT =	0.60 lb/ft	Comparison Only @ 8psi

Calculated Buoyant Forces

ASTM

•	Pipe	Air Filled	Ballasted
On Ground, w _a /w _{af} =			42.80 Lb/LF
In Hole with Drill Fluid, w _b /w _{bf} =		-37.01 Lb/LF	-11.58 Lb/LF

Pipe Entry Location - Drill



Exit

Calculated Pull Force					ASSESS			
POINT	Pull Force, F _D	Max Tensile	ASSESS	Pull Force, F _B	Max Tensile	ASSESS	F _x < \$	SPS
POINT	No Ballast	Stress, σ_T	$\sigma_{T} < \sigma_{PM}$	Ballasted Pipe	Stress, σ_T	$\sigma_{T} < \sigma_{PM}$	Air	Ballast
Α	2,791 lb	148 psi	OK	2,791 lb	148 psi	OK	OK	OK
В	5,823 lb	147 psi	OK	6,358 lb	160 psi	OK	OK	OK
С	7,608 lb	224 psi	OK	7,266 lb	215 psi	OK	OK	OK
D	8,984 lb	227 psi	OK	8,642 lb	218 psi	OK	OK	OK
E	14,129 lb	389 psi	OK	11,390 lb	319 psi	OK	OK	OK
F	18,501 lb	467 psi	OK	13,416 lb	338 psi	OK	OK	OK
ASSESS Pull Restricted Buckling Capacity, $P_{PA} > \Delta P$ invert $P_{PA} = P_A F_R = \frac{94.61 \text{ psi}}{94.61 \text{ psi}}$ Balla						Ballas	ted	OK
No I						No Ba	llast	OK

Maximum tensile stress during pullback = σ_t = $(F_T/\pi t_m(D_{OD}-t_m))+E_TD_{OD}/2R$

PPI Ch 12 Eq 16

Calculated Material Design Limits For Designed Drill Path

Safe Pull Strength, SPS =	45,606 lb	$SSPS = \sigma_{PM} \pi D_{OD}^{2} ((1/DR)-(1/DR^{2}))$
Allowable Short Term Unconstrained Buckling, P_A =	106.97 psi	$P_A = (2E_T/(1-\mu^2))(1/(DR-1))^3(f_o/N)$
Maximum 12 hour Pull Stress Reduction, F_R =	0.884440513	$F_R = (5.57 - (r + 1.09)^2)^{1/2} - 1.09$
r=	0.202897777	$r = \sigma_T/2SPS$
Maximum applied pull Stress, σ_T =	467 psi	From Pull Force Calculations
Ballasted Max. Differential Pressure on Pipe, ΔP_B invert =	7.43	psi (-) indicates pipe is pressurized
Unballasted Max. Differential Pressure on Pipe, ΔP _U invert =	37.16	psi (-) indicates pipe is pressurized

Calculated Drill Hole Diameter Assumed for Calculations

D_H = 22

 D_O <8" Use D_H = D_O +4"; 8" $\overline{<D_O$ <24" Use D_H =1.5* D_O ; D_O >24" Use D_H = D_O +12"

NOTES: 1 - Calculations were done in general accordance with ASTMF-1962 as modified to account for invert tangent section, independent vertical curves, and fluid drag. ASTM applies hydrokinetic pressure as shear per unit pipe length requiring a back calculation to determine actual pull force based on average pipe area.

ISSUE: Design Review

BRIERLEY ASSOCIATES Limited Liability Company "Creating Space Underground"

Champlain Hudson Power Express

Segment 8 (Pkg. 5B) - CSX: Selkirk Railyard Bypass

Schenectady County, NY

Coeyman's Creek

TABLE 3 - PULL ASSESSMENT

ANTICIPATED PULLING FORCE - HDPE PULL

HDD 88 Circuit #1

167 S. River Road, Suite 8

Bedford, NH 03110

Brierley Associates

Revision 1

HDPE PROPERTIES

Champlain Hudson Power Express

Segment 8 (Pkg. 5B) - CSX: Selkirk Railyard Bypass

Pg 1 of 3

Schenectady County, NY

HDD 88 Circuit #1

Coeyman's Creek

BRIERLEY Limited Liability Company

"Creating Space Underground"

INPUTS

Pipe Material Properties

Sources: ASTM D3350	and Plastic Pip	e Institute Public	cations and as referenced	
Design Working Pressure, P_{WORK}	250 psi		Test Pressure, P _{TEST} 0 psig At high point	
Quantity of Pipes in Hole, Q =	1			
Pipe Material	HDPE	INPUT RESIN N	MATERIAL: PE3408, PE3608, PE4710	
ASTM D3350 Cell Classification		Design resin with minimum PENT test of 10,000 hours		
Standard Dimension	3			
Pipe measurement standard	IPS	IPS "Iron Pipe S	Size" of DIPS "Ductile Iron Pipe Size"	
DR = OD/Minimum Wall	9			
Outside Diameter, D _o =	3.500 in	Standard Manut	facturer's Data Sheets	
Avg. Inside Diameter, D _i =	2.680 in	Standard Manut	facturer's Data Sheets	
Minimum Wall, t _{min} =	0.389 in	Standard Manut	facturer's Data Sheets	
Wall Section Area, A _W =	3.80093926	$A_W = \pi^* ((D_o/2)^2 -$	$((D_o-2t)/2)^2)$	
Unit OD Surface Area, in ² /LF, A _{OD} =	131.95 in^2/LF	$A_{OD} = 12*\pi*D_{OD}$		
Unit Outside Volume, V _{Do} =	0.067 cf/LF	$V_{Do} = \pi^* (D_0/2)^2 / 144$		
Unit Inside Volume, V _{Di} =	0.039 cf/LF	$V_{Di} = \pi^* (D_i/2)^2 / 144$		
HDB =	1,600 psi	Based on PPI P	ublication TR-4/2015 and ASTM 2837	
Design Factor for HDB, DF =	0.63	Based on PPI P	E Handbook 2nd ED Chapter 5	
Hydrostatic Design Stress, HDS =	1008 psi	HDS = HDB*DF	:	
Environmental Factor, Af _e =	1	Reference 2: Us	se for pressure rating only	
Density =	59.28 pcf	1.410 g/cc	Average from WL Plastics WL122 for PE4710	
Weight Dry, W=	1.66	Lb/LF		
Tensile Yield, Ty psi =	1,120 psi	@73°F	Minimum from ASTM D3350 determined by ASTM D638	
Load Duration		Long Term		
Duration Time	10 hours	50 yrs		
Design Temperature, °F		73 deg F	Assumed	
Design Ovality, %	2%	2%	See Sheets 4 of 5 for design ovality	
Factor of Safety, FS =	2.5	2.5	Industry Practice	
Modulus for given load duration, E =	65,000 psi	28,000 psi	Based on PPI Handbook Ch. 3 and WL Plastics WL118-0314	
Poisson Ratio, $v = 0$	0.45	0.45	WL118: Use 0.35 if load duration is less than 12 hours	
Ovality factor $f_0 =$	0.84	0.6	Reference 1: Based on Selected Design Ovality	
Temperature factor, $f_t =$	1.00	1.00	Source: WL Plastics WL118	
Project Fluids		1	1	

luids			
	Pipe Internal Ballast	Expected External Fluid	Heavy External Fluid
Fluids	Fresh Water	Drill Fluid 1	Drill Fluid 2
	γιντ	γεχτ1	γ̃EXT2
Density, γ =	62.4	78	80
Buoya	-3.55 lb/ft		
Buoya	-3.69 lb/ft		
	4.10 lb/ft		
Buoyar	-1.11 lb/ft		
Buoya	nt Ballasted in	Fluid 2, B _{BB2} =	-1.24 lb/ft

В	Suoyant ford	es
Dry Weight Pipe on ground, W_P =	1.66 lb/ft	From MFG. Data Sheet
Internal Ballast Weight, W _B =	2.44 lb/ft	$W_B = V_{Di}^* \gamma_{INT}$
Expected Displaced Fluid Weight, W_{D1} =	5.21 lb/ft	$W_{D1} = V_{Do}^* \gamma_{EXT1}$
Heavy Displaced Fluid Weight, W_{D2} =	5.35 lb/ft	$W_{D2} = V_{Do}^* \gamma_{EXT2}$
W_P-W_{D1}		_
W_P - W_{D2}		
W_P + W_B		
BG-W _{D1}		
BG-W _{D2}		

Pg 2 of 3

HDPE PROPERTIES

Champlain Hudson Power Express

Segment 8 (Pkg. 5B) - CSX: Selkirk Railyard Bypass

Schenectady County, NY

"Creating Space Underground"

BRIERLEY

HDD 88 Circuit #1

Coeyman's Creek

1. ASSESS PIPE PRESSURE RATING

Failure mode: Short term = burst; Long term = slow crack growth Short Term (<10 hours)

Design Temperature, $^{\circ}F = 73 \text{ deg } F$ Ultimate Internal Pressure, $P_U = 280 \text{ psi}$ Allowable Internal Pressure, $P_A = 400 \text{ psi}$ $P_A = 2^*Ty^*f_{t/}(DR-1)$

OK OK if P_A >= to P_{TEST}

Long Term Design for operating conditions

Design Temperature, °F = 73 deg F
Pressure Rating, PR = 252 psi

Maximum Ocassional Surge, Pos = 504 psi

Maximum Reoccuring Surge, PRS = 378 psi

 $\frac{\text{psi}}{\text{psi}} = 2 \text{+HDS*} f_t \text{+Af}_e I \text{(DR-1)}$ $P_{OS} = 2 \text{+PR}$

 $P_{RS} = 1.5*PR$

ASSESSMENT PRESSURE RATING
OK OK if PR >= to P_{WORK}

2. ASSESS PIPE UNCONSTRAINED BUCKLING CAPACITY FOR CONSTRUCTION PRESSURES

CALCULATE: Unconstrained Buckling Capacity of pipe

Unconstrained buckling ASTM F1962 EQ 5

Critical Pressure, $P_{CR} = f_o * [2*E/(1-v^2)]*[(1/(DR-1))^3]$

	Short Term	Long Term
Design Temperature, F =	73 deg F	73 deg F
P _{CR} =	267.4 psi	82.3 psi
$P_a = P_{CR}/FS$	107.0 psi	32.9 psi

CALCULATE: internal and external pressure for deepest pipe invert depth and construction conditions

Critical unconstrained buckling pressure is at the pipe invert

Max. Depth to Invert 80.90 ft Ballast depth to invert, H_B Pipe Invert Internal Pressure, P_I

69.50 ft Drill Fluid depth to invert, H_{DF} 69.50 ft

Pipe Invert External Pressure, P_F

Unconstrained buckling occurs when DIFFERENTIAL PRESSURE between the inside pressure plus pipe capacity is less than the outside pressure. $(P_1 + P_a) - P_E \le 0$

Differential Pressures	Short Term	Long Term	
Internal Air and External Fluid 1 = $(P_A + P_a) - P_{DF1}$	69.25 psi	-4.81 psi	Pull Back Condition - Option 1
Internal Air and External Fluid 2 = $(P_A + P_a) - P_{DF2}$	68.28 psi	-5.78 psi	Pull Back Condition - Option 2
Internal Ballasted and External Fluid 1 = $(P_B+P_a)-P_{DF1}$	99.43 psi	25.37 psi	Pull Back Condition - Option 3
Internal Ballasted and External Fluid 2 = $(P_B+P_a)-P_{DF2}$	98.46 psi	24.40 psi	Pull Back Condition - Option 4
Internal Ballasted and External Water = $(P_B+P_a)-P_W$	106.97 psi	32.92 psi	Long Term Operating Conditions
Internal Air and External Water = $(P_A + P_a) - P_W$	76.80 psi	2.74 psi	Operational Dewatering NO SOIL LOADS

ASSESSMENT UNCONSTRAINED BUCKLING ALONG DRILL PATH BY DIFFERENTIAL PRESSURE

Pipe installation pressure differential does not require ballasting the pipe during pull-back

Pipe may be fully dewatered for operational conditions providing there is no soil loading. Soil loads not assessed.

Engineer to assess any dewatering of the pipe in the future for stability based on actual project conditions and time duration.

S/Projects/2022 Projects/322004_000 Champlain Hudson Power Exp

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HDPE PROPERTIES

Champlain Hudson Power Express

Segment 8 (Pkg. 5B) - CSX: Selkirk Railyard Bypass

Schenectady County, NY

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HDD 88 Circuit #1

Coeyman's Creek

3. ASSESS ULTIMATE PULL STRENGTH (UPS) AND SAFE PULL STRENGTH (SPS)

Source PPI PE Handbook Ch 12 Formula 17 SPS = $\pi^*DF^*(Ty)^*D_o^{2*}((1/DR)-(1/DR^2))$

Designed Pull Duration Time =	12 hr	Quantity of pipes, Q =	1
Yield Strength Factor, $f_Y =$	0.4	Recommended (FS = 2.5) Pull Temperature, F =	73 deg.
Pull Time factor, f_T =	1	Plexco Engineering Manual Table 3.7	
Design Factor, DF = $f_T^*f_Y$	0.4	FE PULL STRENTH, SPS = 1,703 lb	
Temperature factor, f_{temp} =	1	Jitimate Pull Strength, UPS = 4,257 lb	
Temp Corr Tensile Yield, Ty*f _{temp} =	1,120 psi		
Safe Allowable Stress, SAS =	448 psi	SAS = Ty*f _{temp} *DF Suggested SSAS = 1,150 psi	
Safe Pull Strength, SPS Pipe =	1,703 lb	Useing SSAS = 4,371 lb	

Short Term Critical Unconstrained Buckling Pcr reduced for pull tension, PcrR = PcR*fr

(ASTM F-1962 EQ. 22)

11VII - 1302 LQ. 22)		
Pull Duration Time =	12 Hr	Pcr = 267.4 psi
SAS =	448 psi	Design Depth in DF, H _{MDF} = 0.0 ft
Estimated Maximum Pull Stress, σ_i =	1,150 psi	Design Assumption as Maximum
fr = ((5.57-(r+1.09)^2)^.5)-1.09 =	0.88444	
$r = \sigma_i/2*(SSAS) =$	0.20290	Example from Table T5, $\sigma_i = 467 \text{ psi}$
P _{CRR} =	236.5 psi	
FS =	2.0	
$P_{ACRR} = P_{CRR}/FS =$	118.3 psi	Allowable Reduced Short Term Buckling pressure during pull
Internal Ballasted and External Fluid 1 = (I	P _B +P _{ACRR})-P _{DF1}	110.72 psi Pull Back Condition - C OK as >0
Internal Ballasted and External Fluid 2 = (I	$P_B + P_{ACRR}$)- P_{DF2}	109.75 psi Pull Back Condition - C OK as >0

ASSESSMENT OF SAFE PULL STRENGTH ON TENSION REDUCED BUCKLING CAPACITY

ACCEPTIBLE Acceptible if differential pressures > 0 for reduced buckling capacity

REFERENCE 1 - Plastic Pipe Institute - Handbook of PE Pipe 2nd Edition

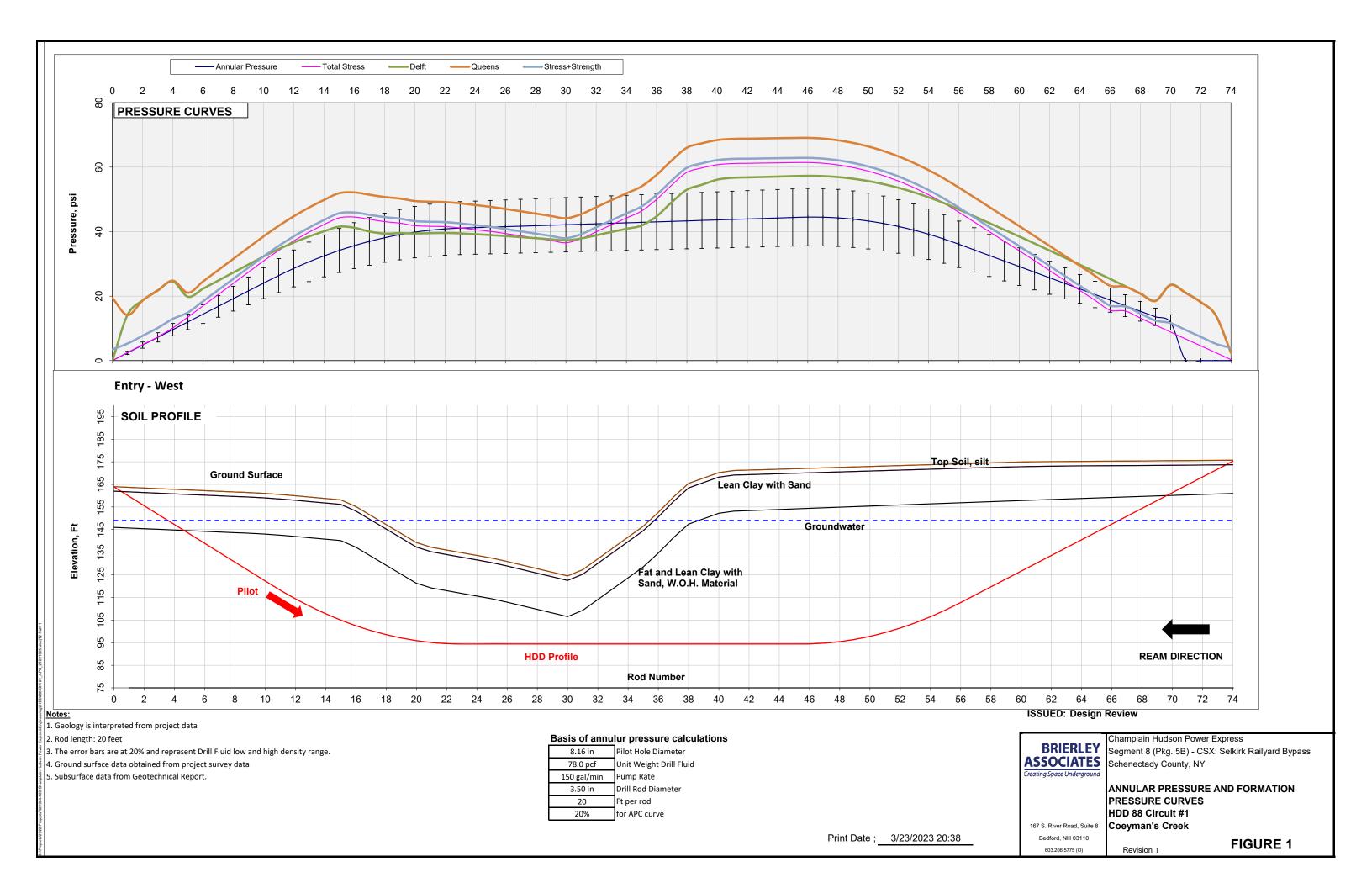
REFERENCE 2 - Plastic Pipe Institute - Handbook of PE Pipe 2nd Edition Design Factor (fe) to apply to HDB

CHAPTER 6 - TABLE 1-2

REFERENCE 3 - Plexco Engineering Manual Book 3 Ch 3 Table 3.7

Time factor for pull duration, f_T

es/Ellgl	f_T	Time factor for pull	
Expre	1.00	Up to 1 hour pull	1
ower	0.95	Up tp 12 hours pull	12
1801	0.91	Up to 24 hours	24





HORIZONTAL DIRECTIONAL DRILL DESIGN

PROJECT: Champlain Hudson Power Express

Segment 8 (Pkg. 5B) - CSX: Selkirk Railyard Bypass

Schenectady County, NY

CROSSING: HDD 88 Circuit #2

Coeyman's Creek

ISSUE: IFC

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Table 1	DESIGN SUMMARY, ASSUMPTIONS, CONDITIONS
Table 2	DESIGN DRILL PATH CALCULATION
Table 3	ANTICIPATED PULLING FORCE - CONSTANT FORCE
Table 4	PLASTIC STRESS
Figure 1	APC AND FPC CURVES AND ASSUMED GEOLOGIC SECTION

Prepared For: Kiewit

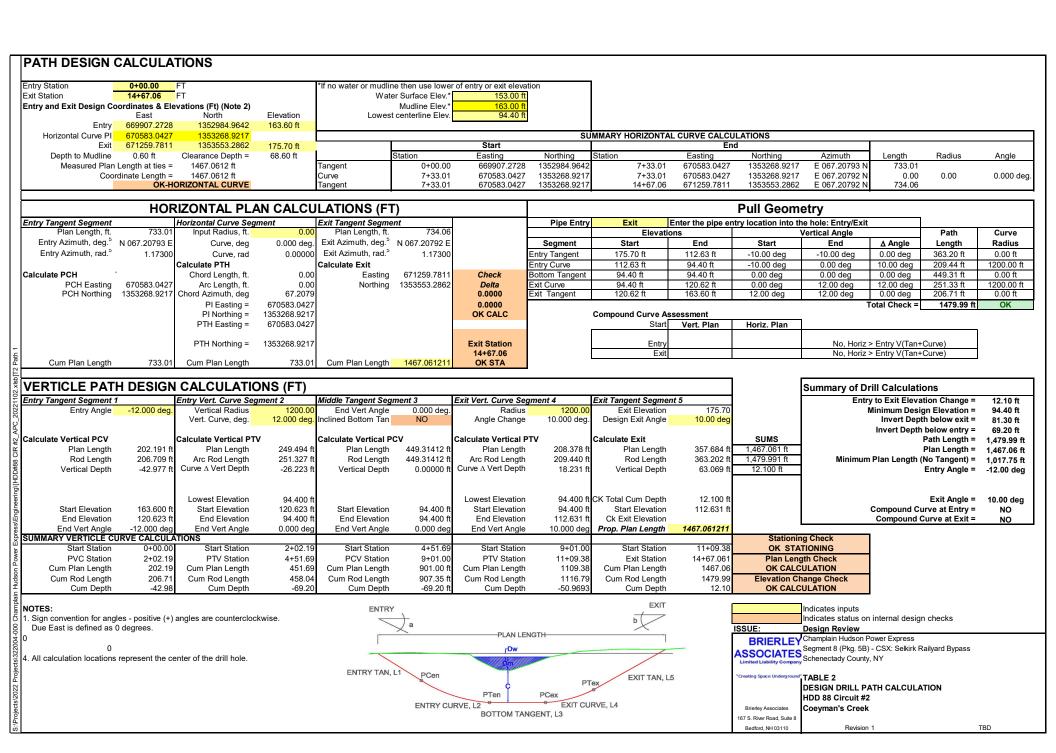
Prepared By: Brierley Associates

167 S. River Road, Suite 8

Bedford, NH 03110 603.206.5775 (O)

Project No: 322004-000 Print Date: 23-Mar-2023

Date	ID	DESCRIPTION	BY
11/22/2022	0	Design Submittal	ABL
3/23/2023	1	IFC	NS



Lengths (Path)	hs (Path) Angles			Radius, R
L1 = 100.0 ft	Overbend	deg	radian	500.0 ft
L2 = 363.2 ft	α =	-10.0 °	-0.1745	
L3 = 209.4 ft				1,200.0 ft
L4 = 449.3 ft	χ =	0.0 °	0.0000	
L5 = 251.3 ft				1,200.0 ft
L6 = 206.7 ft	β =	12.0 °	0.2094	
LT = 1580.0 ft				

INPUT: Assumed Friction Factors

 $\mu_G =$ dry + rollers 0.10 $\mu_b =$ drill fluid in hole 0.25 in hole no fluid $\mu_c =$ 0.30

INPUT: Assumed Hydrokinetic Drag

 $\tau_f = 0.005 \text{ psi}$ Drill Fluid Shear Stress

INPUT: Pipe Properties

into i. Fipe Flopetiles						
Material	HDPE		IPS			
Safe Pull Max. Stress, σ_{PM}	1,150 psi	PPI Table 1	12hr @	73Deg F		
Pile/Bundle Diam. 14.25	BUNDLE	PIPE/BUND	LE			
Material Density, γ	59.28 pcf					
Outside Diameter, D _{OD}	14.25	Pipe or Bun	dle			
Pipe Dry Weight, W _P =	15.68 lb/ft	Pipe or Bun	dle			
Min. Wall Thickness, $t_{\rm m}$	1.194 in	For design i	nstallatio	on pull stress		
$DR = D_O/t_{min} =$	9	D _{OD} Stress	10.75	inches		
Avg. Inside Diameter, D_{IA}	BUNDLE	Bundle Mult	iplier F _D	1.0000		
12 Hr Pullback Modulus, E _T =	65,000 psi	@T =	73 deg F			
Poisson Ratio, μ =	0.45		_			
Ovality Factor, f _o =	0.84	2%				
Buckling Safety, N =	2.5		•'			
Hydrostatic Design Stress, HDS =	1,008 psi	HDB/2				
Pressure Rating, PR _(80F) =	252 psi	PR = 2HDS	$SF_TA_F/(D$	R-1) [F _T =1]		
INPUT: Assumed Fluid Densities/Elevations						
Ballast Density	62.4	pcf				

78

163.00 ft

163.00 ft

94.40 ft

pcf

Estimated for pull

Calculated Pipe and Fluid Properties

Drill Fluid Density

Drill fluid elevation, H_F =

Ballast Water El., H_W =

Lowest Invert El., El_m =

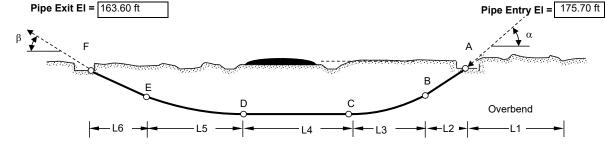
Pressure Pipe: YES 44.77 in OD Perimeter Length, P 37.70738915 Wall Section Area, Aw 0.630 cf/LF Volume Outside, V_{DC} Volume Inside, Vn 0.368 cf/LF 2.69 lb/ft Drill Fluid (unit drag) Comparison Only @ 8psi 0.60 lb/ft ASTM EQ 18: Hydrokinetic, ΔT =

Calculated Buoyant Forces

	Pipe	Air Filled	Ballasted
On Ground, w _a /w _{af} =			38.67 Lb/LF
In Hole with Drill F	Fluid, $w_b/w_{bf} =$	-33.48 Lb/LF	-10.49 Lb/LF

Pipe Entry Location - Drill

(schematic, to show definition of variables only)



Exit

	Calculated Pull Force						ASS	ESS
POINT	Pull Force, F _D	Max Tensile	ASSESS	Pull Force, F _B	Max Tensile	ASSESS	F _x <	SPS
FOINT	No Ballast	Stress, σ_T	$\sigma_{\rm T} < \sigma_{\rm PM}$	Ballasted Pipe	Stress, σ_T	$\sigma_T < \sigma_{PM}$	Air	Ballast
Α	2,521 lb	148 psi	OK	2,521 lb	148 psi	OK	OK	OK
В	5,196 lb	145 psi	OK	5,680 lb	158 psi	OK	OK	OK
С	6,864 lb	224 psi	OK	6,555 lb	215 psi	OK	OK	OK
D	8,105 lb	226 psi	OK	7,797 lb	218 psi	OK	OK	OK
E	12,826 lb	390 psi	OK	10,350 lb	321 psi	OK	OK	OK
F	16,828 lb	469 psi	OK	12,232 lb	341 psi	OK	OK	OK
ASSES	ASSESS Pull Restricted Buckling Capacity, $P_{PA} > \Delta P$ invert $P_{PA} = P_A F_R = \frac{94.53 \text{ psi}}{4.53 \text{ psi}}$ Ballasted OK							

Maximum tensile stress during pullback = σ_t = $(F_T/\pi t_m(D_{OD}-t_m))+E_TD_{OD}/2R$

No Ballast PPI Ch 12 Eq 16 OK

Calculated Material Design Limits For Designed Drill Path

SSPS = $\sigma_{PM}\pi D_{OD}^2((1/DR)-(1/DR^2))$ Safe Pull Strength, SPS = 41,235 lb Allowable Short Term Unconstrained Buckling, PA = $P_A = (2E_T/(1-\mu^2))(1/(DR-1))^3(f_0/N)$ 106.97 psi 0.883645104 F_R = $(5.57-(r+1.09)^2)^{1/2}-1.09$ Maximum 12 hour Pull Stress Reduction, F_R = 0.204111666 $r = \sigma_T/2SPS$ Maximum applied pull Stress, σ_T = 469 psi From Pull Force Calculations Ballasted Max. Differential Pressure on Pipe, ΔP_B invert = 7.43 psi (-) indicates pipe is pressurized Unballasted Max. Differential Pressure on Pipe, ΔP_{II} invert = 37.16 psi (-) indicates pipe is pressurized

> **Calculated Drill Hole Diameter Assumed for Calculations** D_H = 22

 D_0 <8" Use D_H = D_0 +4"; 8"< D_0 <24" Use D_H =1.5* D_0 ; D_0 >24" Use D_H = D_0 +12"

NOTES: 1 - Calculations were done in general accordance with ASTMF-1962 as modified to account for invert tangent section, independent vertical curves, and fluid drag. ASTM applies hydrokinetic pressure as shear per unit pipe length requiring a back calculation to determine actual pull force based on average pipe area.

ISSUE: Design Review

BRIERLEY ASSOCIATES Limited Liability Company Champlain Hudson Power Express

Segment 8 (Pkg. 5B) - CSX: Selkirk Railyard Bypass

Schenectady County, NY

"Creating Space Underground"

TABLE 3 - PULL ASSESSMENT

ANTICIPATED PULLING FORCE - HDPE PULL

HDD 88 Circuit #2 Coeyman's Creek

Brierley Associates 167 S. River Road, Suite 8 Bedford, NH 03110

Revision 1

Pg 1 of 3

HDPE PROPERTIES

Champlain Hudson Power Express

Segment 8 (Pkg. 5B) - CSX: Selkirk Railyard Bypass

Schenectady County, NY

HDD 88 Circuit #2

Coeyman's Creek



"Creating Space Underground"

INPUTS

Pipe Material Properties

Sources: ASTM D3350	and Plastic Pip	e Institute Public	cations and as referenced		
Design Working Pressure, P_{WORK}	250 psi		Test Pressure, P _{TEST} 0 psig At high point		
Quantity of Pipes in Hole, Q =	1				
Pipe Material	HDPE	INPUT RESIN MATERIAL: PE3408, PE3608, PE4710			
ASTM D3350 Cell Classification		Design resin wit	h minimum PENT test of 10,000 hours		
Standard Dimension	10				
Pipe measurement standard	IPS	IPS "Iron Pipe S	Size" of DIPS "Ductile Iron Pipe Size"		
DR = OD/Minimum Wall	9				
Outside Diameter, D _o =	10.750 in	Standard Manuf	facturer's Data Sheets		
Avg. Inside Diameter, D _i =	8.219 in	Standard Manuf	acturer's Data Sheets		
Minimum Wall, t _{min} =	1.194 in	Standard Manuf	acturer's Data Sheets		
Wall Section Area, A _W =	35.85681985	$A_{W} = \pi^{*}((D_{o}/2)^{2} - ((D_{o}-2t)/2)^{2})$			
Unit OD Surface Area, in ⁻ /LF, A _{OD} =	405.27 in^2/LF	$A_{OD} = 12^* \pi^* D_{OD}$			
Unit Outside Volume, V _{Do} =	0.630 cf/LF	$V_{Do} = \pi^* (D_o/2)^2 / 144$			
Unit Inside Volume, V _{Di} =	0.368 cf/LF	$V_{Di} = \pi^* (D_i/2)^2/1$	44		
HDB =	1,600 psi	Based on PPI Publication TR-4/2015 and ASTM 2837			
Design Factor for HDB, DF =	0.63	Based on PPI PE Handbook 2nd ED Chapter 5			
Hydrostatic Design Stress, HDS =	1008 psi	HDS = HDB*DF			
Environmental Factor, Af _e =	1	Reference 2: Us	se for pressure rating only		
Density =	59.28 pcf	1.410 g/cc	Average from WL Plastics WL122 for PE4710		
Weight Dry, W=	15.68	Lb/LF	_		
Tensile Yield, Ty psi =	1,120 psi	@73°F	Minimum from ASTM D3350 determined by ASTM D638		
Load Duration		Long Term			
Duration Time	10 hours	50 yrs			
Design Temperature, °F		73 deg F	Assumed		
Design Ovality, %	2%	2%	See Sheets 4 of 5 for design ovality		
Factor of Safety, FS =	2.5	2.5	Industry Practice		
Modulus for given load duration, E =	65,000 psi	28,000 psi	Based on PPI Handbook Ch. 3 and WL Plastics WL118-0314		
Poisson Ratio, υ =	0.45	0.45	WL118: Use 0.35 if load duration is less than 12 hours		
Ovality factor f _o =		0.6	Reference 1: Based on Selected Design Ovality		
Temperature factor, f_t =	1.00	1.00	Source: WL Plastics WL118		
Project Fluids					

iuius				
	Pipe Internal	Expected	Heavy External	Buoyant forces
	Ballast	External Fluid	Fluid	Dry Weight Pipe on ground, W _P = 15.68 lb/ft From MFG. Data Sheet
Fluids	Fresh Water	Drill Fluid 1	Drill Fluid 2	Internal Ballast Weight, $W_B = 22.99 \text{ lb/ft}$ $W_B = V_{Di}^* \gamma_{INT}$
	γιντ	γ _{EXT1}	γ_{EXT2}	Expected Displaced Fluid Weight, $W_{D1} = 49.16 \text{ lb/ft}$ $W_{D1} = V_{D0}^* \gamma_{EXT1}$
Density, γ =	62.4	78	80	Heavy Displaced Fluid Weight, $W_{D2} = 50.42 \text{ lb/ft}$ $W_{D2} = V_{Do}^* \gamma_{EXT2}$
Buoy	ant Unballasted	d Fluid 1, B _{B1} =	-33.48 lb/ft	W _P -W _{D1}
Buoy	ant Unballasted	d Fluid 2, B _{B2} =	-34.74 lb/ft	W_{P} - W_{D2}
	Ballasted or	n ground, $B_G =$	38.67 lb/ft	W_P+W_B
Buoyant Ballasted in Fluid 1, BB _{B1} = -10.49 I				BG-W _{D1}
Buoyant Ballasted in Fluid 2, B _{BB2} =			-11.75 lb/ft	BG-W _{D2}
		•		•

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HDPE PROPERTIES

Champlain Hudson Power Express

Segment 8 (Pkg. 5B) - CSX: Selkirk Railyard Bypass

Schenectady County, NY

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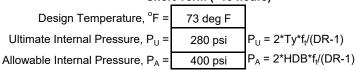
69.20 ft

HDD 88 Circuit #2

Coeyman's Creek

1. ASSESS PIPE PRESSURE RATING

Failure mode: Short term = burst; Long term = slow crack growth Short Term (<10 hours)



OK OK if P_A >= to P_{TEST}

Long Term Design for operating conditions

Design Temperature, °F =	73 deg F	
Pressure Rating, PR =	252 psi	$PR = 2*HDS*f_t*Af_e/(DR-1)$
Maximum Ocassional Surge, P _{OS} =	504 psi	$P_{OS} = 2*PR$
Maximum Reoccuring Surge, PRS =	378 psi	$P_{RS} = 1.5*PR$

OK OK IF PRESSURE RATING

2. ASSESS PIPE UNCONSTRAINED BUCKLING CAPACITY FOR CONSTRUCTION PRESSURES

CALCULATE: Unconstrained Buckling Capacity of pipe

Unconstrained buckling ASTM F1962 EQ 5

Critical Pressure, $P_{CR} = f_0 * [2*E/(1-\upsilon^2)] * [(1/(DR-1))^3]$

	Short Term	Long Term
Design Temperature, F =	73 deg F	73 deg F
P _{CR} =	267.4 psi	82.3 psi
$P_a = P_{CR}/FS$	107.0 psi	32.9 psi

CALCULATE: internal and external pressure for deepest pipe invert depth and construction conditions

Critical unconstrained buckling pressure is at the pipe invert

Max. Depth to Invert 81.30 ft Ballast depth to invert, H_B 69.20 ft Drill Fluid depth to invert, H_{DF}

Pipe Invert Internal Pressure, P_I

Pipe Invert External Pressure, P_I

 $\begin{array}{c|c} & \text{Air Ballast, P}_{A} & 0.00 \text{ psi} \\ \hline \text{Full Ballast, P}_{B} = \gamma_{\text{INT}} * (H_{B} + D_{o}/24)/144 & 30.18 \text{ psi} \\ \end{array}$

 $\begin{aligned} & \text{Drill Fluid 1, P}_{\text{DF1}} = \gamma_{\text{EXT1}}^*(\text{H}_{\text{MDF}} + \text{D}_{\text{o}}/24)/144 & 37.73 \text{ psi} \\ & \text{Drill Fluid 2, P}_{\text{DF2}} = \gamma_{\text{EXT2}}^*(\text{H}_{\text{MDF}} + \text{D}_{\text{o}}/24)/144 & 38.69 \text{ psi} \\ & \text{Water, P}_{\text{W}} = \gamma_{\text{INT}}^*(\text{H}_{\text{DF}} + \text{D}_{\text{o}}/24)/144 & 30.18 \text{ psi} \end{aligned}$

Unconstrained buckling occurs when DIFFERENTIAL PRESSURE between the inside pressure plus pipe capacity is less than the outside pressure. $(P_1 + P_a) - P_E \le 0$

Differential Pressures	Short Term	Long Term	
Internal Air and External Fluid 1 = $(P_A + P_a) - P_{DF1}$	69.25 psi	-4.81 psi	Pull Back Condition - Option 1
Internal Air and External Fluid 2 = $(P_A + P_a) - P_{DF2}$	68.28 psi	-5.78 psi	Pull Back Condition - Option 2
Internal Ballasted and External Fluid 1 = $(P_B+P_a)-P_{DF1}$	99.43 psi	25.37 psi	Pull Back Condition - Option 3
Internal Ballasted and External Fluid 2 = $(P_B+P_a)-P_{DF2}$	98.46 psi	24.40 psi	Pull Back Condition - Option 4
Internal Ballasted and External Water = $(P_B+P_a)-P_W$	106.97 psi	32.92 psi	Long Term Operating Conditions
Internal Air and External Water = $(P_A+P_a)-P_W$	76.79 psi	2.73 psi	Operational Dewatering NO SOIL LOADS

ASSESSMENT UNCONSTRAINED BUCKLING ALONG DRILL PATH BY DIFFERENTIAL PRESSURE

Pipe installation pressure differential does not require ballasting the pipe during pull-back

Pipe may be fully dewatered for operational conditions providing there is no soil loading. Soil loads not assessed.

Engineer to assess any dewatering of the pipe in the future for stability based on actual project conditions and time duration.

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Pg 3 of 3

HDPE PROPERTIES

Champlain Hudson Power Express

Segment 8 (Pkg. 5B) - CSX: Selkirk Railyard Bypass

Schenectady County, NY

"Creating Space Underground"

BRIERLEY

HDD 88 Circuit #2

Coeyman's Creek

3. ASSESS ULTIMATE PULL STRENGTH (UPS) AND SAFE PULL STRENGTH (SPS)

Source PPI PE Handbook Ch 12 Formula 17 SPS = $\pi^*DF^*(Ty)^*D_0^{2*}((1/DR)-(1/DR^2))$

Designed Pull Duration Time =	12 hr	Quantity of pipes, Q = 1	
Yield Strength Factor, $f_Y =$	0.4	Recommended (FS = 2.5) Pull Temperature, F = 73 deg.	
Pull Time factor, $f_T =$	1	Plexco Engineering Manual Table 3.7	
Design Factor, DF = $f_T^*f_Y$	0.4	FE PULL STRENTH, SPS = 16,064 lb	
Temperature factor, f_{temp} =	1	Ultimate Pull Strength, UPS = 40,160 lb	
Temp Corr Tensile Yield, Ty*f _{temp} =	1,120 psi		
Safe Allowable Stress, SAS =	448 psi	SAS = Ty*f _{temp} *DF Suggested SSAS = 1,150 psi	
Safe Pull Strength, SPS Pipe =	16,064 lb	Useing SSAS = 41,235 lb	
			

Short Term Critical Unconstrained Buckling Pcr reduced for pull tension, $P_{CRR} = P_{CR} * f_r$

(ASTM F-1962 EQ. 22)

•		
Pull Duration Time =	12 Hr	Pcr = 267.4 psi
SAS =	448 psi	Design Depth in DF, H _{MDF} = 0.0 ft
Estimated Maximum Pull Stress, σ_i =	1,150 psi	Design Assumption as Maximum
fr = ((5.57-(r+1.09)^2)^.5)-1.09 =	0.88365	
$r = \sigma_i/2*(SSAS) =$	0.20411	Example from Table T5, $\sigma_i = 469 \text{ psi}$
P _{CRR} =	236.3 psi	
FS =	2.0	
$P_{ACRR} = P_{CRR}/FS =$	118.2 psi	Allowable Reduced Short Term Buckling pressure during pu
Internal Ballasted and External Fluid 1 = (I	P _B +P _{ACRR})-P _{DF1}	110.61 psi Pull Back Condition - C OK as >0
Internal Ballasted and External Fluid 2 = (I	P _B +P _{ACRR})-P _{DF2}	109.65 psi Pull Back Condition - C OK as >0

ASSESSMENT OF SAFE PULL STRENGTH ON TENSION REDUCED BUCKLING CAPACITY

ACCEPTIBLE Acceptible if differential pressures > 0 for reduced buckling capacity

REFERENCE 1 - Plastic Pipe Institute - Handbook of PE Pipe 2nd Edition

REFERENCE 2 - Plastic Pipe Institute - Handbook of PE Pipe 2nd Edition
Design Factor (fe) to apply to HDB

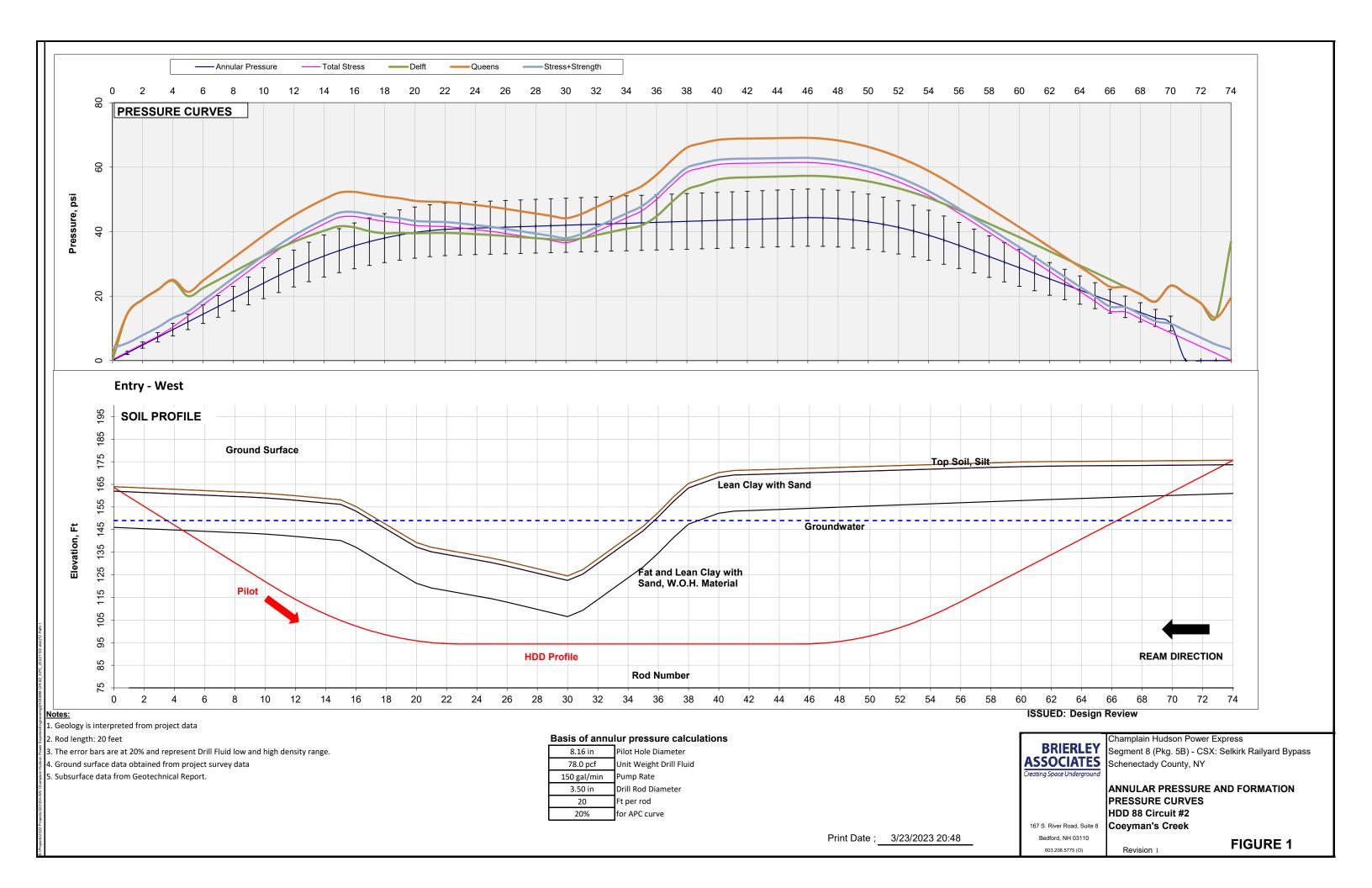
CHAPTER 6 - TABLE 1-2

REFERENCE 3 - Plexco Engineering Manual Book 3 Ch 3 Table 3.7

Time factor for pull duration, f_T

f _T	Tim	ne factor for pull	
1.00	Up	to 1 hour pull	1
0.95	Up	tp 12 hours pull	12
0.91	Up	to 24 hours	24

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HORIZONTAL DIRECTIONAL DRILL DESIGN

PROJECT: Champlain Hudson Power Express

Segment 8 (Pkg. 5B) - CSX: Selkirk Railyard Bypass

Schenectady County, NY

CROSSING: HDD 89 Circuit #1

Wetlands Crossing

ISSUE: Design Submittal

Contents:

Table 1	DESIGN SUMMARY, ASSUMPTIONS, CONDITIONS
Table 2	DESIGN DRILL PATH CALCULATION
Table 3	ANTICIPATED PULLING FORCE - CONSTANT FORCE
Table 4	PLASTIC STRESS
Figure 1	APC AND FPC CURVES AND ASSUMED GEOLOGIC SECTION

Prepared For: Kiewit

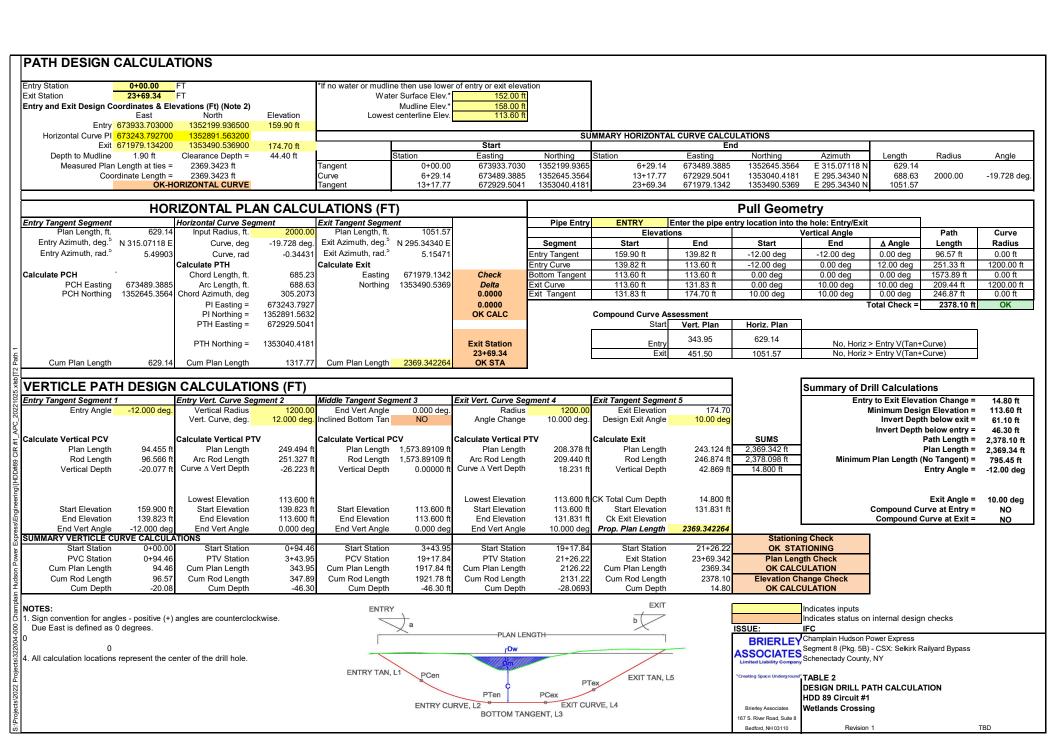
Prepared By: Brierley Associates

167 S. River Road, Suite 8

Bedford, NH 03110 603.206.5775 (O)

Project No: 322004-000 Print Date: 23-Mar-2023

Date	ID	DESCRIPTION	BY
10/27/2022	0	Design Submittal	ABL
3/23/2023	1	IFC	NHS



Pull Geometry

Lengths	s (Path)	Angles			Radius, R
L1 = 10	00.0 ft	Overbend	deg	radian	500.0 ft
L2 = 96	6.6 ft	α =	-12.0 °	-0.2094	
L3 = 25	51.3 ft				1,200.0 ft
L4 = 15	573.9 ft	χ =	0.0 °	0.0000	
L5 = 20)9.4 ft				1,200.0 ft
L6 = 24	16.9 ft	β =	10.0 °	0.1745	
LT = 24	178.1 ft				

INPUT: Assumed Friction Factors

		_
$\mu_G =$	0.10	dry + rollers
$\mu_b =$	0.25	drill fluid in hole
$\mu_c =$	0.30	in hole no fluid

INPUT: Assumed Hydrokinetic Drag

 $\tau_f = 0.005 \text{ psi}$ Drill Fluid Shear Stress

INPUT: Pipe Properties

o	po. 1.00			
Material	HDPE	IPS		
Safe Pull Max. Stress, σ_{PM}	1,150 psi	PPI Table 1 12hr @ 73Deg F		
Pile/Bundle Diam. 14.25	BUNDLE	PIPE/BUNDLE		
Material Density, γ	59.28 pcf			
Outside Diameter, D _{OD}	14.25	Pipe or Bundle		
Pipe Dry Weight, W _P =	17.36 lb/ft	Pipe or Bundle		
Min. Wall Thickness, t _m	1.194 in	For design installation pull stress		
$DR = D_O/t_{min} =$	9	D _{OD} Stress 10.75 inches		
Avg. Inside Diameter, D _{IA}	BUNDLE	Bundle Multiplier F _D 0.9042		
12 Hr Pullback Modulus, E _T =	65,000 psi	@T = 73 deg F		
Poisson Ratio, μ =	0.45			
Ovality Factor, f _o =	0.84	2%		
Buckling Safety, N =	2.5	•		
Hydrostatic Design Stress, HDS =	1,008 psi	HDB/2		
Pressure Rating, PR _(80F) =	252 psi	$PR = 2HDSF_TA_F/(DR-1)[F_T=1]$		
INPUT: Assumed Fluid Densities/Elevations				

INPUT: Assumed Fluid Densities/Elevations			
Ballast Density	62.4	pcf	
Drill Fluid Density	78	pcf	Estimated for pull
Drill fluid elevation, H_F =	158.00 ft		
Ballast Water El., H _W =	158.00 ft		
Lowest Invert FL FL =	113 60 ft		

Calculated Pipe and Fluid Properties

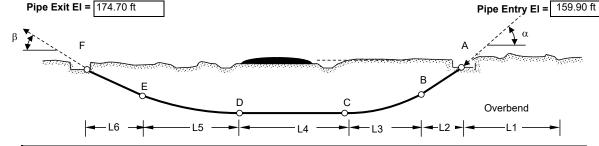
YES	
44.77 in	
41.68747289	
0.697 cf/LF	
0.408 cf/LF	
2.69 lb/ft	Drill Fluid (unit drag)
0.37 lb/ft	Comparison Only @ 8psi
	44.77 in 41.68747289 0.697 cf/LF 0.408 cf/LF 2.69 lb/ft

Calculated Buoyant Forces

	Pipe	Air Filled	Ballasted
	ound, $w_a/w_{af} =$		42.80 Lb/LF
In Hole with Drill F	Fluid, $w_b/w_{bf} =$	-37.01 Lb/LF	-11.58 Lb/LF

Pipe Entry Location - Drill

(schematic, to show definition of variables only)



ENTRY

Calculated Pull Force					ASS	ESS		
POINT	Pull Force, F _D	Max Tensile	ASSESS	Pull Force, F _B	Max Tensile	ASSESS	F _x <	SPS
FOINT	No Ballast	Stress, σ_T	$\sigma_{T} < \sigma_{PM}$	Ballasted Pipe	Stress, σ_{T}	$\sigma_{T} < \sigma_{PM}$	Air	Ballast
Α	4,393 lb	188 psi	OK	4,393 lb	188 psi	OK	OK	OK
В	5,297 lb	134 psi	OK	5,378 lb	136 psi	OK	OK	OK
С	7,255 lb	215 psi	OK	6,370 lb	193 psi	OK	OK	OK
D	14,576 lb	368 psi	OK	13,691 lb	345 psi	OK	OK	OK
Е	18,945 lb	510 psi	OK	16,150 lb	440 psi	OK	OK	OK
F	22,377 lb	564 psi	OK	17,972 lb	453 psi	OK	OK	OK
ASSES	S Pull Restricted	d Buckling Ca	pacity, P_{PA} > ∆P invert	$P_{PA} = P_A F_R =$	91.56 psi	Balla	sted	OK

Maximum tensile stress during pullback = σ_t = $(F_T/\pi t_m(D_{OD}-t_m))+E_TD_{OD}/2R$

No Ballast PPI Ch 12 Eq 16 OK

Calculated Material Design Limits For Designed Drill Path

45,606 lb $SSPS = \sigma_{PM} \pi D_{OD}^{2} ((1/DR) - (1/DR^{2}))$ Safe Pull Strength, SPS = Allowable Short Term Unconstrained Buckling, PA = $P_A = (2E_T/(1-\mu^2))(1/(DR-1))^3(f_o/N)$ 106.97 psi Maximum 12 hour Pull Stress Reduction, $F_R =$ 0.855941986 F_R = $(5.57-(r+1.09)^2)^{1/2}-1.09$ $r = \sigma_T/2SPS$ 0.245406226 Maximum applied pull Stress, σ_T = 564 psi From Pull Force Calculations Ballasted Max. Differential Pressure on Pipe, ΔP_B invert = 4.81 psi (-) indicates pipe is pressurized Unballasted Max. Differential Pressure on Pipe, ΔP_{II} invert = 24.05 psi (-) indicates pipe is pressurized

 D_0 <8" Use D_H = D_0 +4"; 8"< D_0 <24" Use D_H =1.5* D_0 ; D_0 >24" Use D_H = D_0 +12"

NOTES:

1 - Calculations were done in general accordance with ASTMF-1962 as modified to account for invert tangent section, independent vertical curves, and fluid drag. ASTM applies hydrokinetic pressure as shear per unit pipe length requiring a back calculation to determine actual pull force based on average pipe area.

ISSUE: IFC

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ASSOCIATES
Limited Liability Company

Champlain Hudson Power Express

Segment 8 (Pkg. 5B) - CSX: Selkirk Railyard Bypass

Schenectady County, NY

"Creating Space Underground"

TABLE 3 - PULL ASSESSMENT

ANTICIPATED PULLING FORCE - HDPE PULL

HDD 89 Circuit #1
Brierley Associates Wetlands Crossing

167 S. River Road, Suite 8 Bedford, NH 03110

Revision 1

HDPE PROPERTIES

Champlain Hudson Power Express

Segment 8 (Pkg. 5B) - CSX: Selkirk Railyard Bypass

Pg 1 of 3

Schenectady County, NY

HDD 89 Circuit #1

Wetlands Crossing

BRIERLEY ASSOCIATES Limited Liability Company

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INPUTS

Pipe Material Properties

Sources: ASTM D3350 and Plastic Pipe Institute Publications and as referenced					
Design Working Pressure, P _{WORK}	250 psi	Test Pressure, P _{TEST} 0 psig At high point			
Quantity of Pipes in Hole, Q =	1	<u> </u>			
Pipe Material	HDPE	INPUT RESIN MATERIAL: PE3408, PE3608, PE4710			
ASTM D3350 Cell Classification		Design resin with minimum PENT test of 10,000 hours			
Standard Dimension	3				
Pipe measurement standard	IPS	IPS "Iron Pipe Size" of DIPS "Ductile Iron Pipe Size"			
DR = OD/Minimum Wall	9				
Outside Diameter, D _o =	3.500 in	Standard Manufacturer's Data Sheets			
Avg. Inside Diameter, D _i =	2.680 in	Standard Manufacturer's Data Sheets			
Minimum Wall, t _{min} =	0.389 in	Standard Manufacturer's Data Sheets			
Wall Section Area, A _W =		$A_{W} = \pi^{*}((D_{o}/2)^{2} - ((D_{o}-2t)/2)^{2})$			
Unit OD Surface Area, in ⁻ /LF, A _{OD} =	131.95 in^2/LF	$A_{OD} = 12*\pi*D_{OD}$			
Unit Outside Volume, V _{Do} =	0.067 cf/LF	$V_{Do} = \pi^* (D_o/2)^2 / 144$			
Unit Inside Volume, V _{Di} =	0.039 cf/LF	$V_{Di} = \pi^* (D_i/2)^2 / 144$			
HDB =	1,600 psi	Based on PPI Publication TR-4/2015 and ASTM 2837			
Design Factor for HDB, DF =	0.63	Based on PPI PE Handbook 2nd ED Chapter 5			
Hydrostatic Design Stress, HDS =	1008 psi	HDS = HDB*DF			
Environmental Factor, Af _e =	1	Reference 2: Use for pressure rating only			
Density =	59.28 pcf	1.410 g/cc Average from WL Plastics WL122 for PE4710			
Weight Dry, W =	1.66	Lb/LF			
Tensile Yield, Ty psi =	1,120 psi	@73°F Minimum from ASTM D3350 determined by ASTM D638			
Load Duration		Long Term			
Duration Time		50 yrs			
Design Temperature, °F		73 deg F Assumed			
Design Ovality, % Factor of Safety, FS =	2% 2.5	2% See Sheets 4 of 5 for design ovality 2.5 Industry Practice			
Modulus for given load duration, E =	65,000 psi	28,000 psi Based on PPI Handbook Ch. 3 and WL Plastics WL118-0314			
Poisson Ratio, υ =	0.45	0.45 WL118: Use 0.35 if load duration is less than 12 hours			
Ovality factor $f_0 =$		0.6 Reference 1: Based on Selected Design Ovality			
Temperature factor, $f_t =$		1.00 Source: WL Plastics WL118			
Project Fluids					

iuius				•		
	Pipe Internal	Expected	Heavy External	В	uoyant forc	es
	Ballast	External Fluid	Fluid	Dry Weight Pipe on ground, $W_P =$	1.66 lb/ft	From MFG. Data Sheet
Fluids	Fresh Water	Drill Fluid 1	Drill Fluid 2	Internal Ballast Weight, W _B =	2.44 lb/ft	$W_B = V_{Di}^* \gamma_{INT}$
	γιντ	γ _{EXT1}	γ _{EXT2}	Expected Displaced Fluid Weight, W _{D1} =	5.21 lb/ft	$W_{D1} = V_{Do}^* \gamma_{EXT1}$
Density, γ =	62.4	78	80	Heavy Displaced Fluid Weight, W _{D2} =	5.35 lb/ft	$W_{D2} = V_{Do}^* \gamma_{EXT2}$
Buoya	ant Unballasted	l Fluid 1, B _{B1} =	-3.55 lb/ft	W_P - W_{D1}		-
Buoya	ant Unballasted	l Fluid 2, B _{B2} =	-3.69 lb/ft	W_P - W_{D2}		
	Ballasted or	n ground, $B_G =$	4.10 lb/ft	W _P +W _B		
Buoyar	nt Ballasted in I	Fluid 1, BB _{B1} =	-1.11 lb/ft	BG-W _{D1}		
Buoya	nt Ballasted in	Fluid 2, B _{BB2} =	-1.24 lb/ft	BG-W _{D2}		
		•	•	=		

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HDPE PROPERTIES

Champlain Hudson Power Express

Segment 8 (Pkg. 5B) - CSX: Selkirk Railyard Bypass

Schenectady County, NY

HDD 89 Circuit #1

"Creating Space Underground"

BRIERLEY

Wetlands Crossing

1. ASSESS PIPE PRESSURE RATING

Failure mode: Short term = burst; Long term = slow crack growth
Short Term (<10 hours)

	· · · · · · · · · · · · · · · · · · ·	 /
Design Temperature, °F =	73 deg F	
Ultimate Internal Pressure, P _U =	280 psi	$P_U = 2*Ty*f_t/(DR-1)$
Allowable Internal Pressure, P _A =	400 psi	$P_A = 2*HDB*f_t/(DR-1)$

OK OK if P_A >= to P_{TEST}

Long Term Design for operating conditions

	- 3
Design Temperature, °F =	
Pressure Rating, PR =	252 psi
Maximum Ocassional Surge, Pos =	504 psi
Maximum Reoccuring Surge, PRS =	378 psi



2. ASSESS PIPE UNCONSTRAINED BUCKLING CAPACITY FOR CONSTRUCTION PRESSURES

CALCULATE: Unconstrained Buckling Capacity of pipe

Unconstrained buckling ASTM F1962 EQ 5

Critical Pressure, $P_{CR} = f_o*[2*E/(1-v^2)]*[(1/(DR-1))^3]$

	Short Term	Long Term
Design Temperature, F =	73 deg F	73 deg F
P _{CR} =	267.4 psi	82.3 psi
$P_a = P_{CR}/FS$	107.0 psi	32.9 psi

CALCULATE: internal and external pressure for deepest pipe invert depth and construction conditions

Critical unconstrained buckling pressure is at the pipe invert

Max. Depth to Invert 61.10 ft Ballast dep

Ballast depth to invert, H_B 46.30 ft Drill Fluid depth to invert, H_{DF} 46.30 ft Sure, P_I Pipe Invert External Pressure, P_E

 $\begin{array}{c|c} & \text{Air Ballast, P}_{A} & 0.00 \text{ psi} \\ \hline \text{Full Ballast, P}_{B} = \gamma_{\text{INT}}^{*} (\text{H}_{B} + \text{D}_{o}/24)/144 & 20.13 \text{ psi} \\ \end{array}$

Drill Fluid 1, $P_{DF1} = \gamma_{EXT1}^*(H_{MDF} + D_o/24)/144$ 25.16 psi Drill Fluid 2, $P_{DF2} = \gamma_{EXT2}^*(H_{MDF} + D_o/24)/144$ 25.80 psi Water, $P_W = \gamma_{INT}^*(H_{DF} + D_o/24)/144$ 20.13 psi

Unconstrained buckling occurs when DIFFERENTIAL PRESSURE between the inside pressure plus pipe capacity is less than the outside pressure. $(P_1 + P_a) - P_F \le 0$

Differential Pressures	Short Term	Long Term	
Internal Air and External Fluid 1 = $(P_A + P_a) - P_{DF1}$	81.82 psi	7.76 psi	Pull Back Condition - Option 1
Internal Air and External Fluid 2 = $(P_A + P_a) - P_{DF2}$	81.17 psi	7.11 psi	Pull Back Condition - Option 2
Internal Ballasted and External Fluid 1 = $(P_B+P_a)-P_{DF1}$	101.94 psi	27.88 psi	Pull Back Condition - Option 3
Internal Ballasted and External Fluid 2 = $(P_B+P_a)-P_{DF2}$	101.30 psi	27.24 psi	Pull Back Condition - Option 4
Internal Ballasted and External Water = $(P_B+P_a)-P_W$	106.97 psi	32.92 psi	Long Term Operating Conditions
Internal Air and External Water = $(P_A + P_a) - P_W$	86.85 psi	12.79 psi	Operational Dewatering NO SOIL LOADS

ASSESSMENT UNCONSTRAINED BUCKLING ALONG DRILL PATH BY DIFFERENTIAL PRESSURE

Pipe installation pressure differential does not require ballasting the pipe during pull-back

Pipe may be fully dewatered for operational conditions providing there is no soil loading. Soil loads not assessed.

Engineer to assess any dewatering of the pipe in the future for stability based on actual project conditions and time duration.

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Pg 3 of 3

HDPE PROPERTIES

Champlain Hudson Power Express

Segment 8 (Pkg. 5B) - CSX: Selkirk Railyard Bypass

Schenectady County, NY

"Creating Space Underground"

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HDD 89 Circuit #1

Wetlands Crossing

3. ASSESS ULTIMATE PULL STRENGTH (UPS) AND SAFE PULL STRENGTH (SPS)

Source PPI PE Handbook Ch 12 Formula 17 SPS = $\pi^*DF^*(Ty)^*D_o^{2*}((1/DR)-(1/DR^2))$

Designed Pull Duration Time =	12 hr	Quantity of pipes, Q =	1
Yield Strength Factor, f_Y =	0.4	Recommended (FS = 2.5) Pull Temperature, F = 75	73 deg.
Pull Time factor, f_T =	1	Plexco Engineering Manual Table 3.7	
Design Factor, DF = $f_T^*f_Y$	0.4	FE PULL STRENTH, SPS = 1,703 lb	
Temperature factor, f _{temp} =	1	Iltimate Pull Strength, UPS = 4,257 lb	
Temp Corr Tensile Yield, Ty*f _{temp} =	1,120 psi		
Safe Allowable Stress, SAS =	448 psi	SAS = Ty*f _{temp} *DF Suggested SSAS = 1,150 psi	
Safe Pull Strength, SPS Pipe =	1,703 lb	Useing SSAS = 4,371 lb	

Short Term Critical Unconstrained Buckling Pcr reduced for pull tension, PcrR = PcR*fr

(ASTM F-1962 EQ. 22)

12 Hr	Pcr = 267.4 psi
448 psi	Design Depth in DF, H _{MDF} = 0.0 ft
1,150 psi	Design Assumption as Maximum
0.85594	
0.24541	Example from Table T5, $\sigma_i = 564 \text{ psi}$
228.9 psi	
2.0	
114.5 psi	Allowable Reduced Short Term Buckling pressure during pull
P _B +P _{ACRR})-P _{DF1}	109.42 psi Pull Back Condition - C OK as >0
P _B +P _{ACRR})-P _{DF2}	108.78 psi Pull Back Condition - C OK as >0
	448 psi 1,150 psi 0.85594 0.24541 228.9 psi 2.0

ASSESSMENT OF SAFE PULL STRENGTH ON TENSION REDUCED BUCKLING CAPACITY

ACCEPTIBLE Acceptible if differential pressures > 0 for reduced buckling capacity

REFERENCE 1 - Plastic Pipe Institute - Handbook of PE Pipe 2nd Edition

REFERENCE 2 - Plastic Pipe Institute - Handbook of PE Pipe 2nd Edition
Design Factor (fe) to apply to HDB

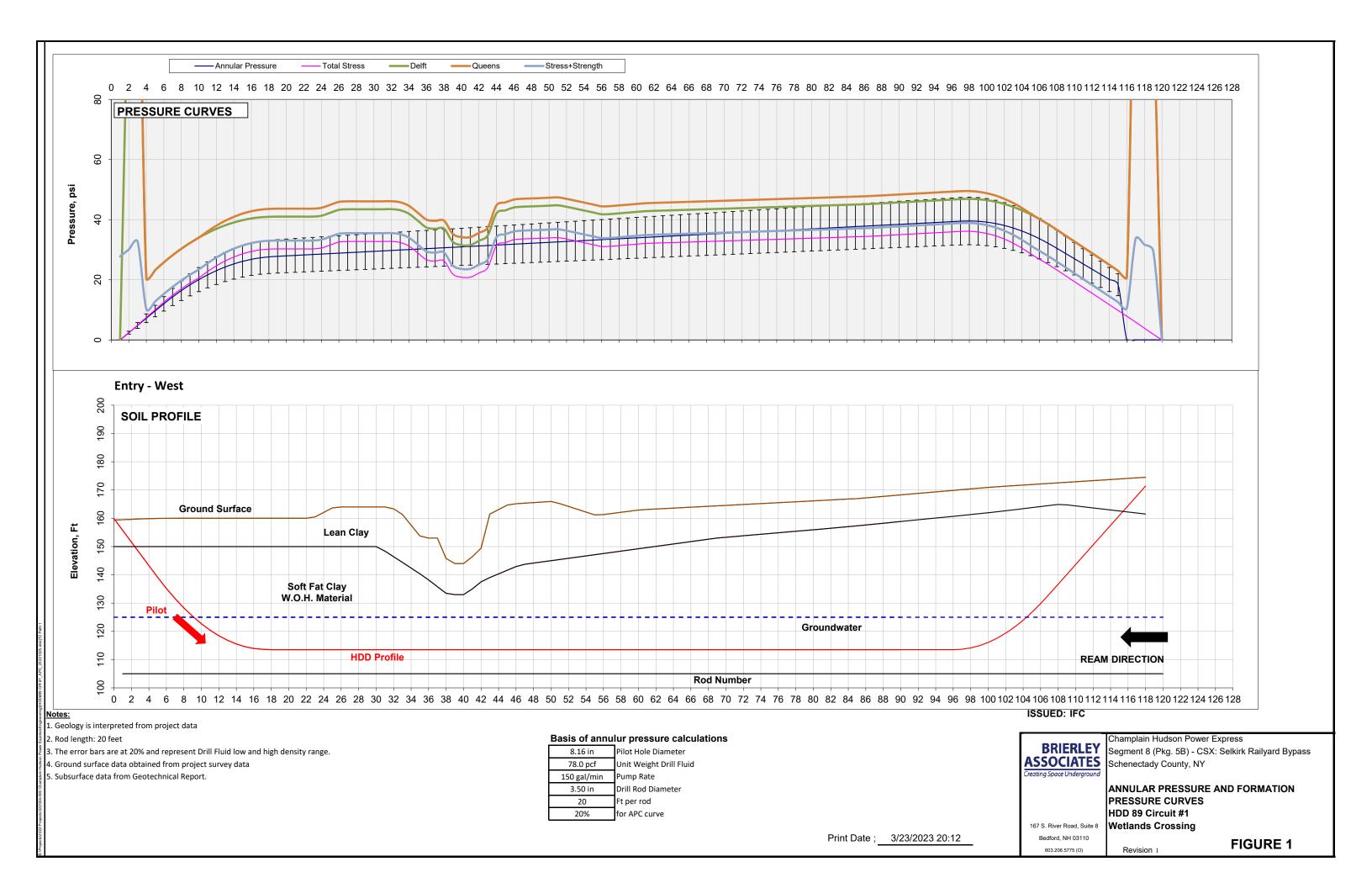
CHAPTER 6 - TABLE 1-2

REFERENCE 3 - Plexco Engineering Manual Book 3 Ch 3 Table 3.7

Time factor for pull duration, f_T

f _T	Tim	ne factor for pull	
1.00	Up	to 1 hour pull	1
0.95	Up	tp 12 hours pull	12
0.91	Up	to 24 hours	24

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HORIZONTAL DIRECTIONAL DRILL DESIGN

PROJECT: Champlain Hudson Power Express

Segment 8 (Pkg. 5B) - CSX: Selkirk Railyard Bypass

Schenectady County, NY

CROSSING: HDD 89 Circuit #2

Wetlands Crossing

ISSUE: IFC

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Prepared For: Kiewit

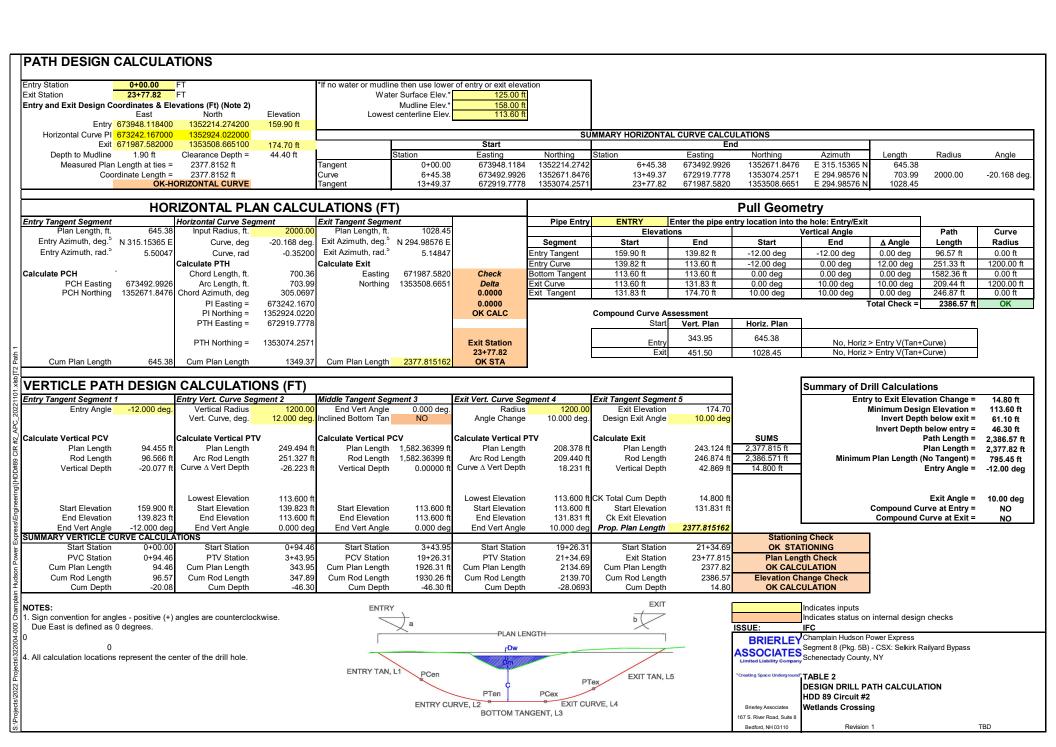
Prepared By: Brierley Associates

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Bedford, NH 03110 603.206.5775 (O)

Project No: 322004-000 Print Date: 23-Mar-2023

Date	ID	DESCRIPTION	BY
10/31/2022	0	Design Submittal	ABL
3/23/2023	1	IFC	NS



Pull Geometry

Lengths (Path)			Radius, R		
L1 =	100.0 ft	Overbend	500.0 ft		
L2 =	96.6 ft	α =	-12.0 °	-0.2094	
L3 =	251.3 ft				1,200.0 ft
L4 =	1582.4 ft	χ =	0.0 °	0.0000	
L5 =	209.4 ft				1,200.0 ft
L6 =	246.9 ft	β =	10.0 °	0.1745	
LT =	2486.6 ft				

INPUT: Assumed Friction Factors

 $\mu_G =$ dry + rollers 0.10 $\mu_b =$ drill fluid in hole 0.25 in hole no fluid 0.30

INPUT: Assumed Hydrokinetic Drag

 $\tau_f = 0.005 \text{ psi}$ Drill Fluid Shear Stress

INPUT: Pipe Properties

in or inperioperales							
Material	HDPE	IPS					
Safe Pull Max. Stress, σ_{PM}	1,150 psi	PPI Table 1 12hr @ 73Deg F					
Pile/Bundle Diam. 14.25	BUNDLE	PIPE/BUNDLE					
Material Density, γ	59.28 pcf						
Outside Diameter, D _{OD}	14.25	Pipe or Bundle					
Pipe Dry Weight, W _P =	17.36 lb/ft	Pipe or Bundle					
Min. Wall Thickness, t_m	1.194 in	For design installation pull stress					
$DR = D_O/t_{min} =$	9	D _{OD} Stress 10.75 inches					
Avg. Inside Diameter, D _{IA}	BUNDLE	Bundle Multiplier F _D 0.9042					
12 Hr Pullback Modulus, E _T =	65,000 psi	@T = 73 deg F					
Poisson Ratio, μ =	0.45						
Ovality Factor, f _o =	0.84	2%					
Buckling Safety, N =	2.5						
Hydrostatic Design Stress, HDS =	1,008 psi	HDB/2					
Pressure Rating, PR _(80F) =	252 psi	$PR = 2HDSF_TA_F/(DR-1)[F_T=1]$					
INPUT: Assume	d Fluid Dens	ities/Elevations					
Ballast Density	62.4	pcf					

78

158.00 ft

158.00 ft

113.60 ft

pcf

Estimated for pull

Calculated Pipe and Fluid Properties

Drill Fluid Density

Drill fluid elevation, H_F =

Ballast Water El., H_W =

Lowest Invert El., El_m =

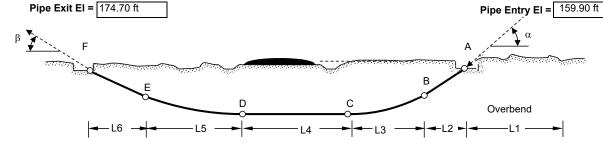
YES Pressure Pipe: 44.77 in OD Perimeter Length, P 41.68747289 Wall Section Area, Aw Volume Outside, V_{DC} 0.697 cf/LF Volume Inside, Vn 0.408 cf/LF 2.69 lb/ft Drill Fluid (unit drag) Comparison Only @ 8psi 0.37 lb/ft ASTM EQ 18: Hydrokinetic, ΔT =

Calculated Buoyant Forces

	Pipe	Air Filled	Ballasted
	und, w _a /w _{af} =		42.80 Lb/LF
In Hole with Drill F	Fluid, $w_b/w_{bf} =$	-37.01 Lb/LF	-11.58 Lb/LF

Pipe Entry Location - Drill

(schematic, to show definition of variables only)



ENTRY

Calculated Pull Force						ASS	ESS	
POINT	Pull Force, F _D	Max Tensile	ASSESS	Pull Force, F _B	Max Tensile	ASSESS	F _x <	SPS
FOINT	No Ballast	Stress, σ_T	$\sigma_{\rm T} < \sigma_{\rm PM}$	Ballasted Pipe	Stress, σ_T	$\sigma_T < \sigma_{PM}$	Air	Ballast
Α	4,408 lb	188 psi	OK	4,408 lb	188 psi	OK	OK	OK
В	5,311 lb	134 psi	OK	5,393 lb	136 psi	OK	OK	OK
С	7,270 lb	216 psi	OK	6,385 lb	193 psi	OK	OK	OK
D	14,636 lb	369 psi	OK	13,751 lb	347 psi	OK	OK	OK
E	19,008 lb	512 psi	OK	16,212 lb	441 psi	OK	OK	OK
F	22,440 lb	566 psi	OK	18,035 lb	455 psi	OK	OK	OK
ASSESS Pull Restricted Buckling Capacity, $P_{PA} > \Delta P$ invert $P_{PA} = P_A F_R = 91.51$ psi Ballasted							OK	

Maximum tensile stress during pullback = σ_t = $(F_T/\pi t_m(D_{OD}-t_m))+E_TD_{OD}/2R$

No Ballast PPI Ch 12 Eq 16 OK

Calculated Material Design Limits For Designed Drill Path

SSPS = $\sigma_{PM}\pi D_{OD}^2((1/DR)-(1/DR^2))$ Safe Pull Strength, SPS = 45,606 lb Allowable Short Term Unconstrained Buckling, PA = $P_A = (2E_T/(1-\mu^2))(1/(DR-1))^3(f_0/N)$ 106.97 psi Maximum 12 hour Pull Stress Reduction, F_R = $F_R = (5.57 - (r+1.09)^2)^{1/2} - 1.09$ 0.85547046 0.246093068 $r = \sigma_T/2SPS$ Maximum applied pull Stress, σ_T = 566 psi From Pull Force Calculations Ballasted Max. Differential Pressure on Pipe, ΔP_B invert = 4.81 psi (-) indicates pipe is pressurized Unballasted Max. Differential Pressure on Pipe, ΔP_{II} invert = 24.05 psi (-) indicates pipe is pressurized

> **Calculated Drill Hole Diameter Assumed for Calculations** D_H = 22

 D_0 <8" Use D_H = D_0 +4"; 8"< D_0 <24" Use D_H =1.5* D_0 ; D_0 >24" Use D_H = D_0 +12"

NOTES: 1 - Calculations were done in general accordance with ASTMF-1962 as modified to account for invert tangent section, independent vertical curves, and fluid drag. ASTM applies hydrokinetic pressure as shear per unit pipe length requiring a back calculation to determine actual pull force based on average pipe area.

ISSUE: IFC

BRIERLEY ASSOCIATES Limited Liability Company Champlain Hudson Power Express

Segment 8 (Pkg. 5B) - CSX: Selkirk Railyard Bypass

Schenectady County, NY

"Creating Space Underground"

TABLE 3 - PULL ASSESSMENT

ANTICIPATED PULLING FORCE - HDPE PULL

HDD 89 Circuit #2 Wetlands Crossing

167 S. River Road, Suite 8 Bedford, NH 03110

Revision 1

Brierley Associates

HDPE PROPERTIES

Champlain Hudson Power Express

Segment 8 (Pkg. 5B) - CSX: Selkirk Railyard Bypass

Pg 1 of 3

Schenectady County, NY

HDD 89 Circuit #2

Wetlands Crossing

BRIERLEY ASSOCIATES

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INPUTS

Pipe Material Properties

Pro 1111 Pro 1111						
Sources: ASTM D3350	and Plastic Pip	e Institute Public	cations and as referenced			
Design Working Pressure, P _{WORK}	250 psi	Test Pressure, P _{TEST} 0 psig At high point				
Quantity of Pipes in Hole, Q =	1	1				
Pipe Material	HDPE	INPUT RESIN MATERIAL: PE3408, PE3608, PE4710				
ASTM D3350 Cell Classification		Design resin wit	th minimum PENT test of 10,000 hours			
Standard Dimension	3	1				
Pipe measurement standard	IPS	IPS "Iron Pipe S	Size" of DIPS "Ductile Iron Pipe Size"			
DR = OD/Minimum Wall	9	1				
Outside Diameter, D _o =	3.500 in	Standard Manuf	facturer's Data Sheets			
Avg. Inside Diameter, D _i =	2.680 in	Standard Manut	facturer's Data Sheets			
Minimum Wall, t _{min} =	0.389 in	Standard Manufacturer's Data Sheets				
Wall Section Area, A _W =	3.80093926	$A_W = \pi^*((D_o/2)^2 - ((D_o-2t)/2)^2)$				
Unit OD Surface Area, in ² /LF, A _{OD} =	131.95 in^2/LF	$A_{OD} = 12*\pi*D_{OD}$				
Unit Outside Volume, V _{Do} =	0.067 cf/LF	$V_{Do} = \pi^* (D_0/2)^2 / 144$				
Unit Inside Volume, V _{Di} =	0.039 cf/LF	$V_{Di} = \pi^* (D_i/2)^2 / 144$				
HDB =	1,600 psi	Based on PPI Publication TR-4/2015 and ASTM 2837				
Design Factor for HDB, DF =	0.63	Based on PPI PE Handbook 2nd ED Chapter 5				
Hydrostatic Design Stress, HDS =	1008 psi	HDS = HDB*DF				
Environmental Factor, Af _e =	1	Reference 2: Us	se for pressure rating only			
Density =	59.28 pcf	1.410 g/cc	Average from WL Plastics WL122 for PE4710			
Weight Dry, W =		Lb/LF	_			
Tensile Yield, Ty psi =	1,120 psi	@73°F	Minimum from ASTM D3350 determined by ASTM D638			
Load Duration		Long Term				
Duration Time		50 yrs				
Design Temperature, °F		73 deg F	Assumed			
Design Ovality, % Factor of Safety, FS =	2% 2.5	2% 2.5	See Sheets 4 of 5 for design ovality Industry Practice			
Modulus for given load duration, E =	65,000 psi	28,000 psi	Based on PPI Handbook Ch. 3 and WL Plastics WL118-0314			
Poisson Ratio, $v = \frac{1}{2}$	0.45	0.45	WL118: Use 0.35 if load duration is less than 12 hours			
Ovality factor $f_0 =$		0.45 WE 118: Use 0.35 if load duration is less than 12 hours 0.6 Reference 1: Based on Selected Design Ovality				
Temperature factor, $f_t =$		1.00 Source: WL Plastics WL118				
Project Fluids	1.00	1.00	Source. The Fluoriton The Fire			
Froject i luius		1	3			

luids						
	Pipe Internal	Expected	Heavy External	В	uoyant forc	es
	Ballast	External Fluid	Fluid	Dry Weight Pipe on ground, W _P =	1.66 lb/ft	From MFG. Data Sheet
Fluids	Fresh Water	Drill Fluid 1	Drill Fluid 2	Internal Ballast Weight, W _B =	2.44 lb/ft	$W_B = V_{Di}^* \gamma_{INT}$
	γιντ	γεχτ1	γ _{EXT2}	Expected Displaced Fluid Weight, W _{D1} =	5.21 lb/ft	$W_{D1} = V_{Do}^* \gamma_{EXT1}$
Density, γ =	62.4	78	80	Heavy Displaced Fluid Weight, W_{D2} =	5.35 lb/ft	$W_{D2} = V_{Do}^* \gamma_{EXT2}$
Buoyant Unballasted Fluid 1, B _{B1} =		-3.55 lb/ft	W _P -W _{D1}		-	
Buoyant Unballasted Fluid 2, B _{B2} =		-3.69 lb/ft	W_P - W_{D2}			
Ballasted on ground, B _G =			4.10 lb/ft	W_P + W_B		
Buoyant Ballasted in Fluid 1, BB _{B1} =			-1.11 lb/ft	BG-W _{D1}		
Buoyant Ballasted in Fluid 2, B _{BB2} =			-1.24 lb/ft	BG-W _{D2}		

Pg 2 of 3

HDPE PROPERTIES

Champlain Hudson Power Express

Segment 8 (Pkg. 5B) - CSX: Selkirk Railyard Bypass

Schenectady County, NY

HDD 89 Circuit #2

"Creating Space Underground"

BRIERLEY

Wetlands Crossing

1. ASSESS PIPE PRESSURE RATING

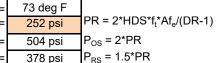
Failure mode: Short term = burst; Long term = slow crack growth Short Term (<10 hours)

••.		
Design Temperature, °F =	73 deg F	
Ultimate Internal Pressure, P _U =	280 psi	$P_U = 2*Ty*f_t/(DR-1)$
Allowable Internal Pressure, P_A =	400 psi	$P_A = 2*HDB*f_t/(DR-1)$

ASSESSMENT TEST PRESSURE OK if $P_A >= to P_{TEST}$ OK

Long Term Design for operating conditions

Design Temperature, °F =	
Pressure Rating, PR =	252
Maximum Ocassional Surge, Pos =	504
Maximum Reoccuring Surge, PRS =	378



ASSESSME	NT PRESSURE RATING
OK	OK if PR >= to P _{WORK}

2. ASSESS PIPE UNCONSTRAINED BUCKLING CAPACITY FOR CONSTRUCTION PRESSURES

CALCULATE: Unconstrained Buckling Capacity of pipe

Unconstrained buckling ASTM F1962 EQ 5

Critical Pressure, $P_{CR} = f_o^*[2*E/(1-v^2)]^*[(1/(DR-1))^3]$ Long Term Short Term 73 deg F 73 deg F $P_{CR} =$ 267.4 psi 82.3 psi

Design Temperature, F = 32.9 psi $P_a = P_{CR}/FS$ 107.0 psi

CALCULATE: internal and external pressure for deepest pipe invert depth and construction conditions

Critical unconstrained buckling pressure is at the pipe invert

Max. Depth to Invert 61.10 ft Pipe Invert Internal Pressure, Pi

Ballast depth to invert, H_B Drill Fluid depth to invert, HDF 46.30 ft 46.30 ft Pipe Invert External Pressure, PF

Air Ballast, PA 0.00 psi Full Ballast, $P_B = \gamma_{INT}^* (H_B + D_o/24)/144$ 20.13 psi

Drill Fluid 1, $P_{DF1} = \gamma_{EXT1}*(H_{MDF}+D_o/24)/144$ 25.16 psi 25.80 psi Drill Fluid 2, $P_{DF2} = \gamma_{EXT2}*(H_{MDF}+D_o/24)/144$ Water, $P_W = \gamma_{INT}^* (H_{DF} + D_o/24)/144$ 20.13 psi

Unconstrained buckling occurs when DIFFERENTIAL PRESSURE between the inside pressure plus pipe capacity is less than the outside pressure. $(P_1 + P_2) - P_F \le 0$

Differential Pressures	Short Term	Long Term	
Internal Air and External Fluid 1 = $(P_A + P_a) - P_{DF1}$	81.82 psi	7.76 psi	Pull Back Condition - Option 1
Internal Air and External Fluid 2 = $(P_A + P_a) - P_{DF2}$	81.17 psi	7.11 psi	Pull Back Condition - Option 2
Internal Ballasted and External Fluid 1 = $(P_B+P_a)-P_{DF1}$	101.94 psi	27.88 psi	Pull Back Condition - Option 3
Internal Ballasted and External Fluid 2 = $(P_B+P_a)-P_{DF2}$	101.30 psi	27.24 psi	Pull Back Condition - Option 4
Internal Ballasted and External Water = $(P_B+P_a)-P_W$	106.97 psi	32.92 psi	Long Term Operating Conditions
Internal Air and External Water = $(P_A + P_a) - P_W$	86.85 psi	12.79 psi	Operational Dewatering NO SOIL LOADS

ASSESSMENT UNCONSTRAINED BUCKLING ALONG DRILL PATH BY DIFFERENTIAL PRESSURE

Pipe installation pressure differential does not require ballasting the pipe during pull-back

Pipe may be fully dewatered for operational conditions providing there is no soil loading. Soil loads not assessed.

Engineer to assess any dewatering of the pipe in the future for stability based on actual project conditions and time duration.

Pg 3 of 3

HDPE PROPERTIES

Champlain Hudson Power Express

Segment 8 (Pkg. 5B) - CSX: Selkirk Railyard Bypass

Schenectady County, NY

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HDD 89 Circuit #2

Wetlands Crossing

3. ASSESS ULTIMATE PULL STRENGTH (UPS) AND SAFE PULL STRENGTH (SPS)

Source PPI PE Handbook Ch 12 Formula 17 SPS = $\pi^*DF^*(Ty)^*D_o^{2*}((1/DR)-(1/DR^2))$

Designed Pull Duration Time =	12 hr	Quantity of pipes, Q = 1
Yield Strength Factor, $f_Y =$	0.4	Recommended (FS = 2.5) Pull Temperature, F = 73 deg.
Pull Time factor, $f_T =$	1	Plexco Engineering Manual Table 3.7
Design Factor, DF = $f_T^*f_Y$	0.4	FE PULL STRENTH, SPS = 1,703 lb
Temperature factor, f_{temp} =	1	Ultimate Pull Strength, UPS = 4,257 lb
Temp Corr Tensile Yield, $Ty*f_{temp} =$	1,120 psi	
Safe Allowable Stress, SAS =	448 psi	SAS = Ty*f _{temp} *DF Suggested SSAS = 1,150 psi
Safe Pull Strength, SPS Pipe =	1,703 lb	Useing SSAS = 4,371 lb

Short Term Critical Unconstrained Buckling Pcr reduced for pull tension, PcrR = PcR*fr

(ASTM F-1962 EQ. 22)

Pull Duration Time =	12 Hr	Pcr = 267.4 psi
SAS =	448 psi	Design Depth in DF, H _{MDF} = 0.0 ft
Estimated Maximum Pull Stress, σ_{i} =	1,150 psi	Design Assumption as Maximum
fr = ((5.57-(r+1.09)^2)^.5)-1.09 =	0.85547	
$r = \sigma_i/2*(SSAS) =$	0.24609	Example from Table T5, $\sigma_i = 566 \text{ psi}$
P _{CRR} =	228.8 psi	· · · · · · · · · · · · · · · · · · ·
FS =	2.0	
$P_{ACRR} = P_{CRR}/FS =$	114.4 psi	Allowable Reduced Short Term Buckling pressure during pull
Internal Ballasted and External Fluid 1 = (P _B +P _{ACRR})-P _{DF1}	109.36 psi Pull Back Condition - C OK as >0
Internal Ballasted and External Fluid 2 = (F	P _B +P _{ACRR})-P _{DF2}	108.72 psi Pull Back Condition - C OK as >0
	==	

ASSESSMENT OF SAFE PULL STRENGTH ON TENSION REDUCED BUCKLING CAPACITY

ACCEPTIBLE Acceptible if differential pressures > 0 for reduced buckling capacity

REFERENCE 1 - Plastic Pipe Institute - Handbook of PE Pipe 2nd Edition

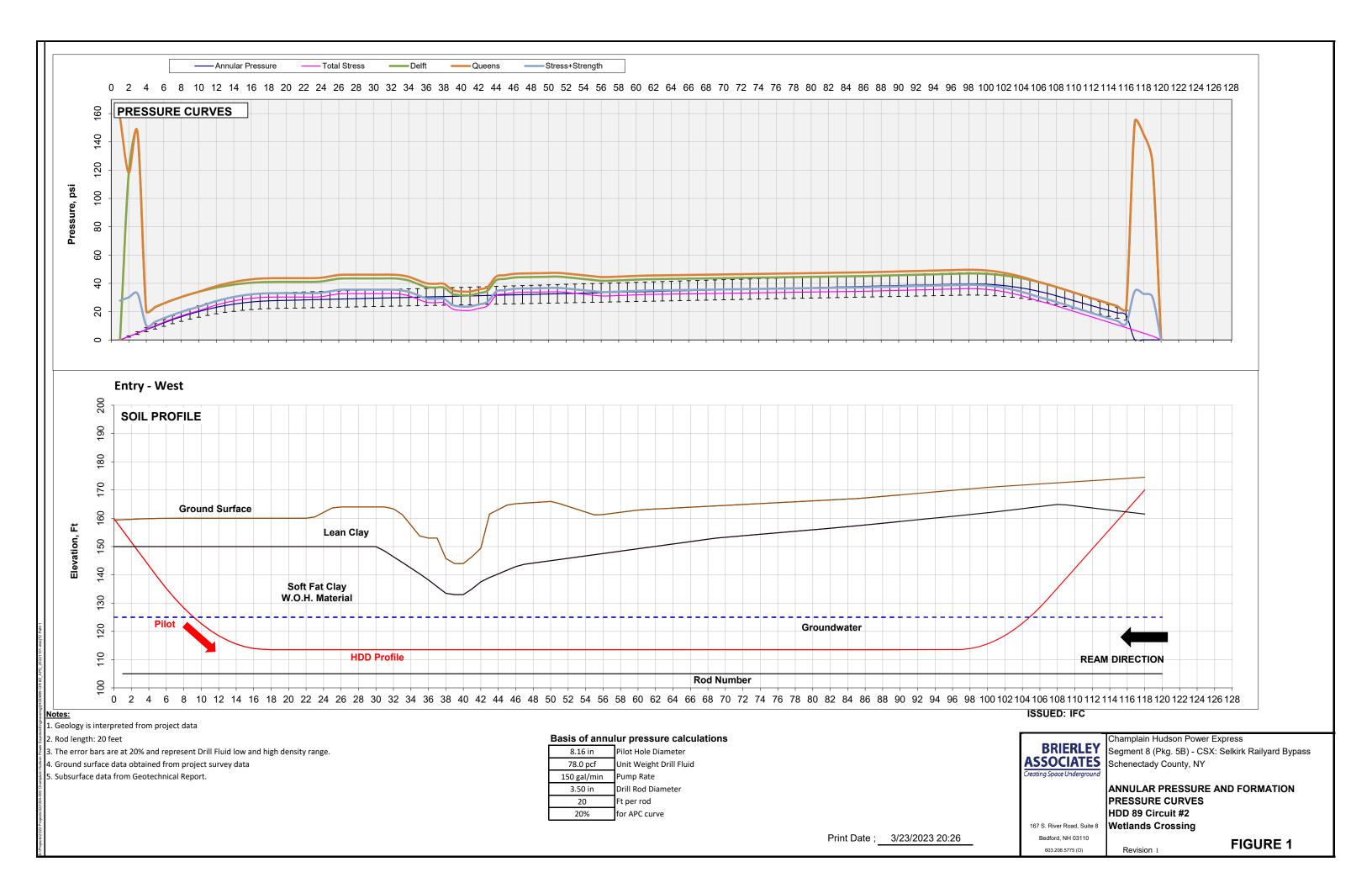
REFERENCE 2 - Plastic Pipe Institute - Handbook of PE Pipe 2nd Edition Design Factor (fe) to apply to HDB

CHAPTER 6 - TABLE 1-2

REFERENCE 3 - Plexco Engineering Manual Book 3 Ch 3 Table 3.7

Time factor for pull duration, f_T

sstengi	f_T	Time factor for pull	
Expres	1.00	Up to 1 hour pull	1
Power	0.95	Up tp 12 hours pull	12
ISON	0.91	Up to 24 hours	24





HORIZONTAL DIRECTIONAL DRILL DESIGN

PROJECT: Champlain Hudson Power Express

Segment 8 (Pkg. 5B) - CSX: Selkirk Railyard Bypass

Schenectady County, NY

CROSSING: HDD 90 Circuit #1

Route 396 & Stream Bank

ISSUE: Design Submittal

Contents:

Table 1	DESIGN SUMMARY, ASSUMPTIONS, CONDITIONS
Table 2	DESIGN DRILL PATH CALCULATION
Table 3	ANTICIPATED PULLING FORCE - CONSTANT FORCE
Table 4	PLASTIC STRESS
Figure 1	APC AND FPC CURVES AND ASSUMED GEOLOGIC SECTION

Prepared For: Kiewit

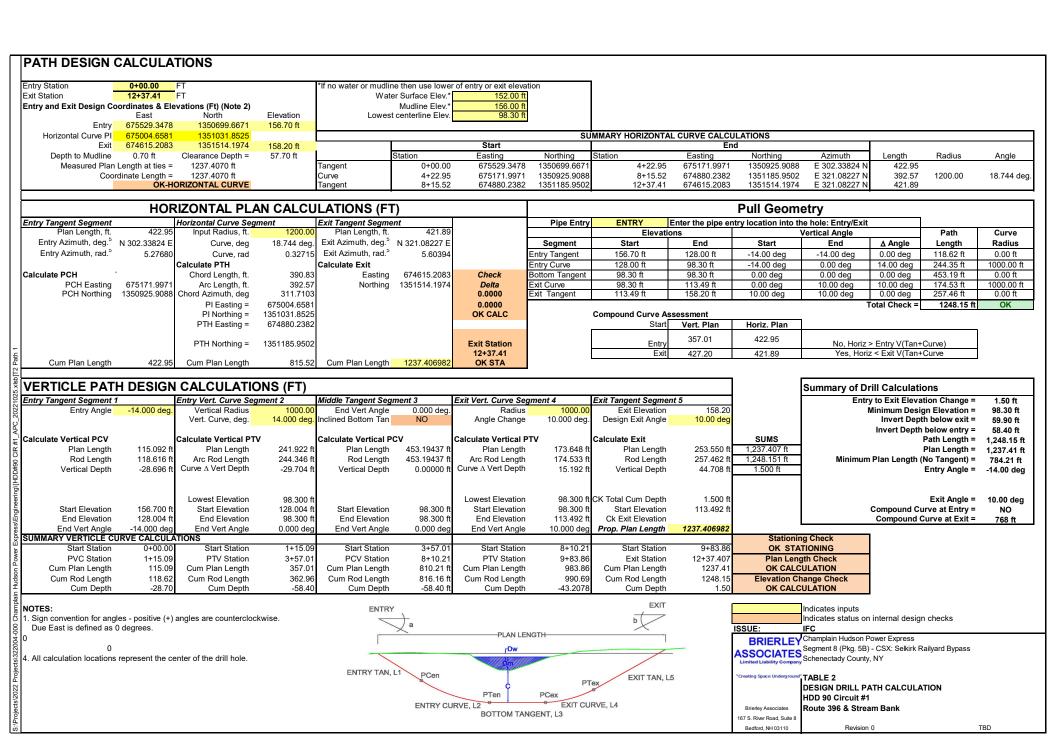
Prepared By: Brierley Associates

167 S. River Road, Suite 8

Bedford, NH 03110 603.206.5775 (O)

Project No: 322004-000 Print Date: 23-Mar-2023

Date	ID	DESCRIPTION	BY
10/23/2022	0	Design Submittal	ABL
3/23/2023	1	IFC	NS



Pull Geometry

Lengths (Path)			Radius, R		
L1 =	100.0 ft	Overbend	deg	radian	500.0 ft
L2 =	118.6 ft	α =	-14.0 °	-0.2443	
L3 =	244.3 ft				1,000.0 ft
L4 =	453.2 ft	χ =	0.0 °	0.0000	
L5 =	174.5 ft				1,000.0 ft
L6 =	257.5 ft	β =	10.0 °	0.1745	
LT =	1348.2 ft				

INPUT: Assumed Friction Factors

		_
μ_G =	0.10	dry + rollers
$\mu_b =$	0.25	drill fluid in hole
$\mu_c =$	0.30	in hole no fluid

INPUT: Assumed Hydrokinetic Drag

 $\tau_f = 0.005 \text{ psi}$ Drill Fluid Shear Stress

INPUT: Pipe Properties

Material	HDPE	IPS
Safe Pull Max. Stress, σ_{PM}	1,150 psi	PPI Table 1 12hr @ 73Deg F
Pile/Bundle Diam. 14.25	BUNDLE	PIPE/BUNDLE
Material Density, γ	59.28 pcf	
Outside Diameter, D _{OD}	14.25	Pipe or Bundle
Pipe Dry Weight, W _P =	17.34 lb/ft	Pipe or Bundle
Min. Wall Thickness, t_m	1.194 in	For design installation pull stress
$DR = D_O/t_{min} =$	9	D _{OD} Stress 10.75 inches
Avg. Inside Diameter, D _{IA}	BUNDLE	Bundle Multiplier F _D 0.9042
12 Hr Pullback Modulus, E _T =	65,000 psi	@T = 73 deg F
Poisson Ratio, μ =	0.45	
Ovality Factor, f _o =	0.84	2%
Buckling Safety, N =	2.5	
Hydrostatic Design Stress, HDS =	1,008 psi	HDB/2
Pressure Rating, PR _(80F) =	252 psi	$PR = 2HDSF_TA_F/(DR-1)[F_T=1]$

es/Elevations	a Fiula Dens	INPUT: Assume
of	62.4	Ballast Density
of Estimated for pull	78	Drill Fluid Density
	156.00 ft	Drill fluid elevation, H_F =
	156.00 ft	Ballast Water El., H _W =
	98.30 ft	Lowest Invert El., El _m =

Calculated Pipe and Fluid Properties

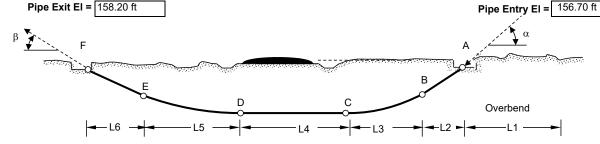
Pressure Pipe:	YES	
OD Perimeter Length, P	44.77 in	
Wall Section Area, A _W	41.68747289	
Volume Outside, V_{DO}	0.697 cf/LF	
Volume Inside, V_{DI}	0.408 cf/LF	
$q_d =$	2.69 lb/ft	Drill Fluid (unit drag)
ASTM EQ 18: Hydrokinetic, ΔT =	0.71 lb/ft	Comparison Only @ 8psi

Calculated Buoyant Forces

	Pipe	Air Filled	Ballasted
On Ground, w _a /w _{af} =			42.78 Lb/LF
In Hole with Drill F	Fluid, $w_b/w_{bf} =$	-37.03 Lb/LF	-11.60 Lb/LF

Pipe Entry Location - Drill

(schematic, to show definition of variables only)



ENTRY

Calculated Pull Force					ASSESS			
POINT	Pull Force, F _D	Max Tensile	ASSESS	Pull Force, F _B	Max Tensile	ASSESS	F _x <	SPS
FOINT	No Ballast	Stress, σ_T	$\sigma_{T} < \sigma_{PM}$	Ballasted Pipe	Stress, σ_{T}	$\sigma_{T} < \sigma_{PM}$	Air	Ballast
Α	2,396 lb	138 psi	OK	2,396 lb	138 psi	OK	OK	OK
В	3,933 lb	99 psi	OK	3,935 lb	99 psi	OK	OK	OK
С	5,653 lb	181 psi	OK	4,821 lb	160 psi	OK	OK	OK
D	7,095 lb	179 psi	OK	6,263 lb	158 psi	OK	OK	OK
E	10,515 lb	304 psi	OK	8,087 lb	243 psi	OK	OK	OK
F	15,514 lb	391 psi	OK	10,471 lb	264 psi	OK	OK	OK
ASSES	S Pull Restricted	d Buckling Ca	oacity, P_{PA} > ΔP invert	$P_{PA} = P_A F_R =$	96.87 psi	Balla	sted	OK

Maximum tensile stress during pullback = σ_t = $(F_T/\pi t_m(D_{OD}-t_m))+E_TD_{OD}/2R$

No Ballast PPI Ch 12 Eq 16 OK

Calculated Material Design Limits For Designed Drill Path

· · · · · · · · · · · · · · · · · · ·		
Safe Pull Strength, SPS =	,	$SSPS = \sigma_{PM} \pi D_{OD}^{2} ((1/DR)-(1/DR^{2}))$
Allowable Short Term Unconstrained Buckling, $P_A =$		$P_A = (2E_T/(1-\mu^2))(1/(DR-1))^3(f_0/N)$
Maximum 12 hour Pull Stress Reduction, F_R =	0.90550772	$F_R = (5.57 - (r + 1.09)^2)^{1/2} - 1.09$
r =	0.170138461	$r = \sigma_T/2SPS$
Maximum applied pull Stress, σ_T =	391 psi	From Pull Force Calculations
Ballasted Max. Differential Pressure on Pipe, ΔP_B invert =	6.25	psi (-) indicates pipe is pressurized
Unballasted Max. Differential Pressure on Pipe, ΔP_U invert =	31.25	psi (-) indicates pipe is pressurized

Calculated Drill Hole Diameter Assumed for Calculations $D_H = \frac{22}{100}$

 D_0 <8" Use D_H = D_0 +4"; 8"< D_0 <24" Use D_H =1.5* D_0 ; D_0 >24" Use D_H = D_0 +12"

NOTES: 1 - Calculations were done in general accordance with ASTMF-1962 as modified to account for invert tangent section, independent vertical curves, and fluid drag. ASTM applies hydrokinetic pressure as shear per unit pipe length requiring a back calculation to determine actual pull force based on average pipe area.

ISSUE: IFC

BRIERLEY
ASSOCIATES
Limited Liability Company

Champlain Hudson Power Express

Segment 8 (Pkg. 5B) - CSX: Selkirk Railyard Bypass

Schenectady County, NY

"Creating Space Underground"

TABLE 3 - PULL ASSESSMENT

ANTICIPATED PULLING FORCE - HDPE PULL

HDD 90 Circuit #1

Brierley Associates

167 S. River Road, Suite 8 Bedford, NH 03110

Revision 0

Route 396 & Stream Bank

Pg 1 of 3

HDPE PROPERTIES

Champlain Hudson Power Express

Segment 8 (Pkg. 5B) - CSX: Selkirk Railyard Bypass

Schenectady County, NY

HDD 90 Circuit #1

Route 396 & Stream Bank

BRIERLEY Limited Liability Company

"Creating Space Underground"

INPUTS

Pipe Material Properties

Sources: ASTM D3350 and Plastic Pipe Institute Publications and as referenced							
Design Working Pressure, P_{WORK}	250 psi		Test Pressure, P _{TEST} 0 psig At high point				
Quantity of Pipes in Hole, Q =	1						
Pipe Material	HDPE	INPUT RESIN N	MATERIAL: PE3408, PE3608, PE4710				
ASTM D3350 Cell Classification		Design resin wit	th minimum PENT test of 10,000 hours				
Standard Dimension	3						
Pipe measurement standard	IPS	IPS "Iron Pipe S	Size" of DIPS "Ductile Iron Pipe Size"				
DR = OD/Minimum Wall	9						
Outside Diameter, D _o =	3.500 in	Standard Manut	facturer's Data Sheets				
Avg. Inside Diameter, D _i =	2.680 in	Standard Manut	facturer's Data Sheets				
Minimum Wall, t _{min} =	0.389 in	Standard Manut	facturer's Data Sheets				
Wall Section Area, A _W =	3.80093926	$A_W = \pi^* ((D_o/2)^2 -$	$((D_o-2t)/2)^2)$				
Unit OD Surface Area, in ² /LF, A _{OD} =	131.95 in^2/LF	$A_{OD} = 12*\pi*D_{OD}$					
Unit Outside Volume, V _{Do} =	0.067 cf/LF	$V_{Do} = \pi^* (D_o/2)^2 /$	144				
Unit Inside Volume, V _{Di} =	0.039 cf/LF	$V_{Di} = \pi^* (D_i/2)^2/1$	44				
HDB =	1,600 psi	Based on PPI P	ublication TR-4/2015 and ASTM 2837				
Design Factor for HDB, DF =	0.63	Based on PPI P	E Handbook 2nd ED Chapter 5				
Hydrostatic Design Stress, HDS =	1008 psi	HDS = HDB*DF	:				
Environmental Factor, Af _e =	1	Reference 2: Us	se for pressure rating only				
Density =	59.28 pcf	1.410 g/cc	Average from WL Plastics WL122 for PE4710				
Weight Dry, W=	1.66	Lb/LF					
Tensile Yield, Ty psi =	1,120 psi	@73°F	Minimum from ASTM D3350 determined by ASTM D638				
Load Duration		Long Term					
Duration Time	10 hours	50 yrs					
Design Temperature, °F		73 deg F	Assumed				
Design Ovality, %	2%	2%	See Sheets 4 of 5 for design ovality				
Factor of Safety, FS =	2.5	2.5	Industry Practice				
Modulus for given load duration, E =	65,000 psi	28,000 psi	Based on PPI Handbook Ch. 3 and WL Plastics WL118-0314				
Poisson Ratio, $v = 0$	0.45	0.45	WL118: Use 0.35 if load duration is less than 12 hours				
Ovality factor $f_0 =$	0.84	0.6	Reference 1: Based on Selected Design Ovality				
Temperature factor, $f_t =$	1.00	1.00	Source: WL Plastics WL118				
Project Fluids		1	1				

luids			
	Pipe Internal Ballast	Expected External Fluid	Heavy External Fluid
Fluids	Fresh Water	Drill Fluid 1	Drill Fluid 2
	γιντ	γεχτ1	γ _{EXT2}
Density, γ =	62.4	78	80
Buoya	-3.55 lb/ft		
Buoya	ant Unballasted	d Fluid 2, B _{B2} =	-3.69 lb/ft
	n ground, B_G =	4.10 lb/ft	
Buoyar	Fluid 1, BB _{B1} =	-1.11 lb/ft	
Buoyant Ballasted in Fluid 2, B_{BB2} =			-1.24 lb/ft

Buoyant forces Dry Weight Pipe on ground, W_P = 1.66 lb/ft From MFG. Data Sheet Internal Ballast Weight, $W_B = 2.44 \text{ lb/ft}$ $W_B = V_{Di}^* \gamma_{INT}$ Expected Displaced Fluid Weight, $W_{D1} = 5.21 \text{ lb/ft} \quad W_{D1} = V_{D0}^{-} \gamma_{EXT1}$ Heavy Displaced Fluid Weight, $W_{D2} = 5.35 \text{ lb/ft}$ $W_{D2} = V_{Do}^* \gamma_{EXT2}$ W_P - W_{D1} W_P - W_{D2} $W_P + W_B$ BG-W_{D1}

BG-W_{D2}

Pg 2 of 3

HDPE PROPERTIES

Champlain Hudson Power Express

Segment 8 (Pkg. 5B) - CSX: Selkirk Railyard Bypass

Schenectady County, NY

HDD 90 Circuit #1

"Creating Space Underground"

BRIERLEY

Route 396 & Stream Bank

1. ASSESS PIPE PRESSURE RATING

Failure mode: Short term = burst; Long term = slow crack growth Short Term (<10 hours)

Design Temperature, ${}^{\circ}F = 73 \text{ deg } F$ Ultimate Internal Pressure, $P_U = 280 \text{ psi}$ Allowable Internal Pressure, $P_A = 400 \text{ psi}$ $P_A = 2*HDB*f_{e}/(DR-1)$

OK OK if P_A >= to P_{TEST}

Long Term Design for operating conditions

Design Temperature, °F = 73 deg F
Pressure Rating, PR = 252 psi

Maximum Ocassional Surge, Pos = 504 psi

Maximum Reoccuring Surge, PRS = 378 psi

PR = $2*HDS*f_t*Af_e/(DR-1)$ $P_{OS} = 2*PR$ $P_{RS} = 1.5*PR$

OK OK If PR >= to P_{WORK}

2. ASSESS PIPE UNCONSTRAINED BUCKLING CAPACITY FOR CONSTRUCTION PRESSURES

CALCULATE: Unconstrained Buckling Capacity of pipe

Unconstrained buckling ASTM F1962 EQ 5

Critical Pressure, $P_{CR} = f_o^*[2*E/(1-v^2)]^*[(1/(DR-1))^3]$

	Short Term	Long Term
Design Temperature, F =	73 deg F	73 deg F
P _{CR} =	267.4 psi	82.3 psi
$P_a = P_{CR}/FS$	107.0 psi	32.9 psi

CALCULATE: internal and external pressure for deepest pipe invert depth and construction conditions

Critical unconstrained buckling pressure is at the pipe invert

Max. Depth to Invert 59.90 ft Ballast depth to invert, H_B

Drill Fluid depth to invert, H_{DF}

58.40 ft

Pipe Invert Internal Pressure, PI

 $\begin{array}{c|c} & \text{Air Ballast, P}_{A} & 0.00 \text{ psi} \\ \hline \text{Full Ballast, P}_{B} = \gamma_{\text{INT}} * (H_{B} + D_{o}/24)/144 & 25.37 \text{ psi} \\ \end{array}$

58.40 ft

Unconstrained buckling occurs when DIFFERENTIAL PRESSURE between the inside pressure plus pipe capacity is less than the outside pressure. $(P_1 + P_a) - P_F \le 0$

Differential Pressures	Short Term	Long Term	
Internal Air and External Fluid 1 = $(P_A + P_a) - P_{DF1}$	75.26 psi	1.20 psi	Pull Back Condition - Option 1
Internal Air and External Fluid 2 = $(P_A + P_a) - P_{DF2}$	74.45 psi	0.39 psi	Pull Back Condition - Option 2
Internal Ballasted and External Fluid 1 = $(P_B+P_a)-P_{DF1}$	100.63 psi	26.57 psi	Pull Back Condition - Option 3
Internal Ballasted and External Fluid 2 = $(P_B+P_a)-P_{DF2}$	99.82 psi	25.76 psi	Pull Back Condition - Option 4
Internal Ballasted and External Water = $(P_B+P_a)-P_W$	106.97 psi	32.92 psi	Long Term Operating Conditions
Internal Air and External Water = $(P_A + P_a) - P_W$	81.61 psi	7.55 psi	Operational Dewatering NO SOIL LOADS

ASSESSMENT UNCONSTRAINED BUCKLING ALONG DRILL PATH BY DIFFERENTIAL PRESSURE

Pipe installation pressure differential does not require ballasting the pipe during pull-back

Pipe may be fully dewatered for operational conditions providing there is no soil loading. Soil loads not assessed.

Engineer to assess any dewatering of the pipe in the future for stability based on actual project conditions and time duration.

S-\Projecte\2002 Projects\322004_000 Champlain Hildson P

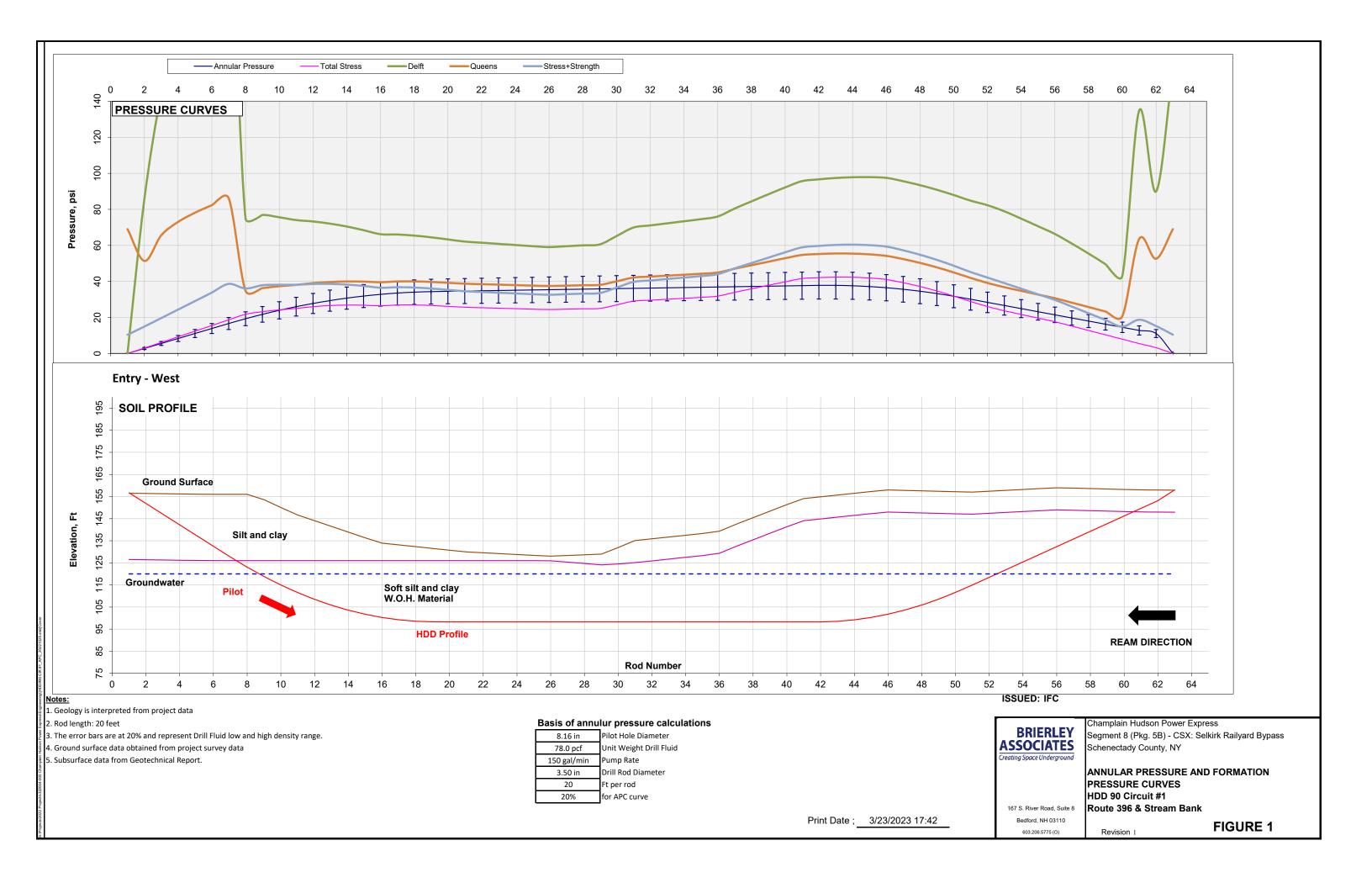


TABLE 4 Pg 3 of 3 **HDPE PROPERTIES Champlain Hudson Power Express** Segment 8 (Pkg. 5B) - CSX: Selkirk Railyard Bypass Schenectady County, NY



"Creating Space Underground"

HDD 90 Circuit #1

Route 396 & Stream Bank

3. ASSESS ULTIMATE PULL STRENGTH (UPS) AND SAFE PULL STRENGTH (SPS)

Source PPI PE Handbook Ch 12 Formula 17 SPS = $\pi^*DF^*(Ty)^*D_o^{2*}((1/DR)-(1/DR^2))$

Designed Pull Duration Time =	12 hr	Quantity of pipes, Q =	1
Yield Strength Factor, f _Y =	0.4	Recommended (FS = 2.5) Pull Temperature, F =	73 deg.
Pull Time factor, f_T =	1	Plexco Engineering Manual Table 3.7	
Design Factor, DF = $f_T^*f_Y$	0.4	FE PULL STRENTH, SPS = 1,703 lb	
Temperature factor, f_{temp} =	1	Iltimate Pull Strength, UPS = 4,257 lb	
Temp Corr Tensile Yield, Ty*f _{temp} =	1,120 psi		
Safe Allowable Stress, SAS =	448 psi	SAS = Ty*f _{temp} *DF Suggested SSAS = 1,150 psi	
Safe Pull Strength, SPS Pipe =	1,703 lb	Useing SSAS = 4,371 lb	

Short Term Critical Unconstrained Buckling Pcr reduced for pull tension, PcrR = PcR*fr

(ASTM F-1962 EQ. 22)

7 TWIT - 1302 LQ. 22)		
Pull Duration Time =	12 Hr	Pcr = 267.4 psi
SAS =	448 psi	Design Depth in DF, H _{MDF} = 0.0 ft
Estimated Maximum Pull Stress, σ_i =	1,150 psi	Design Assumption as Maximum
fr = ((5.57-(r+1.09)^2)^.5)-1.09 =	0.90551	
$r = \sigma_i/2*(SSAS) =$	0.17014	Example from Table T5, $\sigma_i = 391 \text{ psi}$
P _{CRR} =	242.2 psi	
FS =	2.0	
$P_{ACRR} = P_{CRR}/FS =$	121.1 psi	Allowable Reduced Short Term Buckling pressure during pull
Internal Ballasted and External Fluid 1 = (I	P _B +P _{ACRR})-P _{DF1}	114.74 psi Pull Back Condition - C OK as >0
Internal Ballasted and External Fluid 2 = (I	$P_B + P_{ACRR}) - P_{DF2}$	113.93 psi Pull Back Condition - C OK as >0

ASSESSMENT OF SAFE PULL STRENGTH ON TENSION REDUCED BUCKLING CAPACITY

ACCEPTIBLE Acceptible if differential pressures > 0 for reduced buckling capacity

REFERENCE 1 - Plastic Pipe Institute - Handbook of PE Pipe 2nd Edition

REFERENCE 2 - Plastic Pipe Institute - Handbook of PE Pipe 2nd Edition Design Factor (fe) to apply to HDB

CHAPTER 6 - TABLE 1-2

REFERENCE 3 - Plexco Engineering Manual Book 3 Ch 3 Table 3.7

Time factor for pull duration, f_T

	Time factor for pull	
1.00	Up to 1 hour pull	1
0.95	Up tp 12 hours pull	12
0.91	Up to 24 hours	24



HORIZONTAL DIRECTIONAL DRILL DESIGN

PROJECT: Champlain Hudson Power Express

Segment 8 (Pkg. 5B) - CSX: Selkirk Railyard Bypass

Schenectady County, NY

CROSSING: HDD 90 Circuit #2

Route 396 & Stream Bank

ISSUE: Design Submittal

Contents:

Table 1	DESIGN SUMMARY, ASSUMPTIONS, CONDITIONS
Table 2	DESIGN DRILL PATH CALCULATION
Table 3	ANTICIPATED PULLING FORCE - CONSTANT FORCE
Table 4	PLASTIC STRESS
Figure 1	APC AND FPC CURVES AND ASSUMED GEOLOGIC SECTION

Prepared For: Kiewit

Prepared By: Brierley Associates

167 S. River Road, Suite 8

Bedford, NH 03110 603.206.5775 (O)

Project No: 322004-000 Print Date: 23-Mar-2023

Date	ID	DESCRIPTION	BY
10/30/2022	0	Design Submittal	ABL
3/23/2023	1	IFC	NS

PATH DESIGN CALCULATIONS 0+00.00 If no water or mudline then use lower of entry or exit elevation Entry Station Exit Station Water Surface Elev. 152.00 1 Entry and Exit Design Coordinates & Elevations (Ft) (Note 2) Mudline Elev. Flevation 105.40 f Fast North Lowest centerline Elev. 675539,6563 1350715.3960 157.30 ft SUMMARY HORIZONTAL CURVE CALCULATIONS Horizontal Curve PI 675025.8272 1351048.1647 Start Fxit 674615,2083 1351514.1974 158.50 ft Fnd Easting Northing Depth to Mudline -0.70 ft Clearance Depth = 52.60 ft Station Northing Easting Azimuth Length Radius Angle 675539.6563 Measured Plan Length at ties = 1231.2276 ft 1350715.396 4+46.85 675164.5948 1350958.2953 E 302.92811 446.85 Tangent 0+00.00 675164.5948 7+75.43 674916.5312 1231.2276 ft 4+46.85 1350958.2953 1351172.2104 E 318.61690 I 328.59 1200.00 Coordinate Length = Curve 15.689 dec OK-HORIZONTAL CURVE 7+75.43 674916.5312 1351172.2104 12+31.23 674615.2083 1351514.1974 E 318.61690 N Tangent 455.80 HORIZONTAL PLAN CALCULATIONS (FT) **Pull Geometry** Horizontal Curve Segment Exit Tangent Segment Enter the pipe entry location into the hole: Entry/Exit Entry Tangent Segment Pipe Entry ENTRY Input Radius, ft. Plan Length, ft. Plan Length, ft. Vertical Angle Path Curve Elevations Entry Azimuth, deg.5 N 302,92811 E Exit Azimuth, deg.5 N 318.61690 E Start 15.689 deg. Segment End Start End Radius Curve, deg ∆ Angle Length -14.00 deg Entry Azimuth, rad.5 Exit Azimuth, rad.5 -14.00 deg 0.00 deg 91.75 ft 5 28709 Curve, rad 0.27382 5.56091 Entry Tangent 157 30 ft 135.10 ft 0.00 ft 14.00 deg Calculate PTH Calculate Exit Entry Curve 135.10 ft 105.40 ft -14.00 deg 0.00 deg 244.35 ft 1000.00 ft Calculate PCH Chord Length, ft. 327.56 Easting 674615.2083 Check Bottom Tangent 105.40 ft 105.40 ft 0.00 deg 0.00 deg 0.00 deg 511.65 ft 0.00 ft 675164.5948 Northing 1351514.1974 Delta 105.40 ft 120.59 ft 0.00 deg PCH Easting Arc Length, ft. 328.59 Exit Curve 10.00 deg 10.00 deg 174.53 ft 1000.00 ft PCH Northing 1350958.2953 Chord Azimuth, deg 310.7725 0.0000 xit Tangent 120.59 ft 158.50 ft 10.00 deg 10.00 deg 0.00 deg 218.30 ft 0.00 ft PI Easting = 675025.8272 0.0000 Total Check = 1240.58 ft OK PI Northing = 1351048.1647 OK CALC Compound Curve Assessment PTH Easting = 674916.5312 Start Vert. Plan Horiz. Plan 330.94 446.85 Exit Station No, Horiz > Entry V(Tan+Curve) PTH Northing = 1351172.2104 Entry 12+31.23 Fxit 388.63 455.80 No. Horiz > Entry V(Tan+Curve) Cum Plan Length Cum Plan Length Cum Plan Length 1231.2275 OK STA **VERTICLE PATH DESIGN CALCULATIONS (FT)** Summary of Drill Calculations Entry Vert. Curve Seament 2 Entry to Exit Elevation Change = Entry Tangent Segment 1 Middle Tangent Segment 3 Exit Vert. Curve Segment 4 Exit Tangent Segment 5 1.20 ft 0.000 deg Minimum Design Elevation = Entry Angle -14.000 dea Vertical Radius End Vert Angle Radius Exit Elevation 158.50 105.40 ft Vert. Curve. dea. 14.000 dea. Inclined Bottom Tan Angle Change 10.000 dea. Design Exit Angle 10.00 dea Invert Depth below exit = 53.10 ft Invert Depth below entry = 51.90 ft Calculate Vertical PCV Calculate Vertical PTV Calculate Vertical PCV Calculate Vertical PTV Calculate Exit SUMS Path Length = 1.240.58 ft Plan Length 89.022 f Plan Length 241 922 Plan Length 511.64973 f Plan Length 173,648 f Plan Length 214.986 1.231.228 ft Plan Length = 1.231.23 ft Rod Length 91.747 Arc Rod Length 244.346 Rod Lenath 511.64973 f Arc Rod Length 174.533 f Rod Lenath 218.302 ft 1.240.578 ft Minimum Plan Length (No Tangent) = 719.58 ft Vertical Depth -22.196 f Curve A Vert Depth -29.704 Vertical Depth 0.00000 ft Curve A Vert Depth 15.192 f Vertical Depth 37.908 f 1.200 ft Entry Angle = -14.00 deg Lowest Elevation Lowest Elevation 105.400 ft CK Total Cum Depth 1.200 ft Exit Angle = 105.400 1 10.00 deg Start Elevation 157.300 f Start Elevation 135,104 1 Start Elevation 105.400 ft Start Elevation 105.400 ft Start Elevation 120.592 f Compound Curve at Entry = NO End Elevation 135.104 End Elevation 105.400 End Elevation 105.400 ft End Elevation 120.592 Ck Exit Elevation Compound Curve at Exit = NO End Vert Angle -14.000 dea End Vert Angle 0.000 ded End Vert Angle 0.000 ded End Vert Angle 10.000 dec Prop. Plan Length 1231.22755 SUMMARY VERTICLE CURVE CALCULATIONS Stationing Check 0+89.0 OK STATIONING Start Station 3+30.94 Start Station 8+12.5 Start Station Start Station 0+00.00 Start Station 10+16.24 PVC Station 0+89.02 PTV Station 3+30.94 PCV Station 8+42.59 PTV Station 10+16.24 Exit Station 12+31.228 Plan Length Check Cum Plan Length 89.02 Cum Plan Length 330.94 Cum Plan Length 842.59 ft Cum Plan Length 1016.24 Cum Plan Length 1231.23 **OK CALCULATION** Cum Rod Length 91.7 Cum Rod Length 336.09 Cum Rod Length 847.74 f Cum Rod Length 1022.28 Cum Rod Length 1240.58 **Elevation Change Check** Cum Depth -22.20 Cum Depth -51.90 Cum Depth -51.90 f Cum Depth -36.7078 Cum Depth 1.20 OK CALCULATION EXIT NOTES: ENTRY Indicates inputs . Sign convention for angles - positive (+) angles are counterclockwise. Indicates status on internal design checks Due East is defined as 0 degrees. PLAN LENGTH BRIERLEY Champlain Hudson Power Express ASSOCIATES Segment 8 (Pkg. 5B) - CSX: Selkirk Railyard Bypass Limited Liability Germany Schenectady County, NY 0 4. All calculation locations represent the center of the drill hole. ENTRY TAN, L1 PCen EXIT TAN, L5 DESIGN DRILL PATH CALCULATION PTen PCex HDD 90 Circuit #2

EXIT CURVE, L4

BOTTOM TANGENT, L3

Route 396 & Stream Bank

Revision 1

TRD

Brierley Associates

167 S. River Road, Suite

Redford NH 03110

ENTRY CURVE, L2

Pull Geometry

Leng	ths (Path)	Angles			Radius, R
L1 =	100.0 ft	Overbend	deg	radian	500.0 ft
L2 =	91.7 ft	α =	-14.0 °	-0.2443	
L3 =	244.3 ft				1,000.0 ft
L4 =	511.6 ft	χ =	0.0 °	0.0000	
L5 =	174.5 ft				1,000.0 ft
L6 =	218.3 ft	β =	10.0 °	0.1745	
LT =	1340.6 ft				

INPUT: Assumed Friction Factors

 $\mu_G = 0.10$ dry + rollers $\mu_b = 0.25$ drill fluid in hole $\mu_c = 0.30$ in hole no fluid

INPUT: Assumed Hydrokinetic Drag

 $\tau_f = 0.005 \text{ psi}$ Drill Fluid Shear Stress

INPUT: Pipe Properties

o	po. 1.00			_		
Material	HDPE		IPS			
Safe Pull Max. Stress, σ_{PM}	1,150 psi	PPI Table 1	12hr @	73Deg F		
Pile/Bundle Diam. 14.25	Pipe	PIPE/BUNDLE				
Material Density, γ	59.28 pcf					
Outside Diameter, D _{OD}	10.75	Pipe or Bun	dle			
Pipe Dry Weight, W _P =	15.68 lb/ft	Pipe or Bun	dle			
Min. Wall Thickness, t_m	1.194 in	For design i	nstallatio	on pull stress		
$DR = D_O/t_{min} =$	9	D _{OD} Stress	10.75	inches		
Avg. Inside Diameter, D _{IA}	8.22 in	Bundle Mult	iplier F _D	1.0000		
12 Hr Pullback Modulus, E _T =	65,000 psi	@T =	73 deg F			
Poisson Ratio, μ =	0.45					
Ovality Factor, f _o =	0.84	2%				
Buckling Safety, N =	2.5		•			
Hydrostatic Design Stress, HDS =	1,008 psi	HDB/2				
Pressure Rating, PR _(80F) =	252 psi	PR = 2HDS	$SF_TA_F/(D$	R-1) [F _T =1]		
INPUT: Assumed Fluid Densities/Elevations						

62.4

78

152.00 ft

152.00 ft

105.40 ft

Calculated Pipe and Fluid Properties

Ballast Density

Drill Fluid Density

Drill fluid elevation, H_F =

Ballast Water El., H_w =

Lowest Invert El., El_m =

Pressure Pipe: YES

OD Perimeter Length, P 33.77 in

Wall Section Area, A_W 37.70738915

Volume Outside, V_{DO} 0.630 cf/LF

Volume Inside, V_{DI} 0.368 cf/LF $q_d = 2.03 \text{ lb/ft}$ Drill Fluid (unit drag)

ASTM EQ 18: Hydrokinetic, $\Delta T = 0.53 \text{ lb/ft}$ Comparison Only @ 8psi

pcf

pcf

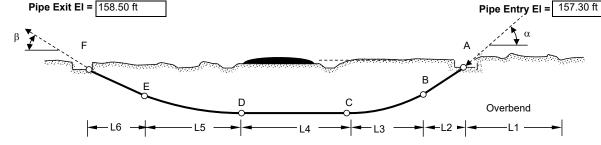
Estimated for pull

Calculated Buoyant Forces

	Pipe	Air Filled	Ballasted
On Ground, $w_a/w_{af} =$ In Hole with Drill Fluid, $w_b/w_{bf} =$			38.67 Lb/LF
		-33.48 Lb/LF	-10.49 Lb/LF

Pipe Entry Location - Drill

(schematic, to show definition of variables only)



ENTRY

Calculated Pull Force					ASSESS			
POINT	Pull Force, F _D	Max Tensile	ASSESS	Pull Force, F _B	Max Tensile	ASSESS	F _x <	SPS
1 Ollvi	No Ballast	Stress, σ_T	$\sigma_{T} < \sigma_{PM}$	Ballasted Pipe	Stress, σ_T	$\sigma_{T} < \sigma_{PM}$	Air	Ballast
Α	2,154 lb	118 psi	OK	2,154 lb	118 psi	OK	OK	OK
В	3,118 lb	87 psi	OK	3,119 lb	87 psi	OK	OK	OK
С	4,542 lb	156 psi	OK	3,789 lb	135 psi	OK	OK	OK
D	6,189 lb	173 psi	OK	5,436 lb	152 psi	OK	OK	OK
E	9,198 lb	286 psi	OK	7,002 lb	224 psi	OK	OK	OK
F	12,568 lb	351 psi	OK	8,626 lb	241 psi	OK	OK	OK
ASSESS Pull Restricted Buckling Capacity, $P_{PA} > \Delta P$ invert $P_{PA} = P_A F_R = 98.05$ psi Ballasted							OK	

Maximum tensile stress during pullback = σ_t = $(F_T/\pi t_m(D_{OD}-t_m))+E_TD_{OD}/2R$

No Ballast PPI Ch 12 Eq 16 OK

Calculated Material Design Limits For Designed Drill Path

SSPS = $\sigma_{PM}\pi D_{OD}^2((1/DR)-(1/DR^2))$ Safe Pull Strength, SPS = 41,235 lb Allowable Short Term Unconstrained Buckling, PA = $P_A = (2E_T/(1-\mu^2))(1/(DR-1))^3(f_0/N)$ 106.97 psi 0.916573236 $F_R = (5.57-(r+1.09)^2)^{1/2}-1.09$ Maximum 12 hour Pull Stress Reduction, F_R = 0.152442694 $r = \sigma_T/2SPS$ Maximum applied pull Stress, σ_T = 351 psi From Pull Force Calculations Ballasted Max. Differential Pressure on Pipe, ΔP_B invert = 5.05 psi (-) indicates pipe is pressurized Unballasted Max. Differential Pressure on Pipe, ΔP_{II} invert = 25.24 psi (-) indicates pipe is pressurized

Calculated Drill Hole Diameter Assumed for Calculations $D_H = \frac{18}{100}$

 D_0 <8" Use D_H = D_0 +4"; 8" $\overline{<D_0<24"}$ Use D_H = $1.5*D_0$; $D_0>24"$ Use D_H = $D_0+12"$

NOTES: 1 - Calculations were done in general accordance with ASTMF-1962 as modified to account for invert tangent section, independent vertical curves, and fluid drag. ASTM applies hydrokinetic pressure as shear per unit pipe length requiring a back calculation to determine actual pull force based on average pipe area.

ISSUE: IFC

BRIERLEY
ASSOCIATES
Limited Liability Company

Champlain Hudson Power Express

Segment 8 (Pkg. 5B) - CSX: Selkirk Railyard Bypass

Schenectady County, NY

"Creating Space Underground"

TABLE 3 - PULL ASSESSMENT

ANTICIPATED PULLING FORCE - HDPE PULL

HDD 90 Circuit #2

Brierley Associates

167 S. River Road, Suite 8

Bedford, NH 03110

Revision 1

Route 396 & Stream Bank

Projects\322004-000 Champlain Hudson Power Express\Engineering\{HDD#90 CIR #2

Pg 1 of 3

HDPE PROPERTIES

Champlain Hudson Power Express

Segment 8 (Pkg. 5B) - CSX: Selkirk Railyard Bypass

Schenectady County, NY

HDD 90 Circuit #2

Route 396 & Stream Bank

BRIERLEY Limited Liability Company

"Creating Space Underground"

INPUTS

Pipe Material Properties

Sources: ASTM D3350 and Plastic Pipe Institute Publications and as referenced					
Design Working Pressure, P_{WORK}	250 psi		Test Pressure, P _{TEST} 0 psig At high point		
Quantity of Pipes in Hole, Q =	1				
Pipe Material	HDPE	INPUT RESIN N	MATERIAL: PE3408, PE3608, PE4710		
ASTM D3350 Cell Classification		Design resin wit	h minimum PENT test of 10,000 hours		
Standard Dimension	10				
Pipe measurement standard	IPS	IPS "Iron Pipe Size" of DIPS "Ductile Iron Pipe Size"			
DR = OD/Minimum Wall	9				
Outside Diameter, D _o =	10.750 in	Standard Manut	facturer's Data Sheets		
Avg. Inside Diameter, D _i =	8.219 in	Standard Manut	facturer's Data Sheets		
Minimum Wall, t _{min} =	1.194 in	Standard Manut	facturer's Data Sheets		
Wall Section Area, A _W =	35.85681985				
Unit OD Surface Area, in ² /LF, A _{OD} =	405.27 in^2/LF				
Unit Outside Volume, V _{Do} =	0.630 cf/LF	$V_{Do} = \pi^* (D_o/2)^2 / 144$			
Unit Inside Volume, V _{Di} =	0.368 cf/LF	$V_{Di} = \pi^*(D_i/2)^2/144$			
HDB =	1,600 psi	Based on PPI Publication TR-4/2015 and ASTM 2837			
Design Factor for HDB, DF =	0.63	Based on PPI PE Handbook 2nd ED Chapter 5			
Hydrostatic Design Stress, HDS =	1008 psi	HDS = HDB*DF			
Environmental Factor, Af _e =	1	Reference 2: Use for pressure rating only			
Density =	59.28 pcf	1.410 g/cc	Average from WL Plastics WL122 for PE4710		
Weight Dry, W =	15.68	Lb/LF	_		
Tensile Yield, Ty psi =	1,120 psi	@73°F	Minimum from ASTM D3350 determined by ASTM D638		
Load Duration		Long Term			
Duration Time	10 hours	50 yrs	.		
Design Temperature, °F		73 deg F	Assumed		
Design Ovality, % Factor of Safety, FS =	2% 2.5	2% 2.5	See Sheets 4 of 5 for design ovality Industry Practice		
Modulus for given load duration, E =	65,000 psi	28,000 psi	Based on PPI Handbook Ch. 3 and WL Plastics WL118-0314		
Poisson Ratio, υ =	03,000 psi 0.45	0.45	WL118: Use 0.35 if load duration is less than 12 hours		
Ovality factor $f_0 =$	0.45	0.45	Reference 1: Based on Selected Design Ovality		
Temperature factor, $f_t =$	1.00	1.00	Source: WL Plastics WL118		
Project Fluids	1.00	1.00	Journal Heridolog Wellio		
1 Toject i Iulus		1	1		

luids							
	Pipe Internal Ballast	Expected External Fluid	Heavy External Fluid	Dry W			
Fluids	Fresh Water	Drill Fluid 1	Drill Fluid 2	ln			
	γιντ	γεχτ1	γ _{ЕХТ2}	Expected Dis			
Density, γ =	62.4	78	80	Heavy Dis			
Buoya	ant Unballasted	-33.48 lb/ft	W_P-W_{D1}				
Buoya	ant Unballasted	-34.74 lb/ft	W_P-W_{D2}				
	Ballasted or	38.67 lb/ft	$W_P + W_B$				
Buoyar	nt Ballasted in F	-10.49 lb/ft	BG-W _{D1}				
Buoya	nt Ballasted in	-11.75 lb/ft	BG-W _{D2}				
				-			

Buoyant forces Weight Pipe on ground, $W_P = 15.68 \text{ lb/ft}$ From MFG. Data Sheet Internal Ballast Weight, $W_B = 22.99 \text{ lb/ft} W_B = V_{Di}^* \gamma_{INT}$ Displaced Fluid Weight, $W_{D1} = 49.16 \text{ lb/ft} W_{D1} = V_{Do}^* \gamma_{EXT1}$ Displaced Fluid Weight, $W_{D2} = 50.42 \text{ lb/ft} W_{D2} = V_{Do}^* \gamma_{EXT2}$ D1 D2

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HDPE PROPERTIES

Champlain Hudson Power Express

Segment 8 (Pkg. 5B) - CSX: Selkirk Railyard Bypass

Schenectady County, NY

HDD 90 Circuit #2

"Creating Space Underground"

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Route 396 & Stream Bank

1. ASSESS PIPE PRESSURE RATING

Failure mode: Short term = burst; Long term = slow crack growth

Short Term (<10 hours)

Design Temperature, °F = 73 deg F Ultimate Internal Pressure, Pu = 280 psi $P_{U} = 2*Ty*f_{t}/(DR-1)$ $P_A = 2*HDB*f_t/(DR-1)$ Allowable Internal Pressure, PA = 400 psi

ASSESSMENT TEST PRESSURE OK if $P_A >= to P_{TEST}$ OK

Long Term Design for operating conditions

73 deg F Design Temperature, °F = Pressure Rating, PR = 252 psi Maximum Ocassional Surge, Pos = 504 psi

 $PR = 2*HDS*f_t*Af_e/(DR-1)$ $P_{OS} = 2*PR$

 $P_{RS} = 1.5*PR$

ASSESSMENT PRESSURE RATING OK if PR >= to Pwork

2. ASSESS PIPE UNCONSTRAINED BUCKLING CAPACITY FOR CONSTRUCTION PRESSURES

378 psi

CALCULATE: Unconstrained Buckling Capacity of pipe

Maximum Reoccuring Surge, PRS =

Unconstrained buckling ASTM F1962 EQ 5

Critical Pressure, $P_{CR} = f_o^*[2*E/(1-v^2)]^*[(1/(DR-1))^3]$

Short Term Long Term Design Temperature, F = 73 deg F 73 deg F $P_{CR} =$ 267.4 psi 82.3 psi 32.9 psi $P_a = P_{CR}/FS$ 107.0 psi

CALCULATE: internal and external pressure for deepest pipe invert depth and construction conditions

Critical unconstrained buckling pressure is at the pipe invert

Max. Depth to Invert 53.10 ft Pipe Invert Internal Pressure, P

Ballast depth to invert, H_B Drill Fluid depth to invert, H_{DF} 51.90 ft Pipe Invert External Pressure, PF

51.90 ft

Air Ballast, PA 0.00 psi Full Ballast, $P_B = \gamma_{INT}^* (H_B + D_o/24)/144$ 22.68 psi Drill Fluid 1, $P_{DF1} = \gamma_{EXT1}*(H_{MDF}+D_o/24)/144$ 28.36 psi 29.08 psi Drill Fluid 2, $P_{DF2} = \gamma_{EXT2}*(H_{MDF}+D_o/24)/144$ Water, $P_W = \gamma_{INT}^* (H_{DF} + D_o/24)/144$ 22.68 psi

Unconstrained buckling occurs when DIFFERENTIAL PRESSURE between the inside pressure plus pipe capacity is less than the outside pressure. $(P_1 + P_2) - P_F \le 0$

Differential Pressures	Short Term	Long Term	
Internal Air and External Fluid 1 = $(P_A + P_a) - P_{DF1}$	78.62 psi	4.56 psi	Pull Back Condition - Option 1
Internal Air and External Fluid 2 = $(P_A + P_a) - P_{DF2}$	77.89 psi	3.83 psi	Pull Back Condition - Option 2
Internal Ballasted and External Fluid 1 = $(P_B+P_a)-P_{DF1}$	101.30 psi	27.24 psi	Pull Back Condition - Option 3
Internal Ballasted and External Fluid 2 = $(P_B+P_a)-P_{DF2}$	100.58 psi	26.52 psi	Pull Back Condition - Option 4
Internal Ballasted and External Water = $(P_B+P_a)-P_W$	106.97 psi	32.92 psi	Long Term Operating Conditions
Internal Air and External Water = $(P_A + P_a) - P_W$	84.29 psi	10.23 psi	Operational Dewatering NO SOIL LOADS

ASSESSMENT UNCONSTRAINED BUCKLING ALONG DRILL PATH BY DIFFERENTIAL PRESSURE

Pipe installation pressure differential does not require ballasting the pipe during pull-back

Pipe may be fully dewatered for operational conditions providing there is no soil loading. Soil loads not assessed.

Engineer to assess any dewatering of the pipe in the future for stability based on actual project conditions and time duration.

HDPE PROPERTIES

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3. ASSESS ULTIMATE PULL STRENGTH (UPS) AND SAFE PULL STRENGTH (SPS)

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Source PPI PE Handbook Ch 12 Formula 17 SPS = $\pi^*DF^*(Ty)^*D_0^{2*}((1/DR)-(1/DR^2))$

Designed Pull Duration Time =	12 hr	Quantity of pipes, Q =	1
Yield Strength Factor, $f_Y =$	0.4	Recommended (FS = 2.5) Pull Temperature, F =	73 deg.
Pull Time factor, f_T =	1	Plexco Engineering Manual Table 3.7	
Design Factor, DF = $f_T^*f_Y$	0.4	FE PULL STRENTH, SPS = 16,064 lb	
Temperature factor, f_{temp} =	1	Iltimate Pull Strength, UPS = 40,160 lb	
Temp Corr Tensile Yield, Ty*f _{temp} =	1,120 psi		
Safe Allowable Stress, SAS =	448 psi	SAS = Ty*f _{temp} *DF Suggested SSAS = 1,150 psi	
Safe Pull Strength, SPS Pipe =	16,064 lb	Useing SSAS = 41,235 lb	

Short Term Critical Unconstrained Buckling Pcr reduced for pull tension, PcrR = PcR*fr

(ASTM F-1962 EQ. 22)

71W1 1002 EQ. 22)				
Pull Duration Time =	12 Hr	Pcr = 267.4 psi		
SAS =	448 psi	Design Depth in DF, H _{MDF} = 0.0 ft		
Estimated Maximum Pull Stress, σ_{i} =	1,150 psi	Design Assumption as Maximum		
fr = ((5.57-(r+1.09)^2)^.5)-1.09 =	0.91657			
$r = \sigma_i/2*(SSAS) =$	0.15244	Example from Table T5, $\sigma_i = 351 \text{ psi}$		
P _{CRR} =	245.1 psi			
FS =	2.0			
$P_{ACRR} = P_{CRR}/FS =$	122.6 psi	Allowable Reduced Short Term Buckling pressure during pull		
Internal Ballasted and External Fluid 1 = $(P_B + P_{ACRR}) - P_{DF1}$		116.89 psi Pull Back Condition - C OK as >0		
Internal Ballasted and External Fluid 2 = (F	$P_B + P_{ACRR}) - P_{DF2}$	116.16 psi Pull Back Condition - C OK as >0		

ASSESSMENT OF SAFE PULL STRENGTH ON TENSION REDUCED BUCKLING CAPACITY

ACCEPTIBLE Acceptible if differential pressures > 0 for reduced buckling capacity

REFERENCE 1 - Plastic Pipe Institute - Handbook of PE Pipe 2nd Edition

REFERENCE 2 - Plastic Pipe Institute - Handbook of PE Pipe 2nd Edition
Design Factor (fe) to apply to HDB

CHAPTER 6 - TABLE 1-2

REFERENCE 3 - Plexco Engineering Manual Book 3 Ch 3 Table 3.7

Time factor for pull duration, f_T

is in in	f_T	Time factor for pull	
270	1.00	Up to 1 hour pull	1
i awa	0.95	Up tp 12 hours pull	12
I SOI	0.91	Up to 24 hours	24

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